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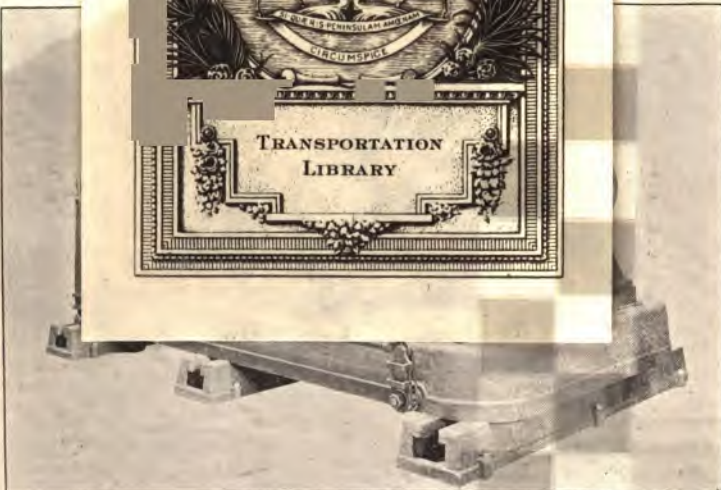
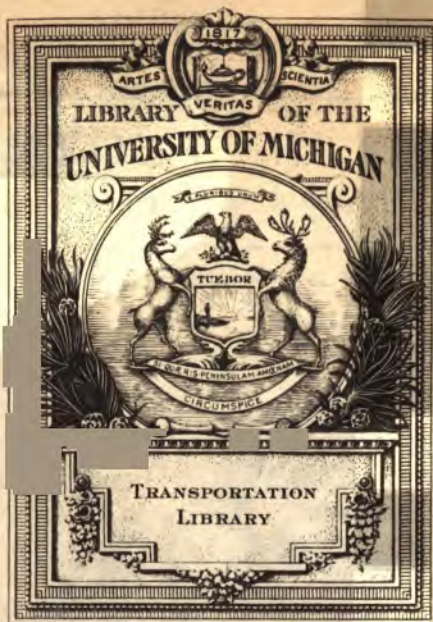
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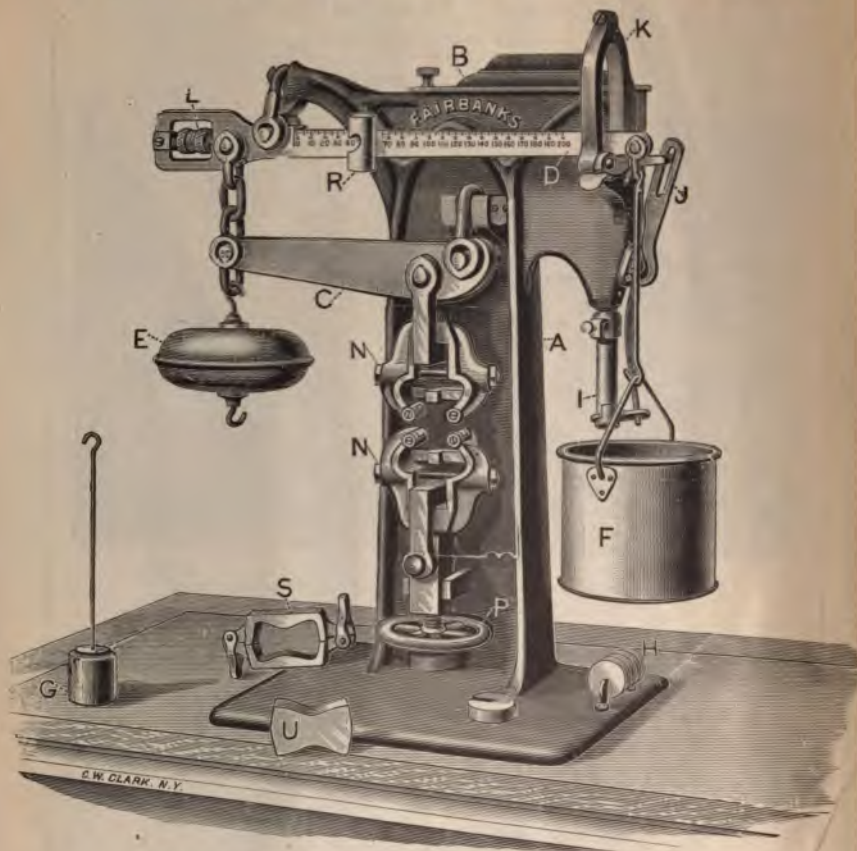
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DIRECTORY

OF

AMERICAN CEMENT
INDUSTRIES

AND

HAND-BOOK
FOR CEMENT USERS



EDITED BY

CHARLES CARROLL BROWN

M. AM. SOC. C. E.

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CONTENTS.

PREFACE	5
INTRODUCTION	9
TESTING OF CEMENT	21
SPECIFICATIONS FOR CEMENT	35
THE USES OF CEMENT	62
SPECIFICATIONS FOR THE USE OF CEMENT	83
DATA FOR ESTIMATES OF CEMENT WORK	134
CEMENT LABORATORIES	140
FREIGHT RATES ON CEMENT	149
EXPLANATION OF REFERENCE NOTES	152
DESCRIPTIONS OF WORKS AND OF PROCESSES FOR THE MANUFACTURE OF CEMENT	153
DIRECTORY OF CEMENT MANUFACTURERS	240
DIRECTORY OF CEMENT BRANDS	310
DIRECTORY OF GENERAL SALES AGENTS	335
CLASSIFIED DIRECTORY OF CEMENT DEALERS AND USERS	357
DEALERS IN CEMENT	357
CONTRACTORS AND LARGE USERS OF CEMENT	425
ENGINEERS, ARCHITECTS AND OTHER SUPERVISORS OF THE USE OF CEMENT	524
WORKERS IN CEMENT	569
CEMENT TESTS AND ANALYSES, LIST OF LABORATORIES AND ENGINEERS MAKING ANALYSES AND TESTS OF CEMENT AND CEMENT MATERIALS, ENGINEERS WHO DESIGN CEMENT PLANTS	585
MACHINERY AND SUPPLIES FOR CEMENT PLANTS, MACHINERY AND TOOLS FOR CEMENT USERS	588
DEALERS IN LIME AND PLASTER	626
MANUFACTURERS OF LIME	628
MANUFACTURERS OF PLASTER	635
INDEX	638



ADVERTISERS' INDEX

	Pages
Acme Paving Co., The.....	372
Alabastine Co., The.....	183
American Art Tile Co.....	193
American Blower Co.....	177
American Cement Co., The.....	243
American Clay Working Machinery Co.....	169
W. H. Anderson & Sons.....	630
Atlas Portland Cement Co.....	647
Earle C. Bacon.....	221
C. O. Bartlett & Co.....	191
H. C. Bauer Engraving Co.....	229
F. Behrend.....	242
Bonnot Co., The.....	155
Booth, Garrett & Blair.....	207
Borden & Selleck Co.....	193
Bradley Pulverizer Co.....	175
Chas. Carroll Brown.....	227
Buffalo Cement Co.....	251
D. C. Buntin.....	151
Chambers Bros. Co.....	159
Chicago Portland Cement Co.....	255
John Collins.....	633
Wm. M. Courtis.....	193
Diamond Portland Cement Co., The.....	259
Dodge Manufacturing Co.....	161 and 211
D'Olier Engineering Co.....	203
Dunlap Mfg. Co.....	621
Eastern Machinery Co.....	167
Morris Ebert.....	308
Fairbanks Co., The.....	3
Fleming & Co.....	329 and 341
Gilsonite Construction Co.....	380
Glens Falls Portland Cement Co.....	334 and 339
Harris, C. S. & Co.....	189
Harris Manufacturing Co., The.....	233
F. B. Holmes & Co.....	277
Houston Bros.....	239
S. Howes Co., The.....	171
Illinois Steel Co.....	269

	Pages
Johnson & Wilson.....	321
Kelley Island Lime and Transport Co.....	345
Keystone Electric Co.....	1 and 2
F. H. Kirchner & Co.....	396
S. R. Krom.....	199
Olin H. Landreth.....	420
Lathbury & Spackman.....	205
Jos. Lay & Co.....	197
Lehigh Portland Cement Co.....	275
J. L. Ludlow.....	388
The Marbleithic Co.....	632
Michigan Portland Cement Co.....	279
Milwaukee Cement Co.....	281
Newaygo Portland Cement Co.....	286
Newell Manufacturing Co.....	157
New York Cement Co.....	289
Nordyke & Marmon Co.....	165
Northern Electrical Manufacturing Co.....	181
Orr & Lockett Hardware Co.....	317
S. J. Osborn, Jr., & Co.....	360
Phoenix Cement Co.....	292
Pittsburg and Buffalo Co.....	412
Thos. Prosser & Son.....	195
Ransome & Smith Co.....	237
Robins Conveying Belt Co.....	173
Rossendale-Reddaway Belting and Hose Co.....	217
M. C. Russell Cement Paving Co.....	404
Wm. B. Scaife & Sons.....	191, 239
Joseph Sharpe.....	239
Smidth, F. L. & Co.....	187
T. W. Spinks.....	364
Standard Plaster Co.....	185
Sturtevant Mill Co.....	179
E. Thiele.....	273
Casimir, Thoron.....	203
Utica Cement Manufacturing Co.....	300
Utica Hydraulic Cement Co.....	300
J. L. Van Natta & Co.....	368
Wabash Portland Cement Co.....	303
Charles Warner Co.....	284
Warren Bros. Co.....	646
Webster Manufacturing Co.....	163
West Pulverizing Machine Co.....	235

PREFACE

The publication of the Directory of American Cement Industries and Hand Book of Cement Users is the direct result of the many demands for information upon all questions connected with the manufacture, sale and use of cement which have been made upon Municipal Engineering Magazine and of the conclusion drawn from close observation, that the time has now arrived for the publication of such a book giving, more particularly from the practical and commercial standpoints, the answers to all the classes of questions which those interested in cement are asking.

The introductory chapter gives a short sketch of the development of the cement industry in this country, beginning with the manufacture of natural hydraulic cement and culminating in the manufacture of the best Portland cement at the lowest price ever reached. The principles of the various processes which are in use are stated in the course of this history. The descriptions of individual works follow. These descriptions are carried to sufficient detail to give the information regarding the materials and processes used and the care taken, necessary to form a judgment of the conditions under which the cement is manufactured, without revealing the economic methods followed to enable the factories to produce the cement at the lowest possible cost. It will be seen that the same general description will answer for all the factories in a class and thus it is only necessary to give one lengthy description and give in other cases the differences in design.

An examination of these descriptions will give the reader a general knowledge of all the processes used and many ideas of the differences in detail made necessary by variations in material and local conditions, or introduced for economic reasons.

The chapter on the uses of cement is not small, but it is not complete. The extension of the use of cement has been so rapid in the last few years that it is difficult to keep pace with it. The chapter tries to confine itself to such uses as have stood the test of time and is believed to fill the field it attempts to cover satisfactorily. It will be extended in future editions as may seem desirable.

The chapter on specifications gives samples of standard specifications for the various uses of cement which are known to give satisfaction. Variations with conditions of climate, soil, materials, etc., are shown in the differences in specification. The author and the locality for which the specification is made are given whenever it seemed desirable.

Enough is given regarding testing laboratories, to show what the facilities in such laboratories should be, and the work which they may be expected to do. Municipal and government laboratories do not usually make tests on materials beyond their own requirements, but occasionally arrangements for such tests or the use of the machinery can be made. A number of the colleges in the country have facilities for partial physical tests of cement and concrete and for chemical analysis, and with most of them arrangements can be made for special tests. But few are open at all times for testing on a commercial basis.

There are also a number of private laboratories with which arrangements can be made for partial tests and analyses of cements. But few of these are on a permanent commercial basis.

There has been no attempt at completeness in the list beyond the laboratories which may be considered to be always ready for making tests and analyses on a commercial basis.

There were some potent reasons for issuing the book at the earliest possible moment and it has all been prepared since November 1st. This haste in preparation has not been permitted to interfere with the accuracy of the work, but the shortness of the time has prevented the receipt of the information desired from some of those who should be represented. It is believed that what is thus omitted will not detract from the value of the book as a whole.

Some managers of cement works have refused to give the information requested from reasons of business policy which seem sufficient to them and will not therefore be criticised. It has been necessary, however, to make the proper notation to this effect that the reason for the lack of information in such cases may be clearly understood.

The formation of new companies for the manufacture of cement is proceeding with so much rapidity that some of these companies which have not yet begun the erection of works are doubtless omitted. Not a few are omitted because the preliminary steps

have not been followed up, from failure of material to show the requisite quality and failure to interest the necessary capital.

The list of brands or names under which cement is sold is large, larger than the actual number of different cements which are manufactured. It is believed that the book is successful in listing each brand of American Portland cement under at least one of its names. The large number of small scattered plants for the manufacture of natural hydraulic cement and the fact that in such districts as that about Louisville the product of many mills is marketed by one company, makes it probable that every brand of natural hydraulic cement is not listed. All those of more than local reputations are included in the list, but less attention has been paid to this class of cements, except so far as the leading manufacturers are concerned than to the American Portland cements. The circulars requesting information concerning cement contained a request for information regarding foreign cements sold in the American market, which has been overlooked by some of the agents and importers to which they were sent. As the sale of these cements is at a standstill or is diminishing, strong effort to make the list of foreign cements complete has not been made.

The list of sales agents will be found convenient. It includes all the distributors of American cements and some of the larger dealers as well as most of the agents and importers of foreign cements. Cement manufacturing companies who market their own products are not included in this list.

The list of dealers in cement includes those in all cities, villages and towns of more than 2,000 population. It is exceptionally complete and accurate. The information is absolutely new and is believed to be strictly accurate. It has all been received directly from the towns themselves since January 1, 1901. This feature makes it one of the most reliable and most complete lists of this nature which has ever been published.

The same may be said of the lists of cement users. It has not been possible in all cases to make a complete differentiation of contractors and workers in cement, nor has it always been possible to separate the names of architects and engineers strictly, according to their professions. In the first case the list of contractors contains all the names of contractors using cement in their work and the names of such workers in cement as are at the same time contractors.

The list of workers in cement contains the names of those who are to be classed strictly under this heading. In the same way the list of engineers contains the names of engineers supervising the use of cement, including city engineers, and also the names of those who are not definitely known to belong strictly to the class of architects. The list of architects contains this latter class.

The list of cement testing laboratories will be found to be a convenience when tests of material are desired. There are many municipal laboratories and small school and college laboratories where tests can be made, but which can hardly be considered ready for work on short notice or open to the general public. The list given is reliable and distributed through the country so that at least one laboratory in the list is within easy reach from any point.

The list of manufacturers of machinery contains a representative list of the makers of machinery for use in the manufacture of cement and of the makers of tools for the manipulation of cement, from concrete mixers to cement workers' tools. The extension of the cement field and the large number of plants under construction and contemplated is extending this list almost daily. No line of machinery used in a cement mill is omitted.

The fact that in the smaller cities and towns the dealers in cement are also dealers in lime, plaster and other building materials, led, rather late in the preparation of the book to a decision to include such materials in the directory lists. This decision was reached so late that a complete list could not be prepared in time for this first edition. A very comprehensive list is presented, however, and it will be largely extended in future editions. It may be said that the dealers in cement in cities and towns of about 30,000 population or less are also dealers in lime, plaster and similar materials. This is true to some extent also in the larger cities, so that the list of cement dealers may fairly be used where the list of dealers in the other materials mentioned is wanting.

INTRODUCTION

Strictly speaking, the title of this book, Directory of American Cement Industries, confines it to the consideration of American made cements and this is practically the case, but little space being taken up with foreign cements. A still further restriction is made so far as the amount of detail is concerned, since the cements sold under the name of Portland are those which are most carefully and fully treated. The general distribution of small natural cement plants throughout the many districts containing cement rock, which produce cement almost entirely for local consumption, and the practical uniformity of methods used, make it unnecessary to use much space in their consideration, beyond the larger works with extended reputation for excellence of product.

One of the first questions which arises is that of definition. Since this is a book which takes the market as it exists, it is necessary to list all the cements using the name Portland under that classification. Care is taken to make the reference from the lists of brands and manufacturers in the Directory to the descriptions of work, materials, and processes so clear and so convenient that it is easy to determine the character of materials used, and the processes used, and thus to form a good judgment of the kind and quality of the product. In general it will be found that under the heading of some one factory a full description of the materials and methods is given and that others using practically the same materials and methods are described in more condensed statements, but with sufficient fullness to be interpreted without further reference by one who has carefully gone over the entire list of descriptions. Many varieties of materials are used and a number of different processes.

Those cements which are produced by burning a natural cement rock directly are all in the class of natural hydraulic cements. In such districts as Rosendale and Louisville, and in such cases as Utica, Akron, Milwaukee, Fort Scott, etc., where the name of the district is a distinguishing mark, it is added to the name of the brand.

In some cases, notably some of the factories in the Rosendale district, some selection and mixture of rocks of somewhat different composition is made, without the care and expense incident to regular chemical analysis to insure absolute uniformity and maximum quality of product. These are classed as natural hydraulic cements.

In the Lehigh region it is a common practice to improve the quality of the natural cement manufactured by adding to it inferior portions of the product of the Portland cement departments, or a proportion of the regular Portland cement where the uniformity of the rotary kiln product obtains. This produces an "Improved" brand which will be found in the alphabetical list of natural hydraulic cement brands under "Improved." Some of the works in the same region place upon the market second and third grades of Portland cement, some of which are made from the inferior portions of the clinker produced by the kilns and some are mixtures of a portion of natural hydraulic cement with the product of the Portland cement process. If marketed under the name of Portland cement they will be found in that list, although adulterated. The manufacturers turning out these brands are usually careful to distinguish between them in their advertising literature, and the tables of results of tests will also give some indication of the difference in quality. The names of brands given under the entry of the company in the list of manufacturers are as nearly as possible in the order of their value.

Perhaps the only definition of Portland cement which will fit all the American brands marketed under that name is the following: A Portland cement is one made from an artificial mixture of materials containing lime, silica and alumina in proper proportions. With a very few exceptions, which are distinguished wherever necessary in this book by the word (*pozzuolana*) in parenthesis, this definition may be restricted profitably by adding the requirement that the mixture shall be made by finely grinding the materials together and shall then be burned to a hard clinker at a high temperature. With this restriction all the American cements which have been considered as belonging to this class are included under the definition, and also those which, made from slag and lime, are treated by the Portland cement process of mixing, calcining and grinding. These cements can be distinguished in the descriptions of the works. There are good authorities upon both sides of the

controversy over the admission of these "calcined slag" cements to the class of Portland cements, and not perfect consistence in the various statements of the same authorities. The writer prefers to leave the high quality of the cements made by this process to speak for them, believing that as their value is demonstrated the question will settle itself.

The definitions of Portland and pozzuolana cements recently recommended by a commission of engineer officers of the United States Army seem likely to be accepted as the standard definitions and are here given. They are on the whole the most satisfactory practical statements of the differences which have been formulated. The board consisted of Maj. Wm. L. Marshall, Maj. Wm. H. Bixby and Capt. Charles S. Riche, of the Corps of Engineers, United States Army.

Portland cements are products obtained from the heating or calcining up to incipient fusion of intimate mixtures, either natural or artificial, of argillaceous with calcareous substances, the calcined product to contain at least 1.7 times as much of lime by weight as of the materials which give the lime its hydraulic properties, and to be finely pulverized after said calcination, and thereafter additions or substitutions, for the purpose only of regulating certain properties of technical importance, to be allowable to not exceeding 2 per cent. of the calcined product; otherwise additions or substitutions, after calcination, are adulterations, necessitating a change of name.

Pozzuolana cements are products obtained by intimately and mechanically mixing, without subsequent calcination, powdered hydrates of lime with natural or artificial materials, which generally do not harden under water when alone, but do so when mixed with hydrates of lime (such materials being pozzuolana, santorin earth, trass obtained from volcanic tufa, furnace slag, burnt clay, etc.), the mixed product being ground to extreme fineness.

Rock from which to make natural hydraulic cement is said to have been first discovered in this country by Canvass White in 1818, when an engineer on the construction of the Erie canal. As hydraulic cement was needed on other canals, other deposits were found at Rosendale, N. Y., about 1823; Lockport, N. Y., 1824; Louisville, Ky., 1829; Cumberland and Round Top, Md., 1836; Utica, Ill., 1838, and later in Virginia and the Lehigh Valley district of Pennsylvania. Hydraulic cement was first made at Fort Scott, Kan., in 1868, at Milwaukee in 1875.

The development of the natural cement industry is indicated by the following statements of the amounts manufactured in various years:

Year.	No. of Works.	Product.	Value in cts. a bbl.
1880		2,030,000 bbls.	
1885		4,100,000 "	
1890		7,082,204 "	51.37
1895	67	7,741,077 "	50.32
1898	76	8,418,924 "	46.19

The general distribution of the industry over the country and the variation in price in different districts is shown by the following table for 1898:

State.	No. of Works.	No. of Barrels.	Value.
Florida.....	1	7,500	\$7,500
Georgia.....	1	18,000	13,500
Illinois.....	3	630,228	220,580
Indiana and Kentucky...	19	2,040,000	816,000
Kansas.....	2	160,000	120,000
Maryland.....	4	297,475	118,989
West Virginia.....	1	42,874	17,150
Minnesota.....	2	128,436	64,218
New York.....	29	4,157,917	2,065,658
Ohio.....	3	26,724	13,362
Pennsylvania.....	5	499,956	249,978
Tennessee.....	1	10,000	8,000
Texas.....	1	11,000	16,500
Virginia.....	3	8,835	5,301
Wisconsin.....	1	379,979	151,992

The usual process used in making natural hydraulic cement is to reduce the rock to kiln size by crusher or otherwise, and burn it in a continuous vertical kiln into which it is fed in alternate layers with the coal or coke used as fuel. The product is taken out cold at the bottom of the kiln, run through crusher and cracker and then ground between buhr stones, the fine material being separated and that refused by the screens returned to the stones for further grinding. But slight variations from this program are made, variations in plants being mainly in details of handling. One natural cement plant is considering the installation of Portland cement grinding machinery. The ordinary product of the natural cement kiln is not burned so hard as is necessary with Portland cement, so that the stone mills are ordinarily able to grind the clinker satisfactorily.

The materials used for making Portland cement are quite various. In the Lehigh region and those of the same geological hori-

zon two kinds of rock are used. One is an argillaceous limestone making a good quality of natural hydraulic cement when burned in the ordinary kiln. The composition of this rock is very uniform in the deposits which are used for cement making and the beds are very deep, in some cases approximating 300 feet. To this rock there must be added a certain proportion of limestone, approximately 20 per cent., to produce the proper mixture to stand the high heat of the kilns and produce a true Portland cement. These materials are mixed and ground, the composition of the two kinds of stone being watched very closely that necessary changes may be made in the proportions. Gradual reduction by rock crushers, crackers, and mill stones, Griffin mills or ball and tube mills, is the rule. Several new grinding mills are now entering the field, differing but little in principle from some of those in use, but claiming special excellence in details.

The powdered stone from the grinding mills is moistened and made into bricks when burned in vertical kilns, the bricks being dried thoroughly by hot air. There are a few modified Shofer, Johnson and Dietzsch continuous kilns in use and a very few dome kilns. When the latter kiln is used the cold kiln is filled with alternate layers of the bricks of slurry and the coal or coke used as fuel. The kiln is then ignited and kept burning until the fuel is consumed. The amount of fuel to produce the proper degree of calcination must be determined before hand. When the kiln has had time to cool the clinker is taken out, carefully sorted and the good material sent to the crusher. Counting the time for sorting and cooling the kiln the capacity of the intermittent kiln is about 25 barrels of cement a day when well managed, and it requires fuel amounting to 25 per cent or more of the weight of cement produced. The continuous vertical kilns for burning Portland cement must be capable of attaining a much higher temperature than the ordinary lime or natural cement kiln. The various patterns produce the same effect in somewhat similar manner to the Shofer kiln. It is three stories in height. The slurry bricks are put into the kiln on the upper floor through charging doors at the foot of the stack. The heat arising from the combustion below thoroughly dries the bricks and heats them. The fuel is put in through stoke holes on the floor below, and may be of the cheaper kinds of coal. The combustion takes place in a section of the shaft which is very much less in cross section than either above or

below, that the draft may be concentrated and the heat as intense as is necessary. The clinker is removed below from an enlarged section of the kiln, and as it is removed the material above drops down, thus making the action of the kiln continuous. The draft of air for the fire being through the hot clinker, serves to cool that material and itself becomes heated and thus aids combustion. These kilns are economical of fuel, requiring about 12 per cent of the weight of the cement product in coal. They may be run as high as 75 barrels of cement a day. The product is more uniform than with the intermittent kiln, but still requires careful selection, as the process is not absolutely under the constant control of the operator.

The rotary kiln was invented in England, but was made successful in this country. In the Lehigh region the powdered stone, having been thoroughly dried before grinding, is fed into the upper end of the rotary kiln, which is a steel cylinder, lined as necessary, about 6 feet in diameter and from 50 to 75 feet long, depending somewhat upon the form of the material to be burned, revolving slowly. It is set on a slight incline so that the raw material gradually runs to the lower end. Gas, oil or powdered coal is used as fuel, the one used being forced under pressure into the lower end, all three burning at the point of entrance with about the same character of flame. The force of blast, amount of fuel, and rate of rotation of the cylinder being under the instantaneous control of the operator, the character of the product depends entirely upon his attention to the work, and practically every particle of the resulting clinker is capable of making the highest grade of cement of which the material is capable. The rotary kiln burns in fuel a little more than one-third the weight of the cement produced, and kilns are made capable of turning out 100 to 150 or even 175 barrels of cement a day. The effect of this kiln upon the development of the cement industry is considered later.

The clinker may be run through crushers and crackers if large enough to need it. That from rotary kilns is, however, so small, say the size of peas or a little larger, that this is not necessary. A few mills use buhr-stones for grinding, but most Portland cement clinker is too hard to grind economically in this manner. The Griffin mill, an American invention, consists of a steel ring against the inside surface of which a heavy steel roll revolving on a vertical shaft presses by centrifugal force. A separator drops the fine

material into conveyors for transfer to the stock room and returns the coarser material to the mill for further grinding. Other mills on similar principle but differing materially in design are entering the field. The ball mill is approximately a cylinder partly filled with steel balls or round pebbles of very hard stone and arranged with screens for separating the fine product and returning the coarse product to the mill. It was originally used in the same manner as the other mills mentioned, but is now generally used as a first reducer, the material when it is reduced to the required size passing to a tube mill, which has a continuous cylindrical surface, is much longer, and set on a slight inclination so that the material passes slowly from one end of the mill to the other. The size of the particles of clinker fed to the tube mill, the amount of pebbles with which it is charged, the rate of rotation and the length of the tube are variable quantities, the resulting design in any particular case giving a uniform fineness of product. The clinker from the ball mill is fed into the tube mill through the axis at the upper end and drops out at the circumference or otherwise as desired at the lower end. If the mill is properly designed, a separator to return partly ground material is not necessary. There are also closed pebble mills into which the material to be ground is introduced in charges, each charge being run a definite length of time, as determined by experience. The finely ground material is then removed, and a new charge put in. With any of the apparatus mentioned any desired degree of fineness can be secured. The particular apparatus to be used, and the length of time the material must be retained, depend upon the hardness of the material, the fineness desired, and the cost of operation allowable.

In some factories the raw materials are limestone and clay or shale, which may be treated by the dry or the semi-wet processes already described.

In most of the factories of Ohio, Indiana and Michigan the wet process of mixing the materials, or some modification of it is used. The marl is excavated from the lake or marsh at the bottom of which it has been deposited and pumped or otherwise conveyed to a bin or basin in the factory. The clay or shale is brought in from the bank and the two materials are mixed in edge runner mills with water enough to allow the mixture to flow into another basin and be pumped through wet grinding mills, and kept moving in tanks where it is analyzed and the mixture corrected. Thence

the wet material is pumped into the upper end of rotary kilns similar to those mentioned above, dropping out at the lower end as well burned Portland cement clinker. The process of mixing varies somewhat in different mills, but is in principle that followed in the best European plants. The material variations are noted in the descriptions of works.

One or two factories in this country use chalk and clay.

The manufacture of a cement from blast furnace slag is a recent development in this country. Two factories are now taking the slag from furnaces using suitable ore, cooling it suddenly with water and mixing the resulting slag sand with limestone or lime. The materials are thoroughly dried and mixed and then pulverized and fed to a rotary kiln according to the dry process. The resulting clinker is ground and produces a cement with similar constituents and characteristics, and made by a similar process to other American Portland cements, so that it can not be excluded by definition of process or product from the list of Portland cements.

Several factories are producing a cement properly classed as pozzuolana by mixing blast furnace slag, prepared as described, with slaked lime and grinding to the desired fineness. Although sold under the name of Portland cement and available for many of the same purposes, it is not a true Portland cement according to the more restricted definition given. It is distinguished in the subsequent descriptions and lists by the added word pozzuolana.

A short statement of the principal reasons for the enormous development of the American cement industry may be of interest. It is largely due to two causes. One is the increase in density of population and the consequent increase in the amount of work in which cement has long been used in the great extension of the number of uses to which cement can be put; and the other is the development of labor-saving processes for manufacture which reduce the cost, so that cement can be used for many constructions from which it has been largely excluded on account of the relative cheapness of other materials.

The intermittent vertical kiln, similar to the lime kiln, was first used in burning natural cement, perhaps as early as 1823, in this country. It was soon followed by the continuous kiln, of similar type, but with more than double the capacity, because no time was lost in cooling the calcined material and recharging and refring the kiln. The comparatively low temperature in these kilns is

sufficient for the calcination of the natural cement rock; in fact, a higher temperature injures the product from some deposits of cement rock.

The Portland cement industry developed in other countries, notably in England, France and Germany, using chalk or limestone and clay as materials. Intermittent kilns like the dome kilns, continuous kilns like the Dietzsch, and ring kilns like the Hoffman were used, the high temperatures necessary for complete calcination of the exact mixture necessary for Portland cement being obtainable in the special combustion chambers or by the methods of charging and burning. With the very best of care, however, it was impossible to secure uniform calcination of all the products of the furnace, and very careful selection of clinker was necessary that the cement be uniform. This necessitated much hand labor with a certain expertness, and with the vast amount of labor necessary in making bricks, drying them and depositing them in the kiln and the many handlings between, made a total which, under American conditions of labor, insured a price too high to compete with cement produced with the cheaper labor of Europe.

Notwithstanding this and the entire difference in materials, Mr. D. O. Saylor conceived the idea of making Portland cement by European methods, modified to make them fit the materials he had, viz.: the natural cement rock of the Lehigh region and limestone. After years of experimenting he succeeded in making a high grade of Portland cement by mixing the two kinds of rock in proper proportions, and by introducing labor-saving devices and improved machinery was able to compete in the American market with foreign cements, with some help from the tariff, except where the prejudice in favor of foreign cement at any price could not be overcome.

Ten years after Mr. Saylor made his first Portland cement Ransome patented in England and the United States the rotary kiln, using gas for fuel, but with the small kilns used and the previous treatment of raw material it was a failure. The Atlas Portland Cement Company took up the kiln, and with the more favorable hard and dry materials of the Lehigh valley finally made a success of it. Crude oil was later introduced for fuel and the present tendency is to use finely powdered coal.

Mention should be made of earlier use of the kiln with reason-

able success by Duryee and Sanderson at Montezuma and Wallkill, N. Y., in works which are not now in operation.

With the success of this kiln the development of the Portland cement industry in this country began in earnest. It is possible to carry the material from the raw material cars to the finished package of cement without any handling, and this great reduction in the cost of labor enables the American manufacturer to compete successfully in price with any country in the world.

In 1892 the Warner Portland Cement Company tried the perfected kiln upon wet slurry, obtained by the mixture of marl and clay in pug mills, instead of drying and pulverizing bricks made of it and attempting to calcine this dust according to the method which failed in England. This was successful, and the development of the manufacture of cement in Northern Ohio and Indiana, and in Michigan, is due to this success, the wet material fed in at one end of a 60-foot kiln coming out at the other perfectly calcined Portland cement clinker of the size of peas.

One feature of the rotary kiln process is the absolute uniformity with which the clinker can be calcined. The introduction of variable speed apparatus puts the kilns under the absolute control of the expert in charge of them, and he can determine exactly the rate and amount of calcination the material shall receive.

The capacity of the rotary kilns in use averages about 125 barrels a day, say six times the capacity of the old intermittent kiln. They require more than twice the fuel of the continuous vertical kiln per barrel of product, so that there is some offset to the saving in labor cost.

Another branch of the process in which there has been great improvement is the grinding of clinker and, where required, of the dry raw materials. There are two general classes of mills; those in which the fine dust is separated from the partly ground material, the latter being returned to the mills; and those in which the process is continued long enough to turn out the finished product of sufficient fineness. There are indications of still further improvement in this direction in the near future in regard to cheapness of operation. It is difficult to conceive of a better result so far as fineness and uniformity of grinding is concerned, any desired degree of pulverization being attainable.

The amount and the rapidity of the development are indicated by

following figures, most of them from the reports of the United States Geological Survey:

Year.	No. of Works.	Product.	Value.*
1890	16	335,500	\$704,050
1892	16	547,440	1,152,600
1893	19	590,652	1,158,138
1895	22	990,324	1,586,830
1896	26	1,543,023	2,424,011
1897	29	2,677,775	4,315,891
1898	31	3,692,284	5,970,773
1899	..	5,146,064†	
1900	50	9,900,000†	

*The value includes packages prior to 1895. The value in bulk is given in 1895 and later.
†Estimated.

The distribution of the manufacture of Portland cement and the development in the regions named is shown in the following table:

District.	1890.			1898.		
	No. Works.	Barrels.	Per Cent.	No. Works.	Barrels.	Per Cent.
New York.....	4	65,000	19.4	7	554,358	15
Lehigh Co., Pa., and... } Phillipsburg, N. J. }	5	201,000	60	9	2,674,304	72.4
Ohio.....	2	22,000	6.5	6	265,872	7.2
All other sections.....	5	47,500	14.1	9	197,750	5.4

The principal materials used are the mixtures of cement rock or clay and limestone and the mixtures of clay and marl. The development of the two is proceeding by nearly equal steps. The great majority of the new works are in the Lehigh and related regions of the first class and in the marl region of Ohio, Indiana and Michigan.

The tendency to change in the proportion of cement used of each of the great classes, natural hydraulic, foreign Portland and American Portland is shown by a comparison of the figures for 1893 and 1898, as follows:

Year.	Natural Hydraulic.		Imported.		American Portland.	
	Barrels.	Per Cent.	Barrels.	Per Cent.	Barrels.	Per Cent.
1893.....	7,411,815	69.4	2,674,149	25.1	590,652	5.5
1898.....	8,418,924	59.6	2,013,818	14.3	3,692,284	26.1

The gain in the use of American Portland cement on the use of imported Portland cements is shown more clearly thus:

Year.	Per Cent. of American Portland Used.	Per Cent. of Imported Cement Used.
1891	13	87
1896	35	65
1898	65	35
1899	74	26
1900	80*	20

*Estimated.

That this increase in percentage for American cement is due to the increase in the manufacture of American cement is shown by the table of the growth in the American cement industry and by the following, showing the uniformity in the rate of importation of foreign cements:

Year.	Barrels Imported.
1890	2,584,125
1892	2,686,921
1893	2,674,149
1895	2,997,395
1896	2,989,597
1897	2,090,924
1898	2,013,818
1899	2,269,023
1900	2,500,000*

*Estimated.

The rapid development in the use of the rotary kiln is shown as follows, the figures being in thousands of barrels manufactured:

Year.	Barrels by Rotary Kilns.	Barrels by Vertical Kilns.
1893	149,000	441,000
1894	242,000	556,000
1895	400,000	589,000
1896	632,000	910,000
1897	1,311,000	1,366,000
1898	2,170,000	1,521,000

The development in the three or four years next following 1898 is almost entirely by the use of the rotary process, so that when the reports from the factories completed in 1899 and 1900 and to be completed in 1901 and 1902 are available the vertical kiln will be left far in the rear.

The export of cement has but just begun. As the increase in supply becomes equal to the demand competition reduces prices and new markets will be sought. The economies in manufacture which have been introduced recently will enable some factories to compete successfully with cements of other countries in price, as they are now able to compete in quality, and exports may be expected to increase at a satisfactory rate.

TESTING OF CEMENT

The methods of testing cement which are usually considered standard by American engineers are those adopted by the American Society of Civil Engineers in 1885, being recommended by a strong committee with full theoretical and practical knowledge of the subject. The report of this committee is given almost in full as on the whole the most satisfactory statement of the tests which should be required and the methods of making them. Some special tests which have been developed since 1885 are appended, as well as some comments on the various tests brought out by a committee of the American Society of Civil Engineers in 1898 and 1899:

The testing of cement is not so simple a process as it is sometimes thought to be. No small degree of experience is necessary before one can manipulate the materials so as to obtain even approximately accurate results. The first tests of inexperienced though intelligent and careful persons, are usually very contradictory and inaccurate, and no amount of experience can eliminate the variations introduced by the personal equations of the most conscientious observers. Many things, apparently of minor importance, exert such a marked influence upon the results, that it is only by the greatest care in every particular, aided by experience and intelligence, that trustworthy tests can be made.

The test for tensile strength on a section area of one square inch is recommended, because, all things considered, it seems best for general use. In the small briquette there is less danger of air bubbles, the amount of material to be handled is smaller, and the machine for breaking may be lighter and less costly.

The tensile test, if properly made, is a good, though not a perfect indication of the value of a cement. The time requisite for making this test, whether applied to either the natural hydraulic or the Portland cements, is considerable (at least seven days, if a reasonably reliable indication is to be obtained), and, as work is usually carried on, is frequently impracticable. For this reason short time tests are allowable in cases of necessity, though the most that can be done in such testing is to determine if the brand of cement is of its average quality. It is believed, however, that if a neat cement stands the one-day tensile test, and the tests for checking and for fineness, its safety for use will be sufficiently indicated in the case of a brand of good reputation; for, it being proved to

be of average quality, it is fair to suppose that its subsequent condition will be what former experiments, to which it owes its reputation, indicate that it should be. It cannot be said that a new and untried cement will by the same tests be proved to be satisfactory; only a series of tests for a considerable period, and with a full dose of sand, will show the full value of any cement; and it would be safer to use a trustworthy brand without applying any tests whatever, than to accept a new article which had been tested only as cement and for but one day.

The test for compressive strength is a very valuable one in point of fact, but the appliances for crushing are usually somewhat cumbersome and expensive, so much so that it seems undesirable that both tests should be embodied in a uniform method proposed for general adoption. Where great interests are at stake, however, and large contracts for cement depend on the decision of an engineer as to quality, both tests should be used if the requisite appliances for making them are within reach. After the tensile strength has been obtained, the ends of the broken briquettes, reduced to one inch cubes by grinding and rubbing, should be used to obtain the compressive strength.

Fineness.—The strength of a cement depends greatly upon the fineness to which it is ground, especially when mixed with a large dose of sand. It is, therefore, recommended that the tests be made with cement that has passed through a No. 100 sieve (10,000 meshes to the square inch), made of No. 40 wire, Stubbs' wire gauge. The results thus obtained will indicate the grade which the cement can attain, under the condition that it is finely ground, but it does not show whether or not a given cement offered for sale shall be accepted and used. The determination of this question requires that the tests should also be applied to the cement as found in the market. Its quality may be so high that it will stand the tests even if very coarse and granular, and, on the other hand, it may be so low that no amount of pulverization can redeem it. In other words, fineness is no sure indication of the value of a cement, although all cements are improved by fine grinding. The finer the cement, if otherwise good, the larger dose of sand it will take, and the greater its value.

Checking or Cracking.—The test for checking or cracking is an important one, and, though simple, should never be omitted. It is as follows:

Make two cakes of neat cement 2 or 3 inches in diameter, about $\frac{1}{2}$ inch thick, with thin edges. Note the time in minutes that these cakes, when mixed with water to the consistency of a stiff plastic mortar, take to set hard enough to stand the wire test recommended by Gen. Gilmore, 1-12 inch diameter wire loaded with $\frac{1}{4}$ of a pound, and 1-24 inch loaded with one pound. One of these cakes, when hard enough, should be put in water and examined from day to day to see if it becomes contorted, or if cracks show themselves at

the edges, such contortions or cracks indicating that the cement is unfit for use at that time. In some cases the tendency to crack, if caused by the presence of too much unslacked lime, will disappear with age. The remaining cake should be kept in the air and its color observed, which for a good cement should be uniform throughout, yellowish blotches indicating a poor quality; the Portland cement being of a bluish-gray, and the natural cements being light or dark, according to the character of the rock of which they are made. The color of the cements when left in the air indicates the quality much better than when they are put in water.

Tests Recommended.—It is recommended that tests for hydraulic cements be confined to methods for determining fineness, liability to checking or cracking, and tensile strength; and for the latter, for tests of 7 days and upward, that a mixture of 1 part of cement to 1 part of sand for natural cements, and 3 parts of sand for Portland cements, be used, in addition to trials of the neat cement. The quantities used in the mixture should be determined by weight.

The tests should be applied to the cements as offered for sale. If satisfactory results are obtained with a full dose of sand, the trials need go no further. If not, the coarser particles should first be excluded by using a No. 100 sieve, in order to determine approximately the grade the cement would take if ground fine, for fineness is always attainable, while inherent merit may not be.

Your committee thinks it useful to insert here a table showing the average minimum and maximum tensile strength per square inch which some good cements have attained when tested under the conditions specified elsewhere in this report. Within the limits given in the following table, the value of a cement varies closely with the tensile strength when tested with the full dose of sand.

American natural cement, neat:

One day, 1 hour or until set in air, the rest of the 24 hours in water, from 40 pounds to 80 pounds.

One week, 1 day in air, 6 days in water, from 60 pounds to 100 pounds.

One month (28 days), 1 day in air, 27 days in water, from 100 pounds to 150 pounds.

One year, 1 day in air, the remainder in water, from 300 pounds to 400 pounds.

American and foreign Portland cements, neat:

One day, 1 hour, or until set in air, the rest of the 24 hours in water, from 100 pounds to 140 pounds.

One week, 1 day in air, 6 days in water, from 250 pounds to 550 pounds.

One month (28 days), 1 day in air, 27 days in water, from 350 pounds to 700 pounds.

One year, 1 day in air, the remainder in water, from 450 pounds to 800 pounds.

American natural cement, 1 part of cement to 1 part of sand:

One week, 1 day in air, 6 days in water, from 30 pounds to 50 pounds.

One month (28 days), 1 day in air, 27 days in water, from 50 pounds to 80 pounds.

One year, 1 day in air, the remainder in water, from 200 pounds to 300 pounds.

American and foreign Portland cements, 1 part of cement to 3 parts of sand:

One week, 1 day in air, 6 days in water, from 80 pounds to 125 pounds.

One month (28 days), 1 day in air, 27 days in water, from 100 pounds to 200 pounds.

One year, 1 day in air, the remainder in water, from 200 pounds to 350 pounds.

Standards of minimum fineness and tensile strength for Portland cement have been adopted in some foreign countries.

Mixing, Etc.—The proportions of cement, sand and water should be carefully determined by weight, the sand and cement mixed dry, and all the water added at once. The mixing must be rapid and thorough, and the mortar, which should be stiff and plastic, should be firmly pressed into the molds with the trowel, without ramming, and struck off level; the molds in each instance, while being charged and manipulated, to be laid directly on glass, slate or some other non-absorbent material. The molding must be completed before incipient setting begins. As soon as the briquettes are hard enough to bear it, they should be taken from the molds and be kept covered with a damp cloth until they are immersed. For the sake of uniformity, the briquettes, both of neat cement and those containing sand, should be immersed in water at the end of 24 hours, except in the case of one-day tests.

Ordinary, fresh clean water, having a temperature between 60 and 70 degrees F., should be used for the water of mixture and immersion of samples.

The proportion of water required varies with the fineness, age, or other conditions, of the cement, and the temperature of the air, but is approximately as follows:

For briquettes of neat cement: Portland, about 25 per cent.; natural, about 30 per cent.

For briquettes of 1 part cement, 1 part sand: about 15 per cent of total weight of sand and cement.

For briquettes of 1 part cement, 3 parts sand; about 12 per cent. of total weight of sand and cement.

The object is to produce the plasticity of rather stiff plasterer's mortar.

An average of 5 briquettes may be made for each test, only those breaking at the smallest section to be taken. The briquettes

should always be put in the testing machine and broken immediately after being taken out of the water, and the temperature of the briquettes and of the testing room should be constant between 60 and 70 degrees F.

The stress should be applied to each briquette at a uniform rate of about 400 pounds per minute, starting each time at 0. With a weak mixture one-half the speed is recommended.

Weight.—The relation of the weight of cement to its tensile strength is an uncertain one. In practical work, if used alone, it is of little value as a test, while in connection with the other tests recommended, it is unnecessary, except when the relative bulk of equal weights of cement is desired.

We recommend that the cubic foot be substituted for the bushel as the standard unit, whenever it is thought best to use this test.

Setting.—The rapidity with which a cement sets or loses its plasticity furnishes no indication of its ultimate strength. It simply shows its initial hydraulic activity.

For purposes of nomenclature, the various cements may be divided arbitrarily into two classes, namely: quick-setting, or those that set in less than half an hour; and slow-setting, or those requiring half an hour or more to set. The cement must be adapted to the work required, as no one cement is equally good for all purposes. In submarine work a quick-setting cement is often imperatively demanded, and no other will answer, while for work above the water line less hydraulic activity will usually be preferred. Each individual case demands special treatment. The slow-setting natural cements should not become warm while setting, but the quick-setting ones may, to a moderate extent, within the degree producing cracks. Cracks in Portland cement indicate too much carbonate of lime, and in the Vicat cements too much lime in the original mixture.

Sampling.—There is no uniformity of practice among engineers as to the sampling of the cement to be tested, some testing every tenth barrel, others every fifth, and still others every barrel delivered. Usually, where cement has a good reputation, and is used in large masses, such as concrete in heavy foundations, or in the backing or hearting of thick walls, the testing of every fifth barrel seems to be sufficient; but in very important work, where the strength of each barrel may in a great measure determine the strength of that portion of the work where it is used, or in the thin walls of sewers, etc., etc., every barrel should be tested, one briquette being made from it.

In selecting cement for experimental purposes, take the samples from the interior of the original packages, at sufficient depth to insure a fair exponent of the quality, and store the same in tightly-closed receptacles impervious to light or dampness until required for manipulation, when each sample of cement should be so

thoroughly mixed, by sifting or otherwise, that it shall be uniform in character throughout its mass.

Sieves.—For ascertaining the fineness of cement it will be convenient to use three sieves, viz.:

No. 50 (2,500 meshes to the square inch), wire to be of No. 35 Stubbs' wire gauge.

No. 74 (5,476 meshes to the square inch), wire to be of No. 37 Stubbs' wire gauge.

No. 100 (10,000 meshes to the square inch), wire to be of No. 40 Stubbs' wire gauge.

The object is to determine by weight the percentage of each sample that is rejected by these sieves, with a view not only of furnishing the means of comparison between tests made of different cements by different observers, but indicating to the manufacturer the capacity of his cement for improvement in a direction always and easily within his reach. As already suggested in another connection, the tests for tensile strength should be applied to the cement as offered in the market, as well as to that portion of it which passes the No. 100 sieve.

For sand, two sieves are recommended, viz.:

No. 20 (400 meshes to the square inch), wire to be of No. 28 Stubbs' wire gauge.

No. 30 (900 meshes to the square inch), wire to be of No. 31 Stubbs' wire gauge.

Standard Sand.—The question of a standard sand seems one of great importance, for it has been found that sands looking alike and sifted through the same sieves gives results varying within rather wide limits.

The material that seems likely to give the best results is the crushed quartz used in the manufacture of sand paper. It is a commercial product, made in large quantities and of standard grades, and can be furnished of a fairly uniform quality. It is clean and sharp. As it would be used for tests only, for purposes of comparison with the local standards, and with tests of different cements, not much of it would be required. The use of crushed quartz is recommended by your committee, the degrees of fineness to be such that it will all pass a No. 20 sieve and be caught on a No. 30 sieve. Of the regular grade, from 15 to 37 per cent. of crushed quartz No. 3 passes a No. 30 sieve, and none of it passes a No. 50 sieve. A bed of uniform, clean sand of the proper size of grain has not been found, and it is believed that to wash, dry, and sift any of the available sands would so greatly increase its cost, that the product would not be much cheaper than the crushed quartz, and would be much inferior to it in sharpness and uniform hardness of particles.

Molds.—The molds furnished are usually of iron or brass. Wooden molds, if well oiled to prevent their absorbing water, answer a good purpose for temporary use, but speedily become unfit for ac-

curate work. A cheap, durable, accurate, and non-corrodible mold is much to be desired.

Clips.—In using the clips recommended in the preliminary report, it was found in some instances that the specimens were broken at one of the points where they were held. This was undoubtedly caused by the insufficient surface of the clip, which, forming a blunt point, forced out the material. Where the specimens were sufficiently soft to allow this point to be imbedded, they broke at the smallest section, but when hard enough to resist such imbedding they showed a wedge-shaped fracture at the clips. To remedy this the point should be slightly flattened, so as to allow of more metal surface in contact with the briquette. Clips made in this way have been used, and good results obtained.

There should be a strengthening rib upon the outside of the clips to prevent them from binding or breaking when the specimens are very strong.

The clips should be hung on pivots, so as to avoid, as much as possible, cross strains upon the briquettes.

Machines.—No special machine has been recommended, as those in common use are of good form for accurate work, if properly used, though in some cases these are needlessly strong and expensive. Machines with spring balances are to be avoided, as more liable to error than others.

It is by no means certain that there exists any great difference in well-made machines of the standard forms.

Amount of Material.—The amount of material needed for making five briquettes of the standard size recommended is, for the neat cements, about one and two-thirds pounds, and for those with sand, in the proportion of three parts of sand to one of cement, about one and one-quarter pounds of sand and six and two-thirds ounces of cement.

Accelerated Tests.—Several tests have been used by various authorities which accelerate the action of the ingredients of the cement and thus make it possible to determine its soundness without waiting the long periods of time which are necessary under ordinary conditions. The simplest test of these is the boiling test, and while it is a test which is considered to be rather hard for a cement to pass, most of the American Portland cements and many of the natural hydraulic cements can pass it. In the case of the latter class of cements, however, inability to pass this test does not always prove unsoundness of the cement, for some very excellent natural hydraulic cements have ingredients which can not be expected to pass this test, and still the cement may be entirely satisfactory for the work required of it. With the understanding, therefore, that failure to pass the test should call for further study of a

cement rather than for its absolute rejection, the test is one of much value. As presented by Prof. Tetmajer, the pats are put in cold water as soon as possible after gauging, the water is raised in about one hour to boiling temperature and the boiling is continued for three hours. Some slow-setting cements can not be put into the water until they have set. The pats should not have thin edges but should be rolled into balls and carefully flattened. Le Chatelier makes the pats in cylindrical form, 3 centimeters long and the same diameter. An American would make the dimensions each one inch. Needles are set in each end and observations on the distance apart of their points show the amount of swelling. The water is raised to boiling point in fifteen to thirty minutes and maintained there for six hours. The pats are allowed to cool before final measurements are taken. The pats are allowed to set and the test is made within 24 hours after the time of final set. Other accelerated tests use moist hot air, steam and hot water, steam or water under pressure, dry closets under a temperature above boiling point, and a gas flame. The steam and hot water tests are most uniform and satisfactory and the boiling test is much the easiest of application.

Chemical Analysis.—This is of much value in determining the probable characteristics of a new cement and in testing from time to time the freedom of the cement from adulterations. These tests should be intrusted to chemists of experience in analysis of cement, though any competent chemist can make them if necessary.

Adulterations.—Microscopic examination may detect adulteration. Slag adulterant may be detected by stirring the cement into a mixture of methylene iodide and benzine. When allowed to stand the cement will settle to the bottom, with the slag on top. The density of the mixture must be carefully fixed at the desired amount, say 2.95, by adding the proper amount of benzine. Machines are made for tests of abrasion of cement and concrete. A number of other tests are proposed for special purposes, but they need not be considered here, as the tests given are those which are of most value for commercial purposes, and those not mentioned are of little value unless made and interpreted by experts.

In a paper by Prof. W. K. Hatt before the Indiana Engineers' Society occurs the following paragraph, indicating a method of detecting slag adulteration of cement:

The appearance of the slag cement is characterized by a delicate lilac color, in some cases almost white. When cement is made from slag by a process involving roasting the cement is of a dark color like that of ordinary dark colored Portland. It has not the coarse or gritty feeling which characterizes most Portland cement. It works fat, sets slowly and passes ordinary tests of permanence of volume.

A pat of the cement exposed to the air has to be well covered to prevent the surface from cracking. After drying out, it will exhibit discolorations, yellowish or brown, whereas the pat hardened under water will not exhibit such discolorations. The characteristic color of the fracture of a water-hardened briquette is green, but when the briquette dries out the fracture becomes white. The writer has noticed this green color with a subsequent change to white in the case of a well known Portland cement, and also the discolorations in the pat, indicating slag adulteration. The green color is due to the presence in slag cement of sulphide of iron or sulphide of calcium. This sulphide becomes oxidized on exposure to the air and changes color. Slag cements usually contain from 1 to 1½ per cent. of sulphides. It is this tendency to oxidization on exposure to air which is destructive to mortar made of slag cements containing an excess of sulphides and makes it necessary to use the product in underground situations or the interior of thick walls. A parallel test of briquettes hardened in air and water should be made to check up presence of sulphides. This disintegration does not occur in case of all slag cements. It is not a necessary defect.

A committee of the American Society of Civil Engineers had the question of the adoption of standard methods of manipulation of the tests above described under consideration nearly two years, and issued a circular asking for suggestions and criticisms. Forty-five replies were received, which number, in the opinion of the committee, does not indicate a very general interest in the subject, while on many points the replies differ so greatly that the committee has not yet decided upon the formulation of a set of recommendations. It is probably true that the small number of replies is not due so much to the lack of interest in the subject as to the fact that very few persons, aside from the experts who did reply, are able or willing to answer any large number of the questions. The average of the opinions offered may be stated as follows:

Sampling.—The amount of cement to be accepted on the results obtained from a single sample is dependent on the kind and reputation of the cement. The amount and kind of work should also be considered. The amounts mentioned by various engineers vary from a sample from one barrel in three to one in a carload, the pref-

erence being for one barrel in ten. The auger or sugar trier is generally used to secure a sample from the center of the package, and nearly all keep samples from the different packages distinct. This is correct, for variation is what is to be detected.

Chemical Analysis.—This is needed only in selecting a new cement for acceptance and in securing data for final condemnation of a brand which is not keeping up to the standard. The elements or compounds which should be determined are magnesia, sulphates and adulterations. Some determine also lime, silica, alumina and iron, making the analysis as complete as that of the manufacturer. Except for use in sea water or in other peculiar surroundings, the whole analysis is not usually required.

Microscopical Tests.—These are generally considered to be unnecessary, but they are of some value in determining adulterants and the character of the grains of cement, thus giving some check on burning and grinding. From a hand-microscope to magnifying powers of 80 to 600 diameters are recommended by various engineers.

Fineness.—Riehle sieves made according to the requirements stated above, with 50, 74 and 100 meshes to the inch, are suggested for natural cement, and those with 74, 100 and 200 meshes for Portland cements. About four ounces is the popular amount to be subjected to test. Hand-shaking is said to be preferable to machine-shaking.

Apparent Density or Weight per Cubic Foot.—There are so many variables that this determination is considered to be of little value. One engineer presents a description of an apparatus for determining the weight of a briquette, correcting it by subtracting the water used.

True Density or Specific Gravity.—A few think this determination is of some value, especially in an investigation of the mode of manufacture, one engineer stating that it is the only test by which the proper calcination of the clinker can be determined.

Standard Sand.—Quartz sand of the standard set above is preferred for tests to be compared with those made by others. For ordinary watch test on accepted brands, the local natural sand, properly sifted to secure uniformity in size, should be sufficient. The size is that passing a No. 20 sieve and refused by a No. 30 sieve.

Preparation of Pastes.—This is the field in which the personal equation of the operator has most effect upon the results of tests

and is also that in which conditions for the moment of mixing, of moisture of atmosphere and of materials before mixing, of cement as measured or weighed, of sand and of temperature, are of considerable importance. The general opinion seems to be that the same method of preparation should be used for each test, but the answers in the negative are from persons whose opinions have sufficient weight to leave the question open as yet. The German official rules provide for neat tests for time of setting and soundness, and for tests of sand and cement mortar for strength. The American practice seems to have been to test the cement neat for strength, but the addition of the test of mortar has become popular, and should be provided for in the standard rules. Experience indicates that the results of such tests are the more valuable, when properly made, but that they should not entirely displace the neat cement tests.

Eighty per cent. of the answers say that the proportions of sand, cement and water should be stated by weight. This is unquestionably the safest way to get uniform mixtures, the volume of cement varying so much with the method of handling. Water varies so slightly in weight per unit volume that it can be measured in the most convenient manner. The proportions will be measured by volume in actual work, but they should be fixed originally for the given materials by weight, and the corresponding proportions by volume can then be determined for the working conditions within reasonable limits of variation. As small an amount of water as possible should be used in preparation of the paste. Apparently slight differences in moistness of sand make considerable differences in the amount of water required. If the laboratory is always dry and warm the sand will become so and remain so, while if the laboratory is in a damp cellar or even in a basement dry but cool, in weather with air full of moisture the sand will absorb more or less moisture and the variation in condition of sand will require a variation in the amount of water. It is well known that different brands of cement require materially different proportions of water to make mixtures of the same consistency. Exact proportions of water for all conditions and cements can not be fixed, therefore. The precise temperature of materials and of air is not important, the preference being for temperatures between 60 and 80 degrees Fahrenheit. The hygrometric condition of the air is more important than its actual tempera-

ture. The cement and sand should be thoroughly mixed dry and the water added afterward. Some add the water all at once and others add it little by little. Trowels, spatulas, spoons and hands are used for mixing. No machine is comparable for uniformity of results with intelligent hand work by experienced operators. The time required for mixing is as much a matter of judgment as the exact amount of water required to make the stiffest possible paste, and must be learned by varied experience. Mr. Richardson estimates the time at about five minutes for slow-setting cements and less for quick-setting brands.

In all these points the question is not so much what is the best method as what method shall be followed in order to secure uniformity. In each case there is doubtless a best method, and if the experts, or any large number of them, can be brought to agreement as to what is the best method, that one should be selected.

But, for example, the strongest briquette is made by using the smallest possible amount of water. This amount can not be exactly determined in advance for all cements and sands under all conditions, and must be left to the individual operator. A lower tensile strength will be found if more water is used, but in such case the exact proportion of water can be fixed by rule, and slight differences in consistency of mortar on account of peculiarities of the materials used will make only slight differences in strength.

Time of Setting.—The standard needles are best, and neat cement pats. Most operators keep the pats under a damp cloth or in damp air. Mr. Richardson says the dampness seriously delays time of setting and change in temperature changes rate of set. Very few would keep the pats in water.

Soundness—Tests for soundness are of great value, some placing them on a par with tests for tensile strength. The standard methods are most popular, but a few recommend the hot water or boiling tests. They hasten the determination. Natural and Portland cements can not be treated alike. Thus pats of natural cement can usually be put in water as soon as made without disintegrating, while some first grade Portland cements will crumble immediately, if so treated. Natural cement may not stand the hot water test, but any normal Portland will do so and nearly all such will stand the boiling test. Pats of Portland cement should remain uniform in color and the edges should remain sharp. Mr. Gowen suggests the bottle test, filling a bottle with

a small neck with a cement grout, the sample to be watched for checks and cracks, as well as for cracking of the bottle by expansion. Only a few recommend the boiling test, and they seem to prefer that it be left to the well equipped special laboratory, indicating that failure under the conditions of the ordinary city laboratory should not be taken as certain condemnation of the cement.

Compressive Strength.—With reference to tests of compressive strength, nearly all advise them, one or two depending upon them to the exclusion of those of tensile and transverse strength. The opinion seems to be general that the tests can not be made in a temporary laboratory, must be made in permanent commercial or college laboratories having the necessary machines and experience. Too few have used the method to have any fixed idea as to form and dimensions of test pieces. All would treat the mortar the same as for tension tests. There are several methods of getting a true bearing in the press, truing with trowel, setting against glass and the use of sheets of lead, thick paper or cardboard, plaster of paris, or fine sand. All the prominent machines are mentioned, and the rate of applying the stress varies up to 1,000 pounds a minute.

Tensile Strength.—Opinions are in better accord on these tests than on most others. Most persons are favorable to tests of Portland cement mortar in proportions of 1 to 3, and of natural cement mortar in proportions of 1 to 2. Many are in favor of neat tests only, at least one arguing that mortar tests are little more than tests of fineness of grinding and relative value of different samples of sand. The society's standard form of briquette is satisfactory.

A non-absorbent smooth surface is demanded for mixing cement, marble, slate, glass, or smooth metal. Many finish with trowel on upper side only, but very good reasons are given for compressing the briquette with trowel or knife on both sides. Some fix the consistency of mortar by fixing the percentage of water to be added, nearly all using as little water as possible. A few prefer machine molding of briquettes, the majority preferring hand-work, some ramming the cement into the mold and others claiming uniform results from pressing the cement in with fingers or trowel.

The cement is left in the molds until set, then taken out and

covered with a damp cloth, or placed in damp air for 24 hours before placing in water. It is desirable to test briquettes immediately after removal from water. As to renewal of water, temperature and uniformity of temperature, there are many opinions. Constant temperature, and renewal of the water from time to time, are advisable.

For acceptance tests on ordinary work the general opinion favors breaking briquettes at end of twenty-four hours for natural and of seven days for Portland cement. Longer time tests should be made if the short-time tests are unsatisfactory for any reason and more information is desired. A few consider that weighing briquettes before testing gives data as to density, which may be of value in giving the reasons for discordant results. Most replies favor the Fairbanks or Riehle form of clip, with rubber bearings, as being more certain to cause breaks at the smallest section of the briquette, and not at the clip, the latter occurring when there is crushing under the bearing of the clip, bending or twisting of the sample. Uniform rate of application of 400 pounds of stress a minute is recommended. With strong cements, the rate at first may be more rapid, but the latter half or fourth must be applied slowly at a uniform rate. Fairbanks, Riehle, Olsen and Michaelis machines are recommended. The special precautions to be taken are in adjusting the clips, in avoiding the sudden application of stress and in breaking briquettes immediately after removal from the water.

Other Tests.—Bending, adhesion, abrasion, resistance to freezing and resistance to action of sea water are all advised by a few experts, but there are no settled opinions as to their general value and the methods of making them.

SPECIFICATIONS FOR CEMENT

The general principles upon which specifications for the acceptance or rejection of cement should be prepared may well be stated, and the practical application of these principles exemplified by selections from various specifications in use in various parts of the country. The great variations in specifications for cement for the same uses would seem to be due largely to the failure to recognize such principles, though, when stated, they seem to be axiomatic.

The cement should be suited to the work in which it is to be used. This will decide whether natural hydraulic, or Portland cement shall be used and the grade of the latter. Economy should be one of the elements considered and may turn the decision to a natural cement in one locality while some grade of Portland cement would be used in another. The decision regarding the cement to be used affects the specifications for mortar and concrete also.

The exposure of the work to the weather or its protection from external conditions by position in the interior of piers or foundations or in rock or deep excavations under constant conditions of temperature, moisture, etc., will be prominent in deciding what specification to adopt for the cement to be used.

For external work the conditions of variation in temperature, drainage, possibility of shocks, blows and abrasion, appearance, determine the grade of Portland cement to be used. Here, too, the specifications for mortar and concrete are closely connected with the specification for cement.

In cases of joint action of concrete with other materials, as in Melan arch or fireproofing or other combination structures, other qualities than the tensile or compressive strength may make the decision.

Cement for mortar for laying stone must often be selected for its non-staining qualities.

The rate of setting is frequently a prime factor in making the decision, especially in sidewalk, curb and facing work, and in structures under water.

ment, especially in fineness of grinding and uniformity of calcination have a tendency to raise the standards. The Philadelphia specifications, given below, are perhaps the extreme in municipal work.

The selections from specifications which follow are intended to give the good practice of the day. With two or three exceptions the strictest specifications are not given, and those which indicate a lack of study of the questions involved are also omitted. All of those given have been in use for a sufficient length of time to prove their value under the local conditions.

The following is an abstract of the specifications for the Portland cement in use by the

U. S. NAVY DEPARTMENT.

Quality.—The cement to be of the best grade or quality.

Aeration.—Contractor shall give a certificate to the effect that the cement furnished has been seasoned or subjected to aeration for at least thirty days before leaving the works.

Packing.—The cement is to be packed in strong and well coopered barrels, lined with moisture-proof paper. The gross weight of the barrels is not to be less than 400 pounds; the weight of the cement is not to be less than 375 pounds.

Storage.—Immediately upon receipt, the cement is to be stored in a dry, well-covered and well ventilated place and thoroughly protected from the weather.

Chemical Analysis.—Of every lot of eight hundred barrels or more, the contractor shall supply an abstract of the chemical analysis of a mixed sample of the cement taken from any ten barrels of the lot. Specific gravity shall not be less than 3.

Samples for Test.—Samples of the cement are to be taken from the interior of the barrels with a suitable instrument. Samples are to be taken from every fifth barrel, in lots of twenty or more, up to one hundred barrels. If less than one hundred barrels are to be tested, the samples are to be taken from at least three barrels. The separate quantities so taken shall be mixed thoroughly together, while dry, and the compound regarded as the sample for test.

Fineness.—Ninety-five per cent. by weight must pass through a No. 100 sieve having 10,000 meshes per square inch, the wire to be No. 40 Stubbs' wire gauge, and 75 per cent. by weight must pass through a No. 200 sieve having 40,000 meshes per square inch, the wire to be No. 48 Stubbs' wire gauge.

Setting Qualities.—Cakes of the paste, mixed as specified in the following paragraph, are to be moulded on glass; these cakes to be

circular in shape, three inches in diameter, one-half inch thick in center and drawn down to one-eighth inch at circumference. One cake is to set in air, and one cake is to set immersed in water. Two wires are to be used to determine setting qualities: The first, called wire A, is to be one-twelfth inch in diameter at the lower extremity and loaded with $\frac{1}{4}$ lb. at the upper end; and the second, called wire B, is to be one twenty-fourth inch in diameter at the lower extremity and loaded with 1 lb. at the upper end. Cement will be considered as quick-setting if it bears needle A without making an indentation during any time between one hour and six hours after having been mixed. The slow-setting cement must have its final set at the end of eight hours—that is, it must bear needle B without being indented by it.

Neat Cement Paste for Test.—All neat cement for test is to be mixed on glass with clean, fresh water of a temperature between 60 degrees and 70 degrees F.; the quantity of the water to vary between 20 per cent. and 25 per cent. by weight of the quantity of cement used.

Change of Volume.—A small quantity of the same cement specified above is to be mixed with only sufficient water to give it the consistency of wet sand, and it is to be immediately pressed into a glass tube of about one-half inch in diameter. Within two or three days any swelling will be shown by the glass bursting; or shrinkage, by the cement becoming loose in tube; either defect is a cause for rejection of the cement.

Checking and Cracking.—Three cakes of neat cement are to be prepared as specified in paragraph for setting quality. One cake, after having set hard on the glass on which it was moulded, is to be placed in cold water and examined from time to time during a period covering seven or twenty-seven days. If it warps, checks on surface, cracks at the edge, or leaves the glass, such defects are cause for the rejection of the cement. One cake is to be placed in air, and one cake in water kept at a temperature of 212 degrees for 24 hours and similarly examined.

Sand.—The sand that is to be mixed with the neat cement for compounding mortar briquettes for test shall be No. 4 standard crushed quartz, passing through a No. 20 sieve (400 meshes to the square inch) wire to be No. 31 Stubbs' wire gauge.

Making the Briquettes.—Neat Briquettes: moisten the cement with 20 per cent. to 22 per cent. of water, mixing and kneading it quickly by hand, using rubber gloves as protection. When thoroughly worked fill the moulds at once, having first wiped them on the inside with an oily cloth to prevent sticking. Mortar Briquettes: one part by weight of cement to three parts by weight of the kind of sand specified in the preceding section shall be thoroughly incorporated while dry and then moistened with 10 per cent. to 12 per cent. of water in the manner specified above for neat briquettes. Both the neat and mortar briquettes shall be prepared by the Bohme

Hammer Apparatus, which is a tilt hammer with automatic action. The hammer is driven by a cam wheel of ten cams actuated by simple gearing. The steel hammer weighs $4\frac{1}{2}$ lbs., and when the intended number of blows has been delivered the mechanism is automatically checked; the proper setting having been made for this purpose before beginning the work. The number of blows for each briquette shall be 150. The briquettes while drying in air should be covered with a damp cloth to prevent rapid surface drying, and to conduce to a uniform set.

Tensile Strength.—The neat briquettes prepared as specified above, shall stand a minimum tensile strain per square inch, without breaking, as follows:

For 12 hrs. in air and 12 hrs. in water.....	200 lbs.
For 1 day in air and 6 days in water.....	550 lbs.
For 1 day in air and 27 days in water.....	650 lbs.

The mortar briquettes, prepared as specified above, shall stand a minimum tensile strain per square inch, without breaking, as follows:

After 12 hrs. in air and 12 hrs. in water.....	150 lbs.
After 1 day in air and 6 days in water.....	200 lbs.
After 1 day in air and 27 days in water.....	250 lbs.

Notes.—The boiling water test is designed to ascertain the durability of the cement, and is intended to show in a few hours what would take a long period otherwise. This test is supposed to show whether an excess of free lime is in the cement. Some cements stand well for short periods, but disintegrate after three or four months, due to an excess of free lime.

In making the mortar bricks, the sand and cement should be thoroughly mixed while dry, and then the specified percentage of water added quickly.

The neat tests are of less value than those of briquettes made of sand and cement. The fineness of cement is important; for the finer it is the more sand can be used with it.

Good cement should be a uniform bluish grey color throughout; yellow checks or places indicate an excess of clay or that the cement has not been sufficiently burned; and it is then probably a quick-setting cement of low specific gravity and deficient strength.

Cement that will stand a high test for seven days may have an excess of lime, which will cause it to deteriorate. The twenty-eight day test is, therefore, very useful.

The trip hammer machine for making the briquettes removes all variability in their preparation.

The most dangerous feature in Portland cement is the presence of too much magnesia and an excess of free lime, the latter indicated by the cracks and distortions in the test cakes, and the former in the deficiency of tensile strength of the briquettes. Over 3 per cent. of magnesia is excessive and dangerous.

The cement that is to be made into briquettes and cakes should not be sifted, but it is to be used exactly as it comes from the barrels.

Five briquettes should be broken to test the tensile strength, and the extra variation from the mean of the five should not be over 15 per cent.

The test for change of volume is very important, for expansion in any work into which the cement enters would be fatal to reliability.

The test cakes should be made by rolling the cement into balls and then flattening.

The expanding, cracking, and disintegrating of the cement is technically called blowing.

If the cake at the end of three days in water shows no sign of cracking or disintegrating at the edges, it can be considered safe.

In examining cakes for cracks, the fine air cracks found on the surface, that cross and recross each other, are not due to blowing but are merely the result of changes of temperature. The cracks due to blowing are wedge shaped, running from the center and usually accompanied by a certain amount of disintegration, especially at the edges.

Either Fairbanks or Riehle machines should be used for breaking briquettes in a test for tensile strength.

The weight per barrel and the weight of barrel vary and the specification given above is a valuable one. Thus in 25 barrels of standard American and foreign cements the average weight of cement per barrel of the seven brands tested varied from 370 to 387 pounds, the weight of barrel varied from 21 to 29 pounds and the weight of unbroken package varied from about 394 to 410 pounds.

The following is from the specifications in use in the

U. S. ENGINEER'S OFFICE, ST. PAUL, MINN.

The cement shall be first quality Portland cement, fresh, dry, finely ground, and free from lumps.

The cement must be put up in strong, durable bags, well lined with paper, so as to be reasonably secure from air and moisture. Each bag shall be labeled with the name of the brand and of the manufacturer. Any bags torn or not properly sewed or tied at the time of the delivery will be rejected.

No cement will be considered which shows final set in less than one hour, of which less than 90 per cent. will pass through a sieve of 100 meshes to the inch, the wire being No. 40 Stubbs' wire gauge, or which does not show the following strength:

Standard briquettes prepared from neat cement must develop tensile strength per square inch as follows:

After being kept in the air twenty-four hours, 200 pounds.

After being kept in the air twenty-four hours and in water six days, 375 pounds.

After being kept in the air twenty-four hours and in water twenty-seven days, 500 pounds.

Briquettes prepared from one part of cement and three parts sand (by weight) must develop tensile strength per square inch as follows:

After being kept in air twenty-four hours and in water six days, 125 pounds.

After being kept in air twenty-four hours and in water twenty-seven days, 175 pounds.

The sand used in preparing test specimens will be standard crushed quartz sand, of such fineness that it will pass a No. 20 sieve and be retained on a No. 30 sieve. The standard sand shall be supplied free of all charge by the contractor.

A cement that cracks or checks when made into thin pats on a piece of glass, or which develops undue heat when mixed with water, will not be accepted. The cement may be subject to such other tests for soundness as the engineer officer in charge may direct, including the "boiling test."

The cement must not have its initial set within thirty minutes, nor its final set within one hour of the time water is first added to it, and when the pat is kept in a moist air at a temperature of between 65 degrees Fahr. and 70 degrees Fahr. The "initial set" and "final set" as used above being interpreted to mean the time when the pat of cement will allow a wire one-twelfth of an inch in diameter, weighted to one-fourth of a pound, and wire one twenty-fourth of an inch in diameter, weighted to one pound respectively, to rest upon it without penetration.

For railroad work the specifications are very discordant. Of forty-two railroads the few listed in the following table are the only ones having a cement specification, and these vary between wide limits in the qualities required. The table is for Portland cements. A like variation is found in the specifications for natural hydraulic cements.

ABSTRACT OF PORTLAND CEMENT SPECIFICATIONS.

TENSILE STRENGTH REQUIRED—WEAT.				TENSILE STRENGTH: 1 Cement, 3 Sand.				TENSILE STRENGTH: 1 Cement, 3 Sand.				SOUNDNESS.		SOUNDNESS.		TIME OF SETTING AT 70° F. A. M. S. & R. R. SPECIFICATIONS.	
No. requiring.	No. requiring.			No. requiring.	No. requiring.			No. requiring.	No. requiring.			No. requiring.	No. requiring.		No. requiring.	Test.	
	100 lbs.	150 lbs.	200 lbs.		100 lbs.	150 lbs.	200 lbs.		100 lbs.	150 lbs.	200 lbs.		100 lbs.	150 lbs.		Test.	Time of setting.
1	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
2	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
3	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
4	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
5	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
6	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
7	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
8	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
9	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
10	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
11	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
12	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
13	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
14	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
15	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
16	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
17	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
18	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
19	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
20	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
21	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
22	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
23	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
24	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
25	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
26	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
27	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
28	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
29	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
30	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
31	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
32	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
33	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
34	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
35	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
36	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
37	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
38	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
39	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
40	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
41	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
42	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
43	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
44	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
45	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
46	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
47	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
48	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
49	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
50	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
51	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
52	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
53	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
54	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
55	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
56	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
57	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
58	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
59	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
60	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
61	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
62	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
63	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
64	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
65	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
66	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
67	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
68	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
69	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
70	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
71	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
72	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
73	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
74	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
75	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
76	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
77	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
78	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
79	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
80	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
81	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
82	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
83	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
84	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
85	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
86	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
87	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
88	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
89	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
90	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
91	100	1	200	1	100	1	200	1	100	1	200	1	100	1	200	1	100
92	100	1	200	1	100	1	200	1	100</								

Fuller abstract is made of the specifications for cement used by two roads as an evidence of the requirements made for good railroad work. It will be seen that the number of honest cements which would be rejected by these specifications is small, but that they are sufficient to rule out those which would prove unsatisfactory.

The following are the specifications for cement of the engineering department of the

NEW YORK CENTRAL AND HUDSON RIVER RAILROAD.

<i>Sieve—</i>	<i>Tests.</i>	<i>Natural Rock.</i>	<i>Portland.</i>
No. 50 of 2,500 meshes per square inch of No. 35 Stubbs' wire gauge.		95 % "Fine."	97 % "Fine."
<i>Light Wire—</i> Cement to bear $\frac{1}{8}$ " diameter wire, weight 4 oz., without imprint, in not less than.....		25 minutes.	25 minutes.
<i>Heavy Wire—</i> Cement to bear $\frac{3}{8}$ " diameter wire, weight 1 lb., without imprint, in not less than.....		50 minutes.	50 minutes.
<i>Checking, Cracking, and Hot Tests—</i> Flat cakes or "pats" of stiff plastic neat cement paste, two to three inches diameter by half inch thickness, with thin edges to be immersed in water not less than two days.		Must not crack nor become contorted along the edges.	Shall withstand without cracking a temperature of steam or water at 212° Fahr. after 24 hours set in cold water.

Tensile Strength.—Standard briquettes of one square inch of breaking section. Stress applied at a uniform rate, from zero, of about 400 lbs. per minute.

	<i>Neat.</i>	<i>Natural Rock.</i>	<i>Portland.</i>
1 hour in air 23 hours in water.....		60 lbs.	100 lbs.
24 hours in air 6 days in water.....		90 "	260 "
24 " 13 "		115 "	350 "
24 " 20 "		132 "	410 "
24 " 27 "		143 "	450 "
Average.....		108 lbs.	314 lbs.
	<i>Standard Sand.</i>	<i>1 to 2.</i>	<i>1 to 3.</i>
1 hour in air 23 hours in water.....		27 lbs.	60 lbs.
24 hours in air 6 days in water.....		35 "	90 "
24 " 13 "		43 "	115 "
24 " 20 "		50 "	132 "
24 " 27 "		56 "	143 "
Average.....		42 lbs.	108 lbs.
	<i>Weight.</i>	<i>Natural Rock.</i>	<i>Portland.</i>
1 barrel shall contain of neat cement, not less than.....		300 lbs.	386 lbs.

The following are selected from the standard specimens of the maintenance of way department of the

PENNSYLVANIA RAILROAD COMPANY.

Sampling.—The cement for testing shall be selected by taking from each of six well-distributed barrels in each car-load received, sufficient cement to make five to ten briquettes; these six portions, after being thrown together and thoroughly mixed will be assumed to represent the average of the whole car-load.

Fineness.—Not more than 10 per cent. of any cement shall fail to pass through a No. 50 sieve (2,500 meshes per square inch, wire to be No. 35 Stubbs' wire gauge), and not more than 10 per cent. of Portland cement shall fail to pass a No. 100 sieve.

Cracking.—Neat cement mixed to the consistency of stiff plastic mortar and made in the shape of flat cakes, 2 or 3 inches in diameter and one-half inch thick with thin edges, when hard enough shall be immersed in water for at least two days. If they crack along the edges or become contorted, the cement is unfit for use.

Tensile Strength.—The test for tensile strength shall be made with briquettes of standard form recommended by the American Society of Civil Engineers, in moulds furnished by the engineer of maintenance of way. They must have an average tensile strength not less than that given in the table below:

	1 Day.	1 Week.	4 Weeks.
Natural Hydraulic Cement—			
Neat.....	70	95	150
1 sand to 1 cement.....	...	50	120
2 sand to 1 cement.....	...	30	60
American and Foreign Portland Cement—			
Neat.....	100	320	450
2 sand to 1 cement.....	...	120	175

Proportion of Water.—The proportion of water used in making briquettes varies with the fineness, age and other conditions of the cement and the temperature of the air, but is approximately as follows: Neat cement, Portland, 20 per cent. to 30 per cent.: 1 sand, 1 cement, about 15 per cent. total weight; 2 sand, 1 cement, about 12 per cent. total weight.

Mixing.—The cement and sand in proper proportions shall be mixed dry and all the water specified added at one time, the mixing to be as rapid as possible to secure a thorough mixture of the materials, and the mortar, when stiff and plastic, to be firmly pressed to make it solid in the moulds without ramming, and struck off level.

Moulding.—The moulds to rest directly on glass, slate, or other non-absorbent material. As soon as hard enough, briquettes are to be taken from moulds and kept covered with a damp cloth until immersed. In the one-day test, briquettes shall remain on the slab for one hour after being removed from mould and twenty-three hours in water. In one week or more test, briquettes shall remain in air one day after being removed from moulds and balance of

time in water. Briquettes are to be broken immediately after being taken from the water. Stress to be applied at a uniform rate of 400 pounds per minute, starting each time at zero. No record to be taken of briquettes breaking at other than the smallest section.

Sand.—The sand used in test shall be clean, sharp, and dry, and be such as shall pass a No. 20 sieve (400 meshes per square inch, wire to be No. 28 Stubbs' wire gauge), and to be caught on a No. 30 sieve (900 meshes per square inch, wire to be No. 31 Stubbs' wire gauge).

Water.—Ordinary fresh, clean water having a temperature between 60 degrees and 70 degrees Fahrenheit, shall be used for the mixture and immersion of all samples.

Proportions.—The proportions of cement and sand and water shall in all cases be carefully determined by weight. In preparing briquettes for test, sufficient material is to be taken to make one briquette at a time, and enough of water being added to make a stiff plastic paste as above stated.

The temperature of the testing room shall not be below 45 degrees Fahrenheit.

For concrete work to take the place of stone masonry, Mr. V. K. Hendricks, engineer on one of the western lines of the Pennsylvania system, makes the following requirements in addition to those made above for ordinary work.

Portland Cement.—The cement shall be a true Portland cement, made by calcining a proper mixture of calcareous and clayey earths, and if desired a certified statement shall be furnished of the chemical composition of the cement, and the raw materials from which it is manufactured. Without written authority no Portland cement will be accepted which contains more than two per cent. of magnesia in any form.

The fineness shall be such that at least ninety-nine per cent. shall pass through a standard brass cloth sieve of 50 meshes per linear inch, at least ninety per cent. shall pass through a sieve of 100 meshes per linear inch, and at least seventy per cent. shall pass through a sieve of 200 meshes per linear inch.

Samples for testing may be taken from each and every barrel delivered.

Specimens prepared from neat cement shall after seven days develop a tensile strength of not less than 450 pounds per square inch. Specimens prepared from a mixture of one part of cement and three parts sand, by weight, shall, after seven days, develop a tensile strength of not less than 160 pounds per square inch.

Cement mixed neat with about 27 per cent. of water to make a stiff paste, shall, after thirty minutes, be appreciably in the end of a wire one-twelfth inch in diameter, loaded to quarter pound. Cement made into thin cakes on glass shall not crack, scale or warp under the following test:

pats shall be made and allowed to harden in moist air at from 60 to 70 degrees Fahrenheit: One of these shall be subjected to water vapor at 176 degrees Fahrenheit for three hours, after which it shall be immersed in hot water for forty-eight hours; another shall be placed in water from 60 to 70 degrees Fahrenheit, and the third be left in moist air.

Natural Cement.—Natural cement shall be of such fineness that not less than 90 per cent. shall pass through a standard brass cloth sieve of 50 meshes per linear inch.

Neat cement briquettes shall have a tensile strength of not less than 120 pounds after remaining one day in air and six days in water and shall gain in strength with age. Briquettes of one part of cement and one part sand, by weight, shall at the end of seven days develop a tensile strength of not less than 85 pounds per square inch.

A boiling test will also be made by mixing cakes as above, placing them at once in cold water, raising the temperature of the water to boiling in about an hour, continuing boiling for three hours, and then examining for checking and softening.

Three specifications are given for the cement for concrete arch construction to show the variations in requirements in first-class structures. The specifications for the work are given in a subsequent chapter. The first is for a concrete bridge at Pine Road over Pennypack Creek, Philadelphia, built in 1893, Monier construction, and said to be the first concrete arch highway bridge in the United States. It was designed and construction superintended by the Bureau of Highways of Philadelphia. After careful examination of various brands of cement a single brand of German Portland cement was specified and used, without further specification.

MELAN ARCH BRIDGE, TOPEKA, KAN., 1893.

The second, for a Melan arch bridge constructed at Topeka, Kansas, in 1896, is as follows: The Portland cement shall be a true Portland cement, made by calcining a proper mixture of calcareous and clayey earths; and the contractor shall furnish one or more certified statements of the chemical composition of the cement and of the raw materials from which it is manufactured. Only one brand of Portland cement shall be used on the work, except with permission of the superintendent, and it shall in no case contain more than 2 per cent. of magnesia in any form. The fineness of the cement shall be such that at least 98 per cent. shall pass through a standard brass cloth sieve of 74 meshes per linear inch, and at least 95 per cent. shall pass through a sieve of 100 meshes per linear inch. Samples for testing may be taken from each and every barrel delivered as superintendent may direct. Tensile tests will be made

on specimens prepared and maintained until tested at a temperature of not less than 60 degrees F. Each specimen shall have an area of 1 square inch at the breaking section, and, after being allowed to harden in moist air for twenty-four hours, shall be immersed and retained under water until tested. The sand used in preparing the test specimens shall be clean, sharp, crushed quartz, retained on a sieve of 30 meshes per lineal inch, and passed through a sieve of 20 meshes per lineal inch, and shall be furnished by contractor. No more than 23 to 27 per cent. of water by weight shall be used in preparing the test specimens of neat cement and in making the test specimens, 1 of cement to 3 of sand, no more than 11 or 12 per cent of water by weight shall be used. Specimens prepared from neat cement shall after seven days develop a tensile strength not less than 400 pounds per square inch. Specimens prepared from a mixture of 1 part cement to 3 parts sand (by weight), shall, after seven days, develop a tensile strength of not less than 140 pounds per square inch, and after twenty-eight days not less than 200 pounds per square inch. Specimens prepared from a mixture of 1 part cement and 3 parts sand (by weight), and immersed after twenty-four hours in water to be maintained at 176 degrees F. shall not swell or crack, and shall after seven days develop a tensile strength of not less than 140 pounds per square inch. Cement mixed neat with about 27 per cent. of water to form a stiff paste, shall, after 30 minutes, be appreciably indented by the end of a wire 1-12 inch in diameter, loaded to weigh 1-4 pound. Cement made into thin cakes on glass plates shall not crack, scale or warp under the following treatment: Three pats shall be made and allowed to harden in moist air at from 60 degrees to 70 degrees F.; one of these shall be subjected to water vapor at 176 degrees F. for three hours, after which it shall be immersed in hot water for forty-eight hours; another shall be placed in water at from 60 degrees to 70 degrees F., and the third shall be left in moist air. Samples of 1 to 2 mortar and of concrete shall be made and tested from time to time as directed by the superintendent. All cement shall be housed and kept dry till wanted in the work.

A statement is inserted in the specifications calling attention to the severity of the requirements and adding that "it is not probable that any American natural Portlands (so-called) will meet these requirements," a statement which caused considerable unfavorable comment.

MELAN ARCH BRIDGE, AT INDIANAPOLIS, IND., 1900.

The third specification given is for Melan arch bridges constructed in Indianapolis, in 1900.

All cement used for the arches shall be either (one of four brands of German and Danish cement mentioned). Cement for the other parts of the work shall be such as is satisfactory for

cement sidewalks, class "B," standard specifications form Q, and must also conform to the general specifications for cement (form H).

The specification for class "B" sidewalks is as follows:

For class "B" sidewalks, the following brands of cement will be allowed: (Fourteen German, Danish and Belgian cements and four American Portland cements are named).

The general specifications for cement (form H) are as follows:

1. Any cement without maker's name and brand on the barrel or package will be rejected without test.

2. All required samples for testing must be furnished by the contractor.

3. A supply of accepted cement must be kept on hand by the contractor.

4. Rejected cement must be removed by the contractor from the work at once.

5. Cement shall be subject to reinspection, test and rejection, if necessary, at any time.

6. All desired information as to place, materials and method of manufacture, and name of makers and agents, shall be furnished whenever desired by the Board of Public Works and City Engineer.

7. Hydraulic cement shall be of the best quality of natural cement, newly manufactured, well housed and preserved dry until required for use. It shall be finely ground, not less than 80 per cent. passing through a sieve of 80 meshes to the lineal inch. When tested neat in the usual manner, it must stand a proof tensile strain of 60 pounds per square inch on specimens allowed to set 30 minutes in air and twenty-four (24) hours under water. It shall also stand 100 pounds when allowed to set one day in air and six days in water, and 150 pounds per square inch when allowed to set one day in air and 27 days in water. When mixed one part of cement and two parts of sand, by weight, it shall stand 30 pounds when allowed to set one day in air and six days in water, and 70 pounds when allowed to set one day in air and 27 days in water. Cakes one-half inch in thickness, with thin edge, shall show no cracks or softness after seven days in water. Certificates of inspection at the mills that the cement fulfills these requirements may be required by the Board of Public Works, the cost of said inspection to be paid by the contractor.

8. Portland cement for concrete, plastering catch-basins and other miscellaneous purposes, shall be equal to the best quality of Portland cement made from selected rock, carefully manufactured, which has been well seasoned and housed and kept dry until required for use. It shall be finely ground, not less than 90 per cent. passing through a sieve of 80 meshes to the lineal inch. Neat cement shall not set in less than one hour unless quick-setting cement is specifically called for, when it shall not set in less than 10 minutes.

When tested in the usual manner it must stand a proof tensile strain of 125 pounds per square inch when allowed to set in air until hard, and the remainder of 24 hours in water. It shall also stand 350 pounds when allowed to set one day in air and six days in water, and 500 pounds when allowed to set one day in air and 27 days in water. When one part of cement is mixed with three parts of sand, by weight, it shall stand 100 pounds per square inch when allowed to set one day in air and six days in water, and 200 pounds when allowed to set one day in air and 27 days in water. Cakes one-half inch in thickness, with thin edges, shall show no cracks, blowing or softness after seven days in water.

9. Portland cement for sidewalks and other work requiring special qualities shall be equal to the best quality of German Portland cement, made from an artificial mixture of proper materials and according to the best methods of mixing, burning and grinding. It must be well seasoned and have been thoroughly well protected from injury by moisture and otherwise. It shall be finely ground, not less than 95 per cent. passing through a sieve of 80 meshes to the lineal inch, and 90 per cent. through a sieve of 100 meshes to the lineal inch. When tested neat in the usual manner, it must stand a proof tensile strain of 475 pounds per square inch when allowed to set one day in air and six days in water, and 550 pounds when allowed to set one day in air and 27 days in water. When mixed one part of cement with three parts of sand, by weight, it shall stand 150 pounds when allowed to set one day in air and six days in water, and 250 pounds when allowed to set one day in air and 27 days in water. Cakes of cement left 24 hours in boiling water shall show no signs of cracks, blowing or softness. Any brand of Portland cement which at any time appears inferior or shows a backward tendency, signs of deterioration or blowing, will be at once rejected, no matter how good previous tests may have been, and any work done with such cement must be at once removed and replaced as the engineer may direct, and without extra allowance to the contractor therefor. Uniformity in quality is essential in this grade of cement, and any cement which fails to give uniform results under uniform and approved treatment will be rejected even if it complies with the specifications in other respects. Evidence of the actual conduct of cement in sidewalks will also be required in case of cements not now in use in the city.

10. Brands of Portland cement which have been tested in the laboratory and are satisfactory for sidewalk construction are more specifically mentioned under specifications for "Cement Sidewalks, Form Q." The brands of cement specified under "Cement Sidewalks, Form Q," as may be tested and found to comply with these specifications, can be used provided the following conditions are fulfilled:

First. All cement shall be shipped here in barrels.

Second. The cement companies shall send with every shipment of cement a sworn statement, showing the length of time the cement has been stored, the result of seven-day, twenty-eight-day, and fifty-six-day tests, using one part of cement to three parts of sand, by weight, in making briquettes. Cement from one barrel out of each lot of ten barrels of a shipment shall be tested. The test shall be made by a firm of cement testers, satisfactory to the City Civil Engineer, and each barrel of a shipment shall be stamped with the initials of the cement tester, the date when cement was tested, and the number of the barrel.

Third. A chemical analysis of the cement shall be made by a chemist, satisfactory to the Board of Public Works and the City Civil Engineer; all expense of said analysis shall be borne by the cement company furnishing the cement, or its agent.

The following specification for cement used in sea-water is taken from those for

WALLABOUT IMPROVEMENT, BROOKLYN, N. Y.

All the cement to be furnished under this contract must be of the class of such material known as high-grade Portland cement, free from lumps, dry and finely ground, and *unless as otherwise specified* must be of one or more of the following brands (three German brands named). Cement of other brands may be furnished provided the contractor submits proof satisfactory to the engineer that it has been used in making large masses of concrete, which have been exposed to the action of sea-water for at least two years previous to the date of this contract, and that such concrete now shows no signs of deterioration which might be imputed to defective qualities in the cement.

All the cement shall be composed of lime, silica and alumina in their proper forms and proportions, be as free as possible from all other substances and contain no adulterant in injurious proportions. The ratio of the weight of silica and alumina to the weight of the lime in the cement shall not be less than 45 to 100. The cement shall not contain more than 3 per cent. of magnesia nor more than 1 per cent. of sulphuric acid.

The cement shall not have a lower specific gravity than 3.10.

All the cement shall be of a fineness so that 99 per cent. by weight shall pass through a No. 50 sieve of No. 35 wire; 90 per cent. shall pass through a No. 100 sieve of No. 40 wire; and 70 per cent. shall pass through a No. 200 sieve of No. 45 wire, Stubbs' gauge.

The cement must not take its initial set in less than 30 minutes after mixing. It shall take its hard set in not less than 3 hours, and in not more than 8 hours.

The cement will be said to have attained its initial and its hard set when it bears without indentation respectively a wire 1-12 inch in diameter loaded to weigh 1-4 pound, and a wire of 1-24 inch in

diameter loaded to weigh 1 pound, it having been previously mixed neat with about 25 per cent. of its weight of water and worked for from 1 to 3 minutes into a stiff plastic paste.

All the cement shall be capable of developing a tensile strength under various conditions as follows:

	Age.	Tensile Strength.
Mixed neat with about 25% of water by weight and worked to stiff plastic paste.	24 hours, in water after hard set.....	150
	7 days, 1 in air 6 in water 70°.....	400
	28 days, 1 in air 27 in water 70°.....	600
Mixed with 3 parts sand by weight and 12% water to stiff plastic paste.	7 days, 1 in air 6 in water 70°.....	150
	28 days, 1 in air 27 in water 70°.....	240

To determine the tensile strength four briquettes of the cement under each of the above conditions will be broken in a Riehle or Fairbanks or other testing machine satisfactory to the engineer.

The sand to be used in making briquettes will be clean, dry, crushed quartz, trap-rock or granite, passing a No. 20 sieve of No. 28 wire and caught on a No. 40 sieve of No. 31 wire, Stubbs' gauge. The briquettes will be of the form recommended by the American Society of Civil Engineers.

All cement must be sound in every respect and show no indications of distortion, change of volume or blowing when subjected in the form of pats to exposure in air and fresh and sea water of temperature from 60 degrees to 212 degrees, as follows: The pats will be made of neat, unsifted cement, mixed with fresh water to the same consistency as before stated for briquettes, and will be about 3 inches in diameter, having a thickness at the center of about $\frac{1}{2}$ inch, tapering to about $\frac{3}{8}$ inch at the edges. They will be moulded on plates of glass and kept thereon during examination. (a) One or more of these pats will, when set hard, be placed in fresh water of temperature between 60 degrees and 70 degrees for from 1 to 28 days. (b) One or more of these pats will be allowed to set in moist air at a temperature of about 200 degrees for about 3 hours. It will then be placed and kept in boiling water for a period of from 6 to 24 hours. (c) One or more of these pats will be allowed to set in moist air at a temperature of about 100 degrees for 3 hours; it will then be placed and kept in water of temperature of 110 degrees to 115 degrees for a period of from 24 to 48 hours. (d) One or more of these pats may be subjected to any or all of the above indicated tests (a, b and c) using sea water instead of fresh water. (e) One pat will be kept in the air for 28 days and its color observed, which shall be uniform throughout, of a bluish gray, and free from yellow blotches. A failure to pass test (b) will not necessarily cause the rejection of the cement, provided it passes the

other tests for soundness as noted in (a, c, d and e) and is satisfactory in other respects to the engineers.

All the above tests may be modified and other tests in addition thereto or in substitution therefor required at the discretion of the engineer to practically determine the fitness of the cement for its intended use.

The contractor pays the cost of tests of cement which are to be made by the engineer of the work or by one or more of three testing laboratories mentioned.

As many tests as desired by the engineer must be made for composition and specific gravity and one sample shall be tested for each 100 barrels for fineness, set, tensile strength and soundness.

All the cement must be furnished in the original package in strong, substantial barrels, which shall be plainly marked with the brand or mark of the maker of the cement. Each barrel must be properly lined with paper or other material so as to effectually protect the cement from dampness. Any cement damaged by water to such an extent that the damage can be ascertained from the outside will be rejected *in toto* and the barrels unopened. Barrels containing a large proportion of lumps will also be rejected. Broken barrels of cement, if otherwise satisfactory, will be counted as half-barrels.

The engineer makes the tests upon such proportions of the whole amount of cement as he sees fit and his decision is final. He can refuse to accept cement without test and without giving his reasons.

There are one or two interesting points in the following from the specifications for the

PENNSYLVANIA AVENUE SUBWAY, PHILADELPHIA.

All the brick work of the sewers except that in the wellholes was laid in natural hydraulic cement mortar. In the wellholes Portland cement was specified. In all cases the proportions were 1 of cement to 2 of sand. All concrete used was composed of 1 part natural hydraulic cement, 2 parts sand and 4 parts of stone or furnace slag.

Briquettes, 1 square inch in section made from the natural hydraulic cement mortar in the mixing box on the work were required to develop tensile strength of 40 pounds after 1 day in air and six days in water. Portland cement mortar under like conditions must show 150 pounds, tensile strength.

The other requirements of natural hydraulic cement were as follows: Weight shall not be less than 112 pounds per imperial bushel; residue on No. 50 sieve not over 4 per cent., by weight, on a No. 100 sieve 25 per cent., on a No. 200 sieve 50 per cent. Pats of cement $\frac{1}{2}$ inch thick, 60 degrees to 70 degrees F., shall develop initial set in not less than 10 minutes and hard set in not less than 30 minutes, the amount of water being just sufficient to form a stiff plastic paste. The tensile strength required was 75 pounds in 24

hours, in water after hard set; 150 pounds, 1 day in air and 6 days in water; 250 pounds, 1 day in air and 27 days in water. Mortar of 1 cement to 1 of standard quartz sand must show 75 pounds tensile strength in 7 days.

For municipal work the city of Philadelphia has the strongest specifications for cement. The city has a complete testing laboratory under the Bureau of Surveys, Department of Public Works, and a complete organization for keeping close watch of the materials in use, and can do so at comparatively slight expense.

DEPARTMENT OF PUBLIC WORKS, PHILADELPHIA.

1. *Inspection.*—All cements shall be inspected, and those rejected shall be immediately removed by the contractor. The contractor must submit the cement, and afford every facility for inspection and testing, at least twelve (12) days before desiring to use it. The engineer in charge of testing laboratory shall be notified at once upon the receipt of each shipment of cement on the work.

2. *Packages.*—No cement will be inspected or allowed to be used unless delivered in suitable packages properly branded.

3. *Storage.*—On all main sewers, bridges (unless otherwise ordered), and such branch sewers or other work as the chief engineer may designate, shall be provided a suitable house for storing the cement.

4. *Protection.*—Accepted cement, if not used immediately, must be thoroughly protected from the weather, and never placed on the ground without proper blockings, and may be re-inspected at any time.

5. *Failure.*—The failure of a shipment of cement on any work to meet these requirements may prohibit further use of the same brand on that work.

The acceptance of a cement to be used shall rest with the chief engineer, and will be based on the following requirements:

Natural Cement.

6. *Specific Gravity and Fineness.*—Natural cement shall have a specific gravity of not less than 2.9, and shall leave, by weight, a residue of not more than two (2) per cent. on a No. 50 sieve, fifteen (15) per cent. on a No. 100 sieve, and thirty (30) per cent. on a No. 200 sieve. The sieves being of brass wire cloth, having approximately 2,400, 10,200 and 35,700 meshes per square inch; the diameter of the wire being .0090, .0045 and .0020 of an inch respectively.

7. *Constancy of Volume.*—Pats of neat cement one-half ($\frac{1}{2}$) inch thick with thin edges, immersed in water after "hard" set shall show no signs of "checking" or disintegration. Similar pats in air shall show no signs of blotching, checking, or disintegration.

8. *Time of Setting*.—It shall develop "initial" set in not less than ten (10) minutes, or "hard" set in less than thirty (30) minutes. This being determined by means of the Vicat needle from pastes of neat cement of normal consistency, the temperature being between 60 degrees and 70 degrees F.

9. *Tensile Strength*.—Briquettes, one (1) square inch in cross section, shall develop the following ultimate tensile strengths:

	Age.	Strength.
24 hours	(in water after "hard" set).....	100 lbs.
7 days	(1 day in air, 6 days in water).....	200 lbs.
28 days	(1 day in air, 27 days in water).....	300 lbs.
7 days	(1 day in air, 6 days in water) 1 part of cement to 2 parts of standard quartz sand.....	120 lbs.
28 days	(1 day in air, 27 days in water) 1 part of cement to 2 parts of standard quartz sand.....	200 lbs.

Portland Cement.

10. *Specific Gravity and Fineness*.—Portland cement shall have a specific gravity of not less than 3.1, and shall leave, by weight, a residue of not more than one (1) per cent. on a No. 50 sieve, ten (10) per cent. on a No. 100 sieve, and twenty-five (25) per cent. on a No. 200 sieve. The sieves being the same as previously described.

11. *Constancy of Volume*.—Pats of neat cement one-half ($\frac{1}{2}$) inch thick with thin edges, immersed in water after "hard" set shall show no signs of "checking" or disintegration. Similar pats in air shall show no signs of blotching, checking or disintegration.

12. *Time of Setting*.—It shall require at least twenty (20) minutes to develop "initial" set under the same conditions as specified for natural cement.

13. *Tensile Strength*.—Briquettes of cement one (1) inch square in cross section, shall develop the following ultimate tensile strengths:

	Age.	Strength.
24 hours	(in water after "hard" set).....	175 lbs.
7 days	(1 day in air, 6 days in water).....	500 lbs.
28 days	(1 day in air, 27 days in water).....	600 lbs.
7 days	(1 day in air, 6 days in water) 1 part of cement to 3 parts of standard quartz sand.....	170 lbs.
28 days	(1 day in air, 27 days in water) 1 part of cement to 3 parts of standard quartz sand.....	240 lbs.

14. *Sulphuric Acid*.—It shall not contain more than one and three-quarters ($1\frac{3}{4}$) per cent. of anhydrous sulphuric acid, (SO_3).

15. *Additional Requirements*.—All cements shall meet such additional requirements as to "hot water," "set," and "chemical," tests, as the chief engineer may determine. The requirements for "set," may be modified where the conditions are such as to make it advisable.

DEPARTMENT OF PUBLIC WORKS, BUFFALO, N. Y.

The specifications for cement vary somewhat from those at Philadelphia. Referring to the paragraphs in the Philadelphia specifications the differences are as follows:

Paragraphs 1 to 5 omitted.

6. Fineness of natural cement 85 per cent. on No. 50 sieve.

7. Cement shall be without free lime, and pats made of neat cement shall show no cracking when immersed in water immediately after set and left for 7 days, nor when subjected to hot test for 24 hours.

8. Initial set in not less than 10 minutes, Gillmore needles.

9. Tensile strength: Neat, 1 day, 60 pounds; 7 days, 100 pounds; cement 1, sand 2, 7 days, 30 pounds; 28 days, 70 pounds.

10. Fineness of Portland cement 90 per cent. on No. 100 sieve.

11. Same as 7 above.

12. Initial set of Portland cement in not less than 30 minutes; final set in not less than 3 hours nor more than 8 hours.

13. Tensile strength: Neat, 1 day, 125 pounds; 7 days, 300 pounds; cement 1, sand 3, 7 days, 90 pounds; 28 days, 150 pounds.

14. Sulphuric acid requirement omitted. Portland cement shall not contain more than 3 per cent. by weight, of magnesia.

15. Tests shall be made as directed by the engineer in general accordance with the American Society of Civil Engineers standards.

CITY ENGINEER'S OFFICE, BALTIMORE, MD.

The following differences from the Philadelphia specifications are noted:

Paragraphs 1, 3, 4 and 5 are omitted.

6. Ninety-five per cent. of natural cement must pass a No. 50 sieve.

7. Cakes or pats of neat cement must show no indication of cracking, checking or warping when exposed in air and water at normal temperature.

9. Tensile strength: Natural cement, neat, 1 day, 75 pounds; 7 days, 150 pounds; 28 days, 225 pounds; 1 cement, 2 sand, 7 days, 80 pounds; 28 days, 140 pounds.

10. Ninety-eight per cent. of Portland cement must pass a No. 50 sieve.

11. Same as 7 above.

12. Initial set shall not develop in less than 30 minutes in slow-setting, and 10 minutes in quick-setting Portland cement.

13. Tensile strength: Portland cement, neat, 1 day, 125 pounds; 7 days, 400 pounds; 28 days, 500 pounds; 1 cement, 3 sand, 7 days, 125 pounds; 28 days, 200 pounds.

14. Omitted.

15. Each bag of natural hydraulic cement must contain 150 pounds net; each barrel 300 pounds. Each barrel of Portland

cement must weigh 400 pounds gross, and be properly lined so as to be effectually sealed from dampness.

BOARD OF PUBLIC WORKS, INDIANAPOLIS, IND.

The specifications for cement in use here are given under the heading of Melan Arch Bridges at Indianapolis, earlier in this chapter.

The specifications in use in Pittsburg are not excessive and should be satisfactory for all work except the most exacting.

BUREAU OF ENGINEERING, PITTSBURG, PA.

Cement—When and Where Delivered.—All cement required on the work shall be delivered at a warehouse within the limits of the city, and the director notified of each delivery, at least two weeks before it will be needed in the work.

Cement—How Stored.—Cement shall be so stored, in a dry place thoroughly protected from rain and dampness, that each shipment is piled to itself and at all times readily accessible for inspection and tests.

Cement from Reliable Manufacturers Alone Accepted.—Cement will be accepted from reliable manufacturers of well-established reputation only, and the cement will not be tested or permitted to be used unless delivered in original packages properly labeled.

Temperatures for Tests.—Tests of the cement will, unless otherwise specified, be made at a temperature of from 60 to 70 degrees Fahrenheit.

Samples for Tests.—Samples for tests may be taken from every package in each shipment of cement, and unless they meet the requirements herein specified, the whole shipment from which the samples were taken will be rejected.

Sieve for Tests.—The sieves used for testing cement for fineness and for gauging the sand to be used in making briquettes for sand tests shall be as follows:

No. 20 sieve shall have 400 meshes to the square inch, and shall be made of wire cloth, No. 28 wire Stubbs' wire gauge.

No. 30 sieve shall have 900 meshes to the square inch and shall be made of wire cloth, No. 31 wire Stubbs' gauge.

No. 50 sieve shall have 2,500 meshes to the square inch and shall be made of wire cloth, No. 35 wire Stubbs' gauge.

No. 100 sieve shall have 10,000 meshes to the square inch, and shall be made of wire cloth, No. 40 wire Stubbs' gauge.

Briquettes for Tests.—Briquettes for testing tensile strength of cement will be made both of neat cement and of cement and sand in the proportions hereinafter specified, with only enough water added to thoroughly moisten the mixture and make it coherent.

Making Briquettes.—After being thoroughly mixed on glass plate the mortar shall be firmly pressed into the molds by hand,

and the briquettes so formed placed upon a glass plate and kept there until put in water.

Sand for Briquettes.—The sand used in preparing briquettes shall be, unless otherwise specified, clean, sharp, crushed quartz, crushed so that the whole of it will pass through a No. 20 sieve and be retained on a No. 30 sieve.

Pats for Tests.—Round pats of neat cement, about three (3) inches in diameter, one-half an inch thick at the center and tapering to a feather edge, mixed in the same manner as the neat cement briquettes and placed on a glass plate, shall not show any signs of warping or cracking after twenty-eight (28) days in either air or water.

Cement that Swells to be Rejected.—Any cement which shows signs of swelling, after being mixed, will be rejected.

Fineness of Portland Cement.—Portland cement shall be ground to such a degree of fineness that not less than 98 per cent. by weight shall pass a No. 50 sieve, and not less than 90 per cent. by weight pass a No. 100 sieve.

Tensile Strength of Portland Cement—Neat.—The ultimate tensile strength of briquettes, one square inch in cross section, made of neat Portland cement, shall be as follows:

One day in air and six days in water, 375 pounds.

One day in air and 27 days in water, 510 pounds.

Tensile Strength of Portland Cement—3 to 1.—The ultimate tensile strength of briquettes one square inch in cross section, made of one part by weight of Portland cement and three parts of sand, shall be as follows:

One day in air and 6 days in water, 120 pounds.

One day in air and 27 days in water, 190 pounds.

Fineness of Natural Cement.—Natural cement shall be ground to such degree of fineness that not less than 88 per cent. by weight will pass a No. 50 sieve, and not less than 77 per cent. by weight pass a No. 100 sieve.

Tensile Strength of Natural Cement—Neat.—The ultimate tensile strength of briquettes one square inch in cross section, made of neat natural cement, shall be as follows:

One hour in air and 23 hours in water, 70 pounds.

One day in air and 6 days in water, 110 pounds.

One day in air and 27 days in water, 180 pounds.

Tensile Strength of Natural Cement—2 to 1.—The ultimate tensile strength of briquettes, one square inch in cross section, made of one part, by weight, of natural cement and two parts of sand, shall be as follows:

One day in air and 6 days in water, 50 pounds.

One day in air and 27 days in water, 80 pounds.

Additional Tests.—In addition to the tests above specified, all cement used on city work shall be subject to such other tests as will

be necessary to determine whether the cement possesses the proper qualities for the particular work for which it is designated.

Should there be discovered at any time, any characteristics in any cement being used on any city work that are objectionable in that or any similar work, the further use of cement of this same brand on all work of the same class will be prohibited, regardless of the fact that it has successfully withstood the tests hereinbefore specified.

The city of Detroit does not require so much in variety of test and may secure cement under its specifications which, while passing the tests required, is deficient in a marked degree in other respects.

BOARD OF PUBLIC WORKS, DETROIT, MICH.

Cement to be put up in cloth or paper sacks, original packages, each sack to be branded with the name of the manufacturer or manufacturers, and to contain 95 pounds net of Portland cement, or 132½ pounds net of natural cement, and to be delivered in such quantities and at such times as the Board of Public Works may direct, unloaded in a warehouse which shall be located on the railroad, between 12th and Riopelle streets, south of Michigan avenue, or Gratiot avenue, in the city of Detroit, and no extra charge shall be made for storage or delivery.

A man satisfactory to the Board of Public Works shall be furnished by the contractor to assist in loading.

The sacks to be the property of the city of Detroit, and each bidder shall state in connection with his bid, the price per cloth sack he will pay for each empty sack delivered at the warehouse aforesaid.

The Board of Public Works reserves the right to reject any cement considered by said Board not equal in quality to the standard above mentioned.

Portland Cement shall be of American manufacture, and shall stand a test of 130 pounds per square inch tensile strain, when made into briquettes and exposed in air until final set and the balance of 24 hours immersed in water. One day in air and 6 days in water shall show a tensile strength of 380 pounds; 1 day in air and 27 in water shall show a tensile strength of 520 pounds, and when mixed in proportion by weight of one of cement to two of sand, in 7 days it shall stand a tensile strain of 146 pounds, and in 28 days a strain of 216 pounds.

In fineness, 95 per cent. shall pass through a No. 50 sieve.

Natural Cement shall be of American manufacture, and shall stand a test of sixty (60) pounds per square inch tensile strain when made into briquettes, exposed 1 hour in air and immersed for twenty-three (23) hours in water; and when mixed in proportions by weight of 1 of cement to 2 of sand, and exposed 1 day in air and 6 days in water, it shall stand a tensile strain of at least fifty (50) pounds per square inch; and in fineness not less than 90 per cent.

must pass through a sieve of twenty-five hundred (2500) meshes to the square inch.

The following cement specifications for 1901, from a city of 90,000 inhabitants are presented as an unsatisfactory set, which will permit the use of poor cement of both kinds unless arbitrary rejections are made outside the letter of the specifications.

INSUFFICIENT SPECIFICATIONS.

Cement shall be of the best quality of Louisville cement or of cement equal in all respects thereto, fine ground, quick setting, capable when made into testing blocks of withstanding a tension of 60 pounds per square inch of section, when mixed pure and exposed in air 1 hour and 23 hours in water.

Cement shall be kept under cover until used and samples given in such manner as may be directed. Any cement exposed to water after testing will not be used. All cement not accepted must be immediately removed from the works.

The contractor must furnish the cement in strong, perfect paper sacks to any part of the works and in such quantities as the Commissioner of Public Works may direct and only upon the written order of said Commissioner. Bids to specify the price per hundred pounds at which the cement is to be furnished. To be weighed on the public scales.

The cement used for the curbing and tiling shall be of the best quality of American or imported Portland cement, capable of withstanding a tensile strength of 500 pounds to the square inch when mixed neat and allowed to stand 1 day in air and 6 days in water.

For sewer work the following are given as examples of practice:

DEPARTMENT OF SEWERS, READING, PA.

Composition.—Magnesia not over $2\frac{1}{2}$ per cent.; sulphuric acid not over 2 per cent.

Fineness.—Ninety-five per cent. through a No. 100 sieve; 80 per cent. through a No. 200 sieve.

Checking and Cracking.—Two cakes of neat cement to be moulded on glass. One to be immersed in cold water, after having set hard, and examined from day to day for surface checking and warping, the other having been set hard to be immersed in water at 212 degrees F., and allowed to remain in water of that temperature for 24 to 36 hours. Examination of the pat at the end of that time for constancy of volume and checking. Should the pats become contorted or show signs of warping or cracking the cement will be rejected.

Tensile Strength.—Neat, 24 hours, 200 pounds; 7 days, 500 pounds; 28 days, 650 pounds; mortar, 3 to 1, 7 days, 150 pounds; 28 days, 250 pounds.

CITY ENGINEER'S OFFICE, PEORIA, ILL

Natural Hydraulic Cement.—All cement shall be what is commonly known as American natural hydraulic cement, of quality equal to the best obtainable in the market. It will be subject to rigid inspection and must be able to stand the following tests: Two cakes 3 inches in diameter and $\frac{1}{2}$ inch thick with thin edges, will be made. One of these cakes as soon as set will be placed in water and examined from day to day. If the cake exhibits checks, cracks or contortions, the cement will be rejected. The other cake described will be used for setting and color tests. The time will be noted when the cake has become hard enough to sustain a wire 1-12 inch in diameter loaded with 1-4 pound. When the wire is sustained the cement has begun to set and this time shall not be less than 30 minutes. When the cake will sustain a wire 1-24 inch in diameter loaded with 1 pound, the test is complete, and this time must not be less than 1 hour nor more than 3 hours. The cake used for setting test will be preserved and when examined from day to day must be of uniform color, exhibiting no blotches or discolorations. The cement must be evenly ground and when tested with the following standard sieves must pass at least the following percentages:

No. 20 sieve, 100 per cent.; No. 50 sieve, 90 per cent.; No. 74 sieve, 80 per cent. All cement for test briquettes, whether to be used neat or with sand, will be mixed with barely sufficient water to make a stiff dough or mortar. The sand for cement tests will be of such fineness that all will pass a sieve of 20 meshes per lineal inch, and none of it pass a sieve of 30 meshes per lineal inch. It will be the best quality obtainable of washed river sand. The required tensile strength per square inch shall be as follows: Neat cement, 1 day, till set in air, remainder of time in water, 60 pounds; 1 day in air, 6 days in water, 100 pounds; cement 1 part and sand 2 parts, 1 day in air, 6 days in water, 65 pounds.

A few samples of specifications for cement for foundations are given; first for foundation of standpipe.

WATER WORKS DEPARTMENT, ST. LOUIS, MO.

All cement for the work herein specified shall be of the best quality of American Portland. Cement without the manufacturer's brand will be rejected without test. All cement furnished will be subject to inspection and rigorous tests of such character as the Water Commissioner shall determine, and any cement which in the opinion of the Water Commissioner is unsuitable for the work herein specified, will be rejected.

If a sample of the cement shows by chemical analysis more than 2 per cent. of magnesia ($Mg O$) or more than $1\frac{1}{2}$ per cent. anhydrous sulphuric acid (SO) the shipment will be rejected.

To secure uniformity in cement of approved brands, all cement received on the work shall be subject to tests for checking or cracking and to the following tests for fineness and tensile strength:

All cement shall be fine ground and 85 per cent. shall readily pass a sieve having 10,000 meshes to the square inch.

All cement shall be capable of withstanding a tensile stress of 400 pounds per square inch of section when mixed neat, made into briquettes and exposed 24 hours in air and 6 days in water.

All cement shall be put up in well-made barrels and all short weight or damaged barrels will be rejected. Samples for testing shall be furnished at such times and in such manner as may be required. On all barrels of rejected cement inspection marks will be placed, and the contractor shall in no case allow these barrels to be used.

In measuring cement for mortar or concrete, the standard volume of a barrel of cement shall be determined by comparing its net weight with the weight of one cubic foot of thoroughly compacted neat cement.

All cement for use on the works shall be kept under cover thoroughly protected from moisture, raised from the ground by blocking or otherwise, and dry until used. The contractor shall keep in storage a quantity of accepted cement sufficient to secure the uninterrupted progress of the work.

Accepted cement may be re-inspected at any time and if found to be damaged or of improper quality will be rejected. All rejected cement shall be at once removed from the work.

PHILADELPHIA ARCHITECTS

PORTLAND CEMENT.—*Chemical Composition.*—The cement must show less than 2 per cent. of sulphuric acid and less than $2\frac{1}{2}$ per cent. of magnesia.

Fineness.—Ninety per cent. shall pass a No. 70 sieve; 85 to 90 per cent. shall pass a No. 100 sieve; 68 to 70 per cent. shall pass a No. 200 sieve.

Checking, Cracking and Color.—Three cakes of neat cement are to be moulded on glass 2 or 3 inches in diameter and about $\frac{1}{2}$ inch thick at the center, the edges being very thin. These cakes are to be made from a mixture of the cement and water to the consistency of a stiff plastic mortar. Cake No. 1 is to be left in the air for a determination of color. The color must be uniform throughout, of a bluish or greenish gray for Portland, and the cake must be free from yellow blotches. The cake must show no signs of cracking or distortion after being kept indefinitely. Cake No. 2 is to be put in cold water as soon as set stiff enough for the purpose, and to remain there 2 or 3 days, when it will be put in water at 200 degrees F., and kept there for 24 or 48 hours. At the end of this time the cake should show no signs of cracking, swelling, blowing or distortion. Cake No. 3 when hard enough is to be placed in water and exam-

ined from day to day to ascertain if it becomes contorted, or if cracks show themselves at the edge.

Tensile Strength.—Neat cement, 7 days, 400 to 500 pounds; 28 days, 600 pounds; mortar, 3 to 1, 7 days, 150 pounds; 28 days 250 pounds.

THE USES OF CEMENT

The expansion of the field occupied by cement construction is so great and so rapid that such a chapter as this requires frequent revision to keep it up to date. Many of the uses to which cement is put are considered in detail in the following chapter on Specifications for the Use of Cement. Some others may be mentioned here as well as some methods of modifying the quality, characteristics and appearance of cement for various reasons.

The first and most important use of cement is in making mortar, for brick and stone masonry and concrete. There are so many variations in materials and proportions that the chapters on Specifications can give but a part of them, those in most common use, and those chapters contain, perhaps, sufficient detail regarding the proper places to use the various mixtures. Some consideration of the cost of mortars of various proportions and of concrete may be of value, not as giving exact figures for such cost, but as giving the principle upon which an investigation may be made in any particular case. The following is from a consideration of some experiments in this line by L. C. Sabin, U. S. Assistant Engineer, in *Municipal Engineering Magazine*:

INGREDIENTS OF A CUBIC YARD OF CEMENT MORTAR AND OF CONCRETE AND THE COST.

1. The character of the ingredients used in making cement mortar varies so much that it is difficult to accurately determine the cost of a proposed mortar except by experimenting with the materials that are to be employed. The weights per cubic foot of both cement and sand vary greatly according to the conditions of packing, the moisture, etc. The percentage of voids in the sand is one of the most important variations affecting the amount of mortar made with certain materials mixed in given proportions. The consistency of the mortar also has a marked effect, and different cements show a considerable variation in the volume of mortar that a given weight will yield. In any general treatment of the question, then, we may expect only approximate results, and the discussion here given must be considered in this light.

2. The experiments, from which tables 1 and 2 were derived,*

*Annual Report Chief of Engineers, U. S. A., 1894, page 2312.

were made with a natural sand weighing 100 pounds to the cubic foot, dry, and having about three-eighths of the bulk voids. The grains varied in size from 0.01 inch to 0.1 inch in diameter, with a few grains outside of these limits. The consistency of the mortar was such that when struck with the shovel blade the moisture would glisten on the smooth surface thus formed. In the experiments the proportions were determined by weight, and the results for proportions by volume were deduced from them. The results for neat, natural cement mortar and for the natural cement mortars containing more than four parts sand by weight were derived by analogy.

EXPLANATION OF TABLES.

3. The first section of table 1 gives the amount of materials required for Portland cement mortar when the proportions are stated by weight; the second and third sections refer to proportions by volume of loose sand to packed cement when the size of the cement barrel is assumed at 3.65 cubic feet and 3.33 cubic feet respectively. The fourth section gives the materials required when the proportions are given in terms of volume of loose sand to loose cement. Likewise, the first section of table 2 for natural cement refers to proportions by weight; the second, third and fourth sections, to proportions by volume of loose sand to packed cement when the cement weighs 265 pounds, 280 pounds and 300 pounds net per barrel respectively; while the fifth section refers to proportions of loose sand to loose cement.

The method of stating proportions by weight is the most accurate, but when the sand does not approximate the weight of 100 pounds per cubic foot when shoveled dry into a measure, the sections of the tables referring to weight proportions may require a correction, and it may be simpler to use the sections giving proportions by volume of loose sand to packed cement. The method of stating proportions by volume of loose sand to loose cement is to be deprecated, but since it is occasionally used provision is made for it in the tables.

In using those portions of the tables where the proportions are stated by volume it should be borne in mind that if the sand is damp when used it will weigh less per cubic foot; hence more, by measure, will be required to make a cubic yard of mortar.

COST OF MORTAR.

4. With the data given in tables 1 and 2 and a knowledge of unit prices of the materials used in the mortar, one may estimate the cost of the materials in a given quantity of mortar. The cost of mixing will, of course, depend upon the cost of labor, the method employed, etc., and may vary from fifty cents to a dollar and fifty cents per cubic yard. If we assume for illustration that natural cement can be delivered on the mixing platform for \$1.10 per barrel of 280 pounds net, that sand costs 60 cents per cubic

DIRECTORY OF AMERICAN CEMENT INDUSTRIES.

TABLE 1.—INGREDIENTS REQUIRED FOR ONE CUBIC YARD OF MORTAR—PORTLAND CEMENT.

Parts sand to 1 of cement.	[Sand weighs about 100 pounds per cubic foot. Voids % of volume.]									
	Proportions by weight, dry sand and cement.					Proportions by volume, dry loose sand to packed cement.				
	Cement.					Cement.				
	Pounds.	Bbls. of 380 lbs. net.	Sand, cu. yard.	Bbls. of 380 lbs. net.	Pounds.	Pounds.	Bbls. of 380 lbs. net.	Sand, cu. yard.	Pounds.	Bbls. of 380 lbs. net.
a	b	c	d	e	f	g	h	i	j	k
0	2,810	7.40	0.00	2,810	7.40	0.00	2,810	7.40	0.00	2,810
1	1,555	4.08	0.57	1,555	4.17	0.56	1,540	4.32	0.54	1,440
2	1,000	2.75	0.78	1,060	2.84	0.77	1,140	3.00	0.81	980
3	720	2.00	0.84	865	2.16	0.83	1,220	3.16	0.86	720
4	600	1.68	0.88	615	1.69	0.88	1,300	3.32	0.87	515
5	490	1.39	0.91	506	1.33	0.90	1,380	3.48	0.89	425
6	420	1.10	0.93	435	1.14	0.91	1,460	3.64	0.91	340
7							1,540	3.80	0.93	260

TABLE 2.—INGREDIENTS REQUIRED FOR ONE CUBIC YARD OF MORTAR—NATURAL CEMENT.

Parts sand to 1 of cement.	[Sand weighs about 100 lbs. per cu. ft. Voids % of volume.]									
	Proportions by weight, dry sand and cement.					Proportions by volume, dry loose sand to packed cement.				
	Cement.					Cement.				
	Pounds.	Bbls. of 265 lbs. net.	Sand, cu. yard.	Bbls. of 265 lbs. net.	Pounds.	Pounds.	Bbls. of 265 lbs. net.	Sand, cu. yard.	Pounds.	Bbls. of 265 lbs. net.
a	b	c	d	e	f	g	h	i	j	k
0	2,240	8.45	8.00	7.47	0.00	2,240	8.00	0.00	2,240	8.45
1	1,380	5.21	4.63	4.60	0.51	1,210	4.32	0.60	1,250	4.17
2	970	3.66	3.46	3.23	0.72	750	3.03	0.78	800	2.86
3	770	2.92	2.72	2.54	0.86	620	2.48	0.83	670	2.32
4	670	2.15	2.03	1.90	0.84	520	2.03	0.88	570	1.77
5	470	1.77	1.68	1.57	0.87	420	1.60	0.90	470	1.57
6	400	1.51	1.43	1.33	0.89					

yard and the mixing costs \$1.00 per yard of mortar, then we have for the cost of a mortar composed of one part cement to two parts sand by weight:

3.46 bbls. cement at \$1.10.....	\$3 80
.72 cu. yd. dry sand at .60.....	43
Cost of mixing per cu. yd.....	1 00
Total cost of one cu. yd. of mortar.....	\$5 23

5. For approximate results diagrams 1 and 2 give the cost of the materials used in a cubic yard of mortar for different prices of cement. In diagram 1 the proportions by weight only are indicated, since, for Portland, the proportions by volume of loose sand to packed cement vary so little from proportions by weight. In diagram 2 the proportions of natural cement mortars are given by volume of packed cement (280 pounds net per barrel) and loose sand, as well as by weight. The diagrams are made upon the assumptions that the sand is similar to that used in the experiments recorded in tables 1 and 2, and that the cost of sand is fifty cents per cubic yard.

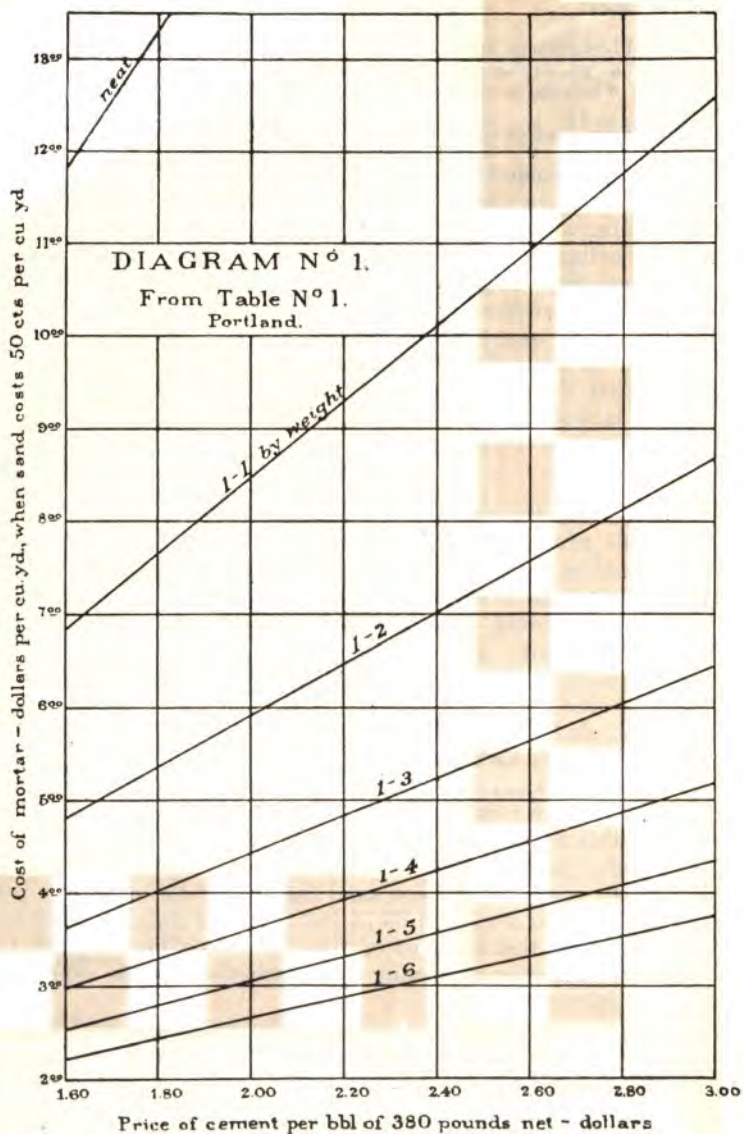
Example.

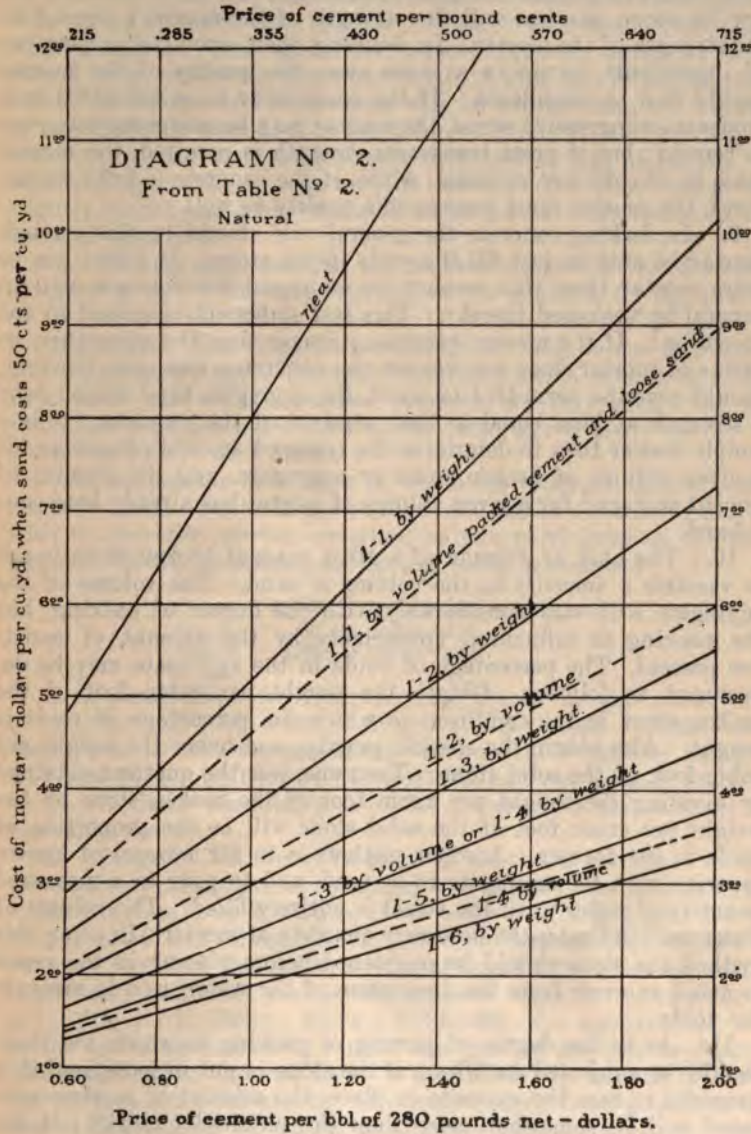
6. To indicate the use of these diagrams let us determine the cost per cubic yard of mortar containing two parts sand to one of natural cement by weight when cement costs \$1.30 per barrel of 300 pounds net, and sand is thirty cents per cubic yard. One dollar and thirty cents per barrel of 30 pounds is equivalent to 0.43 cent per pound, and entering diagram 2 with this quantity, we follow the corresponding abscissa till we reach the line marked 1 to 2 by weight; we find this to be the ordinate four dollars and fifty cents per cubic yard. But in the diagram the sand is assumed to cost fifty cents per cubic yard instead of thirty cents as in the example, and as .72 cubic yard sand is used (see table), we must subtract .72 of twenty cents, or fourteen cents, from this result, making the materials for the mortar cost \$4.36 per cubic yard of mortar. If the proportions were by volume of packed cement and loose sand the cost of the materials per cubic yard of mortar would be \$3.75 less twenty times .78, or \$3.59.

It is understood that the cost of the materials alone is given by the diagrams; the cost of mixing the materials must be added to obtain the total cost.

7. The rules given for determining the proportions of ingredients to use in concrete are not all to be commended, and while this article is concerned chiefly with the quantities of materials required when the proportions have been decided upon, we may suggest briefly the principle which should underlie the determination of these proportions.

8. Concrete is simply a class of masonry in which the stones are small and of irregular shape. The strength of the concrete is largely





dependent upon the strength of the mortar; in fact, this dependence will be much closer than in other classes of masonry, since it may be stated, as a general rule, that the larger and more carefully cut are the stone, the less will the strength of the masonry depend on the strength of the mortar. In deciding, then, upon the proportions of ingredients to use in a given case, the quality of the mortar should first be considered. If the concrete is to be subjected to a moderate compressive stress, the mortar may be comparatively poor in cement; but if great transverse strength is required, the mortar must be of sufficient richness; while, if the concrete is to be impervious, the mortar must possess this quality as well.

9. In making concrete the general rule should be that enough mortar be used to just fill the voids in the stone. If either less or more mortar than this amount be employed the concrete will in general be weakened thereby. This last statement is subject to one exception: If the mortar becomes stronger than the stone then an excess of mortar does not weaken the concrete; this case, however, should never be permitted to occur, the aggregate used should have a strength at least equal to that required of the concrete. It is a simple matter then to determine the required amount of mortar for a given volume of broken stone or aggregate, and the amount of cement and sand for a given volume of mortar has already been considered.

10. The bulk or volume of a given mass of broken stone is not so variable a quantity as the volume of sand. The volume of the aggregate will vary considerably with the degree of packing, but the packing is influenced appreciably by the amount of moisture present. The percentage of voids in the aggregate may be determined as follows: Obtain the weight per cubic foot of the broken stone in the condition in which the percentage of voids is sought. Also obtain the specific gravity, and hence the weight per cubic foot, of the solid stone. Then one, less the quotient obtained by dividing the weight per cubic foot of the broken stone by the weight per cubic foot of the solid stone will be the proportion of voids in the former. Another method is to fill a vessel of known capacity with the aggregate to be used, and to pour in a measured quantity of water until the vessel is entirely filled. The volume of water used indicates the necessary quantity of mortar. In using this method the stone should be moistened before placing in the vessel to avoid an error from the absorption of the water used to measure the voids.

11. As to the degree of jarring or packing to which the stone should be subjected in filling, if the stone is put in loose, and it is proposed to ram the concrete in place, the amount of mortar indicated will be somewhat more than the required quantity; if the concrete is to be deposited without ramming (as in submarine construction), the amount of mortar indicated will not be too great. On the other hand, if the aggregate is shaken down in the vessel to

refusal, the voids obtained will be less than the amount of mortar which should be used, because it is not possible to obtain a perfect distribution of mortar in a mass of concrete, such that the concrete will occupy only the same space as did the broken stone when thoroughly shaken. And again, for perfect concrete, pieces of stone should be separated one from another by a thin film of mortar, and hence the volume of the concrete will be greater than the volume of the aggregate measured in compact condition without mortar. A deficiency of mortar is usually more detrimental than an excess. It is, therefore, safer to measure the voids in the stone when but slightly jarred and make the amount of mortar correspond to the voids so obtained.

12. We may say, then, that the rational method of proportioning concrete is to let the duty required of the concrete fix the quality of the mortar, and let the quantity be sufficient to fill the voids in the aggregate. Knowing the percentage of voids in the aggregate, and consequently the percentage of mortar which should be found in a cubic yard of the finished concrete, we may obtain the approximate cost per cubic yard of the latter for a given quality of mortar and given unit prices.

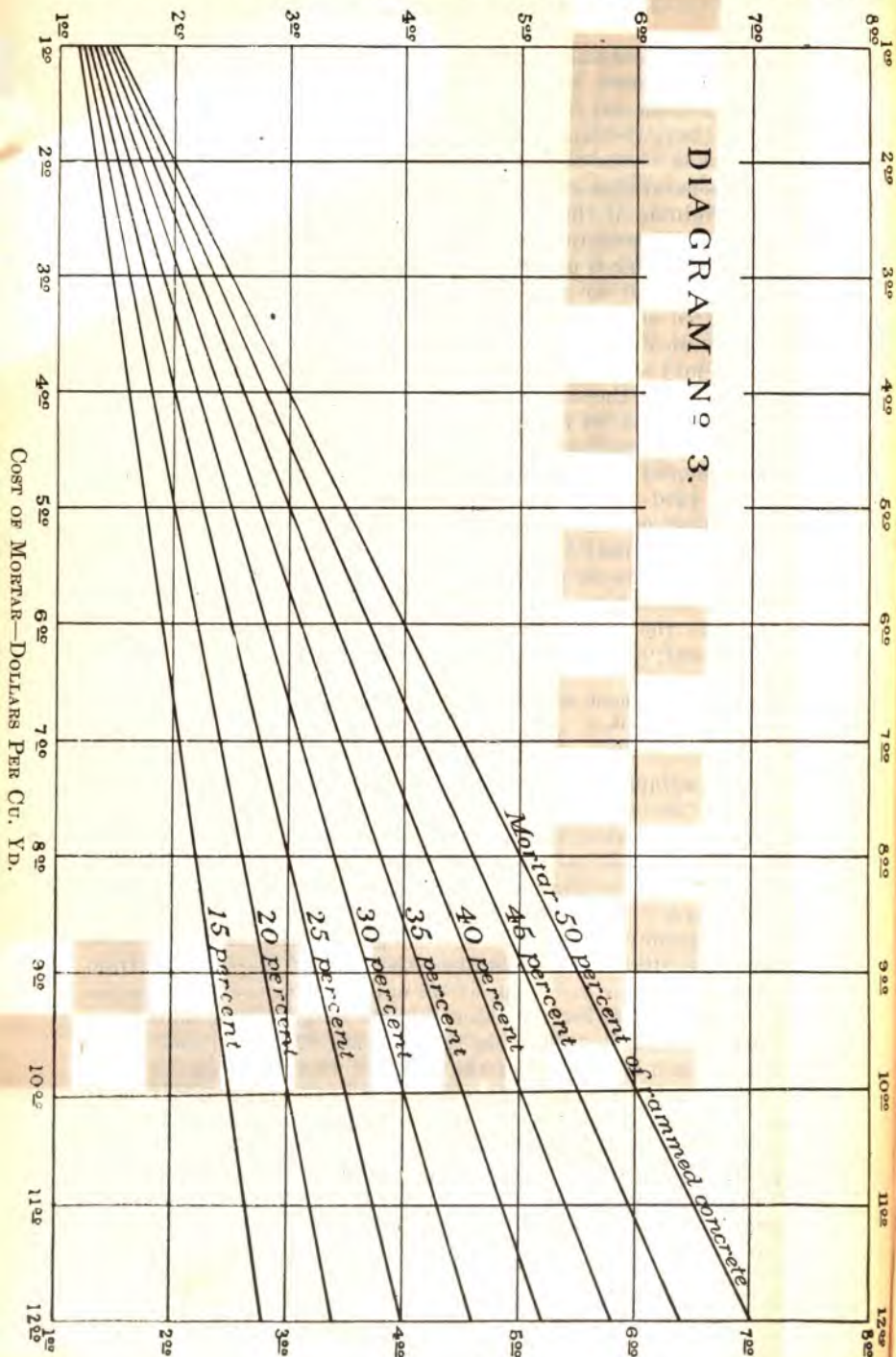
Thus, suppose we have stone in which the voids are such that the mortar will amount to 40 per cent. of the finished concrete, and we wish to have the mortar composed of two parts sand to one part natural cement, by weight, unit prices being as follows:

Cement,	\$1.30 per bbl. of 300 pounds, net.
Sand,	.30 per cubic yard.
Stone,	1.25 per cubic yard.

As in paragraph 6 we find the ingredients in one cubic yard of mortar to cost \$4.36. Since 40 per cent. of the concrete is to be mortar, the mortar in one cubic yard of concrete will cost 40 per cent. of \$4.36, or \$1.75, and one yard of stone at \$1.25 will make the total cost of the materials in the concrete \$3 per cubic yard.

13. Diagram No. 3 may be used to get the approximate cost of the concrete after having obtained the cost of the mortar from either diagram 1 or 2. Thus, if we enter diagram 3 with cost of mortar \$4.36, and follow the abscissa to the diagonal line marked 40 per cent., we find this to be on the ordinate \$2.75, the cost of the ingredients in a cubic yard of the concrete when the stone costs \$1 per cubic yard. Hence, $\$2.75 + \$0.25 = \$3$, the approximate cost of the materials in a cubic yard of the finished concrete as desired. The qualification "approximate" is used advisedly, because it is well known that since the amount of concrete made from given quantities of ingredients is subject to slight variation from so many causes, accurate estimates of cost are not possible.

Cost of concrete - dollars per cu. yd., when stone costs 1⁰⁰ per cu yd



14. The usual method, however, of stating proportions in concrete is to give the volume of sand and stone to one volume of cement. Thus, one of cement, three of sand and six of stone, would usually mean one volume of packed cement, three volumes of loose sand and six volumes of loose broken stone. When proportions are thus arbitrarily stated, we may determine, from the tables and diagrams already given, the amount of water which a given quantity of dry ingredients will make, and the consequent cost of the mortar per cubic yard. Then a knowledge of the voids in the broken stone will permit of a close estimate of the amount of concrete made, whence the cost of the latter.

For example, suppose it is desired to determine the cost of materials in a cubic yard of natural cement concrete under the following conditions:

One bbl. cement containing 280 pounds net at \$1 per bbl.	
Three bbls. sand weighing 100 pounds per cu. ft. at \$0.75 per cu. yd.	
Six bbls. loose broken stone having 45 per cent. voids at \$1.25 per cu. yd.	
1 bbl. cement=3.75 cu. ft.=0.139 cu. yd. cost.....	\$1.000
3 bbls. sand=11.25 cu. ft.=.417 cu. yd. cost.....	.313
6 bbls. stone=22.50 cu. ft.=.833 cu. yd. cost.....	1.041
Total cost.....	\$2.354

From table 2 we find that it requires 2.03 barrels of cement to make one cubic yard of one to three mortar; then one barrel of cement would make 0.493 cubic yard. As 45 per cent. of the stone is voids the amount of solid stone in six barrels of broken stone would be $.833 \times .55 = .458$ cubic yard. Then the mortar plus solid stone would be $.493 + .458 = .951$ cubic yard. It has been found by experiment that the amount of concrete made will usually exceed the sum of the mortar and solid stone by from two to five per cent., hence we may assume in this case that .98 cubic yard concrete resulted from the above materials and $2.354 \div .98 = \$2.40$, the cost of the material in one cubic yard of finished concrete. To obtain the actual cost of concrete in place, the cost of mixing and deposition must be added.

The following table prepared by Mr. C. E. Fowler shows the amounts of each material required to make one cubic yard of Portland cement concrete with various proportions of cement, sand and stone. It is made by comparison with actual cases and gives very satisfactory results in practice.

Proportions.	Barrels Cement.	Cu. Yds. Sand.	Stone 0.4 voids.	Stone 0.5 voids.
1-2-3	1.77	0.51	0.87	1.05
1-2-3½	1.68	0.49	0.91	1.10
1-2-4	1.59	0.47	0.95	1.15
1-2-4½	1.48	0.44	1.00	1.20
1-2-5	1.39	0.42	1.04	1.26
1-2-5½	1.30	0.40	1.08	1.30
1-3-4	1.30	0.57	0.83	1.00
1-3-4½	1.22	0.54	0.89	1.06
1-3-5	1.16	0.52	0.92	1.11
1-3-5½	1.09	0.50	0.97	1.16
1-3-6	1.04	0.48	1.00	1.20
1-4-6	1.00	0.55	0.91	1.09
1-4-6½	0.96	0.53	0.94	1.13
1-4-7	0.92	0.51	0.97	1.17
1-4-7½	0.88	0.49	1.00	1.21
1-4-8	0.83	0.47	1.03	1.25

The heavy lines are put in the table to aid in selecting those mixtures in which the voids of the stone are completely filled and those which are but partly filled.

The following conclusions are drawn by various persons in the discussion of a paper on the Theory of Concrete, by George W. Rafter, before the American Society of Civil Engineers. Concrete blocks made part with mortar equal to 33 per cent. of the stone and part with 40 per cent. were made, part with the dryest mixture possible, part with enough water to make the mixture plastic, and part with an excess of water. Four brands of natural cement and two brands of American Portland cement were used. In all, 173 blocks of the concrete, each one cube foot, were made and crushed.

The blocks made with 40 per cent. of mortar and an excess of water averaged 2,227 pounds crushing strength per square inch, with plastic mortar 2,329 pounds, with dry mortar 2,532. A similar ratio exists in the case of 33 per cent. mortar. The 40 per cent. concrete averaged 4 per cent. stronger than the 33 per cent. This excess of strength was as high as 7 per cent. with mortar made of one part cement to two parts sand, and there was no excess with mortar of 1 to 4.

The excess in cost of laying a cubic yard of concrete with dry mortar over that with wet mortar is shown by Herman Conrow by figures from actual experience, as follows:

	Cost of Laying Wet Concrete.	Cost of Laying Dry Concrete.
Cement (1 barrel Portland).....	\$1.50	\$1.50
Sand	.50	.50
Stone	1.00	1.00
Labor	1.13	2.12
Totals.....	\$4.13	\$5.12

The gang for wet concrete was 1 foreman, 9 mixers, 1 rammer, laying 15 cu. yds. a day. For dry concrete, 1 foreman, 6 mixers, 4 rammers, laying 8 cu. yds. a day. The foreman received \$2 and the men \$1.50 a day.

Comparison of the relative cost of hand mixing and of machine mixing is not easy so far as the discussion under consideration is concerned, the reported results being so various and so few. The general opinion is that machine mixing may, with proper machine and supervision, produce better mixed and therefore stronger concrete than hand work, especially in hot weather. The contradictions of figures of cost prevent any conclusion as to the relative economy of the two methods.

Concrete is more quickly mixed by machine and more thoroughly, as stated. A smaller amount of cement, say ten per cent., can, therefore, be used to secure the same strength of concrete. The uniformity of the concrete makes expansion and contraction of all parts of the mass the same under the same conditions, thus preventing disintegration on this account. With improved machinery and methods the question of cost is frequently solved in favor of machine mixing, in a few cases very decidedly so.

Machines for mixing concrete may be roughly divided into three classes: those which are intermittent, each charge being inserted, mixed and discharged into some conveyance ready for deposit on the work; those in which the materials are mixed in the course of falling by gravity through the machine; and those in which the materials are mixed by the motion of stirring and of conveying the materials. The last is continuous in its action, and the second may be. The first machine usually consists of a cubical box hung on trunnions at its opposite corners, or a cylinder or semi-cylinder with moving arms inside, into which the proper proportions of cement, sand, gravel or broken stone and water are introduced, the box then being turned slowly a few times until the contents are thoroughly mixed.

The second or gravity mixer, consists of a chute studded with steel pins so placed that the materials dropping into it are well mixed while passing through, the water being added usually when the other materials have had time to mix thoroughly.

The third is provided with screw conveyers in tubes, mixing the materials for the concrete by the process of pushing them along. The water is added toward the end of the journey. The accuracy of the last two methods depends upon the accuracy of the feeding of materials, a slight delay in depositing one of the ingredients giving opportunity for a shortage in the concrete for the time, and a delay in the deposit of all materials, causing an excess of water for a time. Careful attendance is therefore necessary for good results.

Some very successful portable plants for performing all the operations of mixing for street work and for railroad work have been designed, most of them originating for special purposes, but later developing into machines for general use. The names of manufacturers of such machines and plants will be found in the lists of cement machinery manufacturers in the directory section of this book.

Some experiments reported, where clean limestone screenings were used instead of sand in making mortar, indicate an increase in the strength of concrete.

The question of the use of gravel in place of broken stone in concrete frequently arises. Experiments reported in the report of the Engineer Commissioner of the District of Columbia for 1897 indicate that with natural cement the gravel concrete has one-half to three-fourths the strength of broken stone concrete, and with Portland cement there is but little difference, the experiments being somewhat in favor of broken stone. It is noticeable that there is a material increase in the relative strength of gravel concrete with age so that if the concrete is not to receive its load for some months it will be very nearly as good as that made with broken stone.

A discussion of the effect of size of sand upon the strength of mortar by Mr. A. S. Cooper leads him to the conclusion, based on experiments by himself and several others, that coarse sands produce stronger mortar than fine sands up to the size passing a No. 12 sieve and refused by a No. 16. Sand passing a No. 50 sieve is all practically without variation in its effect upon the strength of mortar. The shape and condition of the surfaces of the grains of

different sands has as much to do with their value for cement mortar as the size, rough grains like crushed trap rock and granite being better than those with smooth surfaces, and river sand being better than beach sand. The proportions of mortar used in the tests were usually one to one.

The effect of increase in amount of sand in mortar was shown by a series of experiments at the Holyoke dam, Massachusetts, upon an American Portland cement of the highest grade. The results for tensile strength of mortar of various proportions at the end of 28 days set in water were as follows:

Sand to Cement.	Lbs. per sq. in.	Sand to Cement.	Lbs. per sq. in.
Neat cement.....	889	5 to 1	133
1 to 1	805	6 to 1	121
2 to 1	589	7 to 1	71
3 to 1	343	8 to 1	53
4 to 1	204	9 to 1	44

The effect of concrete on iron was shown by embedding a piece of galvanized iron in cement for six months. It was then found that the galvanizing had all disappeared but the iron was clean and bright.

The use of concrete and steel in combination is becoming very popular, and there are numerous adaptations of the principle, some patented and some free. The combination of the two materials was originally justified by the statement that the expansion of Portland cement is 0.0000143 per degree Centigrade increase in temperature, and that of iron is 0.0000145, practically the same. Cement mortar has strong adhesion to iron and protects it from oxidization.

The Monier construction was invented by a French gardener in 1876 to strengthen his flower pots, benches and fountains. It consists in the use of a netting of wire or of sets of steel rods at right angles to each other to carry tension or compression and aid the cement concrete or mortar in doing its duty and retaining its shape. It has been applied to the construction of tanks or reservoirs for the storage of water, wine, oil, pulp, grain, cement, etc., in bridges in place of buckle plates and to protect steel from corrosion, in arches, in the floors and partitions of buildings, in culverts and flumes, in fortifications, etc. Bordenave modifies it by using small sized channels, angles, I- or T-beams instead of rods, giving greater rigidity during construction. The Hyatt system uses vertical flat parallel

bars with horizontal rods passing through holes in the bars. Ransome uses square rods which are twisted about the longitudinal axes, to give more thorough bond of the steel and concrete and to increase the stiffness of the rods. The Melan system uses curved beams, rolled or built I-beams usually, following the lines of the arches in which it is principally used. Cottancin, Hennebique and Bonna use special forms of wire, rod or shaped iron in floors, partitions, sewers, etc. Thacher uses steel bars in pairs, embedded in the concrete, with numerous rivets, lugs or similar projections to reinforce the adhesion of the steel and concrete. There is no connection between the bars of a pair other than the concrete. The bars act as the flanges of a beam, which takes the form designated for the arch of which it forms a part.

These constructions are sometimes used in place of steel for the cylindrical piers for bridges so often used where good foundation is far below the surface, the interior being filled with concrete in similar manner in both cases.

Expanded metal is another form of steel reinforcement of concrete which is used for facing of walls, partitions and floors. A recent successful test of a section of water conduit built of concrete and expanded metal indicates its value for this class of work. Fire proof vaults are also constructed of combined steel and concrete.

Concrete, without any reinforcement, was used as long ago as 1860 in Germany for a factory chimney about 160 feet high.

The street railway company in Minneapolis, Minn., made a novel use of concrete in reconstructing some of its lines and making the rails continuous by welding the joints. A longitudinal beam of concrete was constructed, to which the rails were spiked before the cement was set, thus making a continuous support for the rails, and a tight fastening for them. Concrete is frequently used as a foundation for the wooden ties of street railroads, but in this case the ties are displaced entirely. The usual concrete foundation for an asphalt street was laid over the street, and the pavement completed by laying the asphalt.

Development of the use of cement in sidewalks has been very rapid, and hundreds of miles of new walks are constructed each year. As a single example, the City of Indianapolis has 83 miles of improved streets, 125.08 miles of cement walks, practically all constructed within the last twelve years, 7.34 miles having been constructed in 1900.

The City of Bellefontaine, Ohio, has constructed several blocks of cement concrete street pavement, which, after a number of years' use, is in good condition. The objection made to it is that it is unusually slippery, but it would seem possible to obviate this by a different form of surface. If this objection is removed a large new field for the use of cement will open.

The use of cement for concrete floors in stables, cattle and hog pens, breweries and factories, where a smooth, durable, easily cleaned surface is required, has developed equally with its use for sidewalks. It makes an ideal floor for almost all such purposes, is easily repaired when cut into for any purpose, and is practically indestructible when properly constructed, except for wear of traffic. Special care must be taken to allow for expansion and contraction when there are great variations in temperature, and special construction to insure water-tight joints is necessary in such cases.

Street crossings of cement concrete are made in some smaller cities whose streets are not paved, and they are a sufficient improvement over the usual wood or flag stone crossing to repay the increase in cost.

Pavements for driveways to public and private stables, to railroad freight stations, factories, storehouses, etc., are equally valuable and their use is rapidly increasing.

Fences and ornamental gateways in cement concrete are very successful.

Since the invention of the Parkhurst combined curb and gutter, the use of cement for making street curbing has increased very rapidly. Over 120 miles of the Parkhurst curb and gutter alone have been constructed during the last ten years, and many miles of concrete curb and gutter and of curbing alone. The combination of curb and gutter solves a problem for macadam streets by giving a smooth gutter for drainage, and for asphalt by removing the danger of injury to the asphalt surface by water standing in flat or in obstructed gutters. The appearance of well-constructed curb is much in its favor, and it is more durable than most kinds of natural stone, the use of which is popular in some districts. The addition of strips of steel to take the wear on edges and face is made with success where the amount or character of traffic makes this precaution necessary for either stone or concrete curb, and the metal is most easily put in place and kept there when the cement curb is used.

The Parkhurst curb, now laid by D. C. Duntin of Indianapolis, was the pioneer and long the only combined curb and gutter manufactured. Its special features of protection and strengthening of the junction between curb and gutter and the uniformly high character of the work done and the materials used in its construction give it a deservedly good reputation.

For such small uses as cistern tops, horse blocks, steps, caps and sills, plastering cisterns, basins and manholes, Portland cement is the best material. Specifications for sidewalk mixtures are applicable to most of these uses, with slight modifications.

The use of concrete and cement mortar for lining subways is rapidly extending. The surface can be made non-absorbent, smooth and light colored where distribution of light is desirable, is quite as durable as stone or brick and usually more pleasing to the eye.

Concrete has been used in Europe for building sewers for many years. The city of Brooklyn is the only one in the United States which has used the material for this purpose extensively. Reading, Pa., and some other cities have used it to a slight extent.

Cement mortar has been used with more or less success as a lining for light steel or iron water pipes, the cement preserving the steel from corrosion and keeping the pipe constantly of the same area of cross section. Owing to errors of design, difficulty in keeping the layer of cement intact when making connections, and other similar reasons, this construction has never been very popular and it is now seldom used.

Bridge piers are frequently constructed with a heart of cement concrete and in some instances have been constructed entirely of such material, the exterior receiving a coating of Portland cement mortar specially prepared with the best of materials.

The success attained years ago in facing stone piers with a coating of cement mortar to preserve them from threatened disintegration should have more effect than it has heretofore. A facing that will show the marks of the forms after twenty years of exposure to weather, to the wear of water, and the shock of driftwood is certainly beyond criticism. There are several examples of this kind of construction to serve as object lessons for further application of the principle.

The conservative railway managers are rapidly extending the use of cement and concrete for all railway structures, and it is not

impossible that within a comparatively short term of years nearly all structures from pipe culverts to station buildings on some railroads will be at least externally of concrete.

There are several notable examples of the use of monolithic concrete for such structures as the walls of canal locks, and some instances of the use of blocks made of concrete and set in place after completion.

In the construction of piers and breakwaters cement has been used very largely in recent years. Very large blocks of concrete stone are built, sometimes in place and occasionally elsewhere and then laid in place as natural stone blocks would be. Heart walls and filling may then be constructed of concrete laid in place. Some specifications for this class of work follow in the next chapter.

The use of cement concrete for buildings in place of brick and stone is gradually extending, its use as a facing for buildings perhaps more rapidly. For the latter use it is specially adapted, and elaborate ornamentation can be indulged in at very small expense in comparison with carved stone. The walls may be built entirely of concrete, especially if some of the various combinations of steel and concrete are used, being built in place. Blocks of artificial stone may also be used and laid in the same manner as the natural stone.

Many handsome buildings have recently been constructed in Florida of a concrete made of Portland cement and coquina shells from the vast deposits of that material on the seacoast of that State.

Cement can be used for statuary, fountains, monuments, where the color is satisfactory, and is frequently very effective.

Portland cement tile for floors, bases of walls, and special uses have been made for a number of years. Colors are readily used as desired, and no heat being necessary, form and color may be as exact as is desired. Roofing tile of Portland cement are also very successful. They are light, durable, fire-proof, not breaking on contact with water when white-hot, and frost-proof. They are compressed under very heavy pressure and can be made of any desired shape or color.

During the construction of the Holyoke dam in Massachusetts an experiment was made to illustrate the effect of dumping concrete into place under water. A batch of concrete was mixed, 1 part cement, $2\frac{1}{4}$ parts sand and 5 parts broken stone, as required on the work, and dropped before setting into a pail of water. At the end

of 12 months it was examined. About $\frac{3}{4}$ in. of nearly neat cement, hard set, was found as a top layer, then about $2\frac{1}{2}$ inches of sand, with enough cement to hold it together and a few stones, then 2 to 3 inches of sand and stone nearly separate and perfectly clean, with no adhesion whatever. This indicates that separation of materials dropped into place through water is too serious to be neglected.

It is a common belief among cement workers that cement mortar is improved by allowing it to take a partial set and then re-tempering it. Notwithstanding the fact that there are a few statements of results of tests which seem to bear this out, the weight of testimony is to the effect that this process is detrimental to the strength of the mortar. This is perhaps shown on the work by the fact that the re-tempered mortar sets more slowly than the fresh mortar.

The effect of frost upon the quality of cement mortar is various. In the case of natural hydraulic cement mortar, it seems to prevent the setting of the cement and to disintegrate the mortar so that concrete frozen before full set has taken place is not reliable. It is also true that frost has some effect upon old natural cement concrete, so that its life when exposed is not indefinite. With Portland cement the same is true to a much less extent. Concrete is affected to some extent by the action of the frost upon the surface. Mortar used in laying stone seems to be practically unaffected if it remains frozen long enough to obtain its set, which is very materially delayed by the cold. Even successive freezing and thawing does not have very serious effect except where the mechanical effect of the expansion of particles of water in freezing forces off granules of the mortar. It is, therefore, necessary to point the joints of such masonry. Salt is sometimes added to the mortar in sufficient quantities to keep the water liquid, if the temperature is below freezing point, but above 0° F. This delays the setting of the cement somewhat, but in reasonably steady weather this delay need not be considered. About one pound of salt with 18 gallons of water when the temperature is 30°, the quantity being increased about 3 ounces for each degree of lower temperature will give good results if the masonry is free from ice.

Some experiments on freezing of mortar at the Holyoke dam showed that freezing reduced the strength about 50 per cent. except in the case of quick-setting Portland cements, which were affected but little.

Cements which are quick-setting may have the time of setting

delayed by adding adulterants. A small amount of sulphate of lime (less than 2 per cent.) is sometimes added to the cement for this purpose. Lime may be added in the mortar for a similar reason and also to enable a small amount of a high grade Portland cement to be used with a large proportion of sand.

Fire-proof mortars are made by using hard-burned furnace cinders, say 1 part Portland cement, 2 parts sand, and 5 parts cinders. Natural hydraulic cement should not be used.

Sugar has been reported to increase the strength of cement mortars when the work is located in dry places, but careful experiments with various proportions of sugar fail to show this; on the other hand, any considerable proportion of sugar reduces the strength of the mortar.

For coloring cement work mineral colors are generally used. Nearly all coloring matters reduce the strength of cement, but ultramarine in small quantities increases it. Red oxide of iron, if it contains sulphuric acid, may cause swelling. Black and bluish gray are produced by using different quantities of lamp-black or peroxide of manganese; red, by the best raw iron oxide; bright red, by caput mortuum (expensive); a cheaper red by venetian red; brown, by the best roasted iron oxide; buff, by ochre; blue by ultramarine; bright blue, by prussian blue.

Cement manufacturers recommend the following quantities per 100 pounds of cement:

- Black, 2 pounds excelsior carbon black.
- Blue, 5 to 6 pounds ultramarine.
- Brown, 6 pounds roasted iron oxide.
- Gray, $\frac{1}{2}$ pound lampblack.
- Green, 6 pounds ultramarine.
- Red, 6 to 10 pounds red iron oxide.
- Bright red, 6 pounds Pompeian red.
- Yellow or buff, 6 to 10 pounds yellow ochre.

The following list from a cement manufacturer's circular is inserted as a summary of the more prominent uses to which Portland cement is put in this country:

I. RAILROAD WORK.

- Permanent culverts and tunnels.
- Abutments, piers and retaining walls.
- Foundations for buildings and machinery.
- Freight platforms.
- Passenger depot floors and pavements.

Construction of buildings with expanded metal lath and cement plaster.

II. MUNICIPAL AND GOVERNMENT WORK.

Irrigation and water works dams.
 Conduits and sewers.
 Street crossings.
 Street paving.
 Sidewalks, curb and gutter.
 Bicycle paths.
 Retaining walls.
 Reservoirs and cisterns.
 Culverts and bridges.

III. PRIVATE ENTERPRISES.

Manufacture or construction in the following specialties:
 Cement wares.
 Fence and hitching posts and corner stones.
 Mounting blocks and steps.
 Laundry tubs.
 Burial cases.
 Mangers and troughs.
 Silos, steep tubs and tannery vats.
 Gas and water tanks.
 Swimming pools.
 Vaults.
 Bicycle race tracks.
 Caps, sills and columns.
 Artificial building stone.
 Art figures.
 Inlaid multi-colored tile for floors, roofs and facings.

IV. MINES AND MILLS.

Foundations of all kinds.
 Boiler-house and engine-house floors.
 Water-proof pits.
 Water-tight passages.
 Permanent walls.

V. INDIVIDUAL USE.

Floors for stables, cellars and milk houses.
 Brewery and chemical works floors.
 Fountains, pools, walks and driveways.
 Veranda and kitchen floors of tile.
 Roofing tile, facing and hearth tile.
 Fire-proof construction.

SPECIFICATIONS FOR THE USE OF CEMENT

A number of sample specifications for the use of cement will be given in this chapter. The list could be very largely increased without entirely covering all the corners of the field, but it is believed that enough forms for all the principal kinds of work have been given to make it possible to determine the average specifications for good work and to prepare specifications for any particular class of work which will conform to the standards of good work which it is believed to present.

Special uses, such as statuary, tiling, etc., and its use in large work requiring special study and special machinery are not considered, as the space at command is more than full of the requirements for uses which are general in their character. It is not possible to follow any single program in arranging these specifications, but they will be found to be grouped as nearly as possible according to similarity of use or of composition of material, and the index will serve to locate any particular specification which is desired.

METHOD OF CONCRETING. MONIER ARCH BRIDGE, PHILADELPHIA.

After the entire mason work of the old stone bridge was torn down to low-water mark, substantial wooden cofferdams were built from rock bottom up to the elevation of the springing line of the new bridge around the center pier and both abutments, properly anchored to the ground, braced, and sheet piled at the inside and outside with clay puddle between, to make a solid and water-tight caisson for the whole concreting, and at the same time to serve as support for the centering and casing of the arches; 12" x 12" yellow pine timbers were used for the frame work of the coffer-dams and for the adjustable trusses of the centerings, and 3" planks also of yellow pine, for the covering and sheet-piling. To prevent any adhesion of the concrete to the wood-work, the corresponding surfaces were planed, oiled and sanded. In order to discharge the surplus water at any rate accumulated at the bottom of the concrete after its setting, small holes about $\frac{3}{8}$ of an inch in diameter were made in the planks when and wherever required.

As soon as the coffer-dams were completed and all water pumped out, the old mason-work below low-water mark was excavated to said bottom, the top surface then first thoroughly cleaned, wetted and slushed with neat Portland cement; and then the first layer of concrete placed in a thickness not exceeding 12 inches, so as to secure a thorough level base for all subsequent layers, 9 inches thick, up to the springing line of the arches, laid in uninterrupted continuation, until one layer was placed always through on either part of the bridge.

Then the arches were concreted in the same manner in subsequent equal layers of concrete, each one closing 9 inches thick at the crown. The concrete was applied from a movable platform by regular tight mortar barrows, in equal portions central to the arches, beginning at the haunches and continuing towards the crown of the arches at the same time, so as to secure a uniform setting of the concrete. After the first setting of each layer (requiring from $1\frac{1}{2}$ to 2 hours after its bedding), a subsequent layer was placed, and so on. To obtain a proper binding between the layers, during high temperature, the top surface of each layer was kept damp; and during the interruption of the work at night-time and on Sundays, the top surface was covered with damped canvas, and during heavy rain-storms with planks.

Wire nets, á la system "Monier," were placed between each layer, 12 inches apart square, of $\frac{1}{8}$ inch galvanized iron wires, anchored by upright rods to the haunches and abutments.

The following are similar to the specifications for Melan arch at Topeka, Kan.:

SPECIFICATIONS FOR CONCRETE STEEL BRIDGE. KEEPERS & THACHER.

Plans.—The work shall be constructed complete in accordance with the general plans, sections and diagrams herewith submitted, and these specifications. The specifications and drawings are intended to describe and provide for the complete work. They are intended to be coöperative, and what is called for by either is as binding as if called for by both. The work herein described is to be completed in every detail, notwithstanding that every item necessarily involved is not particularly mentioned. The contract price shall be based upon these specifications and drawings, which are hereby signed and made a part of the contract.

Conditions of Calculation.—

Modulus of elasticity of concrete.....	1,400,000 lbs.
Modulus of elasticity of steel.....	28,000,000 lbs.
Maximum stress per square inch on steel.....	10,000 lbs.
Maximum compression per square inch on concrete..	500 lbs.
Maximum shear per square inch on concrete.....	100 lbs.
Maximum tension per square inch on concrete.....	50 lbs.

The above are to be exclusive of temperature stresses. The steel ribs under a stress not exceeding their elastic limit must be capable of taking the entire bending moment of the arch, without aid from the concrete, and have a flange area of not less than 1-150 part of the section of concrete at crown.

Discrepancies.—In the event of any discrepancies between the drawings and the figures written on them, the figures are to be taken as correct, and in case of any discrepancy between the drawings and the specifications, the specifications are to be adhered to.

Foundations.—All foundations shall be shown on plans, and conform to the dimensions marked thereon. Foundations on rock shall be prepared by removing all sand, mud, or other soft material, and by excavating the bed rock in such manner as may be described or shown on drawings. Foundations on hardpan, gravel and clay, cemented sand, or other material intended to carry the load without piles, shall be excavated to the depths shown on plans.

Foundations on piles, when not otherwise described, shall be enclosed in a permanent coffer-dam or crib, and be excavated to the depths shown on plans, and the piles shall be driven after the excavations are made. The spaces between the piles shall be filled with concrete, and in case it is found necessary to lay the concrete under water proper appliances must be used to insure its being deposited with as little injury as possible. The piles shall be oak, yellow pine, or other wood that will stand the blow of the hammer, straight, sound, and cut from live timber, trimmed close, cut off square at the butt, and have all bark taken off. The piles shall not be less than 12 ins. nor more than 16 ins. in diameter at the large end, nor less than 10 ins. in diameter at the small end for piles having a length of 30 ft. and under. For greater lengths the diameter of small end may be reduced 1 in. for each 10 ft. of additional length down to a minimum of 7 ins. The piles shall not be loaded with a weight greater than given by the following formula: $L = 2 w h \div (s+1)$, in which L = safe load in pounds; w = weight of hammer in pounds, h = fall of hammer in feet, s = last penetration in inches. The number and arrangement of the piles for each foundation shall be shown on plans, and they shall be sawed off at the elevation shown.

Cement.—The cement shall be a true Portland cement, made by calcining a proper mixture of calcareous and clayey earths; and if required, the contractor shall furnish a certified statement of the chemical composition of the cement, and the raw materials from which it is manufactured. The fineness of the cement shall be such that at least 99 per cent. will pass through a sieve of 50 meshes per lin. in., at least 90 per cent. will pass through a sieve of 100 meshes per lin. in., and at least 70 per cent. will pass through a sieve of 200 meshes per lin. in.

Samples for testing may be taken from each and every barrel delivered, unless otherwise specified. Tensile tests will be made on specimens prepared and maintained until tested at a temperature of not less than 60 degrees F. Each specimen will have an area of 1 sq. in. at the breaking section, and after being allowed to harden in moist air for 24 hours, will be immersed and maintained under the water until tested. The sand used in preparing the test specimens shall be clean, sharp, crushed quartz, retained on a sieve of 30 meshes per lin. in. No more than 23 to 27 per cent. of water shall be used in preparing the test specimens of neat cement, and in the case of test specimens of 1 cement and 3 sand, no more than 11 or 12 per cent. of water by weight shall be used.

Specimens prepared from neat cement shall after seven days develop a tensile strength of not less than 450 lbs. per sq. in. Specimens prepared from a mixture of 1 part cement and three parts sand, parts by weight, shall after seven days develop a tensile strength of not less than 160 lbs. per sq. in., and not less than 220 lbs. per sq. in. after 28 days. Specimens prepared from a mixture of 1 part cement and 3 parts sand, parts by weight, and immersed after 24 hours in water maintained at 176 degrees F., shall not swell nor crack, and shall, after seven days, develop a tensile strength of not less than 160 lbs. per sq. in. Cement mixed neat with about 27 per cent. of water to form a stiff paste, shall after 30 mins. be appreciably indented by the end of a wire 1-12 in. in diameter loaded to weigh $\frac{1}{4}$ lb. Cement made into thin cakes on glass plates, shall not crack, scale nor warp under the following treatment: Three pats will be made and allowed to harden in moist air at from 60 degrees to 70 degrees F.; one of these will be subjected to water vapor at 176 degrees F. for three hours, after which it shall be immersed in hot water for 48 hours; another shall be placed in water at from 60 degrees to 70 degrees F., and the third shall be left in moist air. All cement shall be kept housed and dry until wanted in the work.

Portland Cement Concrete.—The concrete shall be composed of clean, hard broken stone, or gravel, with irregular surface; clean, sharp sand, and cement, mixed in the proportions hereafter specified. Whenever the amount of work to be done is sufficient to justify it, approved mixing machines shall be used. The ingredients shall be placed in the machine in a dry state, and in the volumes specified, and be thoroughly mixed, after which clean water shall be added and the mixing continued until the wet mixture is thorough and the mass uniform. No more water shall be used than the concrete will bear without quaking in ramming. The mixing must be done as rapidly as possible and the batch deposited in the work without delay.

If the mixing is done by hand, the cement and sand shall first be thoroughly mixed dry in the proportions specified. The stone pre-

viously drenched with water shall then be deposited on this mixture. Clean water shall be added and the mass be thoroughly mixed and turned over until each stone is covered with mortar, and the batch shall be deposited without delay, and be thoroughly rammed until all voids are filled. The grades of concrete to be used are as follows: For the arches between skewbacks—1 part Portland cement, 2 parts sand, and 4 parts broken stone, or gravel, that will pass through a 1½-in. ring; for the foundations, abutments, piers and spandrels—1 part Portland cement, 4 parts sand, and 8 parts broken stone, or gravel, that will pass through a 2-in. ring.

Concrete Facing.—If concrete facing is used, it shall be composed of 1 part Portland cement, and 2½ parts sand, and shall have a thickness of at least 1 in. on all arch soffits, arch faces, abutments, piers, spandrels or other exposed surfaces. There must be no definite plane or surface of demarkation between the facing and the concrete backing. The facing and backing must be deposited in the same layer, and be well rammed in place at the same time. If the arch faces, quoins or other exposed surfaces are marked to represent masonry, such division marks shall be made by triangular strips 2 ins. wide and 1 in. deep fastened to the casing in perfectly straight and parallel lines, and all projecting corners will be beveled to correspond.

Plastering.—No plastering will be allowed on the exposed faces of the work, but the inside faces of the spandrel walls covered by the fill may be plastered with mortar having the same composition as specified for facing.

Stone Facing.—If stone facing is used, the ring stones, cornices and faces of spandrels, piers and abutments shall be of an approved quality of stone. The stone must be of a compact texture, free from loose seams, flaws, discolorations, or imperfections of any kind, and of such a character as will stand the action of the weather. The spandrel walls will be backed with concrete, or rubble masonry, to the thickness required. The stone facing shall in all cases be securely bonded or clamped to the backing. All stone shall be rock-faced with the exception of cornices and string courses, which shall be sawed or bush-hammered. The ring stones shall be dressed to true radial lines, and laid in Portland cement mortar, with ¼-in. joints. All other stones shall be dressed to true beds and vertical joints. No joint shall exceed ½ in. in thickness, and shall be laid to break joints at least 9 ins. with the course below. All joints shall be cleaned, wet and neatly pointed. The faces of the walls shall be laid in true line, and to the dimensions given on plans, and the corners shall have a chisel draft 1 in. wide carried up to the springing lines of the arch, or string course. All cornices, moldings, capitals, keystones, brackets, etc., shall be

built into the work in the proper positions, etc., and shall be of the forms and dimensions shown on plans.

Brick Facing with Concrete Trimmings.—The arch rings, cornices, string courses and quoins, shall be concrete-faced as described above, the arch rings and quoins being marked and leveled to represent masonry. The piers, abutments and spandrels shall be faced with vitrified brick as shown on plans. The brick facing shall be plain below the springing lines of the arches, and rock-faced above these lines. All rock-faced brick shall be chipped by hand from true pitch lines. All brick facing shall be bonded as shown on plans, at least one-fifth of the face of the wall being headers. The brick must be of the best quality of hard-burned paving brick, and must stand all tests as to durability and fitness required by the engineer in charge. The bricks must be regular in shape and practically uniform in size and color. They shall be free from lime and other impurities; shall be free from checks or fire cracks, and as nearly uniform in every respect as possible; shall be burned so as to secure the maximum hardness; so annealed as to reach the ultimate degree of toughness; and be thoroughly vitrified so as to make a homogeneous mass. The backing shall be carried up simultaneously with the face work, and be thoroughly bonded with it.

Artificial Stone.—All keystones, brackets, consoles, dentils, pedestals, hand-railing posts, and panels, and other ornamental work when used, also curbs and gutters, shall be of the designs shown on plans, and be molded in suitable molds. The mortar for at least 1-in. thick shall consist of 1 part Portland cement and $2\frac{1}{2}$ parts sand, and when the size of the molding will admit, the interior may be composed of concrete of the same composition as specified for the arches. When pedestals, posts or panels carry lamp-posts, a 4-in. wrought-iron pipe shall be built into the concrete from top to bottom, and at bottom shall be connected with a 3-in. pipe extending under the sidewalk, and connected with a gas-pipe or electric wire conduit. The pipes shall have no sharp bends, all changes in direction being made by gentle curves.

Sprinkling.—During warm and dry weather, all newly built concrete shall be well sprinkled with water for several days, or until it is well set.

Mixtures.—The volumes of cement, sand, and broken stone in all mixtures of mortar or concrete used in the work shall be measured loose.

Connections.—In connecting concrete already set with new concrete the surface shall be cleaned and roughened, and mopped with a mortar composed of 1 part Portland cement and 1 part sand, to cement the parts together.

Arches.—The concrete for the arches shall be started simultaneously from both ends of the arch, and be built in longitudinal sections wide enough to inclose at least two steel ribs, and of

sufficient width to constitute a day's work. The concrete shall be deposited in layers, each layer being well rammed in place before the previously deposited layer has had time to set partially. The work shall proceed continuously day and night, if necessary, to complete each longitudinal section. These sections while being built shall be held in place by substantial timber forms, normal to the centering and parallel to each other, and these forms shall be removed when the section has set sufficiently to admit of it. The sections shall be connected as specified above, and also by steel clamps or rib connections built into the concrete.

Drainage.—Provision for drainage shall be made at each pier as follows: A wrought-iron pipe of sufficient diameter shall be built into the concrete, extending from the center of each space over pier to the soffit. The surface of concrete over piers shall be so formed that any water that may seep through fill above will be drained to the pipes. The line of drainage will be covered with a layer of broken stones, and the top of pipes will be provided with screens to prevent clogging.

Steel Ribs.—Steel ribs shall be imbedded in the concrete of the arch. They shall be spaced at equal distances apart, and be of the number shown on plans. Each rib shall consist of two flat bars of the sizes marked on plans. The bars shall be in lengths of about 30 ft., thoroughly spliced together, and extending into the abutments as shown. Through the center of each bar shall be driven a line of rivets spaced 8 ins. c. to c., with heads projecting about $\frac{3}{4}$ in. from each face of bar, except through splice plates, where ordinary heads will be used. The bars shall be in pairs with their centers placed 2 ins. within the inner and outer lines of the arch respectively as shown. All steel must be free from paint and oil, and all scale and rust must be removed before imbedding in the concrete.

The tensile strength, limit of elasticity and ductility shall be determined from a standard test piece cut from the finished material and turned or planed parallel. The area of cross-section shall not be less than $\frac{1}{2}$ sq. in. The elongation shall be measured after breaking on an original length of 8 ins. Each melt shall be tested for tension* and bending. Test pieces from finished material prepared as above described shall have an ultimate strength of from 60,000 to 68,000 lbs. per sq. in.; an elastic limit of not less than one-half of the ultimate, shall elongate not less than 20 per cent. in 8 ins., and show a reduction of area at point of fracture of not less than 40 per cent. It must bend cold 180 degrees around a curve whose diameter is equal to the thickness of piece tested without crack or flaw on convex side of bend. In tension tests the fracture must be entirely silky.

Rivet Steel.—Test pieces from finished material, prepared as above described, shall have an ultimate strength of from 54,000 to

62,000 lbs. per sq. in., an elastic limit of not less than one-half of the ultimate strength, shall elongate not less than 20 per cent. in 8 ins., and show a reduction at point of fracture of not less than 50 per cent. It must bend cold 180 degrees and close down on itself without fracture on convex side of bend. In tension tests the fracture must be entirely silky.

Inspection.—The contractor shall furnish a testing machine of the proper capacity and shall prepare and test without charge such specimens of steel as may be required to prove that it comes up to the requirements mentioned above.

Workmanship.—The rivet holes for splice plates of abutting members shall be so accurately spaced that when the members are brought into position the holes shall be truly opposite before the rivets are driven. When members are connected by bolts, the holes must be reamed parallel and the bolts turned to a driving fit. Rivets must completely fill the holes, have full heads concentric with the rivets, and be machine driven when practicable.

Centering.—The contractor shall build an unyielding false work or centering. The lagging shall be dressed to a uniform size so that when laid it shall present a smooth surface, and this surface shall conform to the lines shown on the drawings. The center shall not be struck until at least 28 days after the completion of the arch. Great care shall be used in lowering the centers so as not to throw undue strains upon the arches. The tendency of the centers to rise at the crown as they are loaded at the haunches must be provided for in the design, or if not, the centers must be temporarily loaded at the crown, and the load be so regulated as to prevent distortion of the arch as the work progresses.

Casing.—When concrete facing is used, all piers, abutments, and spandrel walls shall be built in timber forms. These forms shall be substantial and unyielding, of the proper dimensions for the work intended, and all parts in contact with exposed faces of concrete shall be finished to a perfectly smooth surface, by plastering or other means, so that no mark or imperfection shall be left on the work.

Waterproofing.—After the completion of the arches and spandrels, and before any fill is put in, the top surface of arches, piers, and abutments, and the lower 6 ins. of the inner surface of the spandrel walls shall be covered with a suitable waterproof material, so as to exclude water effectually.

Fill.—The space between spandrel walls shall be filled with sand, earth, cinders, or other suitable material, and be thoroughly compacted by ramming, steam road roller, saturating with water or other effective means, and be finished to the proper grade to receive the curbing and pavements.

Granitoid Sidewalks.—The spaces over which the sidewalks are to be laid shall first be covered with 6 ins. of cinders well com-

pacted. On this shall be laid 4 ins. of concrete, consisting of 1 part Portland cement, 3 parts sand, and 6 parts broken stone or gravel—small size—well rammed. The flag divisions shall then be marked off to the desired size. On the surface of the concrete shall then be laid a wearing surface 1 in. thick, composed of 2 parts Portland cement and 3 parts broken granite or other acceptable stone, in size from $\frac{3}{8}$ in. downward. It shall be well rammed and troweled to a perfectly even surface and rolled with a toothed roller. This wearing surface must be spread on the concrete while the latter is still soft and adhesive, and neat connections must be made with cornices and curbs.

Roadway Pavement.—The pavement shall be of the kind shown on plans or mentioned in proposal, and shall be built according to the specifications adopted in the locality where used, unless otherwise mentioned.

Retaining Stone.—There shall be set at each end of roadway pavement a line of stones of approved quality, 4 ins. in thickness and 18 ins. deep, with top surface conforming to contour of pavement.

Balustrades and Hand-Railings.—The balustrades shall be of the material, and of the form and dimensions shown on plans, and shall be brought to true alignment and be firmly fastened to the outside of each sidewalk in the position shown. If an iron hand-railing is used, it shall receive two coats of approved paint after erection.

Erection.—The contractor shall employ suitable labor for every kind of work, and all stone work shall be laid by competent masons. The contractor will furnish all staging, piling, cribbing, centering, casing and material of every description required for the erection of the work; also all plant, including dredges, engines, pumps, derricks, barges, mixing machines, pile drivers, conveyors, or other appliances necessary for carrying on all parts of the work. The contractor shall assume all risks for loss or damage incurred by ice, floods, fire, or other causes during the construction of the work, and shall sufficiently watch and light the work at night during construction.

Cleaning Up.—Upon completion of work, and before final acceptance thereof, the contractor shall remove all temporary work from the river and all rubbish from the streets.

Maintaining Public Travel.—If public travel is to be maintained during the construction of the new bridge, by the removal of old bridge, construction of temporary bridge or otherwise, special mention of the same shall be made.

Removal of Old Bridge.—If the site of the proposed structure is occupied by an old bridge, the same shall be removed by the contractor. The iron work shall be piled on the bank, and the timber and stone shall become the property of the contractor.

Work Embraced by Contract.—The work embraced by contract will be for the structure complete from out to out of abutments or retaining walls, as per plans and specifications, and will embrace fill, pavement, sidewalks and balustrades complete for this length.

Approaches.—The approaches will commence where the work above mentioned ends, and if all or any part of them is included in contract the same shall be specially mentioned.

Changes.—The committee in charge shall have power to direct changes which they may consider necessary or advisable in any part of the work, and such changes shall not in any way violate the contract, but the value of such changes shall be added to or deducted from the contract price, and any dispute as to their value shall be settled by arbitration in the usual way.

Inspection.—All material furnished by the contractor shall be subject to the inspection and approval of the committee in charge.

Lamp Posts, Trolley Poles and Name Plates.—If used these shall be shown on plans, or be specially mentioned.

Interpretation of Plans and Specifications.—The decision of the committee in charge or their engineer shall control as to the interpretations of drawings and specifications during the execution of the work thereunder, but this shall not deprive the contractor of his rights to redress, after the completion of the work, for any improper orders or decisions.

Estimates.—Approximate estimates of work done and material delivered shall be made on or about the last day of every month, and a valuation of the same in proportion to contract prices for the completed work will be made by the committee in charge or their engineer, which sum shall be paid to the contractor in cash, on or before the 10th day of the following month, less a deduction of 10 per cent. upon said valuation, which shall be retained until the final completion of the work.

Final Payment.—Upon the final completion of the work, the contractor shall be promptly paid any balance of the contract price which shall then remain due and unpaid.

SPECIFICATIONS FOR CONCRETE AND STEEL ARCH BRIDGES AT MERIDIAN STREET AND ILLINOIS STREET OVER FALL CREEK,
INDIANAPOLIS.

1. The work shall be constructed complete in accordance with the general plans, sections herewith submitted and these specifications.

2. In calculating strain for the arches and piers the following conditions will be assumed:

1. Modulus of elasticity of concrete..... 1,400,000 lbs.
2. Modulus of elasticity of steel..... 28,000,000 lbs.
3. Maximum unit stress of steel..... 12,000 lbs.
4. Maximum compression per sq. in. on concrete.. 500 lbs.
5. Maximum shear per sq. in. on concrete..... 100 lbs.
6. Maximum tension per sq. in. on concrete..... 50 lbs.
(The above to be exclusive of temperature stresses.)
7. Live load per square foot..... 150 lbs.
8. Concentrated moving load, 15-ton steam roller.

3. All foundations are shown on plans and must conform to dimensions marked thereon.

Foundations on hardpan, gravel, gravel and clay, cemented sand or other material intended to carry the load without piles, shall be excavated to the depth shown on plan.

The contractor shall construct suitable coffer-dams for the piers and abutments. The earth inside thereof shall be excavated to the depth shown on plan. During the placing of the concrete therein, the water shall be kept out of the coffer-dams, unless the bottom is so porous that it is impracticable to do so, in which case the concrete shall be placed in position by means of shutes until the bottom is made water-tight, after which the water shall be pumped out and the remaining concrete placed in position.

The contractor will be required to make the sides and ends of the coffer-dams water-tight, and no leak through them will be considered sufficient cause to require any concrete to be placed by means of shutes.

4. The piers, abutments and spandrel walls shall be built in timber forms. These forms shall be substantial and unyielding, of the proper dimensions for the work intended. And all parts in contact with the exposed faces of concrete shall be finished to a perfectly smooth surface by plastering or other means, so that no mark or imperfection shall be left in the work.

5. The contractor shall build an unyielding false work or centering. The lagging shall not be less than two inches thick and be dressed to a uniform size, so that when laid it shall present a smooth surface and this surface shall conform to the line shown on the drawings.

The contractor must provide against the tendency of the centers to rise at the crown as they are loaded at the haunches. The centering must be built to allow for a settlement of one inch at the crown of the arches. The centers shall not be struck until at least thirty days after the completion of the arches. Great care shall be used in lowering the centers so as not to throw undue strains upon the arches. It is probable that three centers will be in use at the same time. The steel ribs in the bridge will be of the number, weight and length shown on plan. They must be carefully curved and put into place entirely free from oil or paint. All scale or rust must be removed immediately before placing the arch con-

crete about the ribs by scraping them thoroughly with sandpaper or stiff wire brushes. The ribs shall consist of ten-inch standard I-beams, twenty-five pounds per foot, each rib to be made in three sections, fully spliced with top and bottom flange plates and two web plates on each side. The ends of the steel ribs in the abutments shall be securely riveted to a ten-inch channel running transversely through each abutment. In the piers the end of each rib shall be connected with a corresponding one in the adjoining arch by two web plates. All ribs shall be connected by three-quarter-inch tie rods at intervals of about twelve feet. At the crown of the arches the lower flanges of the ribs shall be two inches distant from the top of the lagging.

6. In lieu of I-beams steel ribs may be imbedded in the concrete, consisting of flat bars thoroughly spliced together with rivets driven through the center of each bar and spaced eight inches, center to center, with heads projecting about seven-eighths of an inch from each face of bar, except through spliced plates. The bars shall be in pairs with their center plate two inches within the inner and outer lines of the arch respectively. If bars are used instead of the I-beams, the contractor shall submit plans showing sections and method of construction.

7. All steel shall be uniform in quality. Finished part must be free from seams, flaws or cracks and have a workmanlike finish. The phosphorus not to exceed 0.08 per cent. Test pieces from finished material shall have an ultimate strength of from 60,000 to 68,000 pounds per square inch and elastic limit of one-half the ultimate, shall not elongate less than 20 per cent. in eight inches, and show a reduction of area at point of fracture of not less than 40 per cent. It must bend cold one hundred and eighty degrees around a curve whose diameter is equal to the thickness of the piece tested, without crack or flaw on convex side of bend. In tension test the fracture shall be entirely silky. Sections shall not vary more than two and one-half per cent. from those ordered.

8. *Concrete.*—The concrete shall be composed of clean, hard broken stone with irregular surface, clean, sharp sand, and Portland cement, mixed in the proportions hereinafter specified. The stone must be free from earth or foreign matter and the dust must be entirely removed. The sand must be free from earth and loam, sharp but not too fine. If the mixing is done by hand the cement and sand shall first be thoroughly mixed in a dry state in the proportions specified. The stone, after being thoroughly drenched with water, shall then be deposited on this mixture. Clean water shall then be added and the mass thoroughly mixed and turned over until each stone is covered with mortar, and the batch shall be deposited without delay, and thoroughly rammed until all voids are filled. No more water shall be used than the concrete will bear without quaking in ramming. The mixing must be done as rapidly as possible and the batch deposited on the work without

delay. Approved mixing machines may be used. The ingredients shall be placed in the machine in a dry state in the volume specified and thoroughly mixed, after which clean water shall be added and the mixing continued until the wet mixture is thorough and the mass uniform; otherwise the method used in the hand-mixing is to be followed.

9. For cement specification, see chapter on Specifications for Cement.

10. The abutments and piers will be of concrete made in the proportion of one part of Portland cement, two parts of sand and seven parts of broken stone that will pass through a two-inch ring (parts by volume). The abutments and pier concrete will terminate in a hidden irregular line approximately at right angles to the line of thrust as shown on plan.

11. The concrete for the arches will be made in the proportion of one part of Portland cement, two parts of sand, four parts of broken stone. The concreting of the arches shall be started simultaneously from both haunches in longitudinal sections wide enough at least to include two steel ribs, each layer being well rammed in place before the previously deposited layers shall have had time to partially set. The widths of the sections shall be symmetrical and shall be uniform in the several arches. The work shall proceed day and night continuously if necessary to complete each longitudinal section. The sections while being built shall be held in place by substantial timber forms perpendicular to the center and the sides parallel to each other and to the axis of the bridge, and these forms shall be removed after the sections have set sufficiently to admit of it.

12. The spandrel and abutment walls shall be of concrete as specified for the abutments and piers. Each spandrel wall between expansion joints, each abutment wall and each section of the arches must be completed as continuous work. The abutments and piers may be built each in several days' work, leaving the completed work of each day approximately at right angles to the line of thrust, which in the piers may be taken as vertical. In connecting old concrete with new, or one section of concrete with another, the section previously placed shall be thoroughly wet and then slushed with pure cement, and this must be done immediately in advance of the new work.

13. *Sprinkling*.—All concrete after taking its initial set must be kept moist by sprinkling water on it for at least ten days.

14. Expansion joints will be provided at the ends of the spandrel walls.

15. *Waterproofing*.—The upper surface of the arches and abutments and the lower six inches of the spandrel and abutment walls shall be painted with coal-tar pitch of the grade used for paving cement. The expansion joints shall be covered with lapped sheets of tar paper painted and held in place by the same pitch.

Any other suitable waterproof material which will effectually exclude water, and satisfactory to the Board of Public Works and City Engineer, can be used in place of the coal-tar.

16. *Drainage*.—Provisions shall be made for draining the arches and piers in a manner satisfactory to the Engineer.

17. *Earth Fill*.—The space between the spandrel walls will be filled with sand, earth or other suitable material and be thoroughly compacted by ramming or by steam road roller or other effective means and be finished to the proper grade to receive the curbing and pavements.

18. *Paving*.—All curbing, sidewalks and asphalt paving shall be executed according to the plans and according to the standard specifications on file in the office of the Board of Public Works.

19. *Stone Facing*.—The ring stones, cornices and faces of spandrel piers and abutments shall be of the best quality of Bedford limestone. The spandrel walls will be backed with concrete or rubble masonry to the thickness required. The stone facing shall in all cases be securely bonded or clamped to the backing. All stone shall be rock-faced with the exception of cornices and string courses, which shall be sawed or bush-hammered. The ring stones shall be dressed to true radial lines and laid in Portland cement mortar with joints not to exceed one-quarter of an inch. All other stones shall be dressed to true beds and vertical joints. No joint shall exceed one-quarter of an inch in thickness and shall be laid to break joints at least nine inches with the course below. All joints shall be cleaned, wet and neatly pointed. The faces of the walls shall be laid on true lines and to the dimensions given on plan, and the corners shall have a chisel draft one inch wide carried up to the springing line of the arch, or string course. All cornices, keystones, brackets, etc., shall be built into the work in proper position and shall be of the form and dimensions shown on plan.

20. *Railing*.—The railing shall be of depth of stone as shown on plan and shall be brought to true alignment and be firmly fastened to the outside of each sidewalk in the position shown.

21. *Cleaning Up*.—Upon the completion of the work and before final acceptance thereof, the contractor shall remove all temporary work from the creek and all rubbish from the street.

22. *Removal of Old Bridge*.—The old bridge shall be removed by contractor. The iron trusses shall be piled up on the bank and the timber and the stone shall become the property of the contractor.

23. *Temporary Foot Bridge*.—The contractor shall, at his own expense, erect a temporary foot-bridge six feet wide across the creek during the construction of the bridge.

24. For all patented appliances or methods used in the construction of these bridges the contractor shall protect the city against any and all claims on account of such patents and shall himself be held liable for such claims.

The contractor shall bid a lump sum for each bridge complete. Estimates shall be made monthly on the amount of work done, but 50 per cent. of the entire cost of the bridge shall be retained by the city until the entire bridge has been constructed, tested and accepted by the city. The contractor shall file a guarantee bond satisfactory to the Board of Public Works for the sum of five thousand dollars (\$5,000.00), the same to be in force for three years after the date of the final acceptance of the work. Before the final acceptance of the work, the contractor shall show a receipt in full that all bills have been paid.

EXTRACTS FROM SPECIFICATIONS OF ILLINOIS CENTRAL RAILWAY
FOR CONCRETE WORK.

Concrete materials may be classed as follows:

A.—Crushed limestone, which shall be stone not larger than two inches in any dimension, properly crushed, and passed through a rotary or other screen having holes two inches in diameter. This may be mixed with smaller crushed stone and stone dust in the usual proportions as it comes from the crusher, but shall have no earthy or clayey matter mixed with it. * * * Large pieces of flat stone must not be mixed with the crushed limestone. * * *

B.—*Crushed Granite*.—This shall generally be used of two sizes: a fine crushed granite to be used as a substitute for sand, and a coarser size, particles of which are not larger than $\frac{3}{4}$ inch in greatest dimension, and to be used as a substitute for crushed limestone in making bridge seats, pedestal stones, etc. All crushed granite shall be clean, entirely free from dust and earthy or clayey matter, and each grade shall be of practically uniform size. * * *

C.—Sand for concrete shall consist of clean, sharp sand. * * * Sand shall not be rejected if containing occasionally pieces of small gravel. A sand is preferred which will not pass through a sieve having thirty meshes to the inch. Sand shall be free from earth or alluvial matter; and, when tested by stirring with water or by rubbing in the hands, shall not show the existence of more than one-half of one per cent. of loam, clay, or earth.

Natural cement concrete may be used where foundations are entirely submerged below low-water mark or where there is no risk of the same being exposed to the action of the water by cutting away the surrounding earth. Natural cement concrete, however, shall be used only where a firm and uniform foundation is found to exist after excavations are completed. In all cases where foundations are liable to be exposed to the action of the water, or where the material in the bottom of the excavations is soft or of unequal firmness, Portland cement concrete must be employed for foundation work.

Natural cement concrete shall usually be made in the proportions (by measure) of one part of approved cement to two parts of

sand and five parts of crushed stone, all of character as above specified. For Portland cement concrete foundations one part of approved cement, three parts of sand and six parts of crushed stone may be used. Wherever * * * a stronger concrete is required than is above specified * * * a natural cement concrete of one, two, and four, and a Portland cement concrete of one, two, and five may be substituted for the above.

Portland cement concrete shall generally be made for the bodies of piers and abutments, for all wing-walls of same, and for the bench walls of arch culverts, in the proportions (by measure) of one part of cement, two and one-half parts of sand and six parts of crushed stone. Where special strength may be required for any of this work, concrete in the proportions of one, two, and five may be used. * * *

For arch rings of arch culverts and for parapet head walls and copings to same, Portland cement concrete, in proportions of one, two, and five, shall generally be used. Concrete of these proportions shall also generally be used for parapet walls behind bridge rests of piers or abutments, and for the finished copings (if used) on wing walls of concrete abutments.

Bridge seats of piers and abutments and copings of concrete masonry, which are to carry pedestals for girders or longer spans of iron work, shall generally be made of crushed granite and Portland cement, in the proportion (by measure) of one part of approved cement, two parts of fine granite screenings, and three parts of coarser granite screenings, the larger of which shall not exceed $\frac{3}{4}$ inch in greatest dimension.

Mixing Concrete.—All concrete must be mixed on substantial platforms of boards securely fastened together, so that the various materials of the concrete can be kept entirely free from mixture of foreign matter. Hand-mixed concrete shall not be made in batches of more than one yard in each batch. The proper amount of the several kinds of material shall be measured in some way. * * * The measurement of sand and broken stone in the ordinary shallow, round bottom wheelbarrow will not be considered satisfactory, and shall not be permitted.

The detail of mixing concrete by hand shall be generally as follows: The proper amount of sand shall be measured out and spread upon the concrete platform, and the proper amount of cement shall be delivered and spread upon the same; the sand and cement shall be turned over dry, either by means of shovels or hoes, until they are evenly mixed. They shall then be wet and made into a rather thin mortar, and shall then again be spread into a uniform and thin layer on the platform. The stone (previously drenched with water) shall be spread upon the mortar, and the whole shall be turned over at least twice * * * before being taken to be placed in the work. * * * The water must not be dashed upon the mass in buckets or large quantities, but a

spray or sprinkler used. The inspector shall insist that the resultant mixture of sand, cement and stone is as nearly as possible uniform in character, the mortar being equally distributed throughout the mass of the stone. Also that the mixture is neither too wet nor too dry. It should be of such a consistency that, when thoroughly rammed, it will quake slightly, but it should not be thin enough to quake in the barrow or before ramming. * * *

Machine-mixed concrete shall be of the same general consistency as the hand-mixed concrete above specified. Proper precautions shall be taken to see that the requisite proportions of the different ingredients are used. If machines are used which are not provided with devices to deliver each of them, the process of making concrete shall be as follows: The proper amount of sand, cement, and stone for a batch not to exceed one yard of concrete shall be delivered on the platform and roughly mixed together, so that when the dry mass is cut down and delivered to the mixer by means of shovels, proper amounts of each of the ingredients are handled in each shovelful.

It will not be regarded as a satisfactory process to deliver crushed stone, sand and cement at random to the mixer, without taking some special means, as above described, to insure the delivery of the proper quantities of each ingredient as nearly as may be simultaneously.

Moulds.—Moulds of substantial character shall be made in which to construct all concrete work. * * * The face of the mould next to the concrete shall be finished smooth, plank which are dressed at least on one side being employed for this purpose. Material for the moulds shall be of sufficient thickness, and the frame holding them shall be of sufficient strength, so that they shall be practically unyielding during the process of filling, tamping, etc. The different parts of the frame work * * * may be fastened together by tie rods extending through the concrete. If such tie rods are used they shall be so designed that no iron work will be left outside of the concrete or within less than two inches from the face of the same when the moulds are removed. This may be accomplished by sleeve nut connections which will permit the removal of the projecting ends of bolts, or rods, etc. * * * Another satisfactory method of bracing moulds is to construct them with cross ties between the front and back, these ties to be placed at frequent intervals above the lower portion of the mould and to be removed as the concrete is built up, the studding, out of which the moulds are constructed, being sufficiently long to extend above the top of the finished masonry, and at least one set of ties being used above this level. In general 2-inch plank, sized to approximately $1\frac{3}{4}$ inch thickness, shall be used for the facing of the moulds, and studding for frames shall be placed at intervals not more than 4 feet apart. The planking forming the lining of the moulds shall invariably be fastened to the studding in perfectly horizontal lines,

the ends of these planks shall be neatly **butted** against each other, and the inner surface of the mould shall be as nearly as possible perfectly smooth, without crevices or offsets between the sides or ends of adjacent planks. Where planks are used a second time, they shall be thoroughly cleaned, and, if necessary, the sides and ends shall be freshly jointed so as to make a perfectly smooth finish to the concrete.

Placing Concrete.—Concrete shall generally be placed in the work in layers not exceeding six inches in thickness, and, in general, one layer shall be entirely completed before another one is commenced. If delivered by wheelbarrows, it shall be dumped as closely as possible where required, so as to avoid as much as possible the handling or turning over the same by means of shovels within the excavation or mould. Where it is not practicable entirely to complete one layer before commencing a second one, a plank, six inches wide or more, shall be securely fastened into the excavation or mould, against which the end of the layer of concrete shall be rammed, thus providing for a vertical joint in this layer of concrete, and if a second layer has to be stopped short of the full length of the work, a second cross plank, placed at least one foot back from the end of the first layer, shall be secured to the excavation or to the mould, against which to ram the second layer of concrete. Layers of concrete masonry must not be tapered off in wedge-shaped slopes, but must be built with square ends in the method above described, and the surface of each projection must be finished hard and smooth, and flushed full of mortar, no porosities or loose stone being left thereon. Layers must not be made of greater thickness than six inches unless specially permitted, and each layer must be thoroughly rammed, and the concrete must be of such consistency that heavy ramming will produce a slight quaking action. In other words, the concrete must be so thoroughly compacted that there will be no pores or open spaces between the stone of which it consists, which are not thoroughly filled with mortar. * * *

A facing of mortar, consisting of one part cement (by measure) to two parts of sand, shall be put in next to the moulds, for all Portland cement concrete work for piers, abutments, arches, wing walls, parapet walls, and any other places where directed * * * to form a finish for all such parts of the above classes of work as are to be exposed to the weather, or which are liable to become so exposed. A similar facing shall be used for the top surface of all concrete masonry not finished with granitoid work, and such surfaces shall be finished in the style of sidewalk work.

The exact thickness of one and one-half inches for this facing shall be secured in the following manner: A piece of sheet iron six inches in width (the height of one course of concrete), and of any convenient length, say from six feet upwards, having small angle irons, the projecting leg of which shall be 1½ inches in width

riveted to its face, at intervals of about two feet, and provided with handles standing above the upper edge at or near each end shall be furnished. * * * This piece of iron plate, if placed with the projecting angles against the face of the mould, will leave a space of $1\frac{1}{2}$ inches between it and the mould. This space shall be filled with mortar required for facing, which mortar shall be mixed in small batches from time to time as needed for the work. When the space between the iron plate and the mould is filled and tamped with a shovel or other tool to insure complete filling of the whole space between the iron plate and the face of the mould, and when the layer of ordinary concrete is backed up against this iron plate, it is to be withdrawn by means of the handles and the whole mass of concrete rammed in one uniform layer. * * * Mortar should be of a consistency so that it will flow somewhat freely. At the same time this mortar must not be made so thin that the crushed stone may be forced through it in the process of ramming.

26. *Expansion Joints.*—Where masonry structures are more than 100 feet in length, such provision for expansion joints shall be made as may be specified. * * * Generally in the construction of large arches, or of smaller, long concrete arches, the work shall be subdivided into sections of approximately 25 feet in length, each section being separated from the adjacent one by a vertical joint extending entirely through the bench walls, arch rings, etc.; but the foundation work shall be stepped as previously explained, and made in one continuous monolithic mass. Temporary vertical partitions shall be put into the moulds, against which the concrete shall be thoroughly rammed, where arch culverts are subdivided into short lengths as above specified, these partitions being removed as each section is completed, and the next adjacent section being rammed against the concrete already constructed and set. The joints thus made shall not be flushed with mortar, nor shall any attempt be made to make the fresh concrete adhere to the older work, it being the intention that any contraction shall open, or that settlement shall effect a sliding action at such vertical joints, rather than to break up the concrete in the separate sections.

EXTRACTS FROM THE SPECIFICATIONS FOR A CONCRETE WALL BUILT
BY THE HANNIBAL & ST. JOSEPH R. R. CO.

Sand.—Sand will be clean, coarse, and sharp, and will be screened on the site of the work, if necessary.

Cement.—Cement will be of the best quality of freshly ground hydraulic cement, and will be equal in quality to the best brand of Louisville cement.

Cement will be subject to test by the railroad company and must stand a tensile stress of fifty (50) pounds per square inch of sec-

tional area on specimen of neat cement allowed a set of thirty minutes in air and twenty-four (24) hours under water.

Cement will be delivered on the work in original packages and must be carefully protected from moisture.

Broken Stone.—Stone will be hard, sound, and durable; will be thoroughly screened over a three-fourths ($\frac{3}{4}$) inch mesh wire screen, and will be free from mud, clay, dust, or any earthy admixture whatever.

Eighty (80) per cent. of the stones will pass through a ring two (2) inches in diameter, and the remainder through a ring three (3) inches in diameter.

Concrete.—Concrete will consist of one measure of cement, two measures of sand, and about four measures of broken stone. Cement and sand will first be thoroughly mixed dry in a clean, tight box with hoes or by shovels; water will then be added to make a good stiff mortar and will be thoroughly worked to ensure a good mixture; broken stone thoroughly wet will then be added to the mortar, and the materials turned with shovels until the mixture is uniform and each stone covered with mortar.

After mixing, concrete will be quickly laid in horizontal layers not exceeding nine (9) inches in thickness, and will be thoroughly rammed until the water rises freely to the top.

Mortar must be used immediately after being mixed, and under no pretext will mortar be used which requires rettempering.

In freezing weather all ice will be removed from the materials composing the concrete, and warm water will be used, containing one pound of salt for each gallon of water when the temperature is at 32 degrees F., and one ounce of salt in addition for every degree of temperature below 30 degrees F.

Contractor will furnish such necessary lumber or other materials as will ensure that all lines and corners will be preserved true and sharp. No portion of the mould will be removed until the concrete resting against it has been in place thirty-six (36) hours.

Finish.—All that portion of the wall above the footing course, excepting the post-holes, and all the floor of the manhole and the inside face of inlets will be floated up with a mortar composed of one part of Alsen's German Portland cement and one part of clean, coarse, sharp sand, thoroughly mixed and made into mortar by the addition of water.

EXTRACTS FROM THE RULES AND INSTRUCTIONS FOR MASONS ON
"COMPANY WORK" OF NEW YORK CENTRAL & HUDSON
RIVER RAILROAD.

Concrete Mixing.—Mix the cement and sand as follows: Spread about one-half of the sand to be used in a batch of mortar evenly over the bed of the mortar box, then spread the cement evenly over the top of the sand, and finally spread the remainder of the sand on top. The sand and cement should then be thoroughly

mixed by turning and returning at least six times with a shovel. The mixture is then drawn to one end of the box and water poured in at the other end. Then draw the mixture down to the water with a hoe, small quantities at a time, and mix vigorously until there is a good stiff mortar. Enough water should be used so that the mortar will work well under the trowel. Then level off the mixture and spread over it the required amount of broken stone or gravel, which should be first moistened; then thoroughly mix the whole mass by turning and returning it with shovels in rows, at all times preserving the same thickness of the mass until the mortar thoroughly fills all the interstices.

A thorough mixture of the ingredients is the first condition of a good concrete.

A mortar box with detachable sides will be found economical and convenient for concrete mixing.

Concrete Laying.—After the concrete is mixed it should be quickly laid in sections, in layers not exceeding 8 inches in thickness; and shall be thoroughly rammed with 2-man rammers, weighing not less than 30 pounds each, until the water flushes to the surface. It shall be allowed at least twelve hours to set before any work is laid on it. Concrete mixed for over one hour will not be allowed in the work.

Forms of timber shall be used wherever necessary to maintain the dimensions of the concrete shown on the plans.

Facing Concrete.—Concrete for facing old masonry shall consist of 1 part best quality Portland cement, 2 parts clean, coarse, sharp sand, and 4 parts of $\frac{3}{4}$ -inch broken stone, with outer facing consisting of a mortar of the proportions of one part Dyckerhoff, Germania, or other approved imported Portland cement, to 2 parts clean, coarse, sharp sand of an average thickness of 1 inch deposited simultaneously with the backing; to be securely fastened to the old masonry with anchors and twisted rods as shown on the standard plan. Use moulds as specified below.

Moulds.—The concrete shall be deposited in moulds made from dressed matched siding firmly held in place by exterior braces, posts, etc.; or by bolts or ties so made as to be removed from the work and leave no iron within 1 inch of the face of the finished work. The siding shall be set truly horizontal, with butt-joints truly vertical and with the faces against which the concrete is to be placed, dressed, and set to true planes, and covered with soft soap or other approved material to prevent "sticking." After the moulds are removed, any open or porous places shall be neatly stopped with pointing mortar; and if so directed by the engineer, the exposed faces of the work shall be washed with neat Portland cement to give a uniform smooth finish to the exposed surfaces.

Temperature Changes.—In large structures, provision for expansion and contraction shall be made by tarred paper, vertical joints not less than 50 feet apart extending through the mass. Wet

down all outside surfaces each day until the expiration of two weeks after the entire work is completed.

CEMENT WALKS.

Some general instructions and specifications for laying cement walks are given, and they are followed by samples of full specifications from St. Louis, Pittsburg and Indianapolis as examples of the variations in specifications which produce good walks.

It is especially important in this class of work to use the best materials, carefully selected, and to exercise great care in every part of the work.

Thorough drainage of the foundation course of gravel, broken stone or cinder must be assured, and this foundation must be at once firm and porous, and well compacted. It is well to do the excavating and filling some time before the concrete is put in, thus securing thorough setting. But cross boards should be placed on the fill and plank laid lengthwise on these to prevent packing of one portion more than another, where the walk is much used.

The thickness of the porous bed is not important if it be certain it is sufficient to insure solidity and perfect drainage at every part.

The bed should be well wet down before putting in the concrete.

Two by four inch strips should be firmly staked on edge with upper edge to grade, and braced apart to desired width with cross pieces between.

A thoroughly mixed body of concrete composed of one part cement, two parts sand and four parts gravel, pebbles or broken stone, is shoveled between the strips, having been tempered to such degree of dampness that when rammed solidly to place some water will be forced to the surface.

Sufficient concrete is used that about three-quarters inch space remains uniformly between the surface of grade and the surface of concrete. The concrete is then cut into blocks with an ax or wedge-shaped tool which leaves a V opening or groove between the blocks. The blocks should not be larger than 4 x 6 feet.

The position of the grooves should be carefully located on the strips or otherwise.

Finally a coat of cement mortar of one part cement and one and one-half parts sand (of excellent quality—coarse, sharp and clean), so tempered that it can be worked to a surface with a straight-edge shifted on the surface of the side strips, is applied to the surface of the concrete. A thin film of mortar is troweled on to the concrete in advance of the main body, being spread over by the straight-edge.

After the straight-edge, a float is used. This is applied just as the surface film of water is being absorbed, and immediately after it a slight troweling to a smooth surface is applied. The troweler then cuts entirely through the walk, in the lines of the joints al-

ready formed, with his trowel and bevels the edges of the cut or rounds them with an edging tool. The outer edges are also rounded or beveled.

The walk is then covered with sawdust, fine sand or canvas to protect it from the sun and air, and kept well wet for at least 48 hours, when it may be uncovered and allowed to dry out slowly, with frequent wettings for several days. The strips may then be removed.

Do not dust the surface or trowel very long.

Inside of yards or lawns less thickness of concrete and less proportion of cement may be used.

Lampblack may be mixed with cement to give dark shades when desired.

GRANITOID SIDEWALKS, ST. LOUIS, MO.

The sidewalks shall be of three separate and distinct thicknesses and kinds, and shall be classified as follows: "Ordinary Single Flagging," "Extra Double Thick Flagging" and "Driveway or Entrance Flagging," and shall be laid in the different localities within the prescribed limits at the discretion of the Street Commissioner, who shall determine which of the above named kinds shall be laid.

Grading.—All grading which may be necessary to be done in repairing or constructing sidewalks in consequence of the adjustment of the grade of any pavement, or in order to protect the work, shall be made of such dimensions as shall be ordered, and all the filling required shall be spread in thin layers, and must be well rammed, so as to render it perfectly compact. All surplus earth shall be hauled away, and all borrowed earth, which may be required, shall be furnished by the contractor.

Ordinary Single Flagging.—After the grading and shaping is done, a foundation of cinders not less than eight (8) inches thick shall be placed upon the sub-grade, which shall be well consolidated by ramming to an even surface, and which shall be moistened just before the concrete is placed thereon.

After the sub-foundation has been finished, the artificial stone flagging shall be laid in a good, workmanlike manner.

The same to consist of two parts: 1st. A bottom course, to be three and one-half ($3\frac{1}{2}$) inches in depth. 2d. A finishing or wearing course, to be one-half ($\frac{1}{2}$) inch in depth.

The bottom course shall be composed of crushed granite and the best Portland cement, equal to the Dyckerhoff brand, and capable of withstanding a tensile strain of 400 pounds to the square inch after having been three hours in the air and seven days in water, and shall be mixed in the proportion of one part cement to three parts of crushed granite.

The crushed granite shall consist of irregular, sharp-edged pieces, so broken that each piece will pass through a three-fourths

($\frac{3}{4}$) of an inch ring in all its diameters, and which shall be entirely free from dust or dirt.

The crushed granite and the cement in the above-mentioned proportions shall first be mixed dry, when sufficient clean water shall be slowly added by sprinkling, while the material is constantly and carefully stirred and worked up, and said stirring and mixing shall be continued until the whole is thoroughly mixed.

This mass shall be spread upon the sub-foundation and shall be rammed until all the interstices are thoroughly filled with cement.

Particular care must be taken that the bottom course is well rammed and consolidated along the outer edges.

After the bottom course is completed, the finishing or wearing course shall be added. This course to consist of a stiff mortar composed of equal parts of Portland cement and the sharp screenings of the crushed granite, free from loamy or earthy substance, and to be laid to a depth of one-half ($\frac{1}{2}$) of an inch and to be carefully smoothed to an even surface, which, after the first setting takes place, must not be disturbed by additional rubbing.

When the pavement is completed, it must be covered for three days and be kept moist by sprinkling.

Extra Double Thick Flagging.—After the grading and shaping is done, a foundation of cinders not less than six (6) inches thick shall be placed upon the sub-grade, which shall be well consolidated by ramming to an even surface and which shall be moistened just before the concrete is placed thereon. After the sub-foundation has been finished the artificial stone flagging shall be laid in a good, workmanlike manner.

The same to consist of two parts: 1st. A bottom course to be five (5) inches in depth. 2d. A finishing or wearing course to be one (1) inch in depth.

The bottom course shall be composed of crushed granite and the best Portland cement, equal to the Dyckerhoff brand, and capable of withstanding a tensile strain of 400 pounds to the square inch after having been three hours in air and seven days in water, and shall be mixed in the proportion of one part of cement to three parts of crushed granite.

The crushed granite shall consist of irregular, sharp-edged pieces, so broken that each piece will pass through a three-fourths ($\frac{3}{4}$) of an inch ring in all its diameters, and which shall be entirely free from dust or dirt.

The crushed granite and the cement in the above-mentioned proportions shall first be mixed dry, then sufficient clean water shall be slowly added by sprinkling, while the material is constantly and carefully stirred and worked up, and said stirring and mixing shall be continued until the whole is thoroughly mixed.

This mass shall be spread upon the sub-foundation and shall be rammed until all the interstices are thoroughly filled with cement.

Particular care must be taken that the bottom course is well rammed and consolidated along the outer edges.

After the bottom course is completed, the finishing or wearing course shall be added. This course to consist of a stiff mortar composed of equal parts of Portland cement and the sharp screenings of the crushed granite, free from loamy or earthy substances, and to be laid to a depth of one (1) inch and to be carefully smoothed to an even surface, which, after the first setting takes place, must not be disturbed by additional rubbing.

When the pavement is completed, it must be covered for three days and be kept moist by sprinkling.

Driveway or Entrance Flagging.—After the grading and shaping is done, a foundation of crushed limestone and hydraulic cement mortar shall be laid to a depth of six (6) inches on the sub-grade. The stone used in this concrete shall be broken so as to pass through a two (2) inch ring in its largest dimensions. The stone shall be cleaned from all dust and dirt and thoroughly wetted and then mixed with mortar, the general proportion being: one part of cement, two parts of sand and five parts of stone. It shall be laid quickly and then rammed until the mortar flushes to the surface. No walking or driving over it shall be permitted when it is setting, and it shall be allowed to set for at least twelve hours, and such additional length of time as may be directed by the Street Commissioner or by his duly authorized agent before the pavement is put down.

Pavement.—After the sub-foundation has been finished, the artificial stone flagging shall be laid in a good, workmanlike manner. The same to consist of two parts: 1st. A bottom course to be five (5) inches in depth. 2d. A finishing or wearing course to be one (1) inch in depth.

The bottom course shall be composed of crushed granite and the best Portland cement, equal to the Dyckerhoff brand, and capable of withstanding a tensile strain of 400 pounds to the square inch after having been three hours in air and seven days in water, and shall be mixed in the proportion of one part cement to three parts of crushed granite.

The crushed granite shall consist of irregular, sharp-edged pieces, so broken that each piece will pass through a three-fourths ($\frac{3}{4}$) of an inch ring in all its diameters, and which shall be entirely free from dust or dirt.

The crushed granite and the cement in the above-mentioned proportions shall first be mixed dry, then sufficient clean water shall be slowly added by sprinkling, while the material is constantly and carefully stirred and worked up, and said stirring and mixing shall be continued until the whole is thoroughly mixed.

This mass shall be spread upon the sub-foundation and shall be rammed until all the interstices are thoroughly filled with cement.

Particular care must be taken that the bottom course is well rammed and consolidated along the outer edges.

After the bottom course is completed, the finishing or wearing course shall be added. This course to consist of a stiff mortar composed of equal parts of Portland cement and the sharp screenings of the crushed granite, free from loamy or earthy substances, and to be laid to a depth of one (1) inch and to be carefully smoothed to an even surface, which, after the first setting takes place, must not be disturbed by additional rubbing.

When the pavement is completed, it must be covered for three days and be kept moist by sprinkling.

CEMENT SIDEWALKS, PITTSBURG, PA.

Description.—Pavements of this class shall consist of a foundation of coarse cinder, or broken stone, six (6) inches deep; a layer of Portland cement concrete, three (3) inches thick, and a wearing surface of Portland cement mortar, one (1) inch thick, making the total thickness of the completed pavement at least ten (10) inches.

Broken Stone for Foundation.—The broken stone or cinder to be used in the foundation shall be of approved quality, broken so that the largest dimension of any piece will not exceed three (3) inches, nor the smallest dimension of any piece be less than one (1) inch, and must be free from dust, dirt or other foreign matter.

Broken Stone for Concrete.—Broken stone for concrete shall be a good, hard stone that will not be affected by the weather, broken so that the longest dimension of any stone will not exceed one and one-half ($1\frac{1}{2}$) inches, nor the least dimension of any stone be less than one-quarter ($\frac{1}{4}$) of an inch, and must be free from dust, dirt or other foreign matter.

Gravel for Concrete.—Gravel used for concrete shall be washed river gravel of such sizes that the greatest diameter of any pebble will not exceed one and one-half ($1\frac{1}{2}$) inches, nor the least dimension of any pebbles be less than one-quarter ($\frac{1}{4}$) of an inch, and must be free from dust, dirt or other foreign matter.

Sand.—The sand shall be of the best quality of coarse, sharp, clean Allegheny river sand, free from dust, loam or other foreign matter, or a sand equal in quality thereto.

Portland Cement.—Portland cement shall be equal in every respect to that described in the specifications for "Portland cement."

Water.—Water shall be fresh and free from earth, dirt or sewage.

Width.—The width of the pavement shall be such as the director may specify.

Sub-Grade.—This shall be prepared as specified for "slag."

Foundation.—The foundation shall be of cinder or broken stone as hereinbefore specified, and shall be drained to the curb ditch by 10-inch by 12-inch stone drains placed every 25 feet along the line of the walk.

Concrete.—The concrete shall consist of 1 part in volume of Portland cement, 3 parts of sand and 6 parts of broken stone or gravel.

Mixing Sand and Cement.—The cement and sand in the specified proportions shall be thoroughly mixed dry, on a tight platform with shovels or hoes until no streaks of cement are visible.

Mortar.—Water shall be added to the sand and cement, mixed in accordance with the foregoing directions, in sufficient quantities to produce a mortar of the desired consistency, and the whole thoroughly mixed with shovels or hoes until a homogeneous mass is produced.

Mixing Concrete.—The mortar, prepared as hereinbefore specified, shall be spread upon the platform, the proper quantity of broken stone or gravel, after having been thoroughly wetted, shall then be spread over the mortar and the mass thoroughly turned over with shovels or hoes not less than three (3) times, or until every pebble or piece of broken stone is completely coated with mortar.

Sprinkling.—Water shall be added by sprinkling during the process of mixing if required to secure a better consistency.

Surfaces to be Cleaned and Dampened.—All surfaces on or against which concrete is to be laid shall be thoroughly cleaned and dampened, by sprinkling with water, just previous to placing the concrete.

Spreading Concrete.—The concrete shall be evenly spread upon the foundation, as soon as mixed, in a layer of such depth that after having been thoroughly compacted with rammers of approved pattern it shall not be in any place less than three (3) inches thick, and the upper surface of it shall be parallel with the proposed surface for the completed pavement.

Making Flags.—The slab or flag divisions shall be formed by cutting the concrete clear through, on the required lines, as soon as laid. The space made by the cutting tool shall be immediately filled with dry sand and well rammed.

Size of Batches.—Concrete shall not be mixed in larger quantities than is required for immediate use, and no batch shall be larger than can be made of one barrel of cement with the proper proportions of sand and stone.

Concrete Not to be Thrown from a Distance.—Concrete shall not be dropped from too great a height or thrown from too great a distance when being placed upon the work.

Wearing Surface.—The wearing surface shall be composed of one part in volume of Portland cement and two (2) parts of sand.

Mixing.—The cement and sand in the specified proportions shall be thoroughly mixed dry, on a tight platform, with shovels or hoes, until no streaks of cement are visible.

Mortar.—Water shall be added to the sand and cement, mixed in accordance with the foregoing directions, in sufficient quantities

to produce a mortar of the desired consistency, and the whole thoroughly mixed with shovels or hoes until a homogeneous mass is produced.

Laying.—The mortar, while fresh, shall be spread upon the concrete base before the latter has reached its first set, in such quantities that after being thoroughly manipulated and spread over the concrete it will make a layer one inch thick, conforming to the required grade and cross-section.

Top Dressing.—A coating of equal parts of Portland cement and dry, fine sand, thoroughly mixed, shall be swept over the surface and the surface dressed and smoothed. On steep grades the top dressing shall consist of coarse granite screenings and cement.

Flag Markings.—The surface shall then be cut into flags, the markings to be made directly over the joints in the concrete and cut clear through the wearing surface.

Marking of Surface.—The flags shall then be trued up and marked over, with the exception of a border of about an inch in width along the edges, with a toothed roller.

Protection of Top.—The pavement shall be kept moist and protected from the elements and travel until it has set.

Entrances to be Preserved.—Entrances from adjoining streets or walks to all private or public premises shall be preserved by the contractor.

Cross Section.—The completed pavement shall, unless otherwise ordered, have a rise of one-quarter ($\frac{1}{4}$) of an inch to the foot rising from the curb.

Forms.—Board or timber forms shall be provided by the contractor to mould the concrete and mortar to the required shape, and shall be left in place until the concrete or mortar is set.

Retempering Not Permitted.—Retempering of concrete or mortar will not be permitted, and mortar or concrete that has begun to set before ramming is completed shall be removed from the work.

Mortar and Concrete That Has Not Set.—Concrete or mortar that fails to show a proper bond or fails to set, after, in the opinion of the director, it has been allowed sufficient time, shall be taken up and replaced with new concrete or mortar, of the proper quality, by the contractor.

Pavement to be Maintained.—If at any time during the guaranteed period any cracks, scales or other defects develop in the pavement, the pavement at that point shall be taken up and relaid with new materials, in accordance with these specifications, by the contractor.

CEMENT SIDEWALKS, INDIANAPOLIS, IND.

1. Stakes will be set by the Engineer to define the line of one edge of the walk, and the grade marks will indicate the top of the walk at said line. The transverse slope of the walk will be one-

fourth inch per foot, and will be determined with level and grade board made according to drawing in Engineer's office.

2. The sidewalk shall be graded to the width as shown on plan for the entire length of the improvement, including all wings and crossings, as shown on plan, and sixteen inches below the finished surface of the walk. The grading must be smoothly and neatly done, all large stones, bowlders, roots, sods and rubbish of every description being removed from the grade, and the entire work must be made to conform fully to the profile and the grade of the walk when finished. Soft, spongy or loamy spots in the sub-grade must be taken out and refilled with good material and the grade solidified by ramming.

3. Trees shall not be injured, cut down or otherwise disturbed except by order of the Engineer. Roots of trees which are not removed, but which are contiguous to the line and grade of the walk or in any way interfere therewith, must be trimmed and cut away as the Engineer shall direct, and where the Engineer directs the stones shall be fitted to the trees and roots covered with earthenware half-pipes. Any tree removed must be grubbed for the entire width of the sidewalk and also all its roots that rise above the level of the sub-grade. No extra compensation for such work will be allowed.

4. Upon the sub-grade thus prepared and after inspection and acceptance of the same, a foundation of sand and fine gravel, or broken stone, in such proportions as, when rammed, will form a solid and compact mass, shall be spread to a uniform depth of twelve inches, all to be rammed and tamped until it presents a hard, smooth surface. It shall be sprinkled with water as required, enough remaining to render the surface as moist as the concrete at the time the latter is laid.

5. Wooden frames four inches in height will be placed in the manner necessary to outline both external edges of the walk accurately, the top of the frames being located to coincide with the established grade of the walk. Gauges must be used to render surface of foundation layer and of concrete parallel to the top of the walk. Concrete will be made as follows: One measure of Portland cement as hereafter specified for sidewalks, and two measures of clean, sharp sand or granite mixed thoroughly, while dry, and then made into mortar with the least possible amount of water; broken stone or gravel not over one inch in any dimension, thoroughly cleansed from dirt and dust, and drenched with water, but containing no loose water in the heap, will then be mixed immediately with the mortar in such quantities as will give a surplus of mortar when rammed. This proportion, when ascertained, will be regulated by measure. The Engineer may accept a clean, natural mixture of sand and gravel if it is uniform and contains no dirt, sticks, or stones larger than above specified. The proportions will be one part of cement to five parts of the mixture. Each batch of con-

crete will be thoroughly mixed, and the Engineer may prescribe the number of times it shall be turned over, wet and dry, to accomplish this result. In general it shall be turned (or cut) four (4) times dry and three (3) times wet. It will then be spread to fill the frames even full and be at once compacted thoroughly by ramming until free mortar appears on the surface and until a one and one-fourth ($1\frac{1}{4}$) inch gauge, furnished by the inspector, shall pass over the concrete. It is the intention that the surface of the concrete, when thoroughly rammed, shall be at least one and one-fourth ($1\frac{1}{4}$) inch below the top of the frame. The whole operation of mixing and laying each batch of concrete will be performed as expeditiously as possible.

6. After each batch of concrete is laid, as required, it shall be immediately covered with the wearing surface. Any portion of the foundation which has been left long enough to have any appearance of setting, shall be taken up and relaid before the top is put on, and under no circumstances will concrete be allowed to remain over night before top is put on. The wearing surface on top shall be composed of one part of the same cement used in the concrete and one part of clean, sharp sand, thoroughly mixed dry and made into mortar with the least possible amount of water. It shall be evenly and compactly spread to the finished surface of the walk and made smooth and even by troweling and floating. The top and concrete foundation shall be cut into blocks of dimensions approved by the Engineer. The pavement shall be properly fitted around all fixtures in the sidewalks, the edges of the pavement to be beveled from top surface to bottom of concrete with the material used on the top. When finished, the work shall be kept covered from the sun for three days and kept moist by sprinkling until thoroughly set.

7. Coloring matter of quality and quantity approved by the Engineer will be required for the top surface. On business streets the Engineer may require the surface to be carefully rolled with a toothed roller when the finish is completed.

8. Where walks of any description that now exist on the street shall be accepted by the Board of Public Works or the Engineer, they shall be relaid if the Engineer deems it necessary, to the grade and line established, and if the price therefor is not fixed in the contract, it shall be determined by adding fifteen per cent. to the actual cost of the work as determined by the Engineer. Similar procedure will be taken for extra work in resetting area ways and similar structures to grade and line. When a driveway occurs in the line of the walk, the walk will be increased in thickness and laid according to plans furnished by the Engineer, the additional expense to be paid by the owner.

9. All blocks used shall be perfect and of good quality in all respects, free from cracks, warps and similar imperfections. Special care shall be taken to protect the walk at night. If found

not to comply with the specifications in any respect at any time up to the end of the guarantee period, they shall be taken out immediately and replaced by the contractor at his own expense. All disfigured walks shall be taken up and replaced by the contractor at his own expense.

10. Embankments shall be formed of compact earth free from large stones or perishable materials, and shall be raised to such a height as to conform to the grade and line after such embankment shall have become well settled by properly tamping, ramming or rolling the same.

11. The lawns shall be graded to conform to walk and curb grades and dressed with fine earth, raked and left smooth. If already in grass, they shall be left in proper condition, satisfactory to the Engineer, and any unnecessary damage shall be repaired. Traffic on the street must not be interfered with, and the walk must be laid in sections which will interfere as little as possible with foot passengers. As soon as the walk has been completed in front of any lot, the contractor shall clean street in front of completed sidewalk of all surplus material, cement, sand, gravel, barrels, etc., used in its construction, and permanently improved streets shall be swept each night in front of completed sidewalk.

12. For class "A" sidewalks, the following brands of cements will be allowed: (Nine brands of German and Danish cements are named.) For concrete, one part of cement to five parts of clean gravel and sand as before specified shall be used. The top shall be composed of one part of cement to one part of equal parts of clean, coarse sand and granite.

13. For class "B" sidewalks the following brands of cement will be allowed: (Fourteen German, Danish and Belgian cements, and four American Portland cements are named). For the concrete one part of cement to five parts of clean gravel and sand shall be used. The top surface shall be composed of one part of cement to one part of clean, sharp sand.

14. For class "C" cement sidewalks: All such Portland cements may be used which comply with Section 9 of Specifications for Cement Form H, as regards test and provided that conditions mentioned in Section 10 of said Specifications be fulfilled.

15. The lawns shall be sodded, as shown on plans, with blue-grass sod, free from weeds, and of such quality as approved by the City Engineer. All joints shall be broken in laying and the sod shall be rolled to a uniform and even surface.

16. All old walks shall be removed by the contractor unless claimed by the property owner, according to Section 38 of the General Specifications.

The following notes on typical specifications for concrete sidewalks, by Sanford E. Thompson, Asso. M. Am. Soc. C. E., in *Cement*, are of interest and value in this connection:

The specifications for the construction of concrete sidewalks in various localities throughout the United States show considerable uniformity, and yet vary sufficiently so that an outline of methods employed in different places may be of interest.

It is not intended to draw from these fragmentary notes a set of ideal specifications, for the difference in construction followed in different cities may be due partly to the character of the soil upon which the walk is to be laid, partly to the climate—that is, to the extent to which the sidewalk may be affected by frost, and in part to the kinds of material which can be most readily obtained. The amount of wear which the pavement is to receive may also influence the thickness or the construction. It is believed that the data given, however, will furnish hints of value to those interested in this line of work.

In the cities selected to illustrate the different methods of paving throughout the country scarcely two of them designate concrete sidewalks in their specifications by the same terms. They are variously called "Artificial Stone Sidewalks," "Portland Cement Flag Stonewalks," "Granolithic Cement Concrete," "Cement Sidewalks," "Portland Cement Concrete Sidewalks," "Artificial Stone Flagging," or simply "Artificial Walks."

The styles of construction in the several cities vary less than the names by which the sidewalks are designated. The following table gives a very meagre outline of the dimensions and the character of the materials employed in several cities selected in different parts of the United States.

City.	Foundation.		Base.		Wearing Surface.		Dry Coating.		Size of Blocks.	Guarantee.
	Thick-ness.	Material.	Thick-ness.	Pro-portion.	Thick-ness.	Pro-portion.	Pro-portion.	Pro-portion.		
Boston.....	12"	Broken stone, gravel or cinders.....	3"	1:2:5	1"	1:1			Bet. 3½-6 ft. sq.	10
Rochester, N. Y.	6"	Sand, gravel, broken stone or cinders.....	**	1:5	1"	2:3				3
Phil'd'phia, Pa.	3"	Sand, gravel, broken brick, stone or cinders.....	3"		2"	1:2				5
Wash'g't'n, D. C.	0		4"		1"	2:3	1:1			5
Chicago, Ill.	0 or 12"	Cinders.....	4½" av.	1:2:5	¾"	1:1			5 ft. x 6 ft.	10
Milwaukee, Wis.	4"	Cinders or broken stone.....	2½"	1:3:5	1"	1:1			Bet. 24-36 sq. ft.	1
St. Louis, Mo.	8"	Cinders.....	3½"	1:3	¾"	1:1				5
Omaha, Neb.	4"	Gravel, slag or stone.....	3"	1:2:4	1"	1:2	3:1			5

* 12" cinders required where the soil is not clean sand.

** Specified for each contract.

This table merely illustrates some of the differences in construction. To show more clearly some of the special methods followed, the various divisions of the work will be considered more in detail, using for sake of uniformity the same cities classified in the table.

Foundation.—In all of the cities the specifications require that excavation, or fill, shall be made to a definite sub-grade, and that all insecure or spongy material below this sub-grade shall be dug out and refilled with gravel, or its equivalent, and thoroughly

puddled, rammed or rolled. Foundation to be placed upon this sub-grade varies considerably in different localities, both in the character of the material and the thickness of the layer. The character of the sub-soil and the climate influence the thickness necessary for good work. Many places require that the material used shall pass through a $1\frac{1}{2}$ -inch or 2-inch ring. All cities require that it shall be thoroughly rammed, and sometimes puddling is specified.

Concrete Materials.—Portland cement is always required, and in general the selection of the brand is limited to the best German or American cements. Some cities specify only German Portland; others give a list of German and American Portlands from which selection may be made; while others give representative brands and allow some discretion to the Superintendent.

The specifications for the cement in most of the cities require that when sifted through a sieve of 10,000 meshes per square inch, there shall not be left over 10 per cent. residue. St. Louis allows 15 per cent. residue, and Chicago allows only 8 per cent. In addition to this test, Boston and Cambridge, Mass., require that when sifted through a sieve of 32,500 meshes per square inch, there shall not be left over 45 per cent. residue. Chicago requires that, when mixed with 20 per cent. of water by measure, the initial set shall not take place in less than 45 minutes. Chicago also requires that the cement shall meet the requirements of the "boiling" test.

For tensile strength part of the cities require 500 pounds per square inch for neat briquettes which have remained twenty-four hours in air and six days in water, while others require 400 pounds, with the same test. Some of the cities require an additional test of cement mixed with sand or screenings. In Chicago one part of cement and four parts fine granite screenings, exposed one day in air and six days in water, must show a tensile strength of 200 pounds per square inch and a gradual increase of strength of 15 per cent. at the end of twenty-eight days. In the District of Columbia the specifications for the cement must conform to the current specifications for the Engineering Department of the District of Columbia.

The sand for use in the base is generally a clean, sharp sand. In Chicago clean torpedo sand is specified, ranging from $\frac{1}{4}$ inch in size down to the finest. Voids there are not to exceed 30 per cent., and the weight must be not less than 109 pounds per cubic foot. Washington requires that sand shall range from fine to coarse, and shall be free from impurities, but may show when shaken with water and after subsidence not more than 3 per cent. by volume of silt or loam.

The kind of material used for the coarse stuff of the concrete base varies considerably in different places. Boston requires that it shall consist of sharp gravel or broken stone, not exceeding $\frac{3}{4}$ inch in size. Rochester, N. Y., specifies that fine, clean gravel, not

over $\frac{3}{4}$ inch in size, shall be delivered on to the work and sifted through an inclined screen having 16 meshes per square inch. For the base of the pavement is taken the clean, medium, fine gravel from the front of the screen, and for the wearing surface is used the sand from behind the screen. In Philadelphia the stone must be solid trap rock, or other approved hard slag or stone, and must pass through a $1\frac{1}{4}$ -inch ring. Chicago specifies crushed limestone, not more than 1 inch in any direction. Milwaukee states that there shall be used cubical broken limestone, not over $\frac{3}{4}$ inch in any direction. Omaha allows broken stone or slag up to $1\frac{1}{2}$ inch in greatest diameter.

The material for the wearing surface also varies largely in different localities. Boston requires one part of fine crushed trap or granite rock, screened through $\frac{1}{4}$ -inch mesh, or one part of Newburyport sea sand to one part of Portland cement. In Philadelphia two parts of crushed granite to one part imported Portland cement are used, and the granite must be free from dust and of such size that the largest particles shall pass through a $\frac{1}{2}$ -inch sieve. In Washington the same sand is used for the surface coat as is used for making the concrete of the base. Chicago uses one part Portland cement to one part torpedo gravel. Milwaukee requires one part Portland cement to one part finely crushed granite, which shall have square or cubical fracture and not measure over $\frac{1}{4}$ inch in any direction. Omaha requires substantial stone or granite which will pass through $\frac{1}{2}$ -inch mesh screen, mixed one part cement to two of crushed stone.

A few other cities require that dry cement shall be floated on top of the surface when finishing. In Philadelphia this dryer is to be one part cement to one part sharp flint sand. In Omaha, Neb., three parts Portland cement to one part sand.

Concrete Curb.—In Boston the foundation for a curb is 12 inches thick and consists of broken stone, screened gravel or soft coal cinders thoroughly rammed. Upon this foundation is laid concrete 12 inches wide and 8 inches deep, and before this is dry a layer of concrete 7 inches wide at the bottom and 11 inches deep is placed, tapering on the outside to 6 inches wide at the top. The inside face is vertical. On the face and top a 1-inch wearing surface is laid. The exposed face is brushed with a brittle brush before becoming entirely dry.

Combined Curb and Gutter.—In Milwaukee a combined curb and gutter is often laid. This consists of a curb 5 inches wide at the top, having 7 inches of face above the gutter and a gutter 15 inches in width. It is constructed in alternate sections of stone 6 feet in length. The face corner of the curb is rounded to a radius of $1\frac{1}{2}$ inches. The gutter flag is laid to a pitch corresponding to the crown of the street. Excavation is made to a depth of 11 inches below the gutter flag, except where a sub-soil drain is required, when a 3-inch drain tile is placed below this sub-grade.

The foundation consists of cinders or broken stone 6 inches thick, and upon this is laid the concrete core of the combined gutter and curb, which is 4 inches thick on the bed and 4 inches in width in the moulds set for the curb. A 1-inch finishing layer is placed upon the surface of the gutter and the face of the curb before it is dry, troweled as usual, and then finished with a broom.

Driveways.—Driveways are sometimes made of the same thickness as the regular sidewalk and sometimes thicker. In Rochester, N. Y., the total thickness for driveways is 6 inches, $4\frac{1}{2}$ inches of this being base and $1\frac{1}{2}$ inches the top. In this city the contract price for a driveway is $1\frac{1}{2}$ times the contract price for the walk. Surfaces of driveways are usually marked off in 6-inch squares.

Clauses.—Several of the cities have special clauses which are of interest. Some of these apply particularly to the locality of the city, while others might generally be adopted to advantage.

In Boston the specifications require that no work shall be done after November 15th, or in freezing weather. In this city a metal plate bearing the name and the address of the contractor and the date of the year in which the sidewalk is laid must be placed in each sidewalk. Boston requires that no adjoining blocks shall be laid within six hours of each other, and the requirement is also made that, where spalling, splitting off, or other defects occur after completion, the entire block or division must be replaced with a new block or division, no patching being allowed.

Philadelphia specifies that no concrete shall be kept over half an hour after mixing before it is laid.

Washington specifications state that only one barrel of cement shall be used to a batch. In Washington, after leveling off the surface of the finishing coat or wearing surface, it is beaten with wooden battens to break any air cells and make surfacing perfectly solid. In long walks transverse expansion pieces of dressed white pine 1 inch x 6 inches are provided at intervals of about 200 feet.

St. Louis requires that the bottom course, which is 31 inches thick and is composed of one part Portland cement to three parts of crushed granite, shall receive no less than one barrel cement to each 36 square feet of sidewalk.

In most of the cities a uniform thickness of walk is required, but in Chicago the thickness is $5\frac{1}{2}$ inches in the center, sloping to $4\frac{1}{2}$ inches at each edge. Chicago requires that the walks shall remain at the original grade for ten years, and thus makes its contractors responsible for the foundation. Many cities build their walks with a slope of about $\frac{3}{4}$ inch to the foot toward the gutter. A few specifications require that the walk shall be covered with moist sand until the cement is set; some specify that the length of time shall be three days. In some cases it is specified that the walks shall, or may, when required, be rolled with a metal roller to give an indented finish. In one or two of the cities the authorities

keep back 10 per cent. of the contract price to have a guarantee that repairs will be satisfactorily made. In the district of Columbia this amount may be invested in government bonds, if desired by the contractor.

The specifications for cement curb and gutter in Indianapolis, under which over fifty miles have been laid, are as follows:

CEMENT CURBING, INDIANAPOLIS.

1. The curb stone must be of the best quality of granite, blue oolitic limestone, stratified limestone or Berea sandstone, Parkhurst or other artificial combined curb and gutter.

2. The contractor must make good any disturbance of sidewalk or lawn and any unnecessary disturbance of trees in setting curb. Special construction to protect trees shall be made when deemed necessary by the Engineer.

3. The curb shall be under the same guarantee as the street surface.

4. Combined curb and gutter shall be set to stakes set by the Engineer at points necessary to accurately designate the line and grade of the proposed curb and gutter and any variation in the height of the same between grade points and catch-basin inlets.

5. The material to be used shall be Portland cement as specified in "Class A" for sidewalks (see Cement Sidewalk Specifications), clean, sharp, coarse sand, crushed granite and granite screenings with no stone with any dimensions over one inch.

6. The combined curb and gutter, whether Parkhurst or otherwise, shall be constructed upon a two and one-half inch concrete foundation before the concrete has become firmly set, so as to secure complete adherence between the two. The combined curb and gutter shall consist of a curb six (6) inches wide at the top and generally seven (7) inches high above the gutter where it joins the curb, and a gutter sixteen (16) inches wide and six (6) inches deep so constructed that the curb and gutter shall be monolithic. It will be composed of a concrete core or backing faced with one inch in thickness of facing or finishing mortar as shown by drawing on file in the office of the City Engineer. The core or backing will be constructed of concrete composed of

Portland cement.....	1	part.
Clean sharp sand.....	2½	parts.
Crushed granite, crushed bowlders, or screened gravel ..	5	parts.

The crushed granite or bowlders shall be clean and sound, broken so that every fragment will pass through a screen with meshes one inch square, and all dust and particles smaller than a grain of corn shall be screened out. The Portland cement and sand shall be first well mixed dry and then sufficient water added, and the mixing continued until mortar of uniform composition and of the proper consistency is produced.

The crushed stone shall then be added and thoroughly mixed with the mortar until every fragment of stone is coated with mortar. The concrete will then be put in place and well compacted by ramming. The whole operation must be completed before the mortar begins to set.

The facing or finishing mortar shall be composed of

Portland cement.....	2 parts.
Clean sharp sand.....	1 part.
Crushed granite.....	3 parts.

The crushed granite screenings shall be made from hard, sound stone, and the fragments shall be of such size that all will pass through a screen having one-fourth-inch meshes, and all fine dust shall be screened out. The facing mortar shall be mixed in the same manner as the concrete described above.

If ordinary artificial combined curb and gutter is used it shall be constructed as specified, and there shall be no projections on back and bottom, nor shall there be any other infringement on the Parkhurst patent. If Parkhurst curb is used a projection of one inch on back and bottom according to Parkhurst patent shall be constructed as approved by the City Engineer.

7. Concrete, immediately after being mixed as above specified, shall be placed in the necessary forms or moulds as rapidly as it can be thoroughly compacted by ramming with a twenty-pound rammer until the moulds are full and the curb is ready for surfacing.

8. The entire exposed surface of the curb and gutter shall be faced by floating and troweling a coat of neat cement so as to give it a uniform color throughout.

9. The work shall be carried on uniformly and the whole curb and gutter completed while in a soft and plastic state, so that it will become a homogeneous solid when set.

10. Sections in the curb shall not be less than seven feet long.

PARKHURST COMBINED CURB AND GUTTER.

First. The gutter and curb must be so combined as to form one continuous and solid stone, and the combined curb and gutter stone must be of the same general dimensions shown in diagram on file.

Second. No additional allowance will be made for round corners, nor for cutting holes for catch-basins, and the price paid for curbing shall be per lineal foot in place complete.

Third. The materials to be used shall be Portland cement, and clean, sharp, coarse sand, medium-sized gravel, or stone crushed to the proper size, all subject to the approval of the City Engineer.

Fourth. One part Portland cement, $2\frac{1}{2}$ parts sand, and 5 parts gravel or crushed stone, shall be used in the backs and bottom part of the curb. The exposed surface of both curb and gutter shall be faced with two (2) parts Portland cement, and three (3) parts

fine crushed granite, or trap-rock, and sand sufficient to make a smooth and even finish, but not to exceed one (1) part.

Fifth. Portland cement must be used which shall stand a tensile strength of 300 pounds per square inch after seven days, six days in water and one day in air, and which shall have a crushing strength of 2,000 pounds per square inch after having been immersed in water seven days, and then exposed to the air thirteen days, and the contractor shall furnish for testing a sample of each and every barrel of cement to be used in the construction of artificial stone curb and gutter whenever the Engineer may request it.

Sixth. The material—of the quantity and in the proportions herein specified—shall be mixed while dry, and until the mixture has an even color. Water shall then be added slowly while the materials are being constantly and thoroughly mixed, and stirred until an evenly tempered and complete mortar suitable for moulding is obtained. The mortar thus obtained shall be immediately placed in the moulds as rapidly (but not more rapidly) as it can be thoroughly rammed, until the mould is full and the top is finished in the manner herein specified.

Seventh. The entire exposed face of the curb and gutter shall be faced by floating and troweling, so as to give it a uniform color throughout.

Eighth. The curbing is to be set to the true line and grade of the street, on a bed of six inches of fine gravel, sand or broken stone, or cinders thoroughly tamped. At the street and alley corners, the curb to be made on a curve of such radius as the Engineer may direct, with true and even joints, and to be of the same description, and set in the same manner as the curb before described.

STREET CROSSINGS AND DRIVE PAVEMENTS.

Excavate street 6 in. below grade line if sub-stratum is gravel, sand or porous soil; if clay or an impervious soil, excavate 4 inches more and fill that with cinders, gravel or broken stone. Thoroughly roll to proper section, lay sub-drains of 3-inch tile inside each curb line. Pavement is laid in two courses: 1st layer, 4 inches thick, consists of 1 part Portland cement and 4 parts clean gravel or broken stone and sand. Proportion of gravel to sand, 2 to 1. Materials are thoroughly mixed by machine; just enough water being added so that when well rammed, water will show at surface.

Second layer, or top, 2 inches thick, which takes the wear, consists of equal parts Portland cement and clean, sharp sand or crushed granite including all grains to the size of a pea. Only the best of cement should be used for this purpose. The top layer is thoroughly rammed. Both bottom and top layers are divided during construction into rectangular blocks about 5 feet square, with edges neatly finished. The joints of blocks coming directly over pipes are made like the keystone of an arch, so they can be lifted up without disturbing neighboring blocks, when repairs to pipes are

necessary. To secure a positive foot-hold for horses, the surface can have v-shaped grooves 1 inch wide and 3-16 in. deep, 4 inches apart and running at right angles with the street. Surface should be finished with an ordinary plasterer's wooden float. Curbs are part of outer blocks and consist of 1 part cement to 3 parts fine gravel. Materials for one square yard equal 144 lbs. cement and 3 cu. ft. of gravel.

PREPARATION OF CONCRETE FLOORS.

For the construction of durable cement floors or sidewalks the foundation must be suitably prepared. For outdoor work on yielding ground a porous layer, at least 10 inches thick, of coarse gravel or slag should be laid, well rammed down and leveled. For indoor work on dry ground it is sufficient to level the surface and stamp it down firmly. Floors and sidewalks are generally built in two layers; a lower bed of concrete $2\frac{1}{2}$ to 4 inches thick, and a surface coat of richer mortar of a thickness of $\frac{3}{4}$ to $1\frac{1}{2}$ inches.

The concrete layer may be made richer or poorer, according to the service which the work must undergo. For heavy duty a mixture of cement 1, sand 3 and gravel 6 is recommended. In less important work cement 1, sand 5 and gravel 10 will answer. A suitable mixture for ordinary requirements is, cement 1, sand 4 and gravel 8 or broken stone 6.

The surface layer consists of cement 1, sand 1, and must be spread over the concrete before the latter has set. Before spreading the top layer the concrete should be freed from loose material and its surface roughed up. The mortar is spread with a straight-edge and when sufficiently hardened is finished with a wooden tool. A grooved roller is used to produce a ribbed surface, especially in sidewalk work.

When the work is finished and the cement is well set, the surface is carefully covered with a layer of sand 4 inches in thickness. This is moistened and kept in place for several weeks if possible. Only in this way can the formation of hair-cracks be prevented and a well hardened surface obtained.

Cement expands and contracts with changes of temperature, in the same way as iron, wood, sandstone and other materials. From this cause, if the necessary care has not been taken in the work, cracks will result, especially in wide surfaces. These may be avoided by dividing the flooring into smaller blocks, which should not exceed 4 to 5 square yards in area, and should be separated by strips of tar paper or by sand joints $\frac{3}{8}$ inch in width. The joints in the concrete must correspond with those cut in the surface layer. The division of the work into blocks is also to be recommended in concrete walls and curbs.

If necessary, lay weeping drain round the inside of all outside walls, fill in over drain with brick or stone chips; then level off the bottom of cellar to an even surface, and fill in 4 inches or 6 inches of broken stone, bricks, or cinders, making the excavation

enough deeper to allow this foundation **below** the concrete work described.

FLOORS FOR WET CELLARS.

When water flows into a cellar and can not be drained by terra cotta pipe, it is necessary to make a very strong floor to resist the outside water pressure.

1st. Prepare the bottom of the cellar in the shape of a shallow dish with the lowest part in the center.

2d. Dig a shallow well in the center and lead all the water to this well by cutting shallow ditches from the four corners of the cellar and laying 2-inch drain tile to the well or fill the ditches with loose broken stone. Keep the cellar pumped dry.

3d. Pave the cellar with hard-burned bricks, set on edge, laid in cement mortar, working from the four sides towards the center, keeping the well open in order to pump out the water.

4th. On this foundation lay the cement concrete floor.

5th. When the floor is hard plug up the hole in the center with bricks and quick-setting cement.

PORTLAND CEMENT STEPS, STAIRS, WINDOWSILLS AND CURBING.

Same as floors, except that they should be put in frames and allowed to become hard before frames are removed.

Specifications for cement mortar for sidewalks, foundations, masonry, etc., in Philadelphia, Pa., are as follows:

CEMENT MORTAR, PHILADELPHIA.

1. *Sand and Water.*—Sand shall be sharp, silicious, dry-screened, tide-washed bar sand—or approved flint bank sand, free from loam or other extraneous matter. The water must be fresh and free from dirt. When so directed by the Chief Engineer salt water may be required to prevent mortar from freezing when absolutely necessary to lay masonry in cold weather.

2. *Composition.*—Portland cement mortar shall be composed of one part of cement and three parts of sand. Natural cement mortar shall be composed of one part of cement and two parts of sand.

Mortar for pointing, grouting, bedding coping stones and bridge seats, shall be composed of one part Portland cement and two parts sand. A greater proportion of cement shall be used when required.

3. *Mixing.*—The ingredients, properly proportioned by measurement, must be thoroughly mixed dry in a tight box of suitable dimensions, and the proper amount of clean water added afterwards. No greater quantity is to be prepared than is required for immediate use, and any that has "set" shall not be retempered or used in any way.

4. *Tensile Strength.*—Mortar taken from the mixing box, and

moulded into briquettes one square inch in cross-section, shall develop the following ultimate tensile strengths:

Age.	Strength.
7 days (1 day in air, 6 days in water), 1 part of natural cement to 2 parts of sand.....	50 lbs.
28 days (1 day in air, 27 days in water), 1 part of natural cement to 2 parts of sand.....	125 lbs.
7 days (1 day in air, 6 days in water), 1 part of Portland cement to 3 parts of sand.....	125 lbs.
28 days (1 day in air, 27 days in water), 1 part of Portland cement to 3 parts of sand.....	175 lbs.

Specifications for cement mortar and concrete in Buffalo are as follows:

MORTAR AND CONCRETE, BUFFALO.

Sand and Mortar.—(62.)—All sand used in the mortar must be clean, sharp, coarse, lake sand, free from loam or vegetable matter. The proportion of sand and cement for natural cement mortar will be two (2) of sand to one (1) of cement by measure. Sufficient water will be used to make a plastic mass. Pointing mortar will be mixed, one (1) of sand to one (1) of Portland cement. All cement mortars shall be used immediately after mixing, and any that has been mixed more than half an hour, or has commenced to set, shall be rejected and thrown away.

Concrete.—(63.)—Concrete will consist of above described quality of cement, clean, sharp, coarse, lake sand, and clean stone broken so that no dimension is larger than two (2) inches.

The cement and sand shall be mixed as required for mortar, and then thoroughly mixed by use of shovels with broken stone, in the proportion of one (1) cement, two (2) of sand, five (5) of broken stone immediately before using. When put in place it will at once be leveled off, and tamped as directed by the Engineer, but must not be touched afterwards.

When it is impossible to finish the concrete in one day, the surface and ends thereof to be left, and also the method of continuing such concrete to form good bond or union to be as the Engineer may direct. No masonry to be built on the concrete until the Engineer permits.

Following are the specifications for mortar for all uses, prescribed by the City of Indianapolis, and the specifications for its use in laying sewer pipe, brick masonry, plastering and concrete for sewers and street foundations.

CEMENT MORTAR AND ITS USE IN SEWERS, MASONRY AND CONCRETE, INDIANAPOLIS.

Mortar.—1. A rectangular box shall be provided for mixing mortar, which, if required, shall be marked with cleats or otherwise to give quantities of cement and sand.

2. Mortar for brick and stone masonry and concrete shall consist of one part by measure of hydraulic cement, as specified, and two parts of clean, sharp sand, free from pebbles and vegetable matter. When properly measured into the box the sand and cement shall be thoroughly mixed dry until the mixture shows a uniform color. When wanted for use it must be wet with the smallest quantity of water possible, and be thoroughly mixed and tempered. The Engineer may prescribe the number of times the mixture shall be turned over, dry and wet, if he considers it necessary. The mortar must be used immediately, and none remaining on hand so long as to have set shall be re-mixed and used.

3. For pointing and for wet ditches the proportions shall be one of cement to one of sand.

4. Neat cement may be required for pipe-laying in wet ditches.

5. Mortar for Portland cement concrete shall be mixed as above prescribed, using the proportions by measure of one of Portland cement, such as specified for this work, and three (3) parts of clean, sharp sand free from pebbles and vegetable matter.

6. Mortar for plastering catch-basins and pointing outside stone or brick masonry shall be mixed as above prescribed, using one part of Portland cement such as specified for this work, and one part clean, sharp sand, not of excessive coarseness, and free from pebbles and vegetable matter.

7. In any of the above mixtures the Engineer may increase the proportions of cement for special reasons in particular places. The proportions shall all be by measure in the mortar box prescribed. If other methods of measurement are permitted, the measurements shall be based on the measurement of the cement in the original package, and not after being removed therefrom.

Brick Sewer.—The bricks shall be clean and thoroughly saturated with clean water immediately before laying. Every brick shall be neatly and truly laid to line, in full joint of mortar at one operation, and in no case shall mortar be slushed or grouted in after the brick is laid, except when so directed by the Engineer. All brick must break joints with those in adjoining courses.

All joints below the springing line of the arch shall be neatly struck, and the joints of the arch shall be cleaned off to the face of the brick work after the centers have been removed. The joints between the courses of the inner ring shall not be more than one-quarter inch and the outer rings not more than one-half inch in thickness, and between the rings or shells there shall be one-half inch of mortar.

The centers of the intercepting sewer being struck, and all rubbish removed from the inside of the sewer, and the whole of the interior of the sewer being washed perfectly clean, it shall receive, while wet, a thin and perfectly smooth plastering of Portland cement mortar, $\frac{3}{4}$ inch thick, laid on with plasterer's finishing trowel over the whole surface of the inside. This plastering must not be

soiled or disturbed or trodden upon for at least forty-eight (48) hours after its application. Only intercepting sewers shall be plastered.

The outside surface of all catch-basins must be covered with cement mortar $\frac{1}{2}$ inch thick. The inside surface shall be plastered to a thickness of $\frac{3}{8}$ inch with mortar composed of one part of sand and one part of Portland cement.

The outside surface of all manholes shall be covered by a coat of cement mortar $\frac{1}{2}$ inch thick.

Flush-tanks shall be built, plastered and tested as provided for catch-basins and of form and dimensions shown on plans.

Pipe Sewers.—Each pipe shall be laid in a firm bed and in perfect conformity with the lines and levels given. The bottom of the trench under each socket must be excavated so as to give the pipe a solid bearing for its whole length. The pipes must (if required) be fitted together and matched before lowering into the trench, so as to secure the truest possible line on the bottom of the inside of pipes. They must be marked when in this position and laid in the trench as marked. No chipping of socket or spigot other than cutting off projections will be permitted, and any pipe injured in this process shall be rejected. Unless otherwise specifically ordered, the pipe shall be laid from the lower end of the line upward. The Engineer may require the pipe to be laid with level, line or straight-edge or in other manner that will produce the result above required, and may require that a light be set in the last man-hole or lamp-hole and each pipe laid so that this light shall always be visible through the section of pipe under construction.

When laid in the trench as above specified, the joint shall be completely filled with mortar of one of sand and one of cement (see mortar specifications) in a manner fully satisfactory to the Engineer. If he is not satisfied with the methods used by the contractor, he may prescribe the method and the materials to be used in filling the joints. Extra precautions shall be taken in wet ditches. Any excess of mortar on the inside of the pipe shall be cleaned out immediately after laying the joint.

Concrete.—Broken stone shall be sound, hard limestone, broken as nearly regular as practicable, which shall not measure more than $2\frac{1}{2}$ inches in any direction, and which shall be screened through a revolving screen. It shall be free from dust, loam or dirt. When delivered on the line of the work, it shall be deposited on platforms made for the purpose, and the sub-grade of pavement must be protected from injury by teams in hauling. All stone must be crushed or broken before being hauled upon the street, and under no circumstances will any stone be allowed to be hauled and deposited on the street and then broken.

Concrete for sewer work shall be composed of about $1\frac{1}{2}$ measures of mortar, as specified, and four of broken stone, as above specified, or clean, screened gravel satisfactory to the Engineer. The mortar

and stone shall be so mixed in a box, or on a platform, according to the directions of the Engineer, that every stone shall be completely covered with mortar. It shall be laid immediately and carefully placed in layers about six inches in thickness, and shall be settled in place by gentle ramming, only sufficient to flush the mortar to the surface. Before any layer is covered by another, its surface shall be scored so as to make a bond between the layers.

Concrete for foundations of pavements, shall be made of either broken stone or screened gravel, as specified in resolution. The stone or gravel shall be thoroughly drenched, but contain no loose water in the heap. It shall then be mixed with mortar in such proportions as will completely fill the voids in the stone. When proper proportions are determined for the stone in use, they will be adhered to. The general proportions will be about 1 part cement to 2 parts of clean, sharp sand to $4\frac{1}{2}$ broken stone or gravel. The mortar and stone shall be so thoroughly mixed, as directed by the Engineer, that every stone shall be completely coated with mortar. It shall then be deposited in place and rammed until the mortar flushes to the surface. The proportions of materials used in concrete may be varied by the Engineer as found necessary to produce the best result. Portland cement mortar will be used if distinctly specified, otherwise hydraulic cement mortar will be used.

No walking or driving over the uncovered concrete foundation will be permitted, and it shall be allowed to set for eight days, or such time as the Engineer may direct, before any further work shall progress on the same. Concrete shall be planked at street and alley crossings to permit travel to cross it without injury.

Concrete shall be sprinkled at night, when considered necessary by the Engineer, and he may require it to be protected from the sun in hot weather, and from frost in cold weather, by covering with suitable material.

The thickness of concrete foundation shall be 6 inches, unless otherwise specifically stated.

The surface of the concrete shall be parallel to the finished surface of the street, and templates shall be used as directed by the Engineer.

The Engineer shall be notified before concrete laying is begun, and no work shall be done until he has examined and accepted the sub-grade.

If at any time, for violation of these specifications, any concrete shall, in the opinion of the Engineer, prove entirely, or in any portion, inferior, it shall be removed by the contractor and replaced in a suitable manner.

A trial will be made of the following specifications for street foundations, that the relative cost may be determined.

If natural cement is used the proportions for concrete shall be one

part of natural hydraulic cement, two parts of sand and $4\frac{1}{2}$ parts of broken stone.

If Portland cement is used the proportions for concrete shall be one part of Portland cement, three parts of sand and six parts of gravel.

FILLERS FOR BRICK PAVEMENTS.

Portland cement is now very generally used as a filler for the joints in brick and other block pavements. Perhaps the Murphy grout was the first application to this purpose, this grout being a proprietary mixture of Portland cement and finely ground slag high in silicate of alumina, with water and sand in proper proportions substantially the same as used with Portland cement.

The Indianapolis specifications for cement filler are as follows:

9. The joints shall then be filled as nearly as possible from bottom to top with a paying cement or grout as specified in the bid and contract, and according to a formula for composition and consistency of same approved by the Board of Public Works and the Engineer. Sand may be used as a filler in alleys when specifically stated in specifications, to be applied as directed by the Engineer.

10. When grout is used it must be equal or superior to a grout composed of one part of Portland cement by measure and $1\frac{1}{2}$ parts of fine sand, which will pass through a 3-16-inch mesh. It shall be of such consistency as to run readily into the joints and shall be swept in rapidly. The pavement shall be gone over a sufficient number of times to fill every joint. When the foundation is of broken stone, the Engineer may require the grout to be put on in two coats, the first coat to be of such proportions as he may direct.

Opinions vary regarding the method of applying the grout, some first applying a coat richer in cement than above specified and following with one similar to that specified. Experiment has shown that, with a broken stone foundation, likely to absorb a coat put on too thin, the first application may be with advantage of a mixture of one cement to three sand, well mixed with sufficient water to make it run freely, and applied in small quantities with sufficient rapidity to get it into the joints without too much separation of the sand and cement. This serves to fill the lower part of the joints and the top of the sand cushion. When it has stood a short time, it can be followed up with the specified mixture applied often enough to fill the joints completely. Some cement is saved in this way, as the joints are filled without at the same time filling a good share of the foundation.

CONCRETE MIXING.

The following specifications by A. P. Boller show good practice in mixing cement concrete:

In general all cements must be subject to the usual standard of inspecting and testing as recommended by the Am. Soc. C. E. The contractor must keep on hand under proper shelter and convenient of access sufficient stock of cement ahead of his wants to afford a reasonable time for its proper examination and testing. (Additional tests are provided for when necessary.)

The sand used must be clean, sharp, not too fine, free from pebbles and must not soil white paper.

The water used must be clean, fresh water.

The concrete will be mixed either by hand or machine, according to quantity needed and rapidity of requirements. Any machine used must be one of proved efficiency and reliability for uniform product. All component parts of a concrete batch must be accurately gauged as to relative volume. Cement and sand must be thoroughly mixed dry, and be thoroughly wetted, broken stone incorporated therewith, and only enough water added by sprinkling to uniformly dampen the mass without wetting it, as may be directed. The amount of water required will depend upon atmospheric conditions of heat and moisture, and due allowance must be made therefor. In hand-mixing, the broken stone will be spread out upon a tight platform within a movable frame of gauged dimensions, holding an exact manageable batch of stone, 9 to 12 inches deep. The stone to be flushed off uniform with edge of frame and thoroughly wetted, allowance being made when stone has become highly heated from the sun, when the water quickly evaporates. The sand and cement, mixed dry on an adjacent platform, to be then uniformly spread over the stone prepared as above. The frame will then be lifted off, and the mass shoveled over in rows, the men working from opposite sides towards each other, care being exercised not to heap the mass, but simply turn it over, keeping the original thickness. During this process the sprinkling to be kept up to obtain the required dampness. The operation to be repeated rapidly and only so often as may be necessary to obtain a uniform homogeneous mass of concrete, which must be used as rapidly as possible. All concrete must be thoroughly rammed in layers, as may be directed, with metal rammers of any approved pattern, weighing from 30 to 35 pounds each. Corners inaccessible to direct long-handled ramming, as in air chambers of caissons, to have special devices provided to insure solid contact work. All concrete stone to be trap-rock, or a dense, fine-grained blue limestone, or may be clean, screened, coarse gravel, when used with Rosendale cement. All concrete stone must be clean and free from dust. There will be three grades of concrete required, designated by numbers:

No. 1. Concrete mass on roof of caissons and filling of air cham-

bers: 1 part Portland cement, 2 parts sand, and 4 parts of $\frac{1}{2}$ -inch clean, broken stone, i. e., passing a $\frac{3}{4}$ -inch screen and retained on a $\frac{1}{4}$ -inch screen.

No. 2. Concrete for footings and hearting of piers: 1 part Portland cement, 2 parts sand, and $4\frac{1}{2}$ parts broken stone, miscellaneous sizes, none over 2 inches in any diameter.

No. 3. Common concrete: 1 part Rosendale cement, 2 parts sand, 5 parts gravel or broken stone.

An American Portland cement manufacturer gives the following proportions for concrete for various purposes when best quality of Portland cement is used:

- 1 part Portland cement.
- 2 parts clean, sharp sand.
- 4 parts broken stone. (Pass through 2-inch ring.)

Mix the sand and cement thoroughly together. Add the least possible amount of water, and turn the same over twice. After thoroughly wetting the stone add same to mixture of cement and sand. Put at once into mould and ram well. This mixture is only used where the ground may be moist and extreme weight must be carried.

- 1 part Portland cement.
- 3 parts clean, sharp sand.
- 6 parts broken stone.

This combination, when mixed as above, will give you a concrete strong enough to carry the tallest building.

- 1 part Portland cement.
- 4 parts clean, sharp sand.
- 8 parts broken stone.

This combination, mixed as above directed, gives you a concrete strong enough for all ordinary construction.

- 1 part Portland cement.
- 5 parts clean, sharp sand.
- 10 parts broken stone.

This combination is stronger and cheaper than you could get by using the so-called common or Rosendale cements.

After concrete is once set it is a good plan to keep it wet for three or four days.

CEMENT STUCCO FOR WALLS.

First coat, one-half inch thick.

For best results, the wall should be furred off with spruce lath put on vertically, 12 inches apart and well nailed.

On these fasten firmly expanded metal lath.

Add fibre to the mortar for lathwork.

Wet thoroughly the surface to be plastered.

Mix 1 part non-staining Portland cement with 2 parts medium sand, 1 part fine sand and one-half part lime flour. When this coat

has set hard, wet the surface thoroughly and apply the second coat (one-quarter inch thick) with a wooden float.

Mix 1 part cement as above, 1 part fine sand and 2 parts medium sand or crushed granite.

Before the second coat has set hard, it may be jointed to present the appearance of stonework.

A small addition of lime flour increases the adhesion of the mortar.

The finished surface should be protected for at least two weeks with canvas curtains or bagging saturated with water.

Defects are liable to appear on cement plastered walls when (1) too much cement is used; (2) not supplied with sufficient moisture; (3) not troweled sufficiently; (4) not protected from variations in temperature and drafts of air.

Plastering work should be done in the spring and never during freezing weather.

PLASTERING CISTERNS.

For plastering cisterns, one part Portland cement to two parts sand will make a job that will be impervious to water, resist frost, and if well done, last for generations.

In cistern and cellar work, if there is any tendency of water to come in while the cement work is being done, that tendency must be removed by drainage or otherwise, as the water will press the cement aside before it is hard.

WATER-TIGHT CEMENT MORTAR.

By the use of lime putty, cement mortar is made more thoroughly water-proof, due to the great density of the mortar obtained, which hardens in the water, provided the water is not moving and not too cold or impregnated with acids.

The following proportions are best for water-tight mortar:

Cement.	Lime Putty.	Sand.
1 part.	$\frac{1}{2}$ part.	1 part.
1 part.	1 part.	3 parts.
1 part.	$1\frac{1}{2}$ parts.	5 parts.
1 part.	2 parts.	6 parts.

In making cement lime mortar, it is best to thoroughly mix the sand and cement dry, then screen the lime putty, mixed with water, into a mortar box and mix the whole, adding more water if necessary till a uniform mortar of proper consistency is obtained.

The coating may be about $\frac{3}{4}$ inch thick.

To render the surface of cement concrete impervious to air and water, the double silicate of soda and potash may be used.

Sylvester's process consists in the application of a coat made of $\frac{3}{4}$ pound of castile soap to 1 gal. of water, applied at as near boiling temperature as possible and rubbed to a lather with a stiff brush.

After drying 24 hours a second coat of $\frac{1}{2}$ pound alum to 4 gals. of water is applied. Three applications of the double coating at intervals of 24 hours between each coat are sufficient to render brick, stone or concrete masonry impervious.

Several artificial stones are made which owe their impervious qualities to ingredients which produce the same effect as these washes.

PORTLAND CEMENT FOR SEWER PIPE AND BUILDING STONE.

Mixture of one part Portland cement to four parts sharp, clean sand; put in mould and tamp well. Care should be taken to see that too much water is not added.

MORTAR FOR BRICK AND STONE LAYING.

For common mortar that will harden quickly, reach greater strength at less cost than any other cement mortar, Portland cement should be used with slaked lime in the proportions given below.

The addition of slaked lime in small proportions makes the mortar "fat," "rich" and pleasant to work.

It greatly increases its adhesiveness and density, and contrary to general belief, also adds to the strength of such mixtures.

Any greater or any less proportion of lime to the mixtures given, will lessen the density, the tensile strength, the crushing strength and the adhesiveness.

The proper proportions are as follows:

Portland Cement.	Sand.	Lime Paste.
1 part.	5 parts.	$\frac{1}{2}$
1 part.	6 parts.	1
1 part.	8 parts.	$1\frac{1}{2}$
1 part.	10 parts.	2

This lime paste or slaked lime is more than half water.

Soak the brick well before laying them in cement or the cement will have no water to make it harden.

SPECIAL MONIER CONSTRUCTIONS.

A special application of the Monier system is the Renton fire-proof floor, which, except where an arched form is desired, consists of cinder concrete, with barbed wire imbedded about one-half inch from the bottom of the slab, the number of the strands per lineal foot being proportioned to the span between beams and the strength desired in the floor. The concrete used is made with the best grades of Portland cement, clean, sharp sand and hard coal or steam cinders, free from ash, generally mixed in the proportion of 1 part cement to $2\frac{1}{2}$ parts of sand and $5\frac{1}{2}$ parts of cinder, and thoroughly and uniformly mixed by special machinery. Differ-

ent types of floor construction, adapted to different classes of buildings and to different thicknesses of floors, are used.

The weight of cinder concrete, composed of 1 part cement, $2\frac{1}{2}$ of sand and $5\frac{1}{2}$ of screened cinders, tamped on a wood center, will average ninety-five pounds per cubic foot. Eighty pounds per cubic foot is often given as the weight of cinder concrete, and this is probably about right where the concrete is not tamped; but for all concrete tamped on wood centering, ninety-five pounds per cubic foot should be used in computing the weight of the floor and the strength of the steel beam.

Lime mortar and ordinary concrete will average 120 pounds per cubic foot.

Another application of the Monier system is to the covering of piles exposed to the ravages of the *teredo navalis* in sea water. The casings are made of cement mortar about cylinders of wire cloth and slipped down over the piles until they reach the bottom. If not subject to shocks or blows from vessels or floating debris, they are durable and promise to be a sufficient protection.

Portland cement has been used in California for lining irrigation ditches to make them more nearly water-tight. The following is a description of the process:

In preparing for the cementing work, sand is first hauled from nearby river beds, or washes as they are called, and dumped along the line of the ditch where it will be required for mortar. Cement is hauled by six-horse teams from the cement works, about ten miles distant. The laborers are boarded in temporary tent camps, in order to be near the work as it advances. With the exception of a foreman and two trowelers ordinary day laborers are employed. A mortar-bed on wheels is drawn by a horse along the edge of the canal, keeping pace with the plasterers. Shovelers in advance of the plasterers clean out and even off the surface, and a man with a hose follows and sprinkles the surface so that it is thoroughly wet before plastering.

The sand is not screened, but is selected to contain a good proportion of coarse as well as fine grains and to be clean. It is mixed on the portable bed in the proportion of one of cement to four of sand. It is mixed with hoes, first dry then wet. The mortar is then slid down the chute onto a bed from which the shovelers spread it along the bottom and sides as fast as the trowelers can spread it to a surface. This coat of plaster is generally made from $\frac{1}{4}$ to $\frac{1}{2}$ -inch thick on canal work, but on this work the coat was from $\frac{1}{8}$ to $\frac{1}{4}$ -inch thick. Within fifteen minutes after water has been added to the mortar, the last of it is plastered on the ditch. The plastered surface is sometimes washed over with a wash of pure cement and water applied with a brush to make it more impervious to water. After standing a couple of days, water is allowed in the

finished section, but is kept stagnant by means of temporary dirt dams. From these reservoirs temporary lines of $\frac{3}{4}$ -inch iron pipes carry water to the mortar bed as it keeps pace with the construction.

STREET RAILWAY FOUNDATIONS.

For street railway work Chicago has the following form of concrete construction under ties and of making junctions of track with various kinds of pavements:

Concrete.—The depth should be determined by the engineer in charge, but will vary from four to twelve inches, according to the exigencies of the case, or solidity of the foundations. The concrete width is usually one foot outside the ties at each side, or nine feet in width for a seven-foot tie. The constituent parts of the concrete are one part of cement, two parts of sand—sharp—and four or five parts of broken stone or gravel, small enough to pass through a two-inch ring. Mix the sand and cement dry, and turn over four times before using water. Wet the stone before adding it to the sand and cement and mix thoroughly on a board platform with tight joints. After spreading concrete, ram it thoroughly, until water appears on the top, keeping it uniform and smooth. Spread one inch of coarse sand or gravel over the concrete for tie bed. The space between the ties should be filled with concrete, broken stone, gravel or sand, as the engineer decides, thoroughly tamped or rolled and brought to an even surface, ready for the paving, which should be impervious to water.

Paving.—In cities the paving may be Belgian block, brick, concrete or asphalt, and in the suburbs ordinary earth is used, if ballast of broken stone, gravel, screenings or cinders is too expensive.

Much trouble is occasioned by the loosening of the pavement along the rails and over the ties. It should be laid close and compact, with the interstices filled with paving pitch or grout, so as to insure its being impervious. Where macadam, concrete or asphalt is used, there should be next the rail a toothing of block paving of stone or brick, to prevent disturbance of the pavement by the rail vibration.

Fine cement is used on each side of the rail web to allow the paving to fit against the lip of the rail. The usual depth of Belgian blocks is six inches, and they rest on a bed of sand one inch deep. There should be no projections to prevent the pavement from fitting close to the rail.

Concrete is much preferred abroad for foundation to broken stone; in fact, the latter is never allowed to be used.

With brick paving, the concrete should be brought to within one inch of the bottom of the bricks, then one inch of sand, spread very evenly, and lastly the bricks, laid very true, no brick the least bit higher than the adjoining ones.

DATA FOR ESTIMATES OF CEMENT WORK

Experience of engineers and the comparison of various tables of amount and cost of materials required for various classes of work in which cement is an ingredient demonstrate that there are no exact rules by which the quantities required for a given work under a given specification can be definitely computed. It is easy to determine theoretically the amount of cement required for a mass of concrete, given the number of cubic yards to be filled, the percentage of voids in stone and sand, and the proportions of cement, sand and stone. The actual result may vary materially either in excess or deficiency from this theoretical quantity for many such reasons as the following:

The condition of the stone when voids are determined may vary as to moisture and compactness, the method and force used in consolidating the stone and its previous exposure to rain or sun not being uniform. The same may be true of the sand. The measurement of cement in original package or after emptying into a box will make some difference. The method of mixing materials is an important consideration, in general the more thorough the mixture the less the volume of the resulting concrete. The method of putting in place and the amount of tamping are also very important factors. The proportion of mortar to the voids in the stone is not an exact measure of the resulting volume. The most thorough work shows a shrinkage in volume of concrete from the volume of broken stone, unless the mortar is more than enough to fill the voids in the compacted stone. The same is true to some extent of gravel.

The following estimates of quantities are therefore simply approximate and may be exceeded or not attained, according to the local circumstances. While most of them are the result of actual experiments under practical conditions, the writer has checked but few of them in his practice, and presents them as being correct under a single set of conditions only, and approximately correct in others. For rough estimates they will answer satisfactorily. Each engineer or contractor is soon able to estimate his own quantities under the conditions of the methods he adopts better than he can from any statements of average results.

PACKING AND SHIPPING CEMENT.

Cement is packed in barrels, cloth sacks or paper bags, as ordered.

A barrel of Portland cement weighs about 400 pounds gross, and should contain 380 pounds net of cement.

A barrel of eastern natural hydraulic cement weighs about 320 pounds gross and should contain 300 pounds net of cement.

A barrel of western natural hydraulic cement weighs about 285 pounds gross and should contain 265 pounds net of cement.

Slag cement weighs about 350 pounds gross, or 330 pounds net.

Cloth sacks ordinarily contain one-third of a barrel of natural hydraulic cement, but may contain but one-fourth of a barrel of Portland cement. Paper sacks contain one-fourth of a barrel.

A carload of Portland cement usually means 100 barrels (40,000 lbs.); 75 barrels is the minimum carload, or the same quantity by weight in cloth or paper bags.

When cement is ordered in cloth sacks, the sacks are charged at cost, viz: 10 cents each, in addition to the cost of the cement; but when the sacks are returned to the works in good condition, freight prepaid, 10 cents is allowed for each, with a deduction of 2 cents for wear and tear in some cases.

For paper bags there is no charge, as they are not to be returned.

Empty sacks to be returned, should be safely tied in bundles of ten or fifty—giving the name of the sender.

Lime requires about 50 per cent. of its weight of water in slaking; natural hydraulic cement, 28 to 31 per cent.; silica-Portland cement, 22 per cent.; Portland cement, 20 to 25 per cent.; slag cement, 22 to 28 per cent.; cement and sand mortars, 10 to 23 per cent. to complete the process of crystallization.

Sand weighs from 80 to 100 pounds per cubic foot dry and loose, from 90 to 115 pounds dry and well shaken.

Gravel weighs from 100 to 120 pounds per cubic foot loose and about 20 pounds more when well rammed.

Crushed limestone weighs about 90 pounds per cubic foot, varying somewhat either way with the size and amount of fine dust.

Concrete weighs about 140 pounds per cubic foot.

Quicklime weighs 64 pounds per cubic foot.

Lime paste, about 50 per cent. water, one cubic foot of quicklime and one cubic foot of water make $1\frac{1}{2}$ to $1\frac{1}{4}$ cubic feet of stiff lime paste.

Portland cement, loose, weighs 70 to 90 pounds per cubic foot; packed, about 110 pounds per cubic foot. One barrel is $3\frac{1}{2}$ cubic feet, weighing 380 pounds net, or 400 pounds gross. Foreign cement barrels contain 3 1-3 or less cubic feet.

Natural hydraulic cement, loose, weighs about 50 to 57 pounds per cubic foot; packed, about 80 pounds per cubic foot. One barrel, 265 pounds, western cement; 300 pounds, eastern cement. Weights of cement and volumes of barrels are not uniform. Nearly all natural hydraulic cement is sold in sacks as given above.

To make one cubic yard of Portland cement mortar the following quantities of cement and sand are required for the proportions stated, the cement being given in barrels, packed, and the sand in cubic yards:

Proportions.			Barrels of Portland Cement.	Cu. Yds. of Sand.
Neat cement.....			7.14	0
1 cement 1 sand.....			4.16	0.67
1 " 2 "			2.85	0.84
1 " 3 "			2.00	0.94
1 " 4 "			1.70	0.98
1 " 5 "			1.25	0.99
1 " 6 "			1.18	1.00

The following table shows the variations in amount of ingredients necessary to make a cubic yard of concrete. The table appears in the report of a committee on the use of cement made to the Association of Railway Superintendents of Bridges and Buildings, and is made up from reports of such superintendents for various railways, giving their actual practice and observation:

PROPORTIONS.						AMOUNTS OF INGREDIENTS.					
Natural Cement.	Portland Cement.	Sand.	Crushed Stone.	Gravel.	Rubble.	Natural Cement.	Portland Cement.	Sand.	Crushed Stone.	Gravel.	Rubble.
1		1½	4			Bbls.	Bbls.	Cu. Yds.	Cu. Yds.	Cu. Yds.	Cu. Yds.
1		2	4			1.5		0.35	0.95		
1		2	4			1.9					
1		2	4½ or 5			1.5					
.....	1	1	5 or 6 and	1 or 2 screenings.		1.0			1.00		
.....	1	1	2				3	0.39	0.79		
.....	1	1	4				1.5	0.45	0.96		
.....	1	2	4				1.4				
.....	1	2	5				1.6	0.42	0.83		
.....	1	2	5				1.0				
.....	1	2	4	3			1.2	0.35	0.95		
.....	1	2	5 or 6 and	1 or 2 screenings.			1.0				
.....	1	2	6				1.9		1.00		
.....	1	2½	5				1.0				
.....	1	3	4				0.92	0.36	1.00		
.....	1	3	5				1.0	0.51	0.87		
.....	1	3	5				1.1				
.....	1	3	5				1.2	0.5	0.9		
.....	1	3	6				0.96				
.....	1	3	6				1.2	0.5	1.00		
.....	1	3	6				1.0	0.55	1.00		
.....	1	3	6				1.2	0.82	0.72		25
.....	1	3	6½				0.96	0.43	0.94		
.....	1	3	7				0.9	0.35	0.85		
.....	1	4	7½				0.68	0.35	0.96		25

The following table of approximate quantities of materials to make 100 cubic feet of finished concrete shows the reduction in amount of cements used if the ingredients are measured in the mixing box rather than in the original package:

Proportions of Cement to Aggregate.	Barrels of Cement When Proportioned by Barrels.	Barrels of Cement When Proportioned by Measurements.	Yards of Aggregate.
1 to 1	18.3	15.8	2.75
1 " 2	11.6	10.	3.85
1 " 3	8.7	7.5	3.95
1 " 4	6.9	5.9	4.15
1 " 5	5.6	4.7	4.30
1 " 6	5.0	4.3	4.40
1 " 7	4.4	3.7	4.45
1 " 8	3.9	3.3	4.46
1 " 9	3.4	2.9	4.47
1 " 10	3.0	2.6	4.48
1 " 11	2.8	2.4	4.50
1 " 12	2.5	2.2	4.53
1 " 13	2.4	2.0	4.55
1 " 14	2.3	1.9	4.57
1 " 15	2.2	1.8	4.59
1 " 16	2.1	1.7	4.62
1 " 17	2.0	1.6	4.63
1 " 18	1.9	1.5	4.65
1 " 19	1.8	1.4	4.68
1 " 20	1.7	1.3	4.70

This table is given in the California Portland Cement Company's handbook.

The volume of mortar in fractions of a cubic yard necessary to lay a cubic yard of masonry is as follows:

For Brickwork, $\frac{1}{8}$ inch joints.....	.15
" " $\frac{1}{4}$ " "	.25
" " $\frac{1}{2}$ " "	.40
" Ashlar, 20-inch courses.....	.06
" Squared Stone Masonry	.20
" Rubble Masonry	.25
" Concrete, broken stone.....	.55

One barrel of Portland cement will cover the following areas when used as plastering, with the various proportions of sand noted. These areas are slightly less than would be computed from the volumes of cement mortar in a preceding table on account of waste, filling of cracks and voids, etc.:

Proportions in Barrels.	Thickness of Coating.	Square Feet of Area Covered.
1 cement 1 sand.....	1 inch.	67
	$\frac{3}{4}$ "	90
	$\frac{1}{2}$ "	134
1 cement 2 sand.....	1 "	104
	$\frac{3}{4}$ "	139
	$\frac{1}{2}$ "	208
1 cement 3 sand.....	1 "	140
	$\frac{3}{4}$ "	187
	$\frac{1}{2}$ "	280

From the Buckeye Cement Company's handbook is taken the following table of materials required for cisterns:

Diameter in Feet.	Capacity Gallons for Each Foot Depth.	For this Column Use Diameter Digging.	For Each Foot Depth.			Bottom.	
			For these Columns Use Diameter in Clear of Lining.			Bricks in Bottom.	Plastering in Bottom, Sq. Yds.
		Cu. Yds. of Digging.	Stone Lining 1 Ft. Thick (25 Cu. Ft.)	No. Bricks in Lining — 1 Thick.	Sq. Yards plastering.		
5	146	.73	.75	230	1.74	148	2.18
6	211	1.04	.88	275	2.09	215	3.14
7	288	1.42	1.00	320	2.44	292	4.27
8	377	1.86	1.13	365	2.79	382	5.58
9	476	2.36	1.26	410	3.14	483	7.06
10	587	2.91	1.38	460	3.49	596	8.72
11	710	3.52	1.51	500	3.84	722	10.56
12	846	4.19	1.63	550	4.19	859	12.56
13	992	4.92	1.76	590	4.54	1008	14.74
14	1152	5.70	1.88	640	4.89	1170	17.10
15	1325	6.54	2.01	680	5.24	1343	19.63

One barrel of Portland cement will lay about 60 square feet of cement walk under the first or general specification for cement walks given in the chapter on Specifications for the use of Cement.

From the California Cement Company's handbook is taken the following table of quantities required for making cement pipe, as follows:

Inside Diameter Pipe.	Thickness of Pipe.	Approximate Proportions Cement to Sand and Gravel.			Number Feet Pipe to Cubic Yard Sand and Gravel.
		1 to 3	1 to 3½	1 to 4	
		Number of Lineal Feet of Pipe 1 Barrel of Portland Cement Will Make.			
8 in.	1 in.	61.11	71.30	81.48	137.50
10 in.	1 in.	50.00	58.00	66.66	112.50
12 in.	1½ in.	37.25	43.47	49.67	83.81
14 in.	1¾ in.	28.85	33.66	38.47	64.91
16 in.	1¾ in.	19.20	22.40	25.60	43.20
20 in.	1¾ in.	14.45	16.85	19.21	32.51
24 in.	2 in.	10.58	12.34	14.10	23.80
30 in.	2½ in.	6.77	7.89	9.02	15.23
36 in.	3 in.	4.70	5.48	6.27	10.57

In sewer work, one barrel of natural hydraulic cement used neat will lay the following lengths of pipe of the various sizes, pipe being in 3-foot lengths:

Size of Pipe.	Length 1 Bbl. of Cement Will Lay.	Size of Pipe.	Length 1 Bbl. of Cement Will Lay.
4.....	500	12.....	100
6.....	350	15.....	75
8.....	200	18.....	65
9.....	175	20.....	60
10.....	150	24.....	50

CEMENT LABORATORIES

Space is given for a description of a cement laboratory in each of three general classes, private, municipal and college, that an idea of the facilities available for the examination of cement and of materials and processes for making cement may be formed. Completeness of equipment is not an indication of reliability of reports, since the character and experience of the operators are the controlling factors, but other things being equal, the more complete the equipment the more complete the report can be made.

LATHBURY AND SPACKMAN, PHILADELPHIA, PA.

The laboratory of Lathbury and Spackman, at 1619 Filbert street, Philadelphia, is very fully equipped for the study of raw materials for making cement, the process of making, and the testing of the finished product.

The cement laboratory is fitted up with a view to eliminate, as far as possible, all errors of personal equation and those due to changing temperature. There is an especially arranged system of piping and tanks for the maturing of briquettes, so that tests can be made at any interval, from one day to three years. The briquettes in the meantime are carefully maintained in changing water at a constant temperature. This laboratory also contains a 2,000-pound tensile briquette machine for determining the tensile strength of cement, and a 200,000-pound automatic compression machine for crushing cubes of cement and concrete.

The mechanical laboratory is equipped with all the machinery necessary for the manufacture of cement, including crushers, tube-mills, a rotary and a set-kiln, allowing quantities of cement to be made from raw materials under the conditions similar to those occurring in the regular manufacture. This plant is, in fact, a complete miniature cement plant. All the machinery in both the mechanical and cement laboratories is driven by electrical power, thus giving perfect and independent control of each machine.

The chemical laboratory is thoroughly supplied with all the apparatus necessary for the analysis of clays, limestones, marls,

cements, and all the materials entering into the manufacture of cement.

New and approved apparatus is constantly being added in order that the laboratory may always be abreast of the times, and the most accurate and scientific results may be obtained.

The records of these laboratories are carefully filed and indexed, and extend back over many years, being an almost complete record of the cement industry of this country.

Tests of cement are made for persons desiring the same, and a very large share of the business of the firm is the study of cement materials and the design and superintendence of construction of cement plants to utilize materials found to be favorable, with the necessary preliminary estimates of cost of plant and cost of manufacture of cement.

Names of other engineers designing cement plants, examining cement properties and analyzing and testing cement and materials for making cement will be found in the Directory lists.

MUNICIPAL TESTING LABORATORY, PHILADELPHIA, PA.

The cement laboratory of the city of Philadelphia is under the Department of Public Works in the Bureau of Surveys, in charge of a specially appointed engineer. From a paper by R. L. Humphreys, formerly in charge of the office, have been made some selections describing the methods and apparatus. Mr. W. Purvis Taylor is at present the engineer in charge of the testing laboratory.

A set of specifications, adopted as the city standard, forms the basis for the acceptance or rejection of a shipment of cement.

The tests are made from samples taken from actual shipments on the work, and not from samples furnished indiscriminately.

Samples are obtained by taking a small quantity from one barrel in every five or ten, depending on the size of the shipment, the cement being taken from the heart of the barrel in order to secure a fair sample of its fineness and quality from which the sample is drawn by means of a sampling auger. The notification card is placed on this sample.

The sample is brought to the laboratory in special collection cans made of japanned tin in four compartments, each holding about seven pounds.

The data on the notification card are entered in the Record Book, which eventually contains all the information relative to this sample, a record being kept of the number of the sample, the brand, the date and place of collection, whether the shipment was in bags or barrels, the fineness in per cent., date and hour of moulding

the briquettes, time of setting and the temperature of the air, the specific gravity, the results of the hot water tests, and the tensile and compressive strength, both neat and with various proportions of sand for different periods of time.

For weighing the material to be used for making the tests, the laboratory is provided with a pair of scales sensitive to $\frac{1}{2}$ gramme under a load of 2 kilogrammes in each pan. The mixing and moulding is done on a specially-designed table, consisting of two parts, each having a plate glass top, one 24 inches long by 18 inches wide, on which the mixing and moulding is done; and the other, which is 3 inches above the level of the former, is 4 feet long, 2 feet wide, and is used for making the tests for time of setting, and for marking and removing the briquettes from the moulds.

The sample of cement collected as just described, composed of portions taken from various barrels, is now thoroughly mixed by passing it through what is known in the laboratory as a No. 20 sieve. A small portion is then weighed out and made into a paste by gradually adding clean water from a graduate. The quantity of water required to produce a stiff, plastic paste, of about the consistency of moulding clay, is thus obtained.

Having determined, by the above test, the proper percentage of water required for the neat tests, 1,000 grammes of the sample are weighed out, and placed upon the mixing table; a basin is then formed with this material, into which the proper percentage of clean water is poured, the material is turned into the basin by the aid of a trowel, and the mixing is completed by thoroughly kneading the mass to the proper consistency with the hands. It is then firmly pressed into the moulds with a trowel and the surface smoothed. The mould is then turned over, and the same operation is repeated. The briquettes are kept in the moulds until they can be removed without injury.

Moulds.—The moulds are of brass, both single, and in gangs of three and five, in two parts, to facilitate the removal of the briquette, the parts being held together by means of a clamp. The gang-moulds are usually used, the briquettes being moulded three or five at a time, according to the rate of setting.

The form is that recommended by the American Society of Civil Engineers, except that the corners have been rounded by curves of $\frac{1}{2}$ inch radius. This form has been found to be more easily moulded, and afterwards more easily adjusted in the testing machine.

The moulds are kept clean, and, before the briquettes are moulded, are wiped with a cloth moistened with machine oil.

The sand is crushed quartz, all of which passes a No. 20 sieve and is retained on a No. 30 sieve.

Mixing and moulding by hand has been found to produce more uniform results than can be obtained with any of the machines now in use.

The briquettes, prior to their immersion in water, are kept in moist air for a period of twenty-four hours, except in the case of the twenty-four hour tests, in which they are immersed after hard set.

For this purpose there has been designed a moist closet, which has replaced the old method of covering briquettes with a damp cloth. This closet, which is made of soapstone $1\frac{1}{4}$ inches thick, is supported by a wooden frame and is 3 feet long, 2 feet high, and 18 inches wide. Along the front is a strip of soapstone, 3 inches wide, forming a basin of the bottom of the closet in which the water is placed for keeping the air moist. The doors are made of wood, covered with planished sheet copper, and are rabbeted to fit tightly. There are two sets of shelves, the lower being a wooden rack, and the upper is formed of strips of plate glass, 33 inches long, 3 inches wide. When closed, the closet is perfectly tight, the water in the bottom keeping the air moist, preventing the briquettes from drying out and thus checking the process of setting.

Briquettes which have been removed from the moulds are placed on edge on the glass shelves, while the moulds containing the briquettes too soft to be removed are placed on the rack.

A thin layer of neat cement is spread over one end of briquettes containing four or more parts of sand, to make a smooth surface for numbering on.

For preserving the briquettes in water, small agate pans were formerly used, which have now been replaced by large soapstone tanks, six in number, each 7 feet long, $2\frac{1}{2}$ feet wide, and 7 inches deep, outside measure, having a capacity for over 10,000 briquettes.

They are supported by two frames, formed of steel shapes. Each tank is supplied with a continuous stream of water, at a temperature never less than 70° F., which enters at one end near the bottom through two pipes, and overflows through two pipes at the other end; the pipes being so arranged that the water flows uniformly through the tanks. The rate of the flow through the tanks is controlled by a valve on each supply pipe. The main feed pipe is supplied with hot and cold water, from pipes provided with valves, by which the temperature of the mixture is regulated.

The tanks were made of soapstone because it is non-absorptive, non-corrosive, and easily cleaned. The water is previously filtered before entering the tanks, and is always clean and pure. It has been the experience in the laboratory, that where briquettes are immersed in pans the water becomes strongly alkaline unless it is frequently changed and the pans cleaned. Inasmuch as these tanks have replaced three dozen small pans (22 inches x 15 inches x 3 inches) it is evident that besides the advantage of having all briquettes immersed under perfectly uniform conditions, a very great amount of time and labor is saved.

The briquettes are immersed on edge, and placed a slight distance apart so as to permit the free circulation of water around

them. On the outside of the tank opposite each row, celluloid cards are glued, on which are marked in pencil the inclusive numbers of the row. The briquettes being arranged in the tanks in consecutive order, they are easily located.

For determining the time of setting, the laboratory is provided with a Vicat needle and Gilmore's wires.

The Vicat needle consists of a frame bearing a movable rod having a cap at one end and a needle having a circular cross-section of one square millimetre at the other. A screw holds the needle in any desired position. The rod carries an indicator which moves over a scale (graduated to centimetres) borne by a frame. The rod with the needle and cap weighs 300 grammes; the paste is held by a conical hard rubber ring 7 cm. in diameter at base, 4 cm. high, resting on a glass plate 15 cm. square.

To determine if the paste is of normal consistency, the needle and cap are replaced by a rod 1 cm. in diameter and a cap. The rod then weighing 300 grammes shall stop sinking 6 mm. from the bottom of the ring, 4 cm. deep, filled with paste.

For neat pastes the setting is said to have commenced when the polished steel needle weighing 300 grammes does not completely traverse the mass of normal consistency, confined in the rubber ring, and the setting is said to be terminated when the same needle gently applied to the upper surface of the mass does not sink visibly into it.

A thermometer graduated to 1-5° C. is stuck into the mass and the increase of temperature of mass during setting can be thus observed. The paste is kept in the moist closet during the operation, being removed only to make trial tests of the setting.

This is the apparatus adopted by the French Commission and the Society of German Cement Manufacturers.

Gilmore's wires are commonly used in this country for determining the time of setting. They consist of two brass balls, each bearing a wire having a circular section. For the initial set the section is 1-12 of an inch in diameter, the ball and wire weighing $\frac{1}{4}$ of a pound. For hard set the section is 1-24 of an inch in diameter, and the weight is one pound.

For determining the time of setting by this method, cakes of neat cement, 2 or 3 inches in diameter, $\frac{1}{4}$ inch thick, with thin edges, are made on small pieces of glass. When the paste resists the gentle application of the $\frac{1}{4}$ pound wire, the cement has attained its initial set, and when the pound wire, gently applied to the surface of the paste, ceases to make an impression, the cement has its hard set. For quick determinations these wires give sufficiently accurate results for practical purposes. For more accurate determinations the Vicat needle is used.

In determining the fineness of a cement, three sieves are employed, and are known in the laboratory as the No. 50, No. 100 and

No. 200, they having approximately 2,500, 10,000 and 40,000 meshes per square inch; the sieve is made of brass wire cloth, the diameter of the wire being .0090, .0045 and .0020 of an inch, respectively. In addition there is a No. 20 and a No. 30 sieve for determining the relative sizes of various sands. These have 400 and 900 meshes per square inch respectively, the diameters of the wires being respectively .0165 and .0123 of an inch. The sieves are provided with a tightly fitting cover and pan, which prevents the loss of the fine powder during the operation of sieving.

The scale for ascertaining the fineness has a capacity of 500 grammes in each pan, and is sensitive to one decigramme under full load. This scale, together with that for weighing the material for making the briquettes, rests on a table 3 feet long, 2 feet wide, having a soapstone top.

The fineness (expressed in the percentage of residue left on the sieve) is determined by passing 100 grammes of cement successively through the No. 50, No. 100 and No. 200 sieves. The sieve is gently tapped and shaken with the hand or in an automatic machine until, after a few minutes' shaking, no appreciable quantity passes through the sieve.

The specific gravity has replaced the old weight per bushel test.

There are two forms of apparatus in the laboratory: one according to Candler and the other according to Le Chatelier.

The hot water test apparatus serves a dual purpose in this laboratory: (1) It is used in the determination of the specific gravity and absorption of blocks of stone, bricks, concrete, etc., and (2) for seeking evidence of unsoundness in cements.

It consists of two tanks, made of 22-ounce copper, and placed one within the other, the inner tank being supported by three yellow pine scantlings (3 inches $\times$ 1½ inches) running the length of the tank. These are supported by a frame formed of steel shapes. The cover, provided with steam vents and an opening for the insertion of a thermometer, is made of two sheets of copper, separated by a one-inch layer of hair felt, and fits tightly into the inner tank. The cover is supported and counterbalanced by means of weights and pulley attached to the upper frame.

Both tanks are filled with water, the levels being maintained by bottles which automatically supply the loss due to evaporation or other causes. The inner tank is provided with two sets of shelves of tinned copper wire cloth with a one-inch mesh, supported by heavy copper angles; the lower shelf is always submerged and covers the whole area of the tank, while the upper shelf covers one-half this area and is always in the steam.

The tanks are heated by means of a copper coil supplied with steam, at about 80 pounds pressure, from a one-inch pipe. The water in the tanks (about 30 gallons) can be raised to boiling in about 3 minutes. The temperature of the water in the inner tank is controlled by means of a regulator, which can be set and con-

stantly maintains the water in the tank at any desired temperature between 100° and 212° F. Cements are placed in hot water maintained at various temperatures for different lengths of time, and the results obtained are being carefully studied.

Tensile Strength.—Briquettes are broken at regular stated periods, each sample being tested for tensile strength, both neat and with standard proportions of sand, for 24 hours, 7 and 28 days. Additional briquettes are made, and are systematically distributed for breaking at intervals of 2, 3, 4, 6, 12, 18 months, 2, 3, 4 and 5 years.

For this purpose two books are kept, a distributing book and a diary. The briquettes to be broken at longer intervals than 28 days are distributed in the former of these books. Each brand of cement occupies a page of this book, which is divided into columns, running up and down, and across each page; the former columns have headings appropriate for the various compositions (neat, 1 to 1, 1 to 2, etc.), whether made in laboratory or on work, and method of preservation, etc.; the cross columns are headed 2, 3, 4, 6, 12, 18 months, 2, 3, 4 and 5 years.

In the diary is entered under the proper date on which the briquettes are scheduled to be broken, the sample number, the number of the briquettes, and the hour.

By this means, it is readily known what briquettes are to be broken each day. As a rule, the average result of three briquettes is taken as the tensile strength; in important tests, however, the average of five briquettes is taken.

For determining the tensile strength, the laboratory possesses a Riehle and a Fairbanks cement testing machine, each of 1,000 pounds capacity. These types of lever machines are too well known to merit special description.

Plans have been prepared for an entirely automatic cement testing machine of 2,000 pounds capacity.

A great deal of attention is paid to the results of the tests of mortar taken from a mixing-box. The briquettes are made from the actual mortar on the work (1) as soon as mixed, and (2) just before it goes into the work. Experience has shown this to be one of the best aids in judging the actual merits of any brand of cement. Concrete cubes are also made on the work, and their weight per cubic foot and crushing strength is determined, the crushing strength giving an excellent idea of the adhesiveness of any brand of cement.

All cements are from time to time submitted to a chemical analysis. For this purpose the chemical laboratory has been equipped with every facility for making complete chemical analyses. The detail apparatus is such as will be found in any well equipped laboratory, and does not require further description.

In addition to the regular tests, a great deal of experimental work is being carried on. Among the many studies may be men-

tioned the strength of cement in air, in hot water, mixed with various adulterants, and with various proportions of different sands.

Besides the standard sand the laboratory is provided with German normal and various kinds of natural sands.

The temperature of the laboratories is usually between 60° and 70° F. It is never permitted to fall below 60° F.; this being regulated by steam heat. In summer the windows are kept closed, and the temperature rarely rises above 80° F.

At the end of each year the results of the year's tests are averaged, each brand of cement being rated according to this average, the requirements of the specifications for the ensuing year being fixed in accordance with these results.

The city of Philadelphia, as a direct result of maintaining this laboratory, is using much stronger cement at a less cost than formerly. The city consumes approximately each year about 100,000 barrels of natural cement, and 30,000 barrels of Portland cement. It can be safely assumed on the basis of the prices prevalent in 1892 (when the laboratory was permanently established), and those prevalent in 1896, that the city has saved in the four years over \$70,000. The cost of maintenance, exclusive of salary during this time, has been less than \$500 per year. In other words, the city has saved \$70,000, at a cost of less than 10 per cent. by the maintenance of this laboratory.

PURDUE UNIVERSITY, LAFAYETTE, IND.

The cement laboratory, which is a part of the general engineering laboratory, contains a complete supply of small apparatus such as sieves for testing fineness, briquette moulds, scales, etc.

There is an Olsen cement testing machine of 1,000 pounds capacity, and a Fairbanks "shot" cement testing machine, also of 1,000 pounds capacity. For testing compressional and flexural strength of concrete, there are four machines running from 30,000 pounds capacity up to 300,000 pounds capacity. There is a machine for testing concrete under the blow of the falling weight.

Reports are furnished of the results of tests of samples of cement or concrete submitted by city engineers or others. Communications should be addressed to Prof. W. F. M. Goss, Director of the Engineering Laboratory.

A list of cement-testing laboratories containing names and locations of many private, municipal, governmental and college laboratories will be found in the directory in its proper place. It has not been easy to determine in all cases whether some of the laboratories named are open to commercial work. Some of the college laboratories and practically all of the municipal laboratories can-

not be called upon for tests beyond their own requirements, but in many cases it is possible to arrange for the use of results obtained in their own work or for the use of the apparatus under proper restrictions when commercial testing laboratories are not convenient to access.





FREIGHT RATES ON CEMENT

An important part of the question of cost of cement is the rate of freight which must be paid from the factory to the consumer. A knowledge of the freight rates prevailing is of value to the purchaser of cement in many ways, besides the simple knowledge of the amount he must pay out on this account.

Thus it will sometimes enable him to determine whether inferior cements from a distance are being offered, the subtraction of freight rate from the price delivered showing the actual cost of the cements and permitting comparison of such cement figures as a basis of comparison of qualities, which is frequently of much value.

The table of freight rates on cement is constructed on the following plan: In the vertical column at the right of the table is a list of the prominent localities at which cement is manufactured. The headings of the columns across the page contain the names of certain prominent distributing points. At least one such point for each State is given, and in some cases more than one. At the intersection of a horizontal line and a vertical column will be found the rate upon cement in carload lots from the factory located at the place named on the horizontal line to the city named at the head of the column. Thus the rate on cement from Akron, N. Y., to Indianapolis, Ind., is found to be 12 cents per hundred pounds. The rates in the table are all in cents per hundred pounds, except those marked with a dagger, (†) which are per ton, and those marked with a section mark, (§) which are per barrel.

The table has most of it been prepared from the records on file in the office of the Interstate Commerce Commission, under the direction of the Assistant Secretary, M. S. Decker, and that it is complete and accurate is beyond question. Our thanks and those of the users of the table are due to the Commission and its officers.

A few rates within the borders of the same State, the filing of which with the Commission is not required by law, have been determined otherwise and inserted. These rates are subject to more

fluctuation than the interstate rates, but the average remains about as stated.

In many cases it was found that there were no published through rates, and some of the rates shown in the table were arrived at by combinations of existing rates. In a few cases where there are no published through rates and the manner of determining the through rates was not entirely clear, no rates are shown. In these cases the distance to which cement must be shipped is such that shipments are not likely to be made.

The local purchaser of cement can determine the rate to his own city, if not in the table, by procuring from his local freight agent the rate on his local road to the proper distributing point given in the table, and by adding the tabular rate to this local rate he will determine the rate of freight he must pay.



Parkhurst Combined Curb and Gutter

THE BEST

There is no limestone or sandstone equal to it in durability.

There is nothing equal to it for ornamentation and beauty.

It is water-tight.

It is made with joints which take care of contraction and expansion.

Sections can be removed without marring adjoining sections.

It is stronger in construction than any other form of curb and gutter.

The owner of the Parkhurst Curb and Gutter confines his business to this form of work — it is the best of its kind, and his sole aim is to uphold its pre-eminent reputation by the most careful and reliable work.

WHERE IT IS IN USE

Ten years ago over five miles of Parkhurst Combined Curb and Gutter was constructed on Loudon road, Lakeside, Minn., a suburb of Duluth, on a most treacherous clay soil. The only foundation was sand and gravel (6 inches thick), and no drain tile. It is today in perfect preservation. Over a hundred miles of Parkhurst Combined Curb and Gutter has also been in use for years in the following cities, and I refer with pride to its present condition and established reputation :

Indianapolis, Ind.
Terre Haute, Ind.
Duluth, Minn.
Kansas City, Mo.
Dayton, O.
Muncie, Ind.
Rome, N. Y.

Franklin, Ind.
Noblesville, Ind.
Albany, N. Y.
Rochester, N. Y.
Pittsburg, Pa.
Syracuse, N. Y.
Minneapolis, Minn.

Kokomo, Ind.
Brooklyn, N. Y.
Utica, N. Y.
Worthington, Ind.
Bluffton, Ind.
Owensboro, Ky.
Fort Wayne, Ind.

Evansville, Ind.
Wabash, Ind.
Columbus, Ind.
Anderson, Ind.
Marion, Ind.
Lafayette, Ind.

Parkhurst Combined Curb and Gutter can and should be used in connection with gravel, macadam, brick, wooden block and asphalt pavements.

CORRESPONDENCE INVITED.

D. C. BUNTIN, 17 Claypool Block, INDIANAPOLIS, IND.

EXPLANATION OF REFERENCE NOTES

A. The existence of companies marked thus is reported, but letters to them have neither been answered nor returned undelivered.

B. No information has been received directly from the companies marked thus, but that given is received from authoritative sources and is believed to be entirely correct. Ample opportunity for corrections, if necessary, has been given and no corrections have been received.

C. Companies marked thus have furnished the information given and have failed to respond to requests for further statements.

D. Companies marked thus have furnished a small amount of information. Additional information given is believed to be correct, as ample opportunity for correction if erroneous has been given and no corrections have been received.

E. Information regarding amount of capital stock of companies marked thus has been withheld by their officers.

F. Partnerships or individuals conduct business under the names marked thus. All others in the list are incorporated companies.

DESCRIPTIONS OF WORKS AND OF PROCESSES FOR THE MANUFACTURE OF CEMENT

The descriptions of works and processes which follow have been made as brief as possible, but are believed to give valuable indications of the character of the materials and the processes used. It is evident that but few manufacturers who have spent money and time in developing new methods and in working out economies of time and materials will be ready to give full descriptions of all steps of the process, thus losing the advantage of the experience which has cost them so much. It is also evident that a sufficient description of process and materials to enable a judgment to be formed as to the probable quality and uniformity of quality of product is of material benefit to the reputation of a manufacturer of good material, when it appears in such a book as this.

In one or two cases under each process used there will therefore be found a description long enough to give one slightly familiar with cement making processes an idea of the proper steps to be taken, while the descriptions of other works are reduced to the lowest terms consistent with clearness.

Without a completed chapter to exhibit, it has been impossible to convince some manufacturers of the benefit of the shorter description, giving general statements of methods and full statements of materials so that some plants are represented but slightly in this chapter. Every manufacturer mentioned has had an opportunity to furnish such items for the description as he would be willing to appear and a proof of each description has been sent to the manufacturer for his correction and extension.

Our thanks are due to the officers of nearly all the companies for their courtesies in furnishing information and in correcting and supplying deficiencies in descriptions.

A very few companies have failed to respond, and one or two have requested the suppression of all information. In the descriptions which follow all these facts will be stated as fully as seems necessary.

The value of the book depends so largely upon its independence of any influences which would suppress **unwelcome** facts or which would unduly exalt particular methods, **that it has not been possible to accede to all the requests of the few companies alluded to, and the information given is set forth as the best judgment of the editor as to the actual facts. Where other authority is necessary, it is freely quoted and basis for the statements is given.**

Reference should be made to the list of companies in the following pages of the directory for information regarding officers, capitalization, capacity, agencies, etc.

AMERICAN CEMENT COMPANIES.

ACME PORTLAND CEMENT COMPANY, Camden, N. J.
See Note **A**, page 152.

AJAX PORTLAND CEMENT COMPANY, Jersey City, N. J.
See Note **A**, on page 152.

AKRON CEMENT WORKS, Akron, N. Y.—These works manufacture the Akron Star Brand of natural hydraulic cement by the usual methods of making such cement, described elsewhere, the product being marketed by the Union Akron Cement Company, of Buffalo, N. Y., to which reference should be made for further details.

THE ALABAMA PORTLAND CEMENT COMPANY, Demopolis, Ala.—The works are under construction and information regarding them is withheld by the officers at this time. Sturtevant mills are being installed for pulverizing the limestone to be used. The brand will be the letters A P C in a diamond.

THE ALAMO CEMENT COMPANY, 207 Main avenue, San Antonio, Texas.—This company manufactures Portland and natural hydraulic cements which have been used in buildings in various cities of Texas. F. L. Smidth & Co.'s Davidsen tube-mills are used for grinding raw materials and natural cement clinker. Information regarding raw materials and process of manufacture has been withheld. The works have a capacity of 250 barrels a day and have been in operation since 1880.

THE ALMA PORTLAND CEMENT COMPANY, Wellston, Ohio, is a corporation organized under the laws of the State of Ohio, with works at Wellston, Jackson county, Ohio, and main office at Philadelphia, Pa. The company manufactures a true artificial Portland cement from a mixture of limestone and clay by the rotary

Parkhurst Combined Curb and Gutter. See pages 77, 119 and 151.

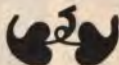
Modern Cement Machinery

ROTARY KILNS



Tube mills of various sizes for both wet and dry grinding.

TUBE MILLS, MIXERS,
BALL MILLS, GRINDING PANS,
CRUSHERS, AGITATORS,
PULVERIZERS, PUMPS, ETC.



We are prepared to furnish rotary kilns in FIVE different designs, and adapted for electrical transmission. Our line is complete for manufacturing on either the WET or DRY process, and we respectfully solicit the correspondence of those about to engage in the manufacture of cement.

THE BONNOT COMPANY

CANTON, OHIO, U. S. A.

process. The works were designed by **Lathbury & Spackman**. The entire machinery throughout the plant **is driven** by electrical motors. The machinery is most modern, **having been** in operation since 1898. Cement is burned with **pulverized coal** dust in rotary kilns. Smidth ball and tube-mills are **used for grinding raw materials** and Portland cement clinker and **for pulverizing coal**. This is the first plant erected in this country **to manufacture** Portland cement by the rotary system and using **limestone** and clay. It is also the first plant to use a complete electrical installation for the transmission of power. The entire plant is **designed** and constructed in order to make the system of **manufacture** as nearly automatic as possible. The Webster Manufacturing Company's elevating, conveying and power transmission **machinery** is used. Keystone Electric Company's motors are installed, **there being** one 50 horse-power, two 33 horse-power, one 25 horse-power, one 15 horse-power and one 10 horse-power motors.

The company secures their supply of **limestone**, clay and coal from large deposits owned by them **close to** the mill. The works are located at Grand Crossing, just outside of **Wellston**. Shipments are made over the Baltimore & Ohio railroad, Hocking Valley railroad, Cincinnati, Hamilton & Dayton railroad, and Ohio Southern railroad.

Chemical analysis of the finished product shows:

Lime (CaO), 65.88 per cent. : Silica (SiO₂), 21.63 : Alumina (Al₂O₃), 6.70 : Iron (Fe₂O₃), 4.75 : Magnesia (MgO), 1.10 : Sulphuric Acid (SO₃), 1.15.

THE ALPENA PORTLAND CEMENT COMPANY, Alpena, Mich., a Michigan corporation, began operations about March 1. The materials used are soft limestone and clay **shales**. The semi-wet process is used. The Bonnot Company's rotary kilns and ball and tube-mills are used for calcining and grinding. Chemical analyses of the raw materials give results as follows:

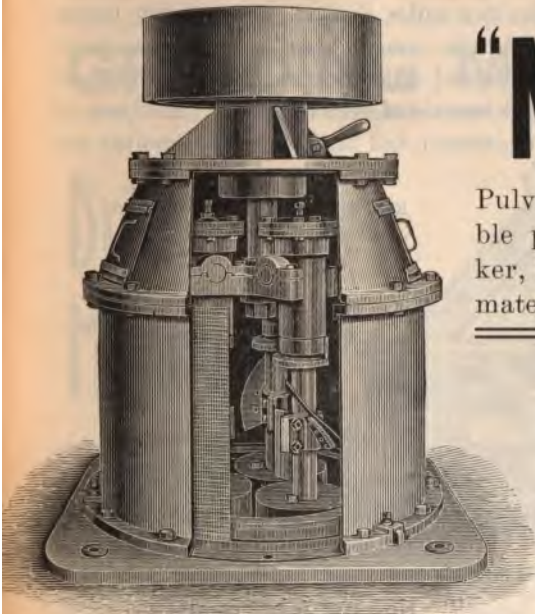
	Limestone.	Shales.
Carbonate of Lime	98.14	
Lime		9.69
Alumina and Iron	0.58	20.68
Silica	0.35	55.68
Magnesia	0.65	2.35
Alkalies		1.20
Loss		10.04

The Bonnot Co., Canton, O., manufacture cement machinery.

Only laboratory samples of cement were available in time for publication in this book.

THE ALPHA PORTLAND CEMENT COMPANY is a New Jersey corporation with offices at Easton, Pa., and works at Alpha, N. J., on the main line of the Lehigh Valley railroad. The company owns 140 acres of cement rock lying from 0 to 5 feet below the surface, quarried 85 deep and extending down 185 feet from the surface without change in nature as shown by borings. About 4 per cent. of limestone must be added, and this is obtained from the Lebanon valley. The two kinds of rock are mixed at the crushers, where the first reduction in size is made. The mixture then goes to four crackers and thence to a dryer, whence it goes to nine of the Bradley Pulverizer Company's Griffin mills and ball and tube-mills. Each Griffin mill requires 25 horse-power to run it, the ball mill 30 horse-power and the tube-mill 70 horse-power. The capacity of the ball and tube-mills is three times that of a Griffin mill. From these mills the material goes to ten rotary kilns with a capacity of 150 barrels a day. One hundred tons a

(Alpha)



"NAIAD"

Pulverizes to an impalpable powder, cement, clinker, limestone or any hard material in one operation.

**NO
BETTER MILL
MADE**



Send for Our
Reduced Price-List.

NEWELL MANUFACTURING CO., 149 Broadway, NEW YORK

day of pulverized coal are burned in the kilns. From the kilns the burned clinker is elevated to the coolers, vertical iron cylinders with air-blast through them. Thence the clinker passes through crackers, Griffin mills, fifteen in number, and F. L. Smidth & Co.'s Davidsen tube-mill. The American Blower Company's apparatus supplies the draft for dryers and coal burning in kilns. The Robins conveying belts distribute the materials as required and the S. Howes Company's packers are used for putting cement in shape for shipment. The motive power consists of a 1,000 horse-power engine, a 125 horse-power air compressor, and six auxiliary engines. The large engine drives the machinery in the raw material mill by one shaft and eleven Griffin mills in the clinker department by another. One of the larger auxiliary engines drives the remainder of the clinker-grinding machinery, and another the coal-grinding machinery. Steam is furnished by eleven boilers, requiring 50 tons of coal a day. The water supply is pumped to a reservoir from the Delaware river. Testing and chemical laboratories well equipped are in constant use. Electric transmission of power is planned, the current to be generated by water-power at Raubsville, two miles distant, where 1,800 horse-power can be developed. A new cement plant is under construction using ball and tube-mills and rotary kilns. The two will have a capacity of 3,500 to 3,700 barrels of cement a day. Analyses of the raw ground material (mixture) and of the finished product are as follows:

	Raw Material.	Cement.
SiO ₂	11.96	20.38
Fe ₂ O ₃	2.72	
Al ₂ O ₃	4.64	
Al ₂ O ₃ +Fe ₂ O ₃		10.58
CaO.....	42.12	63.30
MgO.....	2.11	2.86
CO.....	35.44	
SO ₃		1.13
Water, graphite, and organic matter..	1.01	1.75

The product has been used in many important works in all parts of the country. Some large undertakings, using 10,000 barrels or more each, are the Philadelphia Bourse, Odd Fellows' Hall, Archæological Museum in Philadelphia; new Fair building and Eiffel tower, the Illinois Central subways, walks and retaining walls, and walks, curbs, tunnels, cribs and other public works in

Buhr Mills are made by Nordyke & Marmon Co., Indianapolis, Ind.

Chicago; United States Government work in New York harbor and Florida; the Holyoke and Meridian dams, in Massachusetts.

ALSEN'S AMERICAN PORTLAND CEMENT WORKS (Alsen)
are under construction at West Camp, near Catskill, N. Y., upon designs made by Lathbury and Spackman. The dry process will be used. Davidsen tube-mills will be used in grinding Portland cement clinker and in pulverizing coal. The works will cost about \$1,600,000, and the capitalization of the American company is about \$2,250,000. A single brand of Portland cement will be made. Sinclair and Babson, 143 Liberty street, New York, are agents for the foreign and for the American company. Further information is withheld until the completion of the works. The company is reported to have acquired cement lands in the vicinity of Nazareth, Pa., also.

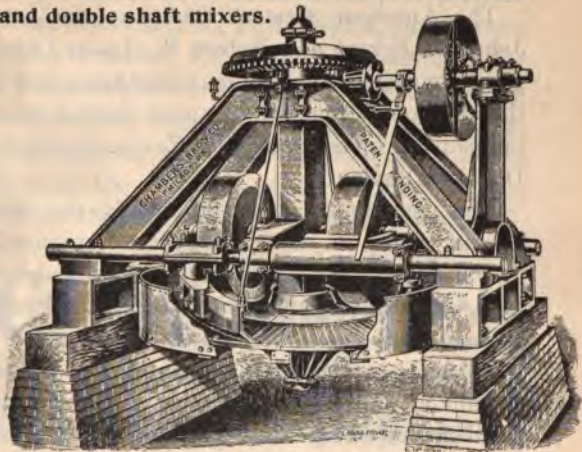
THE AMERICAN CEMENT COMPANY OF NEW JERSEY, (Giant)
with main offices at No. 22 South Fifteenth street, Philadelphia, Pa., is a New Jersey corporation owning the American Cement Company of Pennsylvania, with works at Egypt, Pa., and the Jordan Portland Cement Works at Jordan, N. Y., the manufacturing

GRINDING MACHINES

Single and double shaft mixers.

Brick
Machinery

Machines for
moulding plastic
materials



THE CHAMBERS SELF-CONTAINED DRY-PAN.
(Patented Dec. 26, 1893, and Oct. 11, 1898.)

CHAMBERS BROS. COMPANY

Fifty-Second and Media Sts., PHILADELPHIA, PA.

branches of the business, also the Lesley & Trinkle Co., of No. 22 South Fifteenth street, Philadelphia, Pa., and the United Building Material Company, of 13-21 Park Row, New York City, the sales departments of the business. The five works located at Egypt, Lehigh County, Pa., are the Egypt Portland Cement Works, the Pennsylvania Portland Cement Works, the Columbia Portland Cement Works, the Giant Portland Cement Works, and the Giant Rotary Portland Cement Works. The total capacity of the six works at Egypt, Pa., and Jordan, N. Y., is about 5,000 barrels per day for all brands. Three brands of cement are manufactured, the Giant brand of Portland cement, the Union brand of natural hydraulic cement and the Improved Union brand, which is a mixture of natural hydraulic cement with Portland cement.

Portland cement was first made at the works in 1884, beginning with dome kilns, which are still in use at four of the plants. Rotary kilns were put into the new plant erected in 1898 and additional ones again in 1900. Lathbury & Spackman were the designers. The ordinary upright kiln is used in the manufacture of natural cement. The mills are supplied with mill stones, the Bradley Pulverizing Company's Griffin mills, crushers, engines and machinery of most approved patterns. In all mills the dry process is used.

The American Cement Company was established in 1883, by John W. Eckert and Robert W. Lesley, who had been for many years connected with the manufacturing and selling department of the old Coplay Cement Company during the early years of the establishment of the American Portland cement industry by the late David O. Saylor.

The new plant, being practically the second of the Portland cement works in the United States, naturally became the owner of some of the most valuable quarries and lands in the cement region, and the introduction of American Portland cement into important work was largely due to the efforts of those connected with the American Cement Company. The quarries of the company are among the largest in the State of Pennsylvania, being four in number and embracing very large and uniform deposits of cement rock and limestone, all in close connection with the mills of the company.

The quarries are large, open-faced quarries, from which the rock

Griffin Mills are made by the Bradley Pulverizer Co., Boston, Mass.

is easily mined in large quantities and in this way uniformity is secured and the analyses of the raw material vary but slightly.

Thorough chemical laboratories are connected with the works, where daily reports are made on the raw material, as well as on mixtures going through the manufacturing process.

The total sales of the company for 1900 were about 1,000,000 barrels, an increase from 870,000 in 1899. The company also owns a large amount of cement land and water frontage near Newport News and Norfolk, Va., where it is planned to erect works for supplying export and coastwise trade.

The Giant Portland cement is in use in the Cornell dam and the Jerome Park reservoir of the New York water supply system, the new East River bridge, the power house of the Metropolitan Traction Company, the underground electric and cable work of the Metropolitan and Third avenue street railway systems and the rapid transit underground railway in New York, the Reading subway in Philadelphia, the Niagara Falls tunnel and the new Wachusett dam of the Boston metropolitan water system. These are, perhaps, the nine largest works of their kind ever constructed.

Improved Union cement is used in sewer construction in Philadelphia, Pa., Newark and Orange, N. J., in paving in Philadelphia, on the Baltimore & Ohio, Pennsylvania, and Philadelphia & Reading railroads, in the Broad street station, Philadelphia, in the dams of East Jersey, N. J., and Scranton, Pa., Water Companies, in the Central Stores, New York, and other large and important work.

Union cement is used in many large buildings, in street paving, sewer construction, etc., including those named above, and also on many important bridges on the railroads of the country, among them the celebrated Johnstown, Pa., bridge of the Pennsylvania rail-

Modern Cement Machinery

We are prepared to design and contract for

Complete Machinery Equipment

for Hydraulic and Portland Cement Mills of any capacity. Also examine and report upon marl lands, etc. **Correspondence invited.**

THE DODGE MANUFACTURING CO., Mishawaka, Ind., U. S. A.

ENGINEERS—FOUNDERS—MACHINISTS

road, which within a month after its completion stood the great flood of May, 1889.

ANTIETAM CEMENT COMPANY, Hagerstown, Md. See Note **A**, page 152.

THE ART PORTLAND CEMENT COMPANY'S works, at Sandusky, Ohio, were started to make a white cement for art work and other special purposes, but are now engaged in the manufacture of Bull Dog brand Portland cement. Smidth ball and tube-mills are used in grinding Portland cement clinker. Information regarding materials, process and character of product has been withheld by the company. See Note **D**, page 152.

THE ATLAS PORTLAND CEMENT COMPANY, 143 Liberty street, New York City.—The works belonging to this company are located at Northampton and Coplay, Pa., and produce 3,500,000 barrels of Portland cement a year. The capacity will shortly be increased to 4,500,000 barrels. The quarries of cement stone have been carefully selected to furnish the most uniform raw material possible, of the proper constitution to produce a high grade of Portland cement. Rotary kilns are used for burning. Careful watch is kept upon the material by the laboratory force to insure uniformity and the highest quality possible in the product. The Robins Conveying Company's conveyors are used in distributing the materials and the American Blower Company's ventilating fans. The Atlas cement is shipped in barrels weighing 400 pounds gross, 380 pounds net, and in duck or paper bags, of one-fourth barrel each. The cooperage department is very complete, and each barrel is lined with a specially prepared paper. Analysis of the cement shows the following composition: Silica, 21.30 per cent.; alumina, 7.65; iron sesquioxide, 2.85; lime, 60.95; magnesia, 2.95; sulphuric acid, anhydrous, 1.81; carbonic acid, 1.14; potash, 0.517; soda, 0.631; moisture, 0.270.

AUSTIN PORTLAND CEMENT COMPANY, Austin, Texas. See Note **A**, page 152.

BANGS & GAYNOR, Fayetteville, New York, manufacture their Star brand of natural hydraulic cement at Fayetteville, N. Y., near the place where cement rock was first discovered in this country in 1818.

THE BANNER CEMENT COMPANY, Chicago, Ill., has

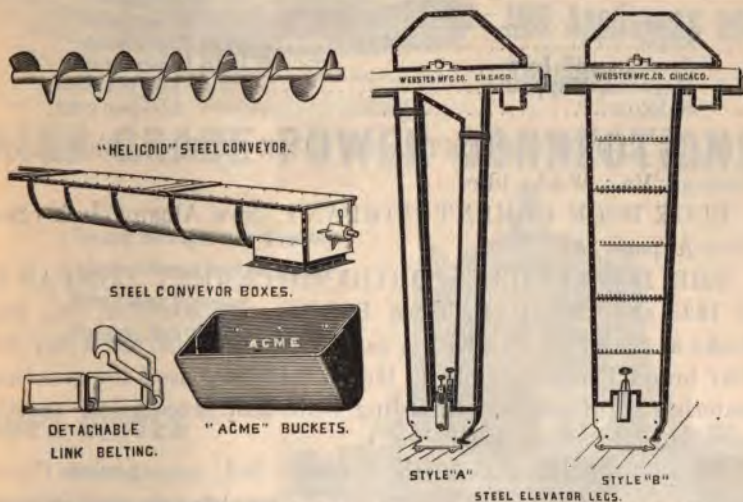
Electric Machinery—Keystone Electric Co., Erie, Pennsylvania.

mills at Cementville, Indiana, for the manufacture of Banner brand of Louisville natural hydraulic cement. The usual natural cement processes of burning and grinding are used, except that the Bradley Pulverizer Company's Griffin mills are used. A special process of aerating cement is used upon the product.

DAVID BATTLE ESTATE, Thorold, Ont., Can. See Note A, page 152.

THE BEAVER PORTLAND CEMENT COMPANY, Ltd., Marlbank, Ont., Can., manufactures Portland cement in a plant designed by Lathbury & Spackman, using the wet process. The Robins conveying belts are used for conveying the materials and F. L. Smith & Co.'s Davidsen tube-mills for grinding the Portland cement clinker. See Note B, page 152.

THE JAMES BEHAN ESTATE, John J. Costello, Superintendent, has works for the manufacture of natural hydraulic cement at Manlius, N. Y., with capacity of 1,000 barrels a day.



We manufacture a Complete line of Elevating Conveying Appliances for handling material in Cement Mills and have equipped many of the largest works in this country with our machinery. Our Self-Aligning Dust proof Bearings and Steel plate Friction Clutches are specially adapted for cement work. Send for our "Book of Power Transmitting Appliances" also "Book of Sprocket Chain Appliances". Eastern Office: 38 Bex St. New York. Webster Mfg. Co. 1075 West 15th St. Chicago!

BELMONT CEMENT WORKS, Bellefonte, Pa.—See Note A, page 152.

THE BIRMINGHAM CEMENT COMPANY, of Ensley, Ala., is a New Jersey corporation manufacturing the Southern Cross brand of Portland cement from blast furnace slag. The capitalization is \$300,000, the capacity 800 barrels a day. The works are now ready to furnish cement, having been rebuilt after their destruction by fire. The slag is cooled suddenly by means of a stream of water, is then dried and pulverized, lime and other constituents being added when necessary. The **S. Howes Company's** packers are in use. The company thinks the definition of pozzuolana cements made by the commission of United States engineers and given in the introductory chapter of this handbook, should not be applied too strictly to their product, as they attempt to make all necessary additions in the furnace stack.

Analyses of the finished product lie between the following limits:

Lime.....	50 to 55 per cent.
Silica.....	28 to 30 per cent.
Alumina and Iron.....	12 to 14 per cent.
Magnesia Maximum.....	1.50 per cent.
Sulphur.....	1.00 per cent.

BLUE RIDGE CEMENT AND LIME WORKS, Blue Ridge Springs, Va. Works idle.

BLUE ROCK CEMENT COMPANY, New Albany, Ind. See Note A, page 152.

THE BONNEVILLE PORTLAND CEMENT COMPANY, of 1233 and 1237 R. E. Trust Building, Philadelphia, Pa., has works at Siegfried, Pa., with a capacity of 1,500 barrels a day for Star brand Portland cement. Griffin mills are used for grinding materials. Information regarding materials, process and quality of product has been withheld.

BRIDGES & HENDERSON, Hancock, Md., manufacture Cumberland natural hydraulic cement for the neighboring markets.

THE BRIER HILL IRON AND COAL COMPANY, of Youngstown, Ohio, manufactures the Brier Hill brand of Portland cement (pozzuolana) by mixing and grinding together properly prepared blast furnace slag and slaked lime substantially according to process in use at other works making the same kind of ce-

Plasticon, a plastering cement. **The Alabastine Co., Grand Rapids, Mich.**



BUHR MILLS

**French Buhr or Esopus Stones—
Under Runner and Vertical Mills**
(ALL SIZES)

Especially adapted for
grinding cement, plaster of
paris, crushed limestone,
brickbats, etc.

**Bolting Reels
Dust Collectors
Packers, Elevators
Conveyors
Mill Appliances and
Supplies**

HIGH-GRADE POWER CONNECTIONS

**Turned Wrought Iron Shafting.
Journal Boxes and Hangers.
Ring Oiling Bearings.
Pulleys, Belt Tighteners, etc.**

ROPE DRIVES—

**Gearing,
Sprockets, Chain, etc., etc.**



Our work in this line is way above the average. We want
to bid on your work and ask you for the opportunity.

Catalogues and Prices Promptly on Request.

NORDYKE & MARMON CO.,
104 Day Street INDIANAPOLIS, IND.

ment. Griffin mills are used for grinding, and the Dodge Manufacturing Company's rope transmission, clutches, quills, and dust-tight bearings are installed.

THE BRITISH COLUMBIA PORTLAND CEMENT WORKS are situated on False Creek, Vancouver, B. C., and can produce 100 tons a week. The materials used are limestone and clay, the limestone being crushed and then ground in edge-runner mills weighing 20 tons, and the clay in a separate mill of similar nature. The Sturtevant mills are used. The dry powders are mixed in screw conveyors and a cylindrical dry mixer revolving on its axis and fitted with continuous conveyors running in opposite directions. Samples of the mixture are tested for proportions and they are corrected if necessary. The material then goes to a wet mixer, where 5 per cent. of water is added, and the mixture is thoroughly pugged and run through a brick machine. After drying on the drying floor, to which they are carried on an endless band, the bricks are elevated to the top of the vertical continuous kilns, burning 300 pounds of coal slack per ton of cement produced. The clinker taken out at the bottom is ground in buhrstone mills. See Note B, page 152.

THE BRONSON PORTLAND CEMENT COMPANY, of Bronson, Mich., is a Michigan corporation with a capitalization of \$500,000, manufacturing the Bronson brand of Portland cement. Cement was first manufactured at these works in 1897.

Analyses of materials and product show:

	Marl.	Clay.	Cement.
Silica	1.60	63.75	22.90
Alumina	1.55	16.40	6.80
Iron Oxide		6.35	3.60
Carbonate of Calcium.....	88.90		
Oxide of Calcium		2.40	63.90
Carbonate of Magnesium.....	0.94		
Oxide of Magnesium.....		1.42	0.70
Sulphuric Acid (Anhydride).....	0.16	0.14	0.40
Organic Matter	6.00	3.50	
Loss on Ignition			0.60
Carbonic Acid.....		3.39	
Alkalies			1.10

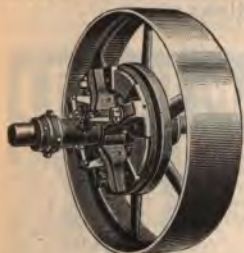
These analyses are made by W. H. Simmons, head chemist, and Walter Banks, assistant, and are average results. The marl is obtained on the 700 acres of land belonging to the company, on which the works are situated, adjacent to the Lake Shore & Mich-

igan Southern railroad. The land is low and wet, the top three feet being of peat. This is removed by the dredge used, which then excavates the marl, the stratum of which averages 40 feet deep. The dredge boat floats on the pond or lake thus formed.

The clay used is a surface plastic clay, of which an ample supply is found on the company's property. This clay is brought in cars and dumped in a shed provided for the purpose, from which it is conveyed to the edge-runner mills, which do the preliminary grinding. Next the clay is elevated to hoppers above the mixing floor. The marl is brought in cars and dumped into pug mills, which discharge directly into storage tanks. At this point careful analyses of the marl are made. Next the marl is elevated by pumps to the mixing floor, where it is measured and the requisite amount of clay added and both together thoroughly pugged. These pug-mills discharge into a basin, from which the mixture is pumped into tube-mills, which perform the final slurry grinding and discharge the slurry into a last basin. From this basin the slurry is pumped into large dosage tanks, where corrections are made, if analysis shows the slurry of incorrect composition, and from which the corrected slurry is conveyed into the rotary kilns. From the time the marl is dumped from the cars, it is kept in constant agitation, and is continually mixed until as slurry it is pumped into the rotaries.

The rotary kilns are six feet in diameter and sixty feet long, with linings graduated in thickness and of material to suit the temperature of the various parts of the kiln. Each weighs about

Frisbie Friction Clutch Pulleys,



Friction Cut-Off Couplings

and Friction Winding Drums

ARE UNEQUALLED FOR SERVICE IN CEMENT
MANUFACTORIES:.....THOUSANDS IN USE

SEEK INFORMATION OF

THE EASTERN MACHINERY CO.
NEW HAVEN, CONN.

fifty tons, and will burn from 120 barrels to 140 barrels per day. The fuel is pulverized coal, delivered by special machinery and an air blast. The slurry, about 50 per cent. water, is pumped in at the higher end of the kilns, falls on wing plates and is turned over and dried, slowly descending until it is discharged from the lower end as thoroughly burned clinker.

As the clinker falls from the kilns it is taken by a conveyor and elevator to a cooler of special design, which delivers the clinker of proper temperature for the final grinding and finishing, which is done in Griffin mills. The finished product is elevated and conveyed to the storehouse to await shipment, after the final tests for fineness, tensile strength and soundness prove that it is ready.

There is a full equipment of boilers, electric lighting machinery, a number of pumps of water, slurry and oil, air compressors, etc. A 250 horse-power engine runs the finishing mills, the Bradley Pulverizer Company's Griffin mills. The American Blower Company's exhaust fans are in use. Several rope transmissions with appurtenances have been installed by the Dodge Manufacturing Company.

There are chemical and physical laboratories with complete equipment, also a machine shop. The capacity of the works is now 1,200 barrels a day. The cement is used very largely in the middle west.

THE BUCKEYE PORTLAND CEMENT COMPANY, Bellefontaine, Ohio, constructed works at Harper, Ohio, in 1889, upon plans of German expert engineers and chemists for cement plants. The materials used are marl and clay. The main bed of marl is about 40 feet deep and covers over 400 acres. The clay is north of the marl bed and dips under it. Average analyses of the raw materials and the finished product show as follows:

	Marl.	Clay.	Cement.
Carbonate of Lime.....	93.0	20.0	
Lime.....			62.50
Carbonate of Magnesia.....	1.5		
Magnesia			1.20
Silica.....	3.0	52.0	21.30
Alumina.....		17.0	6.95
Oxide of Iron.....		5.0	2.00
Sulphuric Acid.....	2.5	1.0	0.98
Loss on Ignition.....		3.0	4.62
Alkalies.....		2.0	

The original process was a semi-wet process forming the mix-

Cement Making Motors—Northern Electric Mfg. Co., See page 181

ture into bricks, drying them in the air and in tunnel dryers, and burning in shaft kilns. A rotary kiln has been installed and both processes are at present in use. For both processes marl cars are brought into the mill on an inclined plane and dumped into cars on a track below, where the marl is weighed and the proper amount of clay added from bins adjacent. For the rotary process the material is dumped into dry pans, whence it goes through pug-mill mixers to the kilns with about 40 per cent. of water.

Oil has been used for fuel, but powdered coal will be used hereafter.

The cooled clinker from the kiln is run up an inclined plane in cars to a crusher, thence through two roller crackers, passing a separator on the way to the bin and being handled by elevators and conveyors from mill to mill. From the bin it is dropped into French buhr stone mills and thence it passes through tube-mills. An interesting comparison can be made between the product by the different methods of burning. The double Dietzsch kiln first installed will turn out 75 to 80 barrels of cement a day with a fuel consumption of 20 per cent. of the weight of the cement produced; the continuous shaft kilns turn out 50 barrels each and consume 30 per cent. and the rotary kilns will turn out 120 to 160 barrels a day with a coal consumption of 30 per cent. of the weight of cement produced. There are three return tubular boilers of 150 horse-power each, a chemical filter for softening water, and a 250 horse-power engine. A blower using exhaust steam for heating air supplies the tunnel dryers. There is a very thorough chemical and testing laboratory in which continuous analyses of the material at the wet mill are made, to control the proportions of the raw materials.

CEMENT MACHINERY.

WE ARE MANUFACTURERS



of a Complete Line of Cement Machinery. Every machine a success, because the principle is right, the material flawless, and the workmanship faultless. We build Rotary Kilns, Agitator Pumps, Grinding Pans, Elevators, Rotary Dryers, Brick Dryers, Brick Machines, Automatic Cut-off Tables, Slurry Mixing Machines, etc.

WRITE FOR PARTICULARS

The American Clay-Working Machinery Co.

BUCYRUS, OHIO, U. S. A.

NEW YORK OFFICE, - - - 39-41 Cortlandt Street.

The plans are completed for considerably enlarging this plant this year.

THE BUCKHORN PORTLAND CEMENT COMPANY is a West Virginia corporation with offices in the Real Estate Trust Building, Philadelphia, Pa., and works at Manheim, Preston county, West Virginia. The product is Buckhorn Portland cement, the capacity of the works being 1,000 barrels a day. The rotary kiln method of burning is used. Sturtevant Mill Company's crushing and grinding machinery and Smidth ball and tube-mills are used on raw materials and on Portland cement clinker. Smidth's Davidsen tube-mills are used for pulverizing the coal used as fuel in the kilns. See Note D, page 152.

BUFFALO CEMENT COMPANY, Limited, is a New York State corporation. Its offices are located at No. 110 Franklin street, and the quarries and works are at the intersection of Main and Amherst streets, Buffalo, N. Y. The nominal capitalization is one hundred thousand dollars (\$100,000.00).

Buffalo natural hydraulic cement has been manufactured since 1874. The capacity of the works is 240,000 barrels annually.

Buffalo Portland cement has been manufactured since 1878, and the capacity of the works is 40,000 barrels annually. The material employed is a natural rock deposit, the average of which when burnt produces a cement which analyzes as follows: Silicic acid, 82.86 per cent.; alumina, 8.36; lime, 52.60; magnesia, 6.16.

The noticeable features at their plant are the large continuous kilns, disintegrating and grinding mills, and mixing and separating appliances, patents for which they control. Bradley Pulverizing Company's Griffin mills are in use for grinding. This company also produces a ground limestone, which analyzes as follows: Carbonate of lime, 90.50 per cent.; silica, 6.82; iron, .56; carbonate of magnesia, .30.

BURNS CEMENT COMPANY, Burns, Kansas. See Note A, page 152.

CALIFORNIA PORTLAND CEMENT COMPANY, Colton, Cal.—The plant was erected in 1893. The works are about three-quarters of a mile from the railroad station and the Southern Pacific and the Atchison, Topeka & Santa Fe railroads have tracks to the doors of the warehouse. The location, on the slope of Slover

The Standard Plaster Co., Buffalo, N. Y., makes Calcined Plaster or Stucco

Mt., enabled the constructors to utilize gravitation for conveying materials.

An extensive ledge of calcite stands on edge in the heart of the hill and this furnishes the lime constituent of the cement. The quarries are half-way up the hill. At the quarry the rock is loaded into cars, hauled by burros through a tunnel four hundred feet long, then dumped into a chute three hundred and seventy feet long down the side of the hill, that delivers it at the crusher on the upmost terrace of the mill. The limestone is put through a jaw crusher first, then passed over a jig-conveyor with a gridiron screen that removes the finely crushed rock, while the coarser rock gravitates to a small crusher. After reduction to nut size all the rock is delivered to a storage bin located below the crusher terrace, but above the mixing and grinding room.

The clay pits are at Perris, on the Santa Fe railroad, about thirty miles from the works. The clay is air-dried at the pits by plowing up large patches and exposing it for weeks to the dessicating California atmosphere. It is delivered at the works in cars and unloaded into large storage bins of 5,000 yards capacity. A small car and incline serves to elevate the clay as required to a small bin alongside the bin for crushed rock. On account of the dryness of the climate and materials, drying kilns are not used either for rock or clay.

In the mixing room is a battery of four Griffin mills for grinding the raw materials. A steelyard of fifteen hundred pounds capacity, with a dumping hopper, is swung under the rock bin, a charge drawn, then under the clay bin, a charge of clay drawn,



The "Howes" Automatic Friction Drive Packer

Swiftest, strongest and most durable. Dust-proof gears and bearings. Cement mixing and blending apparatus. "Eureka" Magnetic Separators for extracting metallic particles from any material such as fertilizers, lime, etc. Packers for packing all kinds of materials.

THE S. HOWES CO.

ESTABLISHED 1856

Eureka Works SILVER CREEK, N. Y.

then over a hopper below the floor, that discharges into an elevator boot. The first mixing is done in discharging the rock and clay into this elevator boot. The elevator spouts the material into feeding hoppers above the Griffin mill. The mills reduce the raw mix to the required degree of fineness and deliver it to the screw-mixing conveyors that discharge into large storage bins underneath the floor of the mixing room. Beneath the raw mix storage bin is a screw conveyor feeding the raw mix to the kiln at any rate desired by the burner in charge, the regulation being effected by shifting a belt on a coned pulley.

The next lower terrace has a kiln shed with two rotary kilns, each seventy-five feet long and of special design. Petroleum is used for fuel. It is fed into a gas producer opposite the end of the rotary. The blast is from individual fan blowers that require but little power to run and admit of using a hot blast. These and other features of the process are covered by the Duryee patents.

On a level with the kiln building is the clinker cooling shed. Descending ten feet more, the level of the engine, boiler and dynamo house is reached. Both steam and electric power are used. A portion of the electric power is taken from the Redlands Electric Light and Power Company, and part is generated at the works.

The kilns and blowers are run by individual steam engines, the crushers and mills in the raw material department are run by a motor set in an adjoining room. The shaft of the clinker-grinding room is run either by the engine or dynamo, the shaft being so coupled that a change from one power to the other can be made instantaneously. The dynamo is also run as a motor when taking power from the Redlands Power Company. The buildings are lit by electricity.

Ball and tube-mills are used in reducing the clinker. The original and only invoice of Greenland pebbles received cost \$45 per ton delivered at the works. Afterward California pebbles were found at a short distance from the works. They are quartz, not so perfect in shape or size as the Greenland pebbles, but they have proven equally satisfactory for grinding purposes and cost \$6 per ton for the hand-selected quality. The stockhouse bins are on a level with the mill room and have a storage capacity of 40,000 barrels in bulk in eight bins.

Parkhurst Combined Curb and Gutter. Apply to D. C. Buntin, Indianapolis

A screw conveyor takes the cement from the stockhouse to the shipping warehouse, where it is sacked.

The capacity of the plant is three hundred and seventy-five barrels a day.

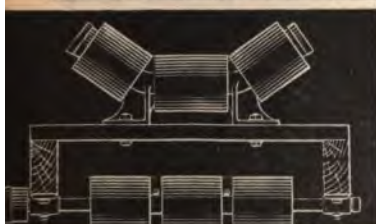
CALUMET PORTLAND CEMENT COMPANY, 3901 Lowe avenue, Chicago, Ill.—This company is reported to be making a brand of silica Portland cement, using F. L. Smidth & Co.'s Davidsen tube-mills for grinding the product and the Webster Manufacturing Company's elevating, conveying and power transmission machinery. See Note B, page 152.

CAMPANIA MEXICANA DE CEMENTO PORTLAND, Dublan, Mexico.—On account of lack of time no information could be received before going to press. Smidth ball and tube-mills are used for grinding Portland cement clinker.

THE CANADIAN PORTLAND CEMENT COMPANY, Ltd., Deseronto, Ont., takes over the interests of the Rathbun Cement Company of Napanee Mills and Marlbank, Ont., the Beaver Portland Cement Company of Marlbank, Ont., and the St. Lawrence Cement Company of Montreal, P. Q., Canada. Information is not furnished regarding materials, processes or product, except that Smidth ball and tube-mills are used in grinding Portland cement clinker and raw materials. See Note D, page 152. Silica Portland cement is reported as manufactured at the Strathcona Works, and those of the St. Lawrence Portland Cement Company of Montreal, Davidsen tube-mills being used in grinding.

CANON CITY CEMENT COMPANY, Canon City, Colo. See Note A, page 152.

CASSADAGA CEMENT COMPANY, Cassadaga, N. Y.—No information has been received concerning this company, ex-



**ROBINS BELT
CONVEYORS**

For stone, clinker and cement. Used in the works of the Atlas, Alpha, Lehigh, Vulcanite, Dexter, Canadian, Chicago, Beaver, Illinois Steel, and Glens Falls Portland Cement Companies. Send description of your requirements.

Robins Conveying Belt Co.

Park Row Building, NEW YORK.

cept that F. L. Smidth & Co.'s Davidsen tube-mills are used in grinding both raw materials and Portland cement clinker. See Note B, page 152.

THE CASTALIA PORTLAND CEMENT COMPANY is a Pennsylvania corporation with offices at 701-702 Publication Building, Pittsburg, Pa., and works at Castalia, Ohio. Their Tiger brand of Portland cement was first introduced to the trade in September, 1898, and the sales have been so satisfactory that the works have been increased to a capacity of 1,500 barrels a day. The capitalization of the company is \$300,000. It owns from 500 to 600 acres of marl and clay in Erie county, Ohio. The plant was designed by Lathbury & Spackman. The wet process and rotary kilns are used in the manufacture. Eleven kilns have been installed, using powdered coal for fuel and the American Blower Company's draft system. The Bradley Pulverizer Company's Griffin mills are used in grinding and the S. Howes Company's packers put the cement into packages. C. O. Bartlett & Co.'s four compartment dryer is in use for drying coal.

THE CATSKILL CEMENT COMPANY, Smith's Landing, New York, is constructing works for the manufacture of Catskill brand of Portland cement, with a capacity of 300 barrels a day.

Chemical analyses of the finished cement show an average composition as follows, according to the reports of the company: Silica, 23.44 per cent.; alumina, 6.35; iron peroxide, 3.99; lime, 63.21; magnesia, 1.15; sulphuric acid anhydrous, 1.25.

Information regarding materials used and process has been withheld.

CAYUGA LAKE CEMENT COMPANY, Ithaca, N. Y. See Note C, page 152.

CHAUTAUQUA CEMENT COMPANY, Burnhams, N. Y. See Note A, page 152.

CHELSEA PORTLAND CEMENT COMPANY, Ltd., Detroit, Mich., is reported as incorporated to construct cement works. See Note A, page 152.

THE CHICAGO PORTLAND CEMENT COMPANY, No. 513 Stock Exchange Building, Chicago, Ill., has constructed works at Oglesby, Ill., for the manufacture of AA Chicago brand of Portland cement, with a capacity of 1,000 barrels a day.

For "Modern" Cement Machinery, see adv. on page 155.



(View of train bearing fourteen Griffin Mills to Iola Cement Company.)

“MOST SATISFACTORY AND ECONOMICAL”

IOLA PORTLAND CEMENT COMPANY

DETROIT, MICH., October 16, 1900.

BRADLEY PULVERIZER COMPANY, Boston, Mass.:

Gentlemen—Your inquiry as to the satisfaction the Griffin Mills are giving us duly received. We have forty-two 30-inch Griffin Mills in our plant. The writer has had a large experience with most kinds of grinding machinery, and is prepared to say that for grinding Portland cement clinker the Griffin Mill is the most satisfactory and economical grinding machine on the market. Each of the above mills has at times run over ten barrels per hour, and on long runs has averaged nine and a half barrels each per hour.

Yours truly,

IOLA PORTLAND CEMENT COMPANY,

(Signed), Per JOHN T. HOLMES, *Managing Director*.

We invite everyone interested in reducing refractory substances to an even degree of fineness to write for descriptive catalogue of this remarkable mill. It will surely interest you and may save you money.

THE
BRADLEY PULVERIZER COMPANY
92 STATE STREET, BOSTON

Lime rock and shale clays are the materials used. Fourteen feet of the latter, in two layers separated by a thin coal seam, underlie twenty-two feet of the former, on the company's property, of which there is about 2,000 acres. Analyses of the raw materials show as follows:

	Limestone.	Clay.
Silica.....	6.06	53.12
Alumina.....	3.92	20.60
Iron Oxide.....		4.09
Lime.....	49.46	4.02
Magnesia.....	0.91	2.24
Sulphuric Anhydride.....	0.10	
Ignition Loss.....	39.06	13.70

The dry process is used. From the quarry crusher-house the rock and clay are taken by an aerial tramway into the mill building and directly to two revolving dryers. The dried material is stored in great storage bins, from which, as required, it is automatically drawn and delivered by elevator, conveyors and automatic feeders to Smidth ball-mills. By elevator and conveyors the partially pulverized material then goes to a storage and equalizing bin from which it is drawn by automatic machinery and conveyed to the Davidsen raw tube-mills, which reduce it to very fine powder that flows continuously by elevator and conveyors into the large feed bins above the kilns. Rotary kilns receive this dry powder from mechanical feeders and produce the cement clinker by means of heat maintained day and night at a temperature of about 3,000 degrees Fahrenheit, using pulverized coal blown in by air pressure fans. Automatic machinery cools the clinker, which is mechanically stored by conveying machinery. From the clinker storage bins conveyors take the cold clinker to Smidth ball-mills, fed automatically, and the partially pulverized clinker is then elevated to a storage bin over the Davidsen cement tube-mills, which finally pulverize it to the required fineness for Portland cement. The finished cement is automatically conveyed by machinery to and distributed in the stockhouse, where the bins have a capacity of 40,000 barrels. Sacking and barreling machinery in the stockhouse insure uniform weight and perfect package.

The Bradley Pulverizer Company's Griffin mills, also ball and tube-mills are used in grinding raw materials and Portland cement clinker. The Robins Conveying Belt Company's belt conveyors and the Webster Manufacturing Company's elevating, con-

High Grade Power Connections by Nordyke & Marmon Co., Indianapolis

veying and power transmission machinery are in use. The plant is operated very largely by electricity, the Northern Electrical Manufacturing Company's motors being used. The laboratory is fully equipped for making analyses and physical tests.

THE CHICKAMAUGA CEMENT COMPANY, Rossville, Ga., four miles from Chattanooga, Tenn., has begun the construction of works for the manufacture of the Chickamauga brand Portland cement and Dixie brand of natural hydraulic cement.

THE CLARK COUNTY CEMENT COMPANY, Sellersburg, Ind., is an Indiana corporation with a plant capable of making 900 barrels a day of Mason's Choice Hammer and Trowel brand of Louisville natural hydraulic cement from the natural rock calcined with coal in upright kilns and ground in stone mills.

THE CLINTON CEMENT COMPANY, P. O. Box., 177, Pittsburg, Pa., is a Pennsylvania corporation manufacturing the Clinton brand of Portland cement. The capacity of the works is 150 barrels a day. The cement is made by mixing limestone and properly treated blast furnace slag in due proportions, calcining the mixture in rotary kilns and grinding the resulting clinker. This is the first factory using this method of manufacturing Portland cement to be erected in this country. It was designed by Lathbury & Spackman. F. L. Smidth & Co.'s Davidsen tube-mills are used to grind the Portland cement clinker.

THE COLORADO PORTLAND CEMENT COMPANY has constructed works at Portland, Colo., for the manufacture of Portland cement from a mixture of cement rock and limestone similar to that used in the Lehigh district of Pennsylvania. Analysis of the finished cement shows, silica, 21.88 per cent.; alumina, 7.14; sesquioxide of iron, 2.85; calcium oxide, 64.94; magnesia, trace; alkalies, 1.18; sulphuric acid, 0.73; carbonic acid and



"A B C" Fans and Blowers

For pulverized fuel outfits.
For "waste heat" dryers.
For removing dust, and numerous other applications.

AMERICAN BLOWER COMPANY

DETROIT, MICH.

water, 1.08. A Griffin mill is used for grinding. Information regarding process of manufacture, capacity of plant and capitalization has been withheld.

THE COLUMBIA PORTLAND CEMENT COMPANY, Cleveland, Ohio., is reported to have been incorporated in Delaware by Cleveland and Pittsburg capitalists. See Note A, page 152.

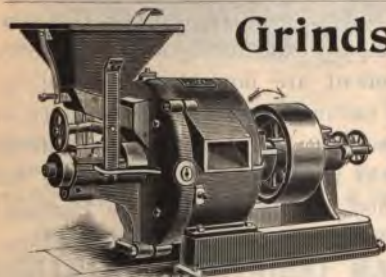
THE CONSOLIDATED CEMENT COMPANY, 509 Goldsmith Building, Milwaukee, Wis., is constructing a plant concerning which no information has been received except that the Webster Manufacturing Company's elevating, carrying and power transmission machinery is being installed. See Note B, page 152.

THE COPLAY CEMENT COMPANY, Allentown, Pa., is a Pennsylvania corporation with works at Coplay, Pa. The first works of the company were established in 1866 for the manufacture of natural hydraulic cement by the usual vertical kiln method of calcination and mill-stone method of grinding, and now have a capacity of about 600 barrels a day. Mr. D. O. Saylor, the president of the company, after some study, decided that a product comparing favorably with foreign Portland cements could be made from the natural rock available. During the five years, 1890-1895, experiments were made upon methods of combining rocks of different chemical composition to secure the proper proportion for a high quality of Portland cement, and in the latter year the first Portland cement manufactured in the United States was turned out. The cost of manufacture was so great that competition with the foreign cements and with the prejudice in their favor was very difficult, but the uniformly high quality of cement put on the market and the introduction of improvements reducing the price have practically removed both these difficulties. The first continuous kiln was built in 1893, a Danish development of the Dietzsch kiln, and eleven are now in use. The raw material is run through crushers and crackers into bins, from which they are mixed in proportions determined by analyses made frequently. Sturtevant crushing and grinding machinery is used. The mixture, weighed out in automatic scales, is put through mill-stones and is kneaded in pug-mill and brick machines. A small amount of natural cement is used to give consistency to the bricks. Chambers Brothers' brick and clay working machinery is in use. After drying in tunnel dryers the bricks

For information about Griffin Mills address Bradley Pulverizer Co., Boston

are elevated to the top of kilns. The fuel is fed in through stoke-holes on the floor below the top. The clinker cools as it passes down from the combustion chamber and is ready to handle when removed below. The clinker is ground in Smidth ball and tube-mills and the finished product is stored in bins. The capacity of the mills is 500 barrels a day. Recently a third plant, with a capacity of 1,600 barrels a day, has been constructed upon the latest designs. A comparison of the three plants gives an excellent view of the progress of the cement industry in this country. The quarry is about one-fourth mile from the plant, and the rock is handled in cars by locomotive to an elevator, raised to the storage floor and dumped in separate piles. Crushers on the floor below and rotary dryers prepare the rock for Smidth ball-mills. There are ample storage bins at each stopping point, and the machinery is so arranged that it can be run on either cement rock or limestone as desired. Automatic weighing machines weigh out the mixture from the Smidth ball-mills in proportions determined by analyses and drop it into Davidsen tube-mills, from which it is elevated and conveyed to bins over the rotary kilns, of which there are eight. Pulverized coal is used for fuel, Smidth & Co.'s tube-mills being used as pulverizers. The clinker falls from spouts at the lower ends of the kilns into cars placed to receive it, each car being provided with a perforated pipe, which can be attached by hose to water tap, the clinker being cooled by the spray of water thus supplied. From the clinker storage floor the material is dropped into Smidth ball-mills, thence to Davidsen tube-mills, and thence to the stock-house.

Four 300 horse-power boilers furnish steam for two 600 horse-power engines, driving the raw material and the finishing mills.



Grinds

5

Tons
per hour.

No Screens.

New Emery Mill for Limestone, Clay, etc. **Price, \$750.** Send for circular.

STURTEVANT MILL CO., 103 Clayton St., BOSTON, MASS.

The kilns are run by two engines, and variable speed countershafts are used. This description is condensed from articles by F. H. Lewis and Henry C. Meyer, Jr. See Note **B**, page 152.

CRESCENT CEMENT WORKS, Long Point, Hochelaga, county, Canada. These works, owned by Thos. M. Morgan, manufacture the Crescent and Diamond brands of cement. Further information regarding the works is not furnished.

CRESCENT WHITE LIME COMPANY, Fayetteville, Ark. See Note **A**, page 152.

CROWN CEMENT COMPANY, Allegheny City, Pa. The works of this company at Bellaire, Ohio, are not in operation at this time.

CROWN PORTLAND CEMENT COMPANY, Lansdowne, Md. See Note **A**, page 152.

CUMBERLAND AND POTOMAC CEMENT COMPANY, Cumberland, Md., is reported to have let the contract for its proposed new works at Pinto, to replace a plant recently burned, for \$40,000. See Note **A**, page 152.

CUMBERLAND HYDRAULIC CEMENT AND MANUFACTURING COMPANY, P. O. Box 264, Cumberland, Md.—These works were burned in July, 1900. New works are now nearly ready to supply the market with Cumberland natural hydraulic cement. Smidth ball-mills will be used in grinding natural cement clinker.

CUMBERLAND VALLEY CEMENT COMPANY, Washington, D. C. See Note **B**, page 152.

THE CUMMINGS CEMENT COMPANY is a Connecticut corporation with main office and works at Akron, N. Y. The capitalization of the company is \$300,000. The works were established for the manufacture of natural cement in 1854 by H. Cummings & Sons. The present company was incorporated in 1895, and two brands of Portland cement are now manufactured, in addition to the Obelisk brand of natural cement. The capacity of the works for natural cement is 2,000 barrels a day; for Storm King brand of Portland cement it is 500 barrels a day, and for Roman Rock Portland cement, 500 barrels a day. The Portland cements are made from natural rock selected and mixed in proper proportions.

Use Keystone Generators in Cement Plants.—Keystone Electric Co.

THE DEFIANCE HYDRAULIC CEMENT COMPANY, owned by Wilhelm & Gorman, has its office at Defiance, Ohio, and its works at a short distance from the city. Hydraulic cement has been manufactured at these works at intervals since 1846. Continuous vertical kilns are used, the clinker being crushed and ground on mill-stones. The cement has been used extensively in Ohio and in parts of Michigan and Indiana. The present capacity of the works is 100 barrels a day. Chemical analysis of the cement rock made by R. C. Kedzie, of the State Agricultural College at Lansing, Michigan, shows: Organic matter, bituminous (disappears on burning), 14 per cent.; silica, 42; carbonate of lime, 17.7; carbonate of magnesia, 12.2; alumina, 7.0; oxide of iron, 7.1.

THE DETROIT PORTLAND CEMENT COMPANY, Union Trust Building, Detroit, Mich., is constructing works for the manufacture of Portland cement, at Fenton, Mich, which will not be ready to turn out cement regularly before July, 1901. The works are designed by Lathbury & Spackman, and the wet process will



NORTHERN STEEL-CLAD MOTOR

THE BEST MOTOR

FOR

Cement— —Making

Dust and dirt-proof. A regular bull dog for tackling the hardest kind of work, but it never growls or snarls—just plugs right along with its job. Can be belted, geared or direct connected to any

old machine you want to run. We build the most compact, powerful and economical motor on the market, in sizes from 1 to 500 H. P. Also Generators for Lighting and Power from 1 K. W. to 1000 K. W.

COMPLETE EQUIPMENTS FOR POWER AND LIGHTING. GET OUR CATALOGUE AND ESTIMATES BEFORE BUYING.

NORTHERN ELECTRICAL MANUFACTURING COMPANY

Engineers and Manufacturers. MADISON, WIS., U. S. A.

be used. Smidth ball and tube-mills will be used in grinding slurry and Portland cement clinker, and also in pulverizing coal for the rotary kilns. Further details are withheld pending completion of the works.

THE DEXTER PORTLAND CEMENT COMPANY, Nazareth, Pa., is a Pennsylvania corporation, which has located a new plant with a capacity of 800 to 900 barrels per day at Nazareth, Pa., to manufacture the Dexter brand of Portland cement. The first cement was turned out in January, 1901. The materials used are the usual cement rock and limestone of the Lehigh district, which is put through the dry rotary kiln process and ground in Smidth ball and tube-mills. The Robins conveying machinery is used. F. L. Smidth & Co.'s Davidsen tube-mills are used to pulverize the coal used in the rotary kiln as fuel.

THE DIAMOND PORTLAND CEMENT COMPANY, Cleveland, Ohio, is an Ohio corporation with offices on Perkins avenue at the crossing of the C. & P. railroad, and works at Middle Branch, Ohio, for the manufacture of Diamond brand of Portland cement. The works were established in 1892. The materials used are limestone and clay, which are ground separately to an impalpable powder and mixed in correct proportions as determined by chemical analyses. The mixture is moulded into bricks, which are dried and burned in Dietzsch Etagen ovens. After selection the clinker from the ovens is crushed and ground to the desired fineness in Sturtevant mills and Smidth ball-mills. Analyses of the cement show as follows: Ignition loss, 1.32 per cent; alumina, 7.85; lime, 63.22; sulphuric anhydride, 1.11; phosphoric acid, trace; silica, 21.24; iron oxide, 4.14; magnesia, 0.28; alkalies, 0.68; titanic acid, trace.

DURYEE PORTLAND CEMENT COMPANY, Montezuma, N. Y.—The works were destroyed by fire and are not yet in operation again. The company has purchased about 500 acres of marl land in central New York, and expects to erect a large plant at Montezuma. This mill was the first one that used wet slurry in the rotary kiln in the manner now used so successfully in many of the works in Ohio, Indiana and Michigan. The use of the process was begun in 1891. See Note D, page 152.

THE EDISON PORTLAND CEMENT COMPANY, No. 615

Plasticon, a plastering cement. The Alabastine Co., Grand Rapids, Mich.

PLASTICON

HARD MORTAR PLASTER

A Plastering Cement for All Walls

Sets hard as a rock.

Works uniformly, reliably and easily.

Simple to mix—avoiding all liability of mistakes.

Gives a superior surface for decorating in any material.

Dries quickly, permitting a saving of over one-half the time required to do the same work in ordinary mortar.

Sets dense and solid, making strongest possible protection against fire, cold and heat.

Does not crack, expand or contract, and will never come loose and drop.

Plastering can be done with it the whole year, as it is not subject to freezing after having been applied for a few hours.

PLASTICON

Is best for the dealer because it works to the satisfaction of the plasterer and results to the satisfaction of the building owner; hence the dealer can handle it at a good profit.

MADE ONLY BY

THE ALABASTINE COMPANY

GRAND RAPIDS, MICH., U. S. A.

Girard Building, Philadelphia, Pa., is constructing works at Stewartsville, N. J., for the manufacture of Portland cement, with capacity of 4,000 barrels a day at first—parts of plant being built with a capacity of 10,000 barrels per day.

THE EGYPTIAN PORTLAND CEMENT COMPANY, incorporated in Michigan with a capitalization of \$1,050,000, has its main offices in Detroit and is constructing works at Fenton, Mich. They will be ready to supply the market with their brand in August, 1901. Further information is withheld pending completion of works.

THE ELK RAPIDS PORTLAND CEMENT COMPANY, Elk Rapids, Mich., has just completed works for the manufacture of Elk Rapids brand of cement, with a capacity of 600 barrels a day. The materials used are marl and clay, which are treated by the wet process. The Bonnot Company's machinery for manipulating raw materials and cement clinker is installed, with Griffin mills in addition and the Webster Manufacturing Company's system of elevating, conveying and power transmission machinery. Dodge Manufacturing Company's rope transmissions are also in use.

THE EMPIRE PORTLAND CEMENT COMPANY, Warners, N. Y.—The works are located on the Erie canal. The materials from which the cement is made are found on the opposite side of the canal, about a half-mile distant. A bed of marl eight to fifteen feet in thickness is found immediately below the surface, which is underlaid by a bed of clay, in which is a large amount of carbonate of lime. The cement is made from a mixture of material from these two beds, equal parts from each. Cement was first made by the present process early in 1890. The capacity of the works is 150,000 barrels a year. A clam-shell dredge is used to raise the materials from their beds. The cars in which they are deposited are hauled by a locomotive to the foot of the incline to the overhead bridge over the canal, whence they are hauled into the mill by cable. There being too much water in the mass for proper working, the clay is deposited in front of two revolving dryers, into which it is regularly discharged. The dried clay drops out below and is carried by an elevator and conveyor to buhrstone mills and ground. An elevator discharges it into weighing hoppers. The wet marl is dumped into edge-runner mills be-

Calcined Plaster

... OR ...

STUCCO

Manufactured by our new patented process, making a very strong plaster and guaranteeing an absolutely uniform product.

Capacity, 300 TONS PER DAY

Also, LAND PLASTER, manufactured from Gypsum Rock. Write for samples and price.

**STANDARD
PLASTER COMPANY**

BUFFALO, N. Y.

low the track level, the proper proportion of the dried clay is added and the two materials are thoroughly mixed. It is sometimes necessary to reduce the proportion of water in this mixture. A dryer is used to dry a part of the slurry, which is then used to stiffen the material next following. Each charge from the edge-runners is elevated to two vertical pug-mills. The slurry is still too moist for making bricks. A workman receives the discharge from the mill on wooden slats, which are stacked on cars run for 24 hours through drying tunnels, and elevated to the kiln doors. The slurry when dry is usually in lumps of proper size for dumping into the kiln. The empty cars of slats are lowered by another elevator and returned to the pug-mill. There are 18 dome-kilns, each 13 feet in diameter and 45 feet high, encased in sheet-iron. The charge is made up of alternate layers of slurry and coke, the charge is allowed to burn out, when air is drawn through the hot clinker by means of a fan, and the air thus heated is used to help the work of the furnaces supplying heat to the drying tunnels. The cooled clinker is carefully sorted, and underburnt material is reburned. The good clinker is loaded on barrows, elevated to the second floor and dumped into the crusher hopper. After passing through the crushers it is run through one of ten rock-emery mill-stones of the Sturtevant Mill Company. Smidth ball and tube-mills are also used for grinding. Two vacuum separators insure a very finely ground product. Two brands are manufactured, the first grade being called Empire, and the second Flint. Chemical analysis of raw materials and product shows as follows:

	Marl.	Clay.	Cement.
Silica	0.26%	40.48%	22.04%
Alumina.....	0.10	20.95	6.45
Iron Oxide			3.41
Carbonate of Lime.....	94.39	25.80	
Lime.....			60.92
Carbonate of Magnesia.....	0.38	0.99	
Magnesia.....			3.53
Loss on Ignition.....	4.64	8.50	
Sulphuric Anhydride			2.25

THE FORT SCOTT HYDRAULIC CEMENT COMPANY, Fort Scott, Kan., is a Missouri corporation of Kansas City, Mo., with works at Fort Scott, Kansas, having a capacity of 600 barrels in ten hours, making the four star brand of Fort Scott natural hydraulic cement. A chemical analysis of the cement rock used

as raw material shows: Silica, 17.26 per cent.; oxide of iron, 5.45; alumina, 2.05; calcium carbonate, 61.51; magnesium carbonate, 11.09; undetermined, 2.64. The usual calcination and gradual reduction process is used in preparing the cement for market.

FOWLER & PAY, Mankato, Minn., own works at Austin, Minn., with a capacity of 100 barrels a day of Austin natural hydraulic cement. The works first made cement in 1894, and the quantity sold has increased each year. Chemical analyses of the cement rock used as raw material show: Silica and alumina, 15.59 per cent.; iron, 2.09; carbonate of magnesia, 28.99; carbonate of lime, 49.20; sulphuric anhydride, 0.06; undetermined, 4.07. The rock is calcined in the usual manner and pulverized in rock-crushers, dry-pans and buhr-stones, with the usual screens. The product is marketed in Minnesota, Iowa, North and South Dakota, Kansas, Nebraska and Missouri.

THE GEORGIAN BAY PORTLAND CEMENT COMPANY, Ltd., Owen Sound, Ontario, Canada.—No information has been received concerning this company except that the Sturtevant Mill

IT GRINDS

THE SMIDTH-
BALLMILL



TWO LEADERS

for grinding and pulverizing cement rock and clinker, are Smidth Ballmills and Davidsen Patent Tubemills. Both are simple, durable and efficient, with maximum output and uniform product. We are always ready to offer suggestions, make plans, or submit estimates for any cement plant or equipment.

SUPPOSE WE SEND A CATALOG?

COPENHAGEN. F.L. Smidth & Co., Engineers,
Vestergade 29K.

66 MAIDEN LANE, N. Y.

LONDON.
9 Bridge St., S.W.

Company's machinery is used for **grinding** the limestone used, and that Smidth ball and tube-mills **are** used for grinding the Portland cement clinker. See Note **B**, page 152.

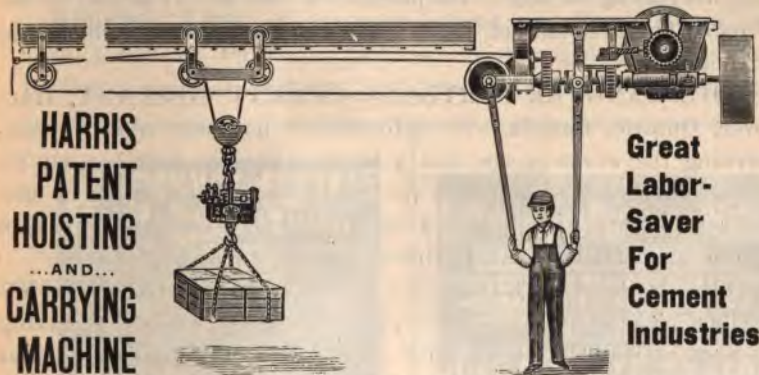
THE GERMAN-AMERICAN PORTLAND CEMENT WORKS, LaSalle, Illinois, are owned **largely** by German capitalists also interested in German Portland cement works. See Note **C**, page 152.

THE GLASGOW CEMENT WORKS has been known for some time as the James River Cement Works, and **is** incorporated under that name. Reference should be made to the **latter** for description of plant.

THE GLENS FALLS PORTLAND CEMENT COMPANY, Glens Falls, N. Y.—The works of the company **are** located on the Glens Falls Feeder Canal, where it is crossed by the **tracks** of the Delaware & Hudson Company railroad, thereby **affording** water and rail transportation for the shipment of their cement. These works during the past year have been entirely **rebuilt**, greatly enlarged, and remodeled so as to conform to the best cement engineering practice of the present day. Through the entire **plant** the construction has been of brick and iron. The **permanent** character of the buildings, with the numerous economies **that** have been introduced throughout the work, makes this plant **a model** one. The **raw** materials from which the cement is made **surround** the factory, and embrace a large tract **extending** on both sides of the Glen Falls Feeder, and on both sides of the Hudson river. These materials consist of limestone and **an** overlying clay. The limestone is found as usual in layers of **varying** thickness, differing slightly in their chemical analysis. But by **care** in the selection and combination of these layers, an extremely **uniform** product is **obtained** for the average, which does not vary more than one per cent. in the amount of carbonate of lime it contains. The clay is found in large deposits over the limestone, and is singularly favorable to cement making on account of its freedom from coarse sand and the uniform character of its constituents. The raw materials are treated by the dry process. The limestone and clay are **first** dried and partially reduced by crushers and rolls. They are then accurately weighed in the proper proportions in automatic scales. After being weighed, the materials are thoroughly mixed, then still further reduced to a fine powder by grinding mills, from **which** the

mixture is elevated to a large bin, and then in turn it is fed to the wet mixers, where it is properly tempered with water to allow it to be made into bricks. The bricks are then run into drying tunnels, and are heated by waste heat carried in a duct from the boiler, and driven by blowers through the tunnel system.

After being thoroughly dried, the bricks are elevated to the top floor of the kiln building, where they are fed into Schöfer kilns, and properly burnt. These Schöfer kilns are an improvement on the Dietzsch kiln, and are very economical in fuel. Like all the improved German kilns, while very simple and uniform in their working when properly controlled, many disastrous failures have taken place from attempting to operate them theoretically with inexperienced men. In the Glens Falls Portland Cement Works it was found necessary to employ head burners trained in the old works of Europe. From the kilns, the clinker is conveyed to the ball-mills, where the first reduction is made with steel balls. From these it passes to the tube-mills, where the final reduction is made with flint pebbles. The finely ground cement is now ready for storing, and is conveyed to the store-house, where it is deposited in separate bins, each holding from four hundred to twenty-five hundred barrels, where the cement is carefully sampled and then tested. Average analyses of the Iron Clad brand show, lime, 63.50 per cent.; silicic acid,



Requires no floor space, does perfect work, needs no skilled mechanic to operate, once placed always ready, built with the best material, has rawhide gears, paper friction, roller bearings, with forged iron and steel, makes it very durable and for quick, hard work it has no equal. Is automatic in holding or throwing out its load at any point; when hoisting or lowering will carry at the same time. Descriptive catalogue and prices furnished upon application. Address

C. S. HARRIS & CO., ROME, N. Y.

21.50 per cent.; clay and iron oxide, 10.50 per cent.; magnesia, 1.80 per cent.; alkalies, 0.40 per cent.; sulphuric acid, 1.50 per cent.; loss, 0.80 per cent.

THE GLOBE CEMENT COMPANY, Sellersburg, Ind., manufactures the Globe brand of Louisville natural hydraulic cement by the process described under Louisville Cement Company.

THE GOLDEN RULE CEMENT COMPANY, Sellersburg, Ind., is an Indiana corporation manufacturing the Arm and Hammer brand of Louisville natural hydraulic cement by the usual process of the district. See Louisville Cement Company for description. Cement was first made at these works August 8, 1898.

THE GOSHEN PORTLAND CEMENT COMPANY, Goshen, Ind., is constructing works a short distance from Elkhart, Ind., but has not replied to requests for information.

THE GRAYLING PORTLAND CEMENT COMPANY is reported as organized with Wm. M. Courtis, of Detroit, as consulting engineer, and C. A. Campbell, 407 North Linn street, West Bay, Mich., as an interested party.

THE GREAT NORTHERN PORTLAND CEMENT COMPANY, Detroit, Mich., is a New Jersey corporation with an authorized capitalization of \$5,000,000, which is constructing works at Baldwin, Mich., for the manufacture of Portland cement. It is proposed to build the plant in units of 1,000 barrels capacity per day, increasing the size of the plant from year to year as may be desired. The first unit of 1,000 barrels capacity is now under construction.

THE HANOVER PORTLAND CEMENT COMPANY, Hanover, Ontario, Canada.—No information has been received concerning the works except that a large additional building has recently been erected and that the Sturtevant Mill Company's machinery is used for grinding marl and Davidsen tube-mills in grinding Portland cement clinker. See Note B, page 152.

THE HECLA PORTLAND CEMENT AND COAL MINING COMPANY will soon be incorporated to build works for making cement at West Bay City, Mich., and will operate coal mines near the plant. The present address of those interested in the company is, U. R. Loranger, 505 Crapo Block, Bay City, Mich. The office

Parkhurst Combined Curb and Gutter is the best. See pages 77, 119, 151

of the incorporated company will be in Union Trust Building, Detroit, Mich.

THE HELDERBERG CEMENT COMPANY, Albany, N. Y., in its works at Howe's Cave, N. Y., uses the wet or semi-wet process in making Portland cement, although the raw material is the usual hard cement rock. The company also makes a brand of natural cement. The two plants at Howe's Cave have been under the same management for several years. The Bonnot Company's installation of cement-making machinery is in the Portland cement works, also the Bradley Pulverizer Company's Griffin mills and F. L. Smidth & Co.'s Davidsen tube-mills for pulverizing raw material and Portland cement clinker. The American Blower Company's draft system is in use, including a powdered coal burning outfit for ten rotary kilns. Further information is withheld. See Note D, page 152.

THE HERCULES CEMENT COMPANY, Catasauqua, Pa., has constructed works at Coplay, Pa., for the manufacture of Portland and natural hydraulic cements. Information as to raw materials, process, character of product, has been withheld.

THE HOOSIER CEMENT COMPANY, Sellersburg, Ind., manufactures Louisville natural hydraulic cement by the usual natural cement process, using vertical continuous kilns, buhrstone mills and screens. The works were put in operation in December, 1899, and have a capacity of 500 barrels a day.

HOUSTON BROS., Thirty-second street and Pennsylvania railroad, Pittsburg, Pa.—This firm reports that they are large stockholders in cement factories, and two brands, Rex Portland and

**WE CONVEY & ELEVATE
EVERYTHING.**

TACKS, SAND, ROCK, ORES,
RED HOT IRON, MOLTON
SLAG, COAL AND SALT.



**CONVEYORS
AND
ELEVATORS
MADE BY
C. O. BARTLETT & CO.
CLEVELAND, O.**

**SCAIFE SYSTEM FOR
Softening and Purifying Water**

FOR STEAM BOILERS AND OTHER PURPOSES

REMOVES SCALE FORMING INGREDIENTS
NEUTRALIZES ALL SULPHURIC ACID
BEFORE ENTERING THE BOILERS

SCAIFE WATER FILTERS

FOR MUNICIPALITIES, PUBLIC BUILDINGS, ETC.

WM. B. SCAIFE & SONS
ESTABLISHED 1802
PITTSBURGH PA.

Samson Portland, are marketed as their manufacture. They also market Flint Rock, Rosendale and Cumberland Valley brands of natural hydraulic cement, and Vulcanite brand of Portland cement. No information concerning materials, methods of manufacture and quality of product has been received, except concerning Vulcanite Portland cement, which see.

HOWARD HYDRAULIC CEMENT COMPANY, Cement, Ga.
See Note A, page 152.

THE ILLINOIS PORTLAND CEMENT COMPANY, Chicago, Ill. See Note A, page 152.

THE ILLINOIS STEEL COMPANY, Rookery Building, Chicago, Ill., have two plants for the manufacture of cement in connection with their blast furnaces, manufacturing both a slag or puzzolan cement, and a true Portland. Mr. Edward M. Hagar is manager of the cement department. The cement plant at the North Works of the Illinois Steel Company was started in 1895, and has a capacity of 500 barrels per day. The new cement plant at the South Chicago Works of the Steel Company was started in 1900, with a capacity of 1,500 barrels per day. It cost \$500,000. The first plant constructed was for the manufacture of a slag cement exclusively, known as the Steel brand, which is a product obtained by grinding together to exceeding fineness an intimate mixture of slag and properly prepared slaked lime. The manufacture of the cement commences with the use of properly selected ores and limestones in the blast furnaces. Slag of the proper composition is chilled as it comes from the furnace by a stream of cold water under high pressure. This breaks up and disintegrates the slag, and eliminates a large proportion of its sulphur, changing it chemically in such a way as to render it suitable for the manufacture of cement. This slag is subjected to chemical test before being fed into rotary dryers. After thorough drying, it receives its preliminary grinding in Griffin mills. It is then mixed with prepared lime and ground together in F. L. Smidth & Co.'s Davidsen tube-mills to a fineness so great that not over 4 per cent. is retained on a 40,000 mesh sieve. The product is then conveyed into bins, from which it is drawn and packed for the market. At the South Chicago plant are manufactured both the Steel brand of slag cement and the Universal brand, a true Port-

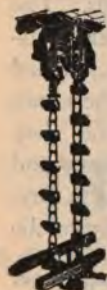
Write The Bonnot Co., Canton, O., when in need of any cement machinery

land cement under the definition of the United States Engineer Department. The process of making Universal Portland cement consists of grinding together slag of a certain composition with limestone in the right proportions, to a fineness of 95 per cent. through a 10,000 mesh sieve. This mixture is then burnt to a clinker at a high temperature, in rotary kilns. This clinker is then ground to the same fineness as before burning, and constitutes finished cement. In detail, the granulated slag of a slightly different composition than that used for Steel cement is dried in rotary dryers and ground in ball-mills, and then mixed by weighing machine in certain proportions with limestone which has already been crushed, dried and ground. This mixture of the slag and limestone is then ground together and intimately mixed in Davidsen tube-mills, from which it is conveyed to the burner building, and there fed into the rotary kilns, which are 60 feet long and 7 feet in diameter. The fuel used in these kilns is pulverized coal. The clinker is cooled in cooling tanks and carried by belt conveyor to the Smidth ball-mills and thence to Davidsen tube-mills, which finish the grinding. The Robins conveying belts and the Webster Manufacturing Company's elevating, conveying and power transmission machinery are in use. The cement is then carried to the stock-house and held in bins until ready to be shipped. The total output of both works is about 50,000 barrels a month, about equally divided between the two brands.

Following is an analysis of Universal Portland Cement by Robert W. Hunt & Co., of Chicago, made December 26, 1900:

Silica (SiO_2), 23.62 per cent.; Alumina (Al_2O_3), 8.21; Oxide of Iron (Fe_2O_3), 2.71; Lime (CaO), 61.92; Magnesia (MgO), 1.78; Sulphuric Anhydride (SO_3), 1.32; Sulphur as Sulphides, none; Loss on Ignition, 0.52.

HARRISON CONVEYOR



Elevating, Conveying and Power Transmission Machinery for handling material of all kinds, such as Cement, Ashes, Coal, Barrels, Boxes, Packages, etc. Made of Wrought Iron and Steel. Roller, Steel and Special Chains.

Howe Standard Scales
Howe Gas & Gasoline Engines
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Engineers & Machinists
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Consulting Engineer Grayling Cement Co.
Reports on Cement Properties,
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DETROIT, MICH.

CEMENT INLAID ART TILE

Especially adapted to hotels, banks, libraries, vestibules, porch floors and ornamental walks.

Hollow Concrete Building Blocks,
High-Grade Cement Work of all kinds.

THE AMERICAN ART TILE CO.
COLUMBUS, OHIO.

THE IMPERIAL CEMENT COMPANY, Ltd., of Owen Sound, Ont., is constructing works concerning which no information has yet been received, except that **Smidth ball and tube-mills** are used in grinding Portland cement clinker and **Davidson tube-mills** in grinding raw materials.

THE IMPERIAL PORTLAND CEMENT COMPANY, with offices at 1114 Real Estate Trust Building, Philadelphia, Pa., are constructing works at Nazareth, Pa., with a capacity of 1,000 barrels a day, for the production of Imperial brand Portland cement. The rock used is said to be naturally correct, so that no mixture is necessary, analyses showing, silica, 18.71 per cent.; alumina and oxide of iron, 6.30; carbonate of lime, 72.14; magnesia, 0.50. The rotary kiln process will be used.

THE INDIANA CEMENT COMPANY, Charlestown, Ind., manufactures Lion brand Louisville natural hydraulic cement by process similar to that described for the Louisville Cement Company.

THE INDIANA PORTLAND CEMENT COMPANY is a New Jersey corporation capitalized at \$5,000,000, with offices at Detroit, Mich., which proposes to build works at Milford, Kosciusko county, Indiana, for the manufacture of Portland cement from marl and clay, and at Milltown, Harrison county, Indiana, for its manufacture from limestone and clay. Large purchases of land at both places are reported. The headquarters will shortly be removed to Indianapolis.

THE IOLA PORTLAND CEMENT COMPANY is a Kansas corporation with works at Iola, Kan., for the manufacture of Portland cement. The company controls several hundred acres of land underlaid with limestone, having 95 per cent. of carbonate of lime, and shale having 75 per cent. of silica and alumina. It also owns a gas well which furnishes fuel for all purposes. The buildings are well designed for the fuel used and the power transmission employed. The rock is crushed in three crushers, burned in 21 rotary kilns and ground in 42 Griffin mills. There are chemical and physical laboratories, power-house, machine shop and store-room. There are six 300 horse-power gas engines and three of 150 horse-power, using 5,000,000 cubic feet of gas a day, the equivalent of about 250 tons of coal. These engines drive the

For Cement Machinery address Nordyke & Marmon Co., Indianapolis, Ind.

machinery of the mill and the electrical equipment. The latter includes a 75-k. w. 250-volt dynamo, furnishing light at night; 22½-k. w. 250-volt generator, furnishing power for the laboratory and light in the day time; a 15-volt 125-ampere sparking dynamo, furnishing sparks to the gas engines; two storage batteries and a spare dynamo giving reserve power to prevent interruption in case of accident. The Dodge Manufacturing Company has installed 35 rope drives in the works, with the accompanying friction clutches, shafting, floor stands, dust-tight bearings, pulleys and gearing. The American Blower Company's fans are in use. Water for daily supply is pumped to reservoir and stand-pipe, and there is a Keystone Electric Company's motor and pump at the river at a distance of a mile, for fire service. The mill cost \$1,000,000. Cement was first made in June, 1900.

IROQUOIS PORTLAND CEMENT COMPANY, Cleveland, Ohio, is a Delaware corporation with principal offices at Cleveland, and works at Caledonia, N. Y.

The lands owned by this company consist of about four hundred acres of marl and clay deposits, beginning one mile east from

KRUPP BALL MILLS

AND GRIT MILLS

THE BEST MACHINERY FOR GRINDING PORTLAND CEMENT
CLINKER AND RAW MATERIALS FOR MAKING SAME,
COAL, ORES, ETC. BUY THE BEST SO YOU
WILL NOT "HEAR THE CHIMES"
IN YOUR WORKS

THOMAS PROSSER & SON

**15 GOLD STREET
NEW YORK**

**OLD COLONY BUILDING
CHICAGO, ILL.**

Caledonia, N. Y., and extending along the tracks of the N. Y. C. & H. R. R. R. and the Lehigh Valley R. R. for a distance of about two miles.

The marl comprising this deposit has been thoroughly sampled and analyzed at all points, and consists of a fine white carbonate of lime, practically free from all impurities, being especially free from magnesia, which, on an average, amounts to only about three-tenths of one per cent. The deposit is so near the surface as to require little or no stripping, and has an average depth of eight feet.

The deposit of clay is free from pyrites, sand and grit, and contains the proper ratio of alumina to silica to insure a slow setting cement.

The clay and marl are conveyed to the works by a trolley road, both materials being here stored until thoroughly air dried. From the storage bins, the materials are taken by a bucket conveyor to the drying kilns. The dried materials, after proper proportioning, are mixed and ground dry in Smidth tube-mills, and then stored in bins ready for burning. The burning is effected by powdered coal in three rotary kilns, built and installed by the Bonnot Company, of Canton. The clinker, after cooling in a pit below the kilns, is crushed in ball-mills and ground fine in Smidth tube-mills, being carried thence to the stock-house for proper aging.

The mill being located on a considerable hill, most of the transfers above mentioned are effected by gravity.

The power plant consists of three 200 horse-power boilers, two 250 horse-power engines, tandem compound, directly connected to two 200 k.-w. alternating current generators, by which power is distributed to all parts of the plant where it is to be applied. Alternating motors are used, for the most part, directly connected. These motors are all enclosed in dust-proof cases.

All the buildings are entirely fire-proof, being constructed of steel frames, and brick curtain walls, with slate roofs. The works are furnished with separate buildings for machine shop and laboratory, each of which is fully equipped for the purpose for which it was designed.

Average analyses of the marl, clay and cement are as follows:

See indorsement of Griffin Mills by Iola Portland Cement Co.

	Marl.	Clay.	Cement.
Lime	53.5%	0.8%	64.1%
Silica	0.4	62.5	23.0
Iron Oxide	0.2	7.5	3.4
Magnesia	0.3	1.8	0.7
Sulphur SO ₃	1.7	0.4	0.4

THE JAMES RIVER CEMENT WORKS is a Virginia corporation with works for the manufacture of James River natural hydraulic cement at Locher, Rockbridge county, Virginia. This cement has been manufactured since 1848, when the works were started by C. H. Locher to make cement for the locks and dams of the James river and Kanawha canal. The quarries are located at Locher P. O., about one mile west of Glasgow, Va., on the Chesapeake & Ohio railroad and the James river. The mines and kilns are on the opposite side of the river from the railroad. The cement has been ground at various times at Balcony Falls, two miles east, by water-power, at Lynchburg and at Holcombe's Rock. In 1896 the present steam mill was built, and the cement clinker is now conveyed across the river on a cableway. Power is generated by a 100 horse-power boiler and Corliss engine.

The continuous vertical kiln is used with coal as fuel. The clinker is drawn from the bottom of the kiln, crushed in ordinary pot crushers, ground in French buhr-stones, the fine material running through separators and being conveyed thence to the stock-room. Chemical analyses of rock and cement made some years ago show:

	Rock.	Cement.
Carbonic Acid	30.40%	
Potash	0.12	
Silica	34.22	49.53%
Alumina and Oxide of Iron	7.80	11.29
Lime	17.38	25.15
Magnesia	9.51	13.77
Undetermined	0.57	0.26

Other analyses differ somewhat from these. The cement is used in engineering works in Washington, D. C., for railroad work, canals, dams, tunnels, reservoirs in Virginia and the adjoining States.

HEAVY BROOMS **SPECIAL BRUSHES OF ALL KINDS**
FOR CEMENT MANUFACTURERS

JOSEPH LAY & CO., RIDGEVILLE, INDIANA

THE KANSAS CITY AND FORT SCOTT CEMENT COMPANY is the corporate name under which cement is manufactured by the C. A. Brockett Cement Company, of Kansas City, Mo. The works are located at Fort Scott, Kan., and manufacture the double star brand of Fort Scott natural hydraulic cement. The deposit of cement rock was discovered in 1867. The ordinary vertical kilns and mills for grinding natural cement clinker are used. The cement is used in Kansas and the adjoining States in large quantities.

THE KENTUCKY AND INDIANA CEMENT COMPANY, of Jeffersonville, Ind., with mills at Watson, Ind., on the B. & O. S. W. Ry., is an Indiana corporation with a capitalization of \$65,000, which manufactures the Eagle brand of Louisville natural hydraulic cement. The Western Cement Company, of Louisville, Ky., is the general sales agent. The capacity of the works is 1,500 barrels daily.

THE KINDERHOOK PORTLAND CEMENT COMPANY, Indianapolis, Ind., is reported to have been incorporated for the manufacture of brick, cement and tiling. See Note A, page 152.

THE KNICKERBOCKER CEMENT COMPANY, Poughkeepsie, N. Y.—No information regarding this company has been received except that the S. Howes Company's packers are in use. It is reported that the raw materials used are blast furnace slag and lime. See Note B, page 152.

THE WILLIAM KRAUSE & SONS CEMENT COMPANY, 1621-1623 North Fifth street, Philadelphia, Pa., has its distributing warehouse at 2119-2127 American street, and has located its works at Martin's Creek, Pa. (Application was made in March, 1901, to change the name of the company to the Martin's Creek Portland Cement Company.) The materials used are the cement rock and limestone of the Lehigh region, the cement rock being obtained from quarries on the company's property adjacent to the mills, and the limestone from their quarry about a mile distant on the Bangor & Portland railroad. A chemical analysis of the completed cement shows silica, 22.24 per cent; alumina, 7.17 per cent.; ferric oxide, 4.05 per cent.; lime, 64.13 per cent.; magnesia, 2.01 per cent. The stone is brought from the quarries in cars and dumped on the floor of the stone-house, where the two kinds are

Use Keystone Motors in Cement Plants.—Keystone Electric Co., Erie, Pa.

mixed in proper proportions as shown by chemical analyses, and dumped into a crusher, from which it is elevated to a storage bin, wheeled to an elevator, and discharged into a dryer, which uses the gases from the cement kilns, an exhaust fan maintaining the proper draft for the kilns. From the dryer the material is elevated and conveyed to storage bins over the ball-mills. The fine material then goes to storage tanks in the kiln building. Coal is used for fuel in the kilns, being dried, crushed and then pulverized in a tube-mill. From the storage tanks it is forced into the kiln by air-blast, the ground stone entering the other end of the kiln by conveyor. The kilns and connected conveyors are variable in feed, and operated by electric motors. The burned clinker falls into a clinker cooling pit and is thence elevated and conveyed to the cement ball and grit-mills, the finished product being conveyed to the storage bins in the stock-house, which has a capacity of 35,000 barrels. Conveyors carry the cement for packing to a central point, where it is elevated to a bin for distribution to S. Howes Company's bag and barrel packers. The Webster Manufacturing Company's elevating, conveying and power transmission machinery is in use. There is a cooper-shop in the stock department. The power is supplied by three 250 horse-power boilers and a 600 horse-power Corliss engine. There is a 150 horse-power engine as auxiliary, which drives the dynamo when the large engine is not in operation. Besides lighting, the dynamo furnishes power for driving kilns, blowers, the stone-house and stock-house. There are also air compressors for the quarry and high-pressure air-blast. The buildings are substantial brick structures, with timber roofs. The stock-house walls are litholite. The capacity of the works is now 500 barrels a day, and they have been constructed so that the capacity can be doubled at comparatively small expense.

THE LAKEFIELD PORTLAND CEMENT COMPANY, Ltd., Owen Sound, Ont., is reported to have been incorporated to construct a large plant at Lakefield, near Petersboro, Ont., Can. See Note A, page 152. C. O. Bartlett & Co. are erecting one of their four compartment dryers for drying coal.

.... PERFECTED STANDARD STEEL CRUSHING ROLLS

ORE BREAKERS, PULVERIZING MACHINES, for Cement Clinker, Etc.,
Ore Feeders, Dry Kilns and Plans for Crushing and Pulverizing Mills.

S. R. KROM, 113-115 Plymouth St., Jersey City, New Jersey

THE LAWRENCE CEMENT COMPANY operates factories making Rosendale natural **hydraulic** cement, at Eddyville, on the Rondout Creek, Hickory Bush, and Binnewater, on the Wallkill Valley railroad, near Kingston, N. Y. Cement has been made, practically, after the process now used, since 1832, improvements being made from time to time in details and in machinery. At Hickory Bush are located quarries and kilns, the product being run by tramway to Eddyville, where it is ground, packed and shipped. At Binnewater are quarries, kilns and mills, making a plant complete in itself. The material used is the waterlime of the lower Helderberg group of the upper Silurian formation. There are many layers of similar rock, two being used successfully in making cement. The so-called light and dark rocks are usually mixed to make the best quality of cement. The quarries being in very rough and hilly country, it is possible to locate the kilns below the outlet of the quarry, so that the rock can be dumped directly into them. The quarries usually become mines very shortly on account of the heavy dip of the strata. The kilns are continuous, being fed with alternate layers of rock and thin layers of anthracite pea-coal, and yielding about 100 barrels of clinker a day each, when over-burned and under-burned clinker has been sorted out. The clinker is dropped into crackers and passes to mill-stones running over separator screens between operations until fine enough to drop through. The side-hill location enables most of the movements to be by gravity.

THE LAWRENCE CEMENT COMPANY OF PENNSYLVANIA has a large Portland cement plant at Siegfried, Pa., on the Central railroad of New Jersey. The original plant was one of the first erected in this country. The material used is the cement rock and limestone of the Lehigh region. The cement rock underlies the property of the company, and is mined, thus saving the expense of stripping. The limestone is quarried at a point about four miles south of the plant. The cement rock is loaded into cars at the mines, hauled to the opening of the galleries and run by gravity or locomotive to crushers, from which it passes to pulverizers just below, and is reduced to coarse grit. After passing through dryers it is elevated and conveyed to the hopper-shaped bins. The limestone is similarly treated and stored in adjoining bins. Analyses

Plasticon, a plastering cement. The Alabastine Co., Grand Rapids, Mich.

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are here made and the contents of the bins are combined in proper proportions, being dropped into tunnels underneath and elevated and conveyed to automatic scales. The mixture goes to ball-mills and thence to tube-mills and thence to large bins with a capacity for 48 hours' running of each kiln. Powdered coal is used for fuel in calcination. It is automatically weighed and registered, and then passes through a rotary dryer and a 20-foot Smidth coal-grinding tube-mill, then being elevated to bins in front of kilns and fed to them by air blast. The raw material enters the kiln through water-jacketed chutes. The clinker is conveyed to storage bins with capacity of 20,000 barrels, where it is cooled by air blast from pipes in the tunnel underneath, the arrangement of bottoms being similar to that of the other storage bins. Smidth ball and tube-mills finish the cement, which is stored in a stock-house of 72 bins with a total capacity of 125,000 barrels. Between the ball and tube-mills there is an opportunity to divert the clinker to an automatic weighing and mixing apparatus, when it is desired to add natural cement to produce a second-grade Portland or an improved natural hydraulic cement. The conveyors from this point are arranged in twin lines, so that the mill can be engaged on cement of two qualities at the same time.

The cement rock from the mine may be run directly to vertical continuous kilns for the manufacture of natural hydraulic cement. The clinker from these kilns runs through a Mosser crusher and thence through one of the sets of ball and tube-mills in the raw material department, which is arranged for this purpose.

Steel and masonry construction is used throughout, except the wooden storage bins for raw material and for finished cement. The power plant includes one 1,200 horse-power and one 175 horse-power engine, a 400 horse-power air-compressor for mine power, a 75-kilowatt generator for electric light and power for cooper-shop, packing room and machine shops, which are quite complete. A 180-k. w. 220-volt belted generator of the Keystone Electric Company has also been installed. There are six 250 horse-power boilers. The Webster Manufacturing Company's elevating and conveying machinery is in use. The plant was designed and built by Lathbury & Spackman.

See F. L. Smidth & Co.'s Advertisement on Page 187.

THE LAWRENCEVILLE CEMENT COMPANY, Binnewater (Town of Rosendale), N. Y., maker of Beach's Rosendale cement, is a New York corporation, having its sales office at 26 Cortlandt street, New York City, its works at Binnewater, in the town of Rosendale, Ulster county, New York. This is one of the oldest and largest of the companies manufacturing genuine Rosendale cement. The present plant, built a few years since to replace the old plant at Lawrenceville, which had become somewhat out of date, is very compact and so arranged as to turn out cement with a minimum amount of labor at a very low cost. The position of the strata of cement rock in the quarries necessitates working only one gallery and the almost level strata allow the stone to be taken out very rapidly.

The operations of manufacture are the same as those in general use throughout the Rosendale district. The burning is done with anthracite coal in upright continuous kilns. Direct hoists carry the burned rock from the kiln shed to the cracker room, where it is reduced in pot crackers for the mills. The grinding machinery consists of 12 sets of 4-foot mill-stones of Esopus grit, quarried in the immediate vicinity, supplemented by a double system of screens. The capacity of the works is 2,500 barrels daily.

The company makes its own barrels and sacks. A special feature of this company's equipment is its facilities for shipment; the tracks of the West Shore railroad run into its store-house and the company's private cable railroad connects with its dock for tide-water deliveries by its large fleet of steamers and barges.

Power is generated in six horizontal tubular boilers, supplying steam for the main, compressor, hoisting and dynamo engines, which are respectively of 2,100, 250 and 25 horse-power.

Air drills are in use in the quarries and hoisting engines in the quarry and on the company's cable railway.

THE LEHIGH PORTLAND CEMENT COMPANY, Allentown, Pa., is a Pennsylvania corporation organized in October,

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ELECTRIC TRANSMISSION

OF POWER

D'OLIER ENGINEERING CO., Philadelphia

MECHANICAL AND ELECTRICAL
ENGINEERS

1897. The company owns two works, **situated** in the heart of the cement regions. Mill A is located at **Ormrod**, Pa., a few miles from Coplay, on the Ironton railroad, **a branch** of the Lehigh Valley railroad, and has a capacity of 1,800 barrels daily. Mill B is located at West Coplay, Pa., about **two miles** from the Ormrod plant, and also on the Ironton railroad. **This works** has a capacity of 2,200 barrels daily, total capacity **for the** two mills being 4,000 barrels daily. The works are most **modern** in construction, the machinery adopted for manufacturing of the **best** that can be obtained, such as Griffin mills, Webster elevators **and** conveyors, Howes packers, etc. All engines are cross-compound-condensing, and the boilers are fitted up with mechanical **stokers**, making the plant most economical, systematic and practical. **The** company owns some 600 acres of land underlaid with cement and lime **rock**, the two combined giving them the necessary material for **making** a high-grade Portland cement. The company has **store-houses** sufficiently large for carrying 500,000 barrels of cement **in** stock, which enables it to run all through the winter months. **This** company enjoys a large demand for its product throughout the United States and abroad. During the past two years the **government** has been a large user of the "Lehigh" brand, and **the** company now has a large number of contracts on hand which it is filling for the government.

LOUISVILLE CEMENT COMPANY, of No. 331 West Main street, Louisville, Ky., has two plants for the manufacture of natural hydraulic cement, one located at Speeds, Indiana, and the other at Louisville, Ky.

The cement rock used is a similar argillaceous limestone to that found in New York and Pennsylvania. Analysis shows an average composition about as follows: Silica, 15 per cent.; alumina and iron oxide, 6 per cent.; calcium carbonate, 61 per cent.; calcium sulphate, 5 per cent.; magnesium carbonate, 10 per cent.; loss on ignition, alkalis, etc., 3 per cent. It is quarried or mined according to the amount of other rock and soil found upon the stratum of cement rock. At Speeds the quarry is about 1½ miles from the works and the face is 15 feet deep. Steam drills and high explosives are used to loosen and break up the rock, which is loaded into skips placed by a locomotive jib-crane and loaded on cars, which are hauled by a small locomotive to the

For Electric Light and Power—See Northern Electric Mfg. Co., page 181

breaker at the beginning of the mill process. The breaker is provided with screens for separating the rock into three sizes, which are burned in separate kilns, thus saving fuel and increasing the uniformity in the burned clinker. The rock is dropped into cars hauled by cable up an inclined plane over the top of the kilns, and is dumped directly into them. The coal pockets are located under a trestle, from which the railroad cars are dumped, and they in turn dump into small cars below, which are drawn by cable up an inclined plane and dump into bins. It is drawn from the bins into coaling cars equipped with swivel spouts for spreading the coal uniformly.

At the bottom of the kilns the clinker is drawn by means of inclined planes into cars, hauled up an inclined plane and dumped into chutes leading to the crushers. The material is thus handled entirely by machinery from the time it is loaded on the skips in the quarry. From the crushers the clinker goes to the crackers and mill-stones, passing over separators after each reduction to remove the fine material, which is conveyed to the packers, where it is weighed and packed into bags automatically, through the Cook Duplex Automatic weighers, the packers and bag-holders having some novel and advantageous features.

The power plant includes 750 horse-power boilers, a 300 horse-power and a 600 horse-power Corliss engine, besides the locomotive and crane mentioned.

At Louisville, Ky. (Falls mill), the quarry is located in the bed of the Ohio river, and can only be worked during low stage of water in the summer season. The character of the rock and the process of manufacture is practically identical with that which obtains at the Speed mill, located at Speeds, Ind.

Lathbury & Spackman

ENGINEERS AND CHEMISTS

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USED IN THE MANUFACTURE OF PORTLAND CEMENT AND THE
MAKING OF EXPERIMENTAL BURNINGS.

INSPECTION, ANALYSES AND TESTS OF CEMENT, CONCRETE, PAVING BRICK, ASPHALT AND
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Speeds Star and J. Hulme Star brands of Louisville natural hydraulic cement are manufactured, also Horse-Shoe and S*S brands slow-setting Louisville natural hydraulic cement.

THE LUPTON PORTLAND CEMENT COMPANY, Lupton, Mich., is reported to have been incorporated in New Jersey in January, 1901, for the purpose of erecting a plant at Lupton, Mich., with a capacity of 1,200 barrels and costing about \$400,000. See Note A, page 152.

THE MANKATO CEMENT WORKS, Mankato, Minn., manufacture natural hydraulic cement, the capacity of the works being 1,200 barrels a day. The cement is largely used by railroads, cities, the United States government and others in Minnesota, Wisconsin, Iowa, Montana, Nebraska, Colorado. Two brands are marketed, Mankato and U. S. G. Clifford Richardson reports the analyses of the various strata in the quarry:

Stratum.	1	2	3	4	5
Silica, SiO_2	12.14	10.10	16.80	8.90	11.80
Soluble Iron, Fe_2O_3	1.58	1.14	trace	1.02	trace
Soluble Alumina, Al_2O_3	.80	1.18	4.20	1.50	1.20
Insoluble Iron, Fe_2O_3	.26	.20	trace	trace	trace
Insoluble Alumina, Al_2O_3	3.82	1.60	4.56	1.80	2.26
Soluble Lime, CaO	22.66	25.96	22.20	24.85	24.64
Insoluble Lime, CaO	.00	.00	.00	.00	.00
Soluble Magnesia, MgO	16.41	13.70	11.57	15.60	16.00
Insoluble Magnesia, MgO	.43	1.21	.42	2.89	.61
Sulphuric Acid, SO_3	.13	.26	.22	.18	.22
Potash, K_2O	2.02	1.74	2.83	1.15	1.84
Soda, Na_2O	1.50	1.76	1.92	.38	.75
Loss on Ignition, CO_2	39.07	41.29	35.90	41.80	40.85
	100.62	100.14	100.62	100.07	100.17

MANLIUS LIME, PLASTER AND CEMENT COMPANY, Manlius, New York, is reported as making natural hydraulic cement as a part of its business. No information has been received. See Note A, page 152.

MARQUETTE PORTLAND CEMENT COMPANY, LaSalle, Illinois. See Note B, page 152. No information has been received concerning this company, except that the works are located in Deer Park Glen. The Webster Manufacturing Company's elevating, conveying and power transmission machinery and Dodge Manufacturing Company's rope transmissions have been installed.

Analyses of the limestone and clay used as raw materials are given in the U. S. Geol. Survey Reports, as follows:

The Standard Plaster Co., Buffalo, N.Y., makes Calcined Plaster or Stucco

	Limestone.	Clay.
Calcium Carbonate.....	88.16	
Magnesium Carbonate.....	1.78	
Magnesia.....		2.57
Silica.....	8.20	54.30
Iron Oxide and Alumina.....	1.30	
Alumina.....		19.33
Iron.....		5.57
Lime.....		3.29
Sulphur.....		2.36

THE MARYLAND CEMENT COMPANY, Baltimore, Md., constructed at Sparrow's Point, Md., the second plant established in this country for the manufacture of cement from blast furnace slag. Cuban iron ores and oyster-shells are the materials used in the blast furnaces, and most of the resulting slag is suitable for making cement, when properly treated. The slag to be used in making cement is run from the furnace into a trough with a large stream of cold water, the resulting thin porous flakes being retained in a car as the water drains away. The remaining water is removed in a Ruggles-Coles dryer, through which the material is passed, and then elevated to the second floor. Here the proper amount of slaked lime is added and the mixture is deposited in charges of fixed size in closed pebble-mills, where it is ground for a fixed period of time. Owing to the difference in specific gravity of the materials, it is not considered possible to use continuous mills. When the grinding is completed the finished product is discharged into a conveyor in the basement and elevated to the packing department, where it is put into barrels by Howes packers. Four brands of pozzuolana cement are made, Penn, Toltec, Patapsco and Rhinoceros. A chemical analyses of the cement shows silica, 27.15 per cent.; alumina, 10.80; lime, 51.57; magnesia, 2.70; sulphur, 1.38; oxide of iron, 0.90; combined water

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Chemical analyses of waters, minerals, ores and metals; cement testing; investigation of cement properties and materials.

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3.50; undetermined, 2.00; specific gravity, 3.10. See Note D, page 152.

THE MICHIGAN ALKALI COMPANY, Wyandotte, Mich., in its process of making caustic soda, uses much limestone and has a waste product amounting to more than 100 tons a day. In looking for a method of disposing of this refuse, the use of it for making Portland cement was suggested. The limestone formerly used contained too much magnesia to make good cement, and when this was discovered the limestone was changed and the present supply, obtained from Bellevue, Mich., contains 96 per cent. calcium carbonate, 1 per cent. magnesium carbonate and 2 per cent. silica. Clay is found on the grounds of the works at Wyandotte, which are located on the bank of the Detroit river. It has some small pebbles in it which are utilized to supply a deficiency of silica in the clay. It is hauled in cars to the clay storage building, where it is broken up in a combined conveyor and disintegrator, whence it is elevated to a rotary dryer. It is then pulverized and elevated to storage bins in the second floor. The waste from the caustic soda plant, practically precipitated chalk with about 40 per cent. of water, is brought on a traveling crane to the second floor of the cement plant, where the proper proportion of clay is added and the mixture run into a long pug-mill, where more water is added. It drops thence into tanks provided with agitators, which thoroughly mix the ingredients before discharge into a tube-mill for grinding. Tanks below the floor, also provided with agitators, receive the ground slurry and give opportunity for correction of the mixture. Thence the material is pumped to steel tanks in the second floor, provided with agitators, and can be pumped directly into the rotary kilns or to a stand-pipe, from which it flows into the kilns. The kilns are 60 feet long and 6 feet in diameter, with water-jacketed inlet pipes and lined with aluminous fire-brick. The clinker discharged at the lower end drops into a hopper-shaped concrete pit, which discharges into an elevator, by which it is carried to a cooling bin having a succession of metal floors, each with one opening. Arms revolving about a central shaft push the clinker around so that it drops successively from floor to floor, a supply of air aiding the cooling process. American Blower Company's exhauster draws air through the cooler and furnishes blast for coal feed to kilns, coal

Parkhurst Combined Curb and Gutter is in use in leading cities.

pulverized in F. L. Smidth & Co.'s Davidsen tube-mills being the fuel used. This clinker is then elevated and conveyed to Smidth ball-mills and tube-mills in succession, and thence to the stock-house, which is conveniently designed for storage and for packing. The process is practically automatic from beginning to end. The boiler-room contains three 350 horse-power water-tube boilers, and the engine-room a 600 horse-power engine. The works were designed by Lathbury & Spackman. The Detroit river and the Lake Shore & Michigan Southern and Michigan Central railways give the best of shipping facilities.

Detailed analyses of the limestone obtained from Bellevue, of Bellevue clay, which is also used, and of the completed cement, show as follows:

	Bellevue Limestone.	Bellevue Clay.	Wyandotte Portland Cement.
Silica.....	2.50%	68.10%	23.20%
Oxides of Iron	1.20	21.00	2.40
Oxide of Alumina			8.00
Carbonate of Lime.....	94.80	0.75	
Lime			62.10
Magnesia	1.50	0.80	2.00
Sulphate of Lime			1.50
Combined Water.....		9.35	
Alkalies and Moisture.....			0.80

Large quantities of Wyandotte Portland cement have been used in public buildings and in public work, in foundations of machinery and in the construction of several of the new cement plants in the Michigan district, 50,000 barrels having been used in public work in Chicago, 8,500 barrels in Detroit public work. Cement was first made in the works September 1, 1899. F. B. Holmes & Co., Hammond Building, Detroit, are the general sales agents.

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THE MICHIGAN PORTLAND CEMENT COMPANY, Coldwater, Mich., is a Michigan corporation, with factories at Coldwater and Quincy, Mich. Two brands are now manufactured. The Wolverine brand has been on the market for over two years. That it gives satisfaction is shown by an increase of over 60 per cent. in the sales of 1900 over that of 1899, the total sales for the two years being 275,903 barrels. The capacity of the works producing this brand is now 1,500 barrels a day. This brand is used throughout the States of Indiana, Michigan, Ohio, largely in Illinois, Iowa and Minnesota, and sales are made in most of the States from Texas to Wisconsin and Idaho to West Virginia, including also Cuba and Canada. The capacity of the works making the Eclipse brand is also 1,500 barrels a day. The marl used is obtained by dredging. The wet process of manufacture is followed, the clay or shale being ground in dry pans, the clay and marl being mixed in pug-mills, ground in tube-mills, burned in rotary kilns and the clinker ground in Griffin mills on the same general plan followed by the Bronson Portland Cement Works, and given in the description of their works. Bonnot Co.'s machinery has been installed and American Blower Company's fans, also one of their heaters for warming and drying marl pile in winter. Dodge Manufacturing Company's full transmission plant has been installed at both plants, that at Coldwater including two 750 horse-power, one 200 horse-power, and two 50 horse-power rope transmissions, with quills, clutches, cut-off couplings, line-shafting, etc. The Quincy plant has the same with several more rope transmissions. Chemical analyses of the materials and product show as follows:

	Clay.	Marl.	Cement.
Loss on Ignition.....	7.75 to 8.50%		1.02%
Organic Matter		1.0 to 7.0%	
Silica.....	58.75 to 60.50		21.22*
Titanium Oxide.....	0.75 to 0.85		
Ferric Oxide.....	7.95 to 8.45		3.83
Aluminum Oxide.....	18.83 to 19.40		7.51
Silicates, including Ferric Oxide, Aluminum Oxide and Silica		1.5 to 10.0	
Calcium Oxide.....	0.95 to 1.25	83.0 to 98.0	63.75
Magnesium Oxide.....	1.20 to 1.45	0.85 to 1.25	0.82
Sulphur Trioxide.....	0.57 to 0.65		1.58

*Including Titanium.

The proportions used are 3 to 3.4 parts by weight of marl to 1 part of clay. This cement has been used on the Chicago drainage

"Bonnot" cement machinery is used in the leading American factories.

canal, in bridge piers, etc., and sidewalk and curb and gutter in Chicago and elsewhere, as well as in foundation of buildings and concrete arches.

THOMAS MILLEN & SONS, Wayland, N. Y., began the manufacture of Portland cement at Wayland, N. Y., in 1892, having removed from South Bend, Indiana. Marl and clay are the materials used and dome kilns are used for burning. See Note B, page 152. It is reported that New York capitalists have recently purchased the works and will enlarge them.

THE MILWAUKEE CEMENT COMPANY, No. 7, Plankinton Building, Milwaukee, Wis., is a Wisconsin corporation with works about one mile north of the city limits. The company was incorporated in 1875, and began the manufacture of cement the following year. The first mill was entirely rebuilt in 1893. In 1888 mill No. 2 was built and has a daily capacity of 2,600 barrels. The works as a whole can turn out 3,800 barrels a day. The rock is quarried on the company's property hauled to the incline by steam locomotive and the top of the Campbell kilns by cable. The feature of the kilns is the grating at the bottom and the uniform distribution of draft. The calcined rock from the bottom of the kilns is hauled up an incline to the crusher in the mill building. From the crusher it enters the Berthelet separator, which consists of screens for separating the fine dust, which goes by conveyor to the packers; the fine tailings, which drop into the finishing buhr-stone mill and go thence by elevator to the screens above, to repeat the process; and the coarse tailings, which drop into a cracker stone and are carried thence to the elevator from the



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crusher to repeat the process. The **finished** product is run through packers into bags, sacks or barrels **as desired**.

THE MONOLITH PORTLAND CEMENT COMPANY, Ltd., Battle Creek, Mich., is constructing **works for the manufacture of** Portland cement at Bristol, Ind., which will be completed early in 1902.

NATIONAL CEMENT COMPANY, 15 Second National Bank Building, Pittsburg, Pa.—No **information** regarding this company has been received, except that the secretary **and** manager are also officers in the Castalia Portland Cement **Company** of Pittsburg. See Note **A**, page 152.

NATIONAL PORTLAND CEMENT COMPANY, Ltd., Toronto, Ont., is reported as formed to **develop** cement properties in Canada. See Notes **A** and **B**, page 152.

THE NAZARETH CEMENT COMPANY, Nazareth, Pa.—The Nazareth Cement Company is a Pennsylvania corporation with works at Nazareth, Pa., the **product** being placed on the market by the Charles Warner Company, of Wilmington, Del., Philadelphia, Pa., and 66 Maiden Lane, New York. The quarry from which the raw stone is obtained contains **layers** of stone of uniform chemical composition, and continuous analyses aid in making a mixture which will produce a **uniform** grade of cement. The rock is conveyed by a cable way about a thousand feet to the floor of the raw material storage building, where the cement and lime are weighed out in proper proportions and **dumped** into crushers and thence dropped into the dryers. The location of the works on a side hill allows these movements to be by gravity. The stone from the dryers is elevated slightly and conveyed to bins over Smidth ball-mills, whence it is elevated **and** conveyed to a like number of Smidth tube-mills. Thence the material is elevated to bins over the rotary kilns, of which there are seven. A **check chemical analysis** is made **before** burning. The coal for the kilns is **crushed outside** the coal mill building and elevated into the coal dryer and again elevated and conveyed to hopper over the pulverizer, again elevated to the separator and the coal dust conveyed and elevated to the 40-ton storage bin or directly to the kilns. The clinker from the kilns is dropped into coolers. When cool it is conveyed into Smidth ball-mills located on the floor be-

Ask for prices—Nordyke & Marmon Co., Indianapolis—Cement Machinery

low, thence conveyed and elevated to bins over pulverizers to tube-mills. From the tube-mills the finished product is elevated and conveyed to the stock-house, 250 x 150 feet in size, dropping from the conveyor through chutes as desired into the storage bins. Webster Manufacturing Company's conveying and elevating machinery is in use. After seasoning a proper length of time, the cement is drawn off through Howes packers into packages for the market.

The grinding departments are driven by an 800 horse-power engine. The kilns and coal-feeding machinery are driven by a 40 horse-power engine. The works are located on the Bangor & Portland division of the D. L. & W. railroad. Their capacity is about 1,400 barrels a day.

Chemical analysis of the finished product shows lime, 61.23 per cent.; silica, 19.06; alumina, 7.47; iron, 2.29; magnesia, 2.83; potash and soda, 1.41; sulphuric acid, 1.34; loss on ignition, 4.52.

NEW ALBANY CEMENT COMPANY, New Albany, Ind., has works at Haussdale for the manufacture of Louisville natural hydraulic cement by the usual process of the district.

THE NEWARK AND ROSENDALE LIME AND CEMENT COMPANY has its directors' office at 821 Prudential Building, Newark, N. J., and its sales office at 39 Cortlandt street, New York. The mills of the company, located at Whiteport, Ulster county, New York, manufacture Newark-Rosendale brand of natural hydraulic cement from the rock and by the process in use in that district. The shipping wharf of the works is at Eddyville, N. Y., on Rondout Creek. This brand of cement has been manufactured since 1848.

THE NEWARK LIME AND CEMENT MANUFACTURING COMPANY is a New Jersey corporation, with office in Newark, N. J., and works for the manufacture of Rosendale natural hydraulic cement at Rosendale, N. Y. The natural cement rock of the Rosendale region is the material used, and the methods of

INFORMATION FOR EVERYBODY

If you want to know anything about Cement,
Cement work or Cement machinery we will
furnish the information, if possible, on request.

MUNICIPAL ENGINEERING CO.

burning and grinding are practically **the same** as when the works were first established in 1837. See **description** of other Rosendale plants.

THE NEWAYGO PORTLAND CEMENT COMPANY, of Newaygo, Mich., have completed their plant and will be in full operation about May 1, 1901. The plant is all steel and brick construction, and has a capacity of 1,000 barrels per day. Their marl and clay deposits, aggregating over 1,000 acres, are of unusual purity and uniformity. All raw material is received in storage bins under the receiving track of a trestle. The marl is fed from the bins upon separators, and thence pumped by compressed air into large tanks. From these tanks the chemist takes his samples for analysis, to determine the proper proportion of clay to be added. The marl then flows by gravity into measuring tanks. The clay is first analyzed and then brought from storage by conveyors into disintegrating machines, to chop it up fine, and thence into a large Cummert dryer. From the dryer it is elevated into two buhr-mills, where it is ground fine, and thence into a large mixing pug, into which the marl also flows by gravity. The slurry is then pumped into three tanks, where the chemist takes his second samples. If the mixture is not exactly right, the percentage of discrepancy is determined at this point, and either pure clay or pure marl is added. The slurry then runs into the automatic feeders over the tube-mills, in which latter the material is ground the second time. From there the slurry is fed automatically into Bonnot rotaries whence, after it has been burned into clinker, it is discharged into McCaslin conveyors, which conduct it through the cooling tower into the Griffin mills. Flowing from these by gravity into screw conveyors, the finished cement is conveyed to the warehouse, and from there into the packing house, where it is drawn off through packers into packages for the market.

All of the machinery is of the most modern type and of unusually substantial build, and much of it was made after special designs. All power is furnished by the Muskegon river by means of eight huge water-wheels under a 15-foot head, and is electrically distributed throughout the plant. The machinery has been individualized as much as possible, and shafting has been almost en-

Many Cement Manufacturers use Griffin Mills.

tirely eliminated. Under such circumstances, perfect and uniform grinding, mixing and burning are insured.

The Newaygo Portland Cement Company have been making cement from their raw materials in small experimental kilns, etc., for the last 18 months, and have shown that they can produce a most excellent product.

THE NEW ENGLAND PORTLAND CEMENT COMPANY, of Stamford, Conn., is making extensive alteration and is not now in working order, but expects to be ready some time in 1901. Lime rock from the Berkshire hills and silica from Long Island, with a flux added, are the materials to be used. Griffin mills for grinding are to be used.

The product will be a perfectly white hydraulic cement, and will probably be marketed as White and Pure brand. The information received is not sufficient to determine whether this brand should be classed as pozzuolana under the definitions adopted.

NEW JERSEY PORTLAND CEMENT COMPANY, Perth Amboy, N. J.—The Climax brand of Portland cement manufactured by this company is made by mixing granulated blast furnace slag and slaked lime without subsequent calcination, substantially as described for other similar plants. See Note D, page 152.

The brand is classed as pozzuolana without authority from the company, which has read the above description and has not pronounced it incorrect.

H. L. & W. C. NEWMAN, Akron, N. Y., is a partnership manufacturing Akron natural hydraulic cement for the Union Akron Cement Company of Buffalo, to which reference may be made for further details.

THE NEW YORK AND ROSENDALE CEMENT COMPANY, of No. 280 Broadway, New York, manufactures one brand of Rosendale natural hydraulic cement known as the "Brooklyn Bridge" brand, at its works at Wilbur and at Rosendale, Ulster county, N. Y. The justly celebrated Rosendale cement rock was discovered at Rosendale about the year 1823, and this

Up-to-Date**Information**

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Municipal Engineering Company

company's works are located where the first cement was made. The dip of the strata is not so great as in some of the cement rock mines, and the cars are run easily to the mouth of the mine and thence over the top of the kilns. Some of the large kilns, elliptical in cross section, have a capacity of 250 barrels a day each. The clinker is drawn in cars up an incline to the crushers, thence it enters the separator system and the grinding mills. The works are located on the Delaware and Hudson canal and the Wallkill Valley railroad.

THE NEW YORK CEMENT COMPANY, Rosendale, New York, is incorporated under the laws of the State of New York, with its principal office or place of business at Rosendale, Ulster county, New York, and sales office at No. 29 Broadway, New York City, N. Y. The mines and manufacturing plant are situated at Lefever Falls, Township of Rosendale, Ulster county, New York, on the line of the Delaware and Hudson canal, with a present capacity of over 2,000 barrels per day. The property of this company consists in part of four hundred acres of very pure hydraulic limestone and a substantial modern plant in operation. The utmost care is exercised in the selection of the natural rock and its manufacture, and all shipments are fully tested for tensile strength, setting qualities, fineness, uniformity and weight before leaving the mills. It has been in general use for over forty years on the most important works ever attempted in this country, and has always met with the approval of the engineers and architects in charge of construction. As a Rosendale hydraulic cement its reputation for excellence is established.

THE NORTHAMPTON PORTLAND CEMENT COMPANY, 26 Broadway, New York, is constructing works at Stockertown, Pa., for the manufacture of Portland cement from the usual materials of the Lehigh region. The Webster Manufacturing Company's elevating, conveying and power transmission machinery is being installed. Further information is withheld at present.

THE F. O. NORTON CEMENT COMPANY, 92 Broadway, New York, has plants at Binnewater and at High Falls, N. Y., for the manufacture of Norton Rosendale Brand of natural hydraulic cement. The usual process of mining, burning in continuous up-

The Keystone Electrical Transmission is Best for Cement Machinery.

right kilns and grinding in buhr-stone mills is used. See Note B, page 152.

OHIO VALLEY CEMENT COMPANY, Cementville, Ind. See Note B, page 152.

THE OMEGA PORTLAND CEMENT COMPANY, Jonesville, Mich., is a Michigan corporation with office at Jonesville, Mich., and works at Omega Station, near Mosherville, Mich., where Omega brand Portland cement is manufactured. Marl and clay are the materials used, tube-mills being used to grind the raw material, rotary kilns for burning and Smidth ball and tube-mills for grinding the clinker. F. L. Smidth & Co.'s Davidson tube-mills are also used for pulverizing the coal used as fuel in the kilns. As prepared for market, the cement shows upon chemical analysis, silica, 22.24 per cent.; alumina, 7.26; iron oxide, 2.54; lime, 64.96; magnesia, 2.26; sulphuric acid, anhydride, 0.41; water and carbon dioxide, 0.33.

THE OWEN SOUND PORTLAND CEMENT COMPANY, Ltd., Shallow Lake, Ontario.—Capacity of the works, 180,000 barrels per year. The cement is made from marl and clay found in Shallow Lake, the deposit covering about 500 acres. The raw materials are mixed into a slurry and burned in Batchelor and rotary kilns, the clinker being ground in ball and tube-mills. The cement has been in use for more than ten years in the erection of tanks and power houses, in canal, railroad and street foundation work, sidewalks, etc. It is also being used largely in government work, where only cements of the highest standard are permitted to be used.

THE PEERLESS PORTLAND CEMENT COMPANY has passed into new hands and the works at Union City, Mich., are being improved and enlarged. The Bonnot Company's machinery for the wet process, Bradley Pulverizer Company's Griffin Mills, the American Blower Company's discharge fans, one of them for drying briquettes, and the Webster Manufacturing Company's elevating, conveying and power transmission machinery are being in-

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stalled, also the Dodge Manufacturing Company's rope transmissions, with accessories. The works **have** manufactured Portland cement for several years, and the new **company** will shortly be ready to supply the market in larger quantities. Information regarding the works is withheld until the improvements are completed.

PEMBINA PORTLAND CEMENT COMPANY, Grand Forks, N. D.—This company has completed **works** at Milton, on the Tongue river, in Cavalier county, North Dakota, for the manufacture of Portland and natural hydraulic **cements**. The dry process is used. Lathbury & Spackman **designed** the works. The Webster Manufacturing Company's **elevating**, conveying and power transmission machinery is installed. Further information concerning materials, process and product has been withheld. See Note **D**, page 152.

THE PENINSULAR PORTLAND CEMENT COMPANY, Jackson, Mich., is constructing works at Woodstock, Mich., for the manufacture of cement. The Bonnot cement machinery and the Bradley Pulverizer Company's Griffin mills **are** being installed. See Note **B**, page 152. The name of the **railroad** station, on the Cincinnati & Northern railway, has been changed to Cement City.

THE PENNSYLVANIA CEMENT COMPANY has been organized by the same persons who control the Lawrenceville Cement Company and is constructing works for the **manufacture** of Portland cement at Bath, Northampton county, Pennsylvania. The general sales office of the company is at 26 Cortlandt street, New York City.

THE PHOENIX CEMENT COMPANY, Nazareth, Pa., is a Pennsylvania corporation. The products of the **works** are the Phoenix and Clover Leaf brands of Portland cement, for which the capacity is 800 barrels a day, and the IXL Rosendale brand of natural hydraulic cement, for which the capacity is 500 barrels a day. The **works** are capable of turning out cheaper grades of Portland cement, also. The Phoenix brand of cement is made of a careful mixture of natural rock to give the proper proportions for a high-grade Portland cement. The supply of material is apparently inexhaustible, one drill having been driven 286 feet through the rock, analyses of which taken each 15 feet of length of drill hole show a remarkable uniformity in constitution.

Plasticon, a plastering cement. The Alabastine Co., Grand Rapids, Mich.

The proportion of Silica varies from.....	8.42 to 15.55
Iron and Alumina from.....	4.92 to 9.20
Carbonate of Lime from.....	72.19 to 84.12
Magnesia from.....	0. to 3.08

Samples taken from the different parts of the quarry and surrounding property show similar results, the variations being between somewhat wider limits. Perhaps two feet of soil overlies the rock. The close approximation of a large portion of the rock to the composition required for high-grade Portland cement makes the labor and trouble of mixing different kinds of rock a minimum, thus saving considerable expense in manufacture.

Steam drills are used in drilling holes for blasting. The rock thus broken up is loaded in cars running on tracks distributed conveniently about the quarry and centering at the foot of an inclined plane. The cars are hoisted by a hoisting engine into the stone house (60x93 feet), where there is storage capacity for inclement weather. A crusher with a capacity of 25 to 40 tons per hour, and requiring 30 horse-power to operate it, receives the rock and drops it on the dryer floor. A dryer 4 feet in diameter and 35 feet long is used, in which otherwise waste heat is utilized. The stone is run through the raw material end of the milling department (40x60 feet), where there are two Smidth ball-mills, one Gates and one Smidth tube-mill, the ball-mills being fitted with automatic feeders. The tube-mills are lined with silax. There is a full complement of elevating and conveying machinery for taking the material from mill to mill and then to the kiln room (60x100 feet) in a straight and continuous process. The kiln room has a storage capacity for 24 hours running of kilns. There are four rotary kilns 60 feet long by 6 feet in diameter, each supplied with a 42-inch stack 50 feet high, lined with fire-brick. The kilns are fitted with variable speed counter shafting. In one end of the kiln room is storage for pulverized coal. Two sets of blowers are also located here. The coal used for fuel runs through a coal disintegrator and a tube-mill, whence it is elevated and carried by a screw conveyor to the storage bins. The furnace of the

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dryer is outside of the building. The mill is 38x48 feet. The clinker is dropped from the kiln into the cooler, through which a pressure blower forces air, thus heating it on the way to the combustion chamber of the kiln. Water supplied to the clinker is converted into steam, cooling the clinker and increasing the combustion. The clinker is thus disintegrated somewhat, with a saving of labor in handling. It is then elevated to the clinker end of the milling department, 60x60 feet, which is supplied with three Smidth and one Gates ball-mill, three Gates and one Smidth tube-mill, so arranged that either of the mills can run on Portland cement or in separate batteries or on two kinds of cement at the same time. The stock-house is a stone building 60x160 feet divided into bins with conveyors for distributing the cement as desired. There are two sets of conveyors and elevators, so that two kinds of cement can be handled at the same time. The capacity of the storage bins is 20,000 barrels. The bins discharge into automatic packers beneath. A second stock-house arranged to handle a single kind of cement is 80x280 feet and has a capacity of 60,000 barrels. There is a line of railroad track on each side of the stock-house.

The natural cement department consists of four vertical kilns 16 feet in diameter and 31 feet high, lined with fire-brick. The cement rock is carried in the cars to the top of the kilns on an inclined plane by the same hoisting engine used in the Portland cement department, and dumped into the kilns without handling. The coal is elevated and conveyed along the other side of the kilns, deposited on the floor and shoveled into the kilns in required proportions. Belt conveyors carry the clinker from the bottom of the kilns to the crusher, whence it goes to the ball and tube-mills and the stock-house. The mills are arranged to make straight natural cement or any desired mixture of Portland and natural cement.

There is a machine shop (76x32 feet), a blacksmith shop, a physical laboratory for testing cement and a cooper shop (90x32 feet) conveniently located near the packing department. The coal storage is extensive and notably convenient. The water supply is partly from an artesian well and partly from the town water supply, with a storage dam under construction. The office building contains the main office, reception room, superintendent's room, chemical laboratory and directors' room.



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The engine room, 110x30 feet, and the boiler house, 74x48 feet, contain 2,200 horse-power of **water-tube** boilers, a 250 horse-power safety boiler and three **100** horse-power horizontal tubular boilers and their appurtenances; also a 35 horse-power Corliss engine supplying power for the **raw material** end of the mill, a 450 horse-power engine for the **clinker** milling department, the fuel mill engine and the engine **operating** the kilns; also the electric light plant, consisting of an **automatic** cut-off engine and 15-k. w. generator, 125 volts, running eight **enclosed** arc lights and 150 incandescent lights. All the power being in one room reduces the cost for attendance to a minimum. In the machine shop is an automatic engine to run the machine shop, cooper shop and packing room of one stock-house.

THE PORTLAND CEMENT COMPANY OF UTAH, Limited, Salt Lake City, Utah, is an English corporation manufacturing Red Diamond brand of Portland cement. The materials used are two grades of argillaceous limestone, which are mixed by the dry process, using crushers, rolls and rotary pulverizers on the raw material, powdered coal for fuel in rotary kilns, and rotary pulverizers and Davidsen tube-mills for finishing cement. A Griffin mill is used for grinding coal. Electric transmission of power is used, there being separate motors for **main** shaft, kilns, coal-grinding apparatus and coal-drying apparatus. The works were designed by Lathbury & Spackman. Chemical analysis of the rock used shows carbonate of lime, silica, alumina and oxide of iron. Cement was first made in the works in 1896 and the present process was installed in October, 1898. The cement is used in water works, pavements, sidewalks, sewers, buildings, railroad structures, mines, government fortifications, etc., in Montana, Idaho, Wyoming, Utah, Nevada, Colorado and California. In 1897, 15,000 barrels were sold and the sales have increased each year to 75,000 barrels in 1900.

POTOMAC CEMENT COMPANY, Antietam, Md. See Note A, page 152.

THE PYRAMID PORTLAND CEMENT COMPANY, No. 65 Moffat Block, Detroit, Mich., is constructing works at Spring Arbor, Mich., for the manufacture of Portland cement. The works will be ready to supply cement in 1902 and further information will not be available until that time.

Electric Motors for Cement Makers See North'n Elec. Mfg. Co., page 181

THE READING CEMENT COMPANY, Reading, Pa., is a New Jersey corporation with works near Evansville, Pa., for the manufacture of Reading Portland cement and Improved Rosendale natural hydraulic cement. The usual cement rock and limestone of Lehigh region is used and the machinery includes the latest designs of Smidth mills and kilns, the first cement being turned out in September, 1900.

RIDGEMONT CEMENT & MANUFACTURING COMPANY, Ridgemont, Va.—Works idle.

ROCKLAND CEMENT COMPANY, Jones' Point, N. Y. See Note A, page 152. American Blower Company's fan is used for circulating air through dryer.

ROUND TOP HYDRAULIC CEMENT COMPANY, Hancock and Round Top, Md. See Note B, page 152.

ST. LAWRENCE PORTLAND CEMENT COMPANY, 2664 Notre Dame street, Montreal, P. Q., Canada. See Canadian Portland Cement Company.

THE SANDUSKY PORTLAND CEMENT COMPANY, Sandusky, Ohio, is an Ohio corporation. The first plant of the company was constructed at Bay Bridge, Sandusky, using marl and clay as materials. The wet process with rotary kilns and Griffin mills for making them into cement has been developed. It has a capacity of 600 barrels. Webster Manufacturing Company's elevating and power transmission machinery is in use. The American Blower Company's fan removes dust from the mills. The company now has a second plant ready for operation at Syracuse, Indiana, using similar materials and process as the result of the expensive experiments conducted at the first plant. Powdered coal is used for fuel. The new works have six kilns, giving a capacity of 1,000 barrels a day. A 750 horse-power rope drive, with accessories, has been installed by the Dodge Manufacturing Company.

Any information on **Cement or**
Cement Machinery

will be furnished on request by
the publishers of this book—

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Further information is withheld by the company. See Note B, Page 152.

SILVER CREEK CEMENT COMPANY, Louisville, Ky., has works for manufacture of Louisville natural hydraulic cement at Cementville, Ind. See Note B, page 152.

HIRAM SNYDER, 229 Broadway, New York., has works at Rosendale, New York, for the manufacture of Rosendale natural hydraulic cement by the usual process.

THE SOUTHERN CEMENT COMPANY, North Birmingham, Ala., has recently completed a plant for the manufacture of cement from blast furnace slag (pozzuolana). See Note B, page 152. An American Blower Company's fan is used for circulating air through the dryer.

THE STANDARD CEMENT COMPANY has works at Charlestown, Ind., for the manufacture of Louisville natural hydraulic cement according to the usual process. See Note B, page 152.

THE STANDARD PORTLAND CEMENT COMPANY, Hammond Building, Detroit, Mich., is a Michigan corporation capitalized at \$1,000,000, which is constructing works at Hamburg Junction to have a capacity of 1,000 to 2,000 barrels of Portland cement a day. The works are not yet completed and in operation, but will be ready to supply the Standard brand of Portland cement to the market in a short time.

THE STANDARD SILICA CEMENT COMPANY is a New York corporation with capital of \$100,000, offices at No. 66 Maiden Lane, New York City, and works at Long Island City, Borough of Queens, New York. Silica Portland cement is made by a process which is intended by the inventor, Mr. F. L. Smidth, to be the perfected economical method of using Portland cement. The process consists in grinding artificial Portland cement with some inert material, such as sand or limestone, to a greater fineness than the original Portland cement. The Davidsen tube-mill is used. The mill is a hollow steel cylinder 4 feet in diameter and 16 feet long, half filled with flint pebbles, set horizontally and revolved by a gear and pinion at one end. The sand and cement are mixed and fed into the revolving cylinder by a screw conveyor through the trunnion at one end. The ground cement is delivered at the other end at the periphery. The mill operates continuously and will grind about five barrels an hour of a mixture of one part

Crushing Machinery—Earle C. Bacon, Havemeyer Bldg., New York City.

cement and one part sand, so that 96 per cent. of the resultant Silica Portland cement will pass through a No. 200 sieve. The best brands of the cement are made of equal parts of such cement as the Glens Falls Portland Cement Company's Iron Clad brand of Portland cement and Rockaway Beach sand. All the cement passes the No. 200 sieve after the grinding, the 4 per cent. remainder on the sieve being all hard sand. The cement has been used in many buildings in the city of New York for foundations, floors, fireproofing, in concrete foundation for asphalt walks, in such hydraulic work as the pool in Central Park, the retaining walls and subways of the Harlem river speedway, and the testing canal at Cornell University, in addition to the use in the Dock Department.

THE TEXAS PORTLAND CEMENT COMPANY, Dallas, Texas, manufactures the Live Oak brand of Portland cement. The capitalization is \$20,000. The capacity of the works is 100 barrels a day, but is being increased to 300 barrels. Cement was first made in December, 1899. The Bonnot Company's wet process machinery is used. The machinery used includes rotary kilns 72

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inches in diameter and 60 feet long, crusher, dryer, dry pans, pug-mills, wet ball and tube-mills, storage tanks with agitators, ball-mills and tube-mills for clinker grinding. A 300 horse-power engine, a 350 horse-power engine, 4 tubular boilers each 72 inches by 16 feet, furnish power. The analyses of the materials used and the cement show as follows:

	Limestone.	Clay.	Cement.
CaCO_3	1.42%	2.05%	
CaO			62.35%
Al_2O_3	0.23	22.75	8.35
Fe_2O_3	2.05	4.10	4.25
SiO_2	6.10	60.25	22.50
SO_3	trace	trace	
Ignition Loss.....		8.73	
Sulphur.....			1.75
Alkalies.....			trace

The proportion of raw materials used is $5\frac{1}{2}$ to one.

The cement has been used in street paving and sidewalks in Fort Worth and in foundations and fireproofing of buildings in Dallas, Fort Worth, etc., and in railroad work on T. & P. Ry.

THE THREE RIVERS CEMENT COMPANY, Three Rivers, Mich., is reported to have been incorporated to construct a plant on Pleasant Lake, about three miles from Three Rivers. See Note A, page 152.

TWENTIETH CENTURY PORTLAND CEMENT COMPANY, Fenton, Mich. See Note A, page 152.

THE UNION AKRON CEMENT COMPANY, office No. 141 Erie street, Buffalo, N. Y., is the sales agent for the Akron star brand natural hydraulic cement, manufactured by H. L. & W. C. Newman and the Akron Cement Works, at Akron, N. Y. The capacity of the works together is 2,000 barrels a day. Cement has been manufactured in these works since 1840 and has been used in many public works, by many railroads and in the construction of many bridges and buildings in Massachusetts, Connecticut, Maryland, New York, Pennsylvania, Ohio, Indiana, Illinois, Iowa, Missouri, Arkansas, and other States, to the extent of about 300,000 barrels a year at present time. The ordinary vertical kilns, buhrstones and pebble-mill are used in the process of manufacture.

THE UNION CEMENT AND LIME COMPANY, 421 Main street, Louisville, Ky., has works for the manufacture of Louisville natural hydraulic cement by the usual process, at Cement-

Coal Tar and Asphalt Products—Warren Bros. Co., 143 Federal St., Boston

ville and Sellersburg, Ind., and on the falls of the Ohio at Louisville, Ky. Cement was first made by the company in 1866. In 1900 the sales of the two brands made by the company amounted to 913,000 barrels.

THE UNITED STATES CEMENT COMPANY, Sellersburg, Ind., manufactures Louisville natural hydraulic cement by the usual process.

THE UNITED STATES PORTLAND CEMENT COMPANY is reported as a Delaware corporation with an authorized capital of \$12,500,000, and Sheldon H. Bassett, of Chicago, as the agent. See Note A, page 152.

THE UTICA CEMENT MANUFACTURING COMPANY, and the UTICA HYDRAULIC CEMENT COMPANY, Utica, Ill., are now under the same ownership and management, with Meacham & Wright, of Chicago, Ill., as sales agents. The processes used heretofore are the same as in other natural hydraulic cement plants, the rock being mined and burned in continuous vertical kilns and ground in buhr-stone mills. A new mill is under construction. The crusher building, 30 by 54 feet, will contain the crushers; the mill building, 54 by 62 feet and 24 feet high, will contain two Smidth ball and two Davidsen tube-mills of the largest size for grinding natural cement clinker, heretofore in use exclusively in Portland cement mills. The Sturtevant mills are used for crushing and grinding also. The boiler room will contain three 200 horsepower boilers, and the engine room a 575 horse-power Corliss engine. Air compressor and electric light plant for quarries and mill buildings are also provided. The warehouse is 70 by 200 feet and contains 32 bins with a storage capacity of 80,000 barrels. The weighing and loading is done automatically and by electrical machinery. Full equipment of Dodge Manufacturing Company's shafting, clutches, etc., is provided.

THE VIRGINIA PORTLAND CEMENT COMPANY, 81 Fulton street, New York, is a New Jersey corporation, with works

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at Craigsville, Va., on the Chesapeake & Ohio railroad. The capitalization of the company is \$1,000,000. Its property consists of about 1,200 acres, and the cement plant is located on a flat area of about 25 acres at the railroad. The materials used are limestone and clay, taken from open quarries. Analyses of the raw materials and the finished products show as follows:

	Limestone.	Clay.	Cement.
Lime.....	54.30%	5.94%	63.14%
Silica.....		53.63	21.20
Alumina.....		24.47	7.90
Magnesia.....	0.66	1.79	2.40
Volatile Matter.....	43.63	10.03	
Insoluble.....	1.46		2.82
Sulphuric Acid.....			1.37

The limestone is crushed at the quarry and stored under a track leading from the quarry. From storage it is fed into an elevator which discharges into a dryer, whence it is elevated and conveyed to bins over ball-mills in the raw material mill. The shale is similarly treated and runs through a roll crusher, and thence through Sturtevant rock emery mills. Stone and clay are elevated to bins over an automatic weighing machine, the clay passing first through sampling bins, where it remains long enough to be tested. The proper proportion being weighed out on the scales the mixture is conveyed to grit mills and thence passes by a conveyor and elevator to a large steel tank back of the kilns. Rotary kilns are used, each driven by a 10 horse-power motor. Pulverized coal is used for fuel, prepared in a coal mill with a dryer, a crusher and a tube-mill. From the kilns the clinker is dumped on the clinker pit floor, from which it is elevated and conveyed to the finishing mill and run through ball and tube-mills and thence elevated and conveyed to the stock-houses and distributed to the storage bins. Conveyors carry the cement to the packing department as desired and deposit it in the distributing bins, from which it is drawn through Howes packers into bags and barrels. The Webster Manufacturing Company's elevating, conveying and power transmission machinery is used. There is a cooperage department and a fully equipped machine shop. Nearly all of the buildings are of with slate roofs. The power consists of a 725 horse-power engine, driving the machinery in both raw material and finishing mills and the coal mill.

For Cement Testing Machinery address Fairbanks Co., New York.

A shaft in an extension of the power-house is run by the large engine, or by a 250 horse-power engine, and furnishes power for running the stone, kiln and stock-houses and the electric light plant, also an air compressor for the coal plant. An independent air compressor for the quarry drills is located in the main power-house. Steam pump for water supply is located in the boiler room. There are well-equipped testing and chemical laboratories. The company has also constructed houses for operatives and a general store. The capacity of the plant is in process of increase from 800 to 1,600 barrels a day.

THE VENTNOR STONE AND BRICK COMPANY, Atlantic City, N. J., is reported to manufacture silica Portland cement, using Davidsen tube-mills for grinding. See Note B, page 152.

THE VULCANITE PORTLAND CEMENT COMPANY is a New Jersey corporation with offices in the Vulcanite Building, 1712 Market street, Philadelphia, Pa., and works at Vulcanite, N. J., the post-office being Phillipsburg, N. J.

There are two independent plants in the works, one established in 1895, and the other but recently put in operation. The materials used are the usual Pennsylvania cement rock and limestone, quarried in the immediate vicinity. The cement rock is conveyed to the works by cable tramways and the limestone is brought in by rail. The mixture is made by weight from the stock of raw stone, sufficient stock being kept on hand to permit the necessary analyses. The mixture runs through two crushers and over a plate screen between them. Thence it is carried through the dryers and

CEMENT MANUFACTURERS

When considering the issue of a prospectus, advertising booklet, or other matter requiring first-class illustrations, and plates of tests, analysis, testimonials, etc., write to us for prices and samples of our work.

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H. C. BAUER ENGRAVING CO., Indianapolis, Ind.

elevated to Griffin mills, thence to **the rotary kilns**, of which there are five in the old mill and six in **the new**. From the kilns the clinker is elevated to the top of **cooling tanks** with an artificial draft. The cooled clinker runs through **crackers** and Griffin mills from which it runs to the stock-house. **Smidth tube-mills** are also used in grinding Portland cement **clinker**. The size of the plant is indicated by the statement that the **stock-house** of the new plant is 80x590 feet and will store 70,000 **barrels** of cement. The capacity of the entire plant is 2,000 barrels a **day**. The power plant includes 500 horse-power Corliss engines, **each** driving independently a raw material or a finishing mill. **There** is a small auxiliary engine in the boiler house for **the coal handling machinery**, also an air compressor, an electric **lighting** plant and pumps. Pulverized coal is used for fuel in the rotary kilns. The Robins conveying belts are in use.

THE WABASH PORTLAND CEMENT COMPANY, 912 Union Trust Building, Detroit, Mich., is **an** Indiana corporation, with works at Stroh, Ind., on the Wabash **railroad**, about midway between Detroit and Chicago, for the **manufacture** of Turkey brand of Portland cement. The materials used **are** comparatively dry and unusually uniform marl, and a clay well adapted for cement manufacture. The plant was **designed** by Lathbury & Spackman. The wet process is used and four rotary kilns are used, with a daily capacity of about 500 barrels a day. **Smidth ball and tube-mills** are used in grinding raw material and cement clinker. A David-sen tube-mill is used to pulverize **the coal** used for fuel, which is fed to the kiln by blast created by **an American Blower Company's** fan. The Webster Manufacturing Company's conveying and power transmission machinery is installed. The **works** have been in operation **since** August, 1900, and plans are in preparation for an increase in the capacity of the works to about 1,000 barrels a day. Analysis of the cement shows, silica, 21.35 per cent; insoluble silica (clay), 0.43; alumina, 7.31; iron oxide, 2.65; lime, 62.35; magnesia, 2.88; sulphuric anhydride, 1.78; carbonic anhydride, 0.23; water, 0.55; potash, soda and loss, 0.47.

THE WAYLAND PORTLAND CEMENT COMPANY, Rochester, N. Y., has works at Wayland and Portway (Perkinsville), New York, for the manufacture of Portland cement. No infor-

The Standard Plaster Co., Buffalo, N.Y., makes Calcined Plaster or Stucco

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MUNICIPAL ENGINEERING CO.

mation has been received except that an American Blower Company's fan and Sturtevant crushing and grinding mills has been installed. See Note B, page 152.

THE WELLSTON PORTLAND CEMENT COMPANY, Detroit, Mich., capitalized at \$100,000, is constructing works at Wellston, Ohio, which will be ready for operation about June 1, 1901.

THE WESTERN PORTLAND CEMENT COMPANY, Yankton, S. D., established works in 1890 about four miles west of Yankton, S. D., for the manufacture of Portland cement from chalk and the plastic clay forming the subsoil of much of South Dakota, which overlies the chalk, with a thin layer of waste material between. A modification of the English process is used. The works are located on a hillside below the quarries and clay beds, and the raw materials are run down to the mixing platform, where the ingredients are weighed out in the proper proportions and dropped through chutes into crushers. Thence the mixture passes through beaters, where it is thoroughly worked into a wet slurry and passed out through a wire screen, from which it passes into dosage tanks, where it is kept moving by revolving arms. The slurry is elevated to a second set of beaters with finer screen and drops into another large tank, from which it is elevated into a third tank. From this it is pumped into drying chambers, to be dried by the waste heat from the kilns, or to open-air drying areas. Johnson intermittent kilns are used, charged with alternate layers of dried slurry and Milwaukee gas coke, capacity 310 barrels of clinker for each charge. Buckets running on an overhead rail and hauled by rope, run around the drying yard and over the kilns for charging the air-dried material. The clinker is crushed, run through roller crackers and mill-stones, Berthélet separators like those in the Milwaukee Cement Works being used. Four horizontal return tubular boilers furnish steam for a 500 horse-power Corliss engine. Much of the power transmission is by rope drives. There is a complete physical and chemical laboratory to keep watch of raw material and finished product. See Note B, page 152.

Analyses of the raw material and the finished cement are as follows:

For Electric Equipment for Cement Plants Address Keystone Electric Co.

	Chalk.	Clay.	Cement.
Carbonate of Lime.....	88.0		
Lime.....		2.4	60.0
Alumina.....	4.8	27.1	7.7
Oxide of Iron.....			
Carbonate of Magnesia.....	0.2		4.3
Magnesia.....		2.7	0.8
Sulphuric Acid.....	1.3	2.0	2.8
Alkalies.....	0.2	1.3	1.2

WHITE CLIFFS PORTLAND CEMENT COMPANY, White Cliffs, Ark. See Note A, page 152.

WHITE CLIFFS PORTLAND CEMENT AND CHALK COMPANY, Texarkana, Ark. See Note B, page 152.

The reports of the United States Geological Survey state that the factory is modeled after German factories, the materials, chalk and clay being ground by dry process, moulded into brick and burned in Shofer kilns. The capacity in 1896 was 300 barrels a day. Analyses of the materials show:

For the chalk, carbonate of lime, 90.23 per cent.; carbonate of magnesia, 1.15; silica, 5.33; alumina and iron oxide, 3.03.

For the clay, silica, 73.62 per cent.; alumina and iron oxide, 19.30.

THE WHITEHALL PORTLAND CEMENT COMPANY'S WORKS, Cementon, Pa., were built in 1899 on a modern design upon the principle of carrying on the various processes in a straight line without unnecessary transfers or interference. The property includes about 67 acres, and the manufacturing plant is located adjacent to the Lehigh Valley railroad. The usual Lehigh valley cement rock is used. The material is loaded on automatic side-dumping cars at the quarry, and hauled by cable to the crusher,

THE COMING LIGHT

The "Cleveland" Automatic Acetylene Gas Generator

Perfectly automatic, absolutely safe.
 Approved by all Underwriters' Associations.
 Has stood the test for the past three years.
 Entirely new and recently patented purifying process.
 Absolutely no carbonizing or blocking of burners.
 Made in all sizes for lighting homes, churches and factories. Machine uses commercial size carbide, insuring $5\frac{1}{2}$ cubic feet of gas per pound.
 Recently adopted by the Lake Shore & Michigan Southern R. R. Co for lighting stations.
 Most durable, simplest and easiest to install of any generator on the market.
 State rights for sale to manufacture bordering on the Gulf of Mexico and Pacific Coast.
 Agents wanted. Exclusive territory given.
 For full particulars write for catalogue.



THE HARRIS MFG. CO., CLEVELAND, OHIO, U.S.A.

each car coming up meeting an empty car going to quarry. Crushers can be used on either cement rock or limestone by changing slides in spouts to deliver to proper bins. There are four crushers located 29 feet above the ground, and all driven by one line-shaft. The stock-bins underneath have a capacity of 4,000 to 5,000 tons. The cement rock and limestone are mixed in proper proportions by hand and carried by elevators to the dryers, of which there are three sets of two each. Each set is run by a separate motor. From the dryers a small belt conveyor and an elevator carry the material to the raw stone grinding mill, which is equipped with six batteries, each containing one ball and one tube-mill. These batteries are divided into three sets, each set having its independent motor. A short screw conveyor and an elevator carry the material to the stock-bins over the kilns in the kiln building. There are two kiln departments, two finishing mill departments and two stock-houses, located one on each side of the power and boiler rooms, machine shop and cooper shop, thus making two independent lines from the kilns to the end. In each kiln building there are ten kilns, 6 feet in diameter and 45 feet long, controlled by variable speeders. The feed pipes are water-jacketed. At each end of the kiln buildings is a coal-grinding department, each containing a dryer and a tube-mill. Each set of kilns, dryers and tube-mills is driven by a separate motor. The clinker storage bins are 18 feet below the level of the kiln floor. Two kilns discharge into one bin at any one time. The heat from the clinker bins is taken off by large exhaust fans and used under the boilers for forced draft, culm being the fuel used. The clinker is left here long enough to cool and then taken by elevators to the finishing mills. In the two finishing mill buildings are eight batteries of ball and tube-mills like those used in the raw stone mill, divided into four sets, each set being driven by its own motor. Elevators carry the material from the ball-mills to the hoppers above the tube mills, where the final mixture of materials is made. Conveyors and elevators carry the finished product from the tube-mills to the bins in the stock-houses. Each stock-house has 10 bins, each bin having a capacity of 3,000 to 4,000 barrels of cement. Each pair of bins has its own elevators and packer, to which the cement is carried part by gravity and part by wheeling.

Cement Machinery—Earle C. Bacon, Havemeyer Bldg., New York City.

The machine shop is a five-storied building. On the first floor is the machine shop, with four small engines for driving the packers and elevators in the stock-houses, the freight elevator and the machinery in the cooper-ship on the second floor. The third, fourth and fifth floors give storage for cooper stock and barrels. In the boiler room are four 500 horse-power batteries of boilers, each battery having two units and each unit its separate smoke-stack. The coal pockets are well located to obviate rehandling. In the engine room are four large Keystone Electric Company's generators, each of 225-k. w. capacity, in two sets, each set driven by cross-compound Corliss engines; also the motive power for the machinery in the kiln building and the coal grinding department. There is an independent auxiliary power building containing an engine driving a set of generators, for emergency use. In the electric light building are three automatic engines, each driving a dynamo, also a supply room and an air compressor to furnish power for the drills used in the quarry. In all there are six 250 horse-power motors, 220 volts, one 100 horse-power motor and two 60 horse-power motors, installed by the Keystone Electric Company. The switchboard from which all are started is 38 feet long and has 21 panels. The works can be run night and day by 164 men. The works will produce 2,000 barrels of cement a day and can be run at a rate of 2,500 barrels or more. The mill cost about \$700,000.

THE ZENITH PORTLAND CEMENT COMPANY, Majestic Building, Detroit, Mich., is constructing works at Grass Lake, Mich., with a capacity of 1,000 barrels a day, which will probably be ready to furnish cement in August, 1901.



Complete Equipments Furnished for Cement Manufacturing Plants.
Cement Pulverizing Machinery, Crushers, Dryers, Etc.

WEST PULVERIZING MACHINE CO. 220 BROADWAY
NEW YORK

FOREIGN CEMENT WORKS.

A few hints as to processes used in some of the foreign cement works will be of interest by way of comparison with American methods. It should be remembered, however, that the rotary kiln is being introduced quite rapidly and that within a few years there will be a material change in methods of burning and handling cement. A number of descriptions of works which do not export cement to this country are available, but are not given, as it is necessary to restrict the space occupied by a judgment upon cements which may be of assistance in forming a judgment upon cements found in this market can be given.

ALSEN'S PORTLAND CEMENT FABRIK, Itzehoe and Lägerdorf, Germany. One Alsen mill, designed by Lathbury & Spackman, is located at Itzehoe, adjoining the clay deposit used in the plants, and two mills are located four miles away, at Lägerdorf, at the chalk deposit used. A railroad connects the two places and carries materials back and forth. The grinding of clinker and packing of cement is done at Itzehoe. The wet process is used with wash mills and settling basins, without agitators. The slurry is made into balls or bricks, dried in tunnel dryers and incinerated in Dietzsch or other continuous vertical kilns. Buhr-stones are used for grinding.

DYCKERHOFF & SON, Amone, near Biebrich, Germany. These works use limestone from a quarry containing layers of hard and soft limestone of uniform composition and a layer of soft marl which varies somewhat. Clay and fuel are brought to the works on the river Rhine, on the banks of which the works are situated. The hard limestone and clay are mixed by the dry process, the limestone being corrected if necessary by the addition of proportions of soft limestone and marl. The materials are dried, crushed and pulverized as in the American dry process, except that mill-stones are used for grinding instead of ball and tube-mills. The soft limestone and clay are prepared by the wet process, with wash-mills provided with edge-runner mills for grinding the wet slurry and drying basins. The mixtures prepared by the two processes, being of the same composition, are mixed in brick machines in proper proportions to produce bricks of proper consistency, which are further dried by the exhaust heat of the kilns. Hoffman ring kilns are used. These kilns are arranged around a circle, about twenty

Warren's Kiolithic Cement—Warren Bros. Co., 143 Federal St., Boston

kilns completing the round. The kilns are filled with layers of slurry bricks and fuel in order, and the burning proceeds from kiln to kiln around the circle. Thus the group is in continuous action though each kiln is intermittent. The round is made about twice a month, producing about 10,000 barrels in that time. The resulting clinker is ground on buhr-stones.

HILTON, ANDERSON, BROOKS AND COMPANY, Halling, Faversham and Upnor, England.—This company has four plants for making Portland cement, two large and two small, located on the Thames and Medway rivers. The materials are chalk from neighboring chalk cliffs and clay dredged from the Medway. They are mixed in wash-mills, ground wet in buhr-stones and dried in the long drying chamber of Johnson kilns. Modified forms of these kilns are in use at the Western Portland Cement Works, Yankton, S. D., and reference is made to the description of these works. The grinding is done on millstones. Bradley Pulverizer Company's Griffin mills are also used in the process of pulverizing.

LAGERDORFE² PORTLAND CEMENT FABRIK.—Eugene Lion & Co., of Hamburg, Germany, have owned cement works at Lägerdorf since 1889, the works having been started in 1876.

The factory is situated in Hölstein on the banks of a shipping canal, which, through the river Stor, is connected with the river Elbe. The lighters, which are freighted at Lägerdorf directly from the stores of the factory, deliver the cement in Hamburg to ocean vessels. The raw materials used are pure chalk, found on the grounds of the factory, and clay of excellent quality, supplied also from its own pits, in inexhaustible quantities. The raw materials are treated in wash-mills with plenty of water, in order to reduce them most finely, and to insure their most intimate mixture. The slurry thus attained is very thin and liquid; by sifting it, sand, coarse particles and vegetable matter are removed. It is then passed on to millstones, where the operation of blending and mixing is continued. Thence the slurry is conveyed in conduits, in which impurities, and those parts of chalk and clay that have escaped re-

Ransome's Concrete Mixers...

Everybody is simply astonished at the performance of the Mixers.
They are surely the greatest machines for the purpose ever invented.

(Signed) JAMES D. SCHUYLER, M. A. S. C. Eng'rs.

RANSOME & SMITH CO. 17 and 19 Ninth St., Brooklyn, N. Y.

duction, are deposited and removed from time to time. None of the washed liquid is permitted to settle in the backs until its components are in the most perfect state of amalgamation, as described before. In the backs or settling basins the superfluous water is drawn off, and the washed materials are left to settle until they are in a fit condition for removal to the brick presses. During the process of washing a great many samples of slurry are taken to ascertain its chemical composition. The quality of cement being affected first by the accuracy of the raw cement mixture and the perfect blending of its ingredients, it will be seen at once that variations in the composition must be found out and set right without any loss of time. By means of exact control, the variation in the percentage of carbonate of lime in the slurry can be made less than half of one per cent. To finish the mixing of chalk and clay, the stiffened slurry is conveyed by cable cars to a pug-mill, and thence to brick presses. The bricks delivered by the latter machine are dried in drying flues and conveyed in a perfectly dry state to the Dietzsch kilns, where they are burnt.

The product of these kilns, the clinker, is wheeled to the mill, crushed by stone breaker and rollers and reduced to an impalpable powder by mill-stones.

The ground cement is passed on to a large magazine of 80,000 barrels capacity, kept in store for some weeks, and does not leave the factory before it is thoroughly tested in the laboratory.

There are four steam engines of altogether 675 horse-power; a fifth one, of 225 horse-power, is being mounted, a proof of the increasing appreciation of the excellent qualities of the brand.

The backs or settling basins cover an area of several acres, and there are ten double kilns of Dietzsch design.

MANNHEIMER PORTLAND CEMENT FABRIK, Mannheim and Weisenau, Germany.—At Mannheim hard limestone and clay are dried, ground and mixed by the dry process, made into bricks with a small amount of water. At Weisenau the same materials are used in the Dyckerhoff works, nearby, the hard and soft limestone and marl being powdered dry and the clay made into a slurry wet enough to make bricks of proper consistency when the two are mixed in proper proportions. At both plants the bricks are dried and burned in Dietzsch or in Hoffman kilns.

For illustrated pamphlet, "Cement Testing," write Fairbanks Co., N. Y.

MISBURGER PORTLAND CEMENT WORKS, Hanover, Germany.—The materials used here are a bed of marl mixed with clay and an underlying bed of clay mixed with marl quarried, and analyzed as quarried, that proper mixtures may be made. At some places in the beds the proportions are correct as the material comes from the quarry. An American revolving dryer takes the mixture of the weighed materials made by an edge-runner mill and passes it to mill-stones for further dry mixing and grinding, which is continued in the conveyors which carry the cement to storage bins. A chemical analysis is made here to insure correct proportions. A small percentage of water is added to the powder, which is then run through a brick machine in as dry a state as possible. The bricks are air dried before final drying and burning in Hoffman kilns. The grinding is done on buhr-stones.

PORTLAND CEMENT FABRIK, Hemmoor, Posthof 14, Hamburg, Germany.—These works are located at Hemmoor, have a capacity of 12,000,000 barrels a year and are prompt in their adoption of improvements in methods. Chalk and clay are the materials used and they are mixed by the wet process. Griffin mills of the Bradley Pulverizer Company are used in grinding (as in nineteen other German mills) and rotary kilns have recently been installed for burning, with very satisfactory results.

SHEWAN, TOMES & CO., Hong Kong, manufacture the Emerald brand of cement, which is imported by F. J. Crowe & Co., of Tacoma and Seattle, Wash.

JOSEPH SHARPE

Concrete Specialties
Contractor of

" RANSOME SYSTEM "

Concrete and Twisted Steel

FIRE-PROOFING

647-49 East 18th St., PATERSON, N. J.

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MANUFACTURERS OF
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ROOFING AND BUILDING PAPERS, SEWER PIPE
DRAIN TILE AND LIME

HOUSTON BROS.

320 ST. AND F. R. R. PITTSBURG, PA

STEEL CONSTRUCTION

STEEL TRUSSES, GIRDERS, ETC.

RIVETED STEEL PIPE,

SMOKE STACKS,

CEMENT PANS, ASPHALT TANKS,

CORRUGATED IRON AND STEEL,

SHEET AND PLATE STEEL WORK,

Wm. B. Scaife & Sons,

(ESTABLISHED 1802)

PITTSBURGH, PA.

DIRECTORY OF CEMENT MANUFACTURERS

The following list gives the names and addresses of all manufacturers of Portland cement which have been obtainable, of all the important manufacturers of natural hydraulic cement and of the manufacturers of the principal brands of foreign cement found in the market. All reliable information obtained regarding officers, capitalization, location and capacity of works, brands manufactured, capacity, general sales agents and shipping facilities is given. For nearly all works of importance this information is complete.

In the list are also included some plants which are not now in operation, a number which are not yet completed, and such recent incorporations as show evidence of early beginning of construction of plants. Completeness in this last class is not expected and additions are made to the manuscript list weekly or oftener. More than 160 entries will be found, exceeding the number reported annually by the United States Geological Survey.

Reference should be made for further particulars regarding the manufacturing operations of the companies to the chapter on Descriptions of Works and Processes for Making Cement preceding.

The list of American companies, including Canada and Mexico, is followed by a list of the prominent European companies exporting cement to the United States. The kind of cement manufactured is stated with the name of brand. As some companies manufacture both natural hydraulic and Portland cements, no division into classes has been made, to avoid unnecessary repetition.

AMERICAN MANUFACTURERS.

ACME PORTLAND CEMENT COMPANY, Camden, N. J.

See Note A, page 152.

The Standard Plaster Co., Buffalo, N.Y., makes Calcined Plaster or Stucco

AJAX PORTLAND CEMENT COMPANY, Jersey City, N. J.
H. W. Menn, W. J. Baldwin, C. M. Perkins, E. D. Hawkins, A.
G. Brown, all of Jersey City, incorporators. See Note **A**,
page 152.

AKRON CEMENT WORKS, Akron, N. Y. See Note **F**, page 152.
UNION AKRON CEMENT COMPANY, Sales Agents, 141 Erie St.,
Buffalo, N. Y.

Manufacturers of Red Star brand natural hydraulic cement.
On New York Central & Hudson River railroad.

ALABAMA PORTLAND CEMENT COMPANY, Ltd., Demopolis,
Ala.—Under construction.

THOMAS C. CAIRNS, Gen'l Mgr.

Capitalization, \$500,000.

Capacity, 1,000 barrels per day.

On Southern railway.

ALAMO CEMENT COMPANY, San Antonio, Texas.—

C. BAUMBERGER, Pres. and Chemist, San Antonio, Texas.

DR. F. J. HULTMYER, Vice-Pres., San Antonio, Texas.

F. W. COOK, JR., Sec'y, San Antonio, Tex.

NIC. BEHLAS, Supt., San Antonio, Tex.

Capitalization, see Note **E**, page 152.

Capacity, 250 barrels a day.

Manufacturers of Alamo Portland and natural hydraulic
cements.

On International & Great Northern, San Antonio & Ar-
ansas Pass, Galveston, Hamburg & San Antonio, and San Antonio
& Gulf railroads.

ALMA PORTLAND CEMENT COMPANY, Wellston, Ohio.—

B. B. LATHBURY, Pres., Philadelphia, Pa.

D. W. GRAFLY, Treas., Philadelphia, Pa.

F. D. EWING, Sec'y, Jackson, Ohio.

SAMUEL FOWDEN, Supt., Wellston, Ohio.

WM. G. HARTRANFT Co., Sales Agents, R. E. Trust Building,
Philadelphia, Pa.

Capital, \$150,000.

Capacity, 450 barrels a day.

Manufacturers Alma brand Portland cement.

On Columbus, Hocking Valley & Toledo, Cincinnati, Ham-
ilton & Dayton, Baltimore & Ohio Southwestern and Ohio South-
ern railroads.

THE ALPENA PORTLAND CEMENT COMPANY, Alpena, Mich.

FRANK W. GILCHRIST, Pres. and Dir., Alpena, Mich.

WM. B. COMSTOCK, Vice-Pres. and Dir., Alpena, Mich.

GEO. J. ROBINSON, Sec'y and Dir., Alpena, Mich.

WM. H. JOHNSON, Treas. and Dir., Alpena, Mich.

For Cement Machinery, address Earle C. Bacon, Havemeyer Bldg., N. Y.

The Alpena Portland Cement Company—Continued.

ALLEN FLETCHER, Auditor and Dir., Alpena, Mich.

JOHN MONAGHAN, Dir., Alpena, Mich.

CHAS. H. REYNOLDS, Dir., Alpena, Mich.

JOSEPH H. COLT, Dir., Alpena, Mich.

WALTER S. RUSSELL, Dir., Detroit, Mich.

FRANK M. HALDEMAN, Supt., Alpena, Mich.

STEPHEN LUDLOW, FRANK MONAGHAN, Chemists, Alpena, Mich.

F. R. POTTER, Business Mgr., Alpena, Mich.

Capitalization, \$500,000.

Capacity, 800 barrels a day.

Manufacturers of Alpena brand Portland cement.

On Detroit & Mackinac railroad and Lake Huron.

ALPHA PORTLAND CEMENT COMPANY, Easton, Pa., works at Alpha, N. J.—

W. M. MCKELVY, Pres. and Dir., Pittsburg, Pa.

A. F. GERSTELL, Vice-Pres. and Gen'l Mgr. and Dir., Easton, Pa.

G. S. BROWN, Sec'y and Treas., Easton, Pa.

J. M. LOCKHART, Dir., Pittsburg, Pa.

J. H. LOCKHART, Dir., Pittsburg, Pa.

CHAS. E. POPE, Dir., Pittsburg, Pa.

HOWARD RIEGEL, Dir., Riegelsville, N. J.

HARRY DREUL, Chemist, 623 High street, Easton, Pa.

W. J. DONALDSON, Sales Agent, Betz Bldg., Philadelphia, Pa.

DICKINSON CEMENT COMPANY, Sales Agents, 931 Marquette Bldg., Chicago, Ill.

Capitalization, \$1,000,000.

Capacity, 2,000 barrels a day.

Manufacturers Alpha brand Portland cement.

On Lehigh Valley railroad.

ALSEN AMERICAN PORTLAND CEMENT COMPANY.

See Note B, on page 152. Works at West Camp, N. Y.

SINCLAIR & BABSON, Agents, No. 143 Liberty St., New York City.

Capitalization, \$2,250,000.

On West Shore railroad and Hudson river.

THE AMERICAN CEMENT COMPANY OF NEW JERSEY.—

Offices, 22 and 24 South Fifteenth street, Philadelphia, Pa.

MANUFACTURED IN STETTIN, GERMANY.

Stettin Portland Cement—Stettin Bredower Portland Cement

(BLUE ANCHOR BRAND)

(BLUE EAGLE BRAND)

Unsurpassed for sidewalks, artificial stone.

Always uniform in color and quality.

WILL NOT CONTRACT OR EXPAND.

F. BEHREND, - 54 FRONT ST., NEW YORK



GIANT PORTLAND CEMENT



Manufactured since 1883, by men associated with D. O. SAYLOR,
the founder of the

AMERICAN PORTLAND CEMENT INDUSTRY

USED ON THE

TWELVE ENGINEERING WONDERS OF THE WORLD

The celebrated JOHNSTOWN BRIDGE (built with "Giant" and "Union" cement), which stood the great flood of May, 1889, within six months after it was built.

The RAPID TRANSIT UNDER-GROUND RAILWAY in New York, the largest sub-way ever constructed, and which the Chief Engineer states will require 1,500,000 barrels of cement, and is the largest single contract for cement ever let in the world.

The CORNELL DAM, of the New Croton aqueduct, the largest masonry dam in the world.

JEROME PARK RESERVOIR, of the New York Croton Aqueduct System, the largest artificial reservoir in the world.

The READING SUB-WAY in Philadelphia, one of the most important sub-ways ever constructed in this country.

The NIAGARA FALLS TUNNEL, of the Niagara Falls Power Company. The largest water-power now in existence.

The ROCKVILLE BRIDGE of the Pennsylvania Railroad, at Rockville, Pa., 3,820-foot four-track stone arch, the largest masonry bridge in the world.

The POWER-HOUSE of the Metropolitan Traction Company, in New York, with its 70,000 horse-power—the largest power building in the world.

The NEW EAST RIVER BRIDGE between Brooklyn and New York. The largest bridge now building in the world.

The UNDERGROUND ELECTRIC and CABLE WORK of the Metropolitan and Third Avenue Railway Systems in New York. The greatest mileage of electric and cable roads under a single control in the United States.

The NEW WACHUSETTS DAM of the Boston Metropolitan Water System, which will have the biggest water storage capacity of any masonry dam in the world, the amount of water stored being some 60,000,000,000 gallons in all, or twice the water storage of the new Croton Dam of the New York Aqueduct System.

The CHIMNEY of the Ninety-Sixth Street Power-House of the Metropolitan Street Railway, New York—the highest chimney in the United States—353 feet high.

With this array of work now going on and coming from customers and engineers who have been buying "Giant" cement for the past sixteen years, and who still continue to buy and use it, it is unnecessary to publish letters of commendation of a brand that so well speaks for itself.

THE AMERICAN CEMENT CO.

OWNERS OF

The Egypt Portland Cement Works.

The Pennsylvania Portland Cement Works.

The Columbian Portland Cement Works.

The Giant Portland Cement Works.

The Giant Rotary Portland Cement Works.

The Jordan, N. Y., Portland Cement Works.

Office, 22 and 24 South Fifteenth St., PHILADELPHIA, PA.

The American Cement Company of New Jersey—Continued.

ROBERT W. LESLEY, Pres., 22 S. Fifteenth St., Philadelphia.

GEORGE W. NORRIS, Vice-Pres., "The Bourse," Philadelphia.

F. J. JIGGENS, Treas., 22 S. Fifteenth St., Philadelphia.

H. B. WARNER, Sec'y, 22 S. Fifteenth St., Philadelphia.

JOHN W. ECKERT, Pres. Mfg. Dept., Egypt, Lehigh Co., Pa.

Capitalization—Stocks, \$2,000,000; bonds, \$965,000.

Owens the Jordan Portland Cement Works, at Jordan, Onondaga county, New York.

Capacity, 400 barrels daily.

Brand, Jordan Portland cement.

On New York Central railroad.

Also owner of all the stock of the American Cement Company of Pennsylvania (see below); of the Lesley and Trinkle Company, and of the United Building Material Company. It is also developing the Tidewater Cement Works, near Newport News, Virginia.

Sales agents, Lesley & Trinkle Co., 24 South Fifteenth street, Philadelphia, Pa.; United Building Material Company, 13-21 Park Row, New York.

AMERICAN CEMENT COMPANY OF PENNSYLVANIA.—Offices, No. 22 South Fifteenth street, Philadelphia, Pa.



JOHN W. ECKERT, Pres., Egypt, Lehigh Co., Pennsylvania.

ROBERT W. LESLEY, Vice-Pres. and Treas., S. Fifteenth St., Philadelphia, Pa.

HARRY B. WARNER, Sec'y, 22 S. Fifteenth St., Philadelphia, Pa.

LESLEY & TRINKLE Co. Sales Agents, 24 S. Fifteenth St., Philadelphia, Pa.

UNITED BUILDING MATERIAL Co., Sales Agents, 13-21 Park Row, New York.

Owners of Egypt Portland Cement Works, Pennsylvania Portland Cement Works, Columbia Portland Cement Works, Giant Portland Cement Works, Giant Rotary Portland Cement Works, all at Egypt, Lehigh county, Pennsylvania.

Manufacturers of "Giant" brand Portland cement, "Improved Union" brand (mixture of natural and Portland cement) and "Union" brand natural hydraulic cement.

On Ironton railroad branch from Lehigh Valley railroad.

Capacity for all brands, 5,000 barrels per day.

All of the capital stock of the American Cement Company of Pennsylvania is owned by the American Cement Company of New Jersey. (See above.)

Warren's "Kiola" Asphalt—Warren Bros. Co., 143 Federal St., Boston

Long-Time Tests

I be only record in long-time tests on Portland Cement now published in the United States.

1 Day	1 Week	1 Mo	1 Yr	5 Yrs	10 Yrs	15 Yrs	20 Yrs	25 Yrs	30 Yrs	35 Yrs	40 Yrs	45 Yrs	50 Yrs	55 Yrs	60 Yrs	65 Yrs	70 Yrs	75 Yrs	80 Yrs	85 Yrs	90 Yrs	95 Yrs	100 Yrs
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[illegible]

*NOTE.—Up to 4 years brightness at sodium were broken in the Laboratory on the Day

which explains the temporary falling in

and Jack, the

Up-to-date information about

CEMENT AND ITS USES

is given more fully in
MUNICIPAL ENGINEERING MAGAZINE
than any other publication.

Subscription Price, \$2.00 Per Year.

American Cement Company of Pennsylvania—Continued.

[*Manufacturer's Statement.*]

The "Giant" Portland cement is **manufactured** by the American Cement Company, whose officers, Messrs. **John W. Eckert** and **Robert W. Lesley**, were connected as far back as 1876 and 1877 with **Mr. David O. Saylor** in the manufacture and sale of the first **successful** American Portland cement.

The "Giant" Portland and "Union" **natural** cements have been made by the American Cement Company since 1883 to the extent of nearly 10,000,000 barrels, and the table on page 245 tells the tale of the permanence and stability of the "Giant" brand of Portland cement.

ANTIETAM CEMENT COMPANY, Hagerstown, Md. See Note **A**, page 152.

On Baltimore & Ohio, Cumberland Valley, Norfolk & Western, and Western Maryland railroads.

THE ART PORTLAND CEMENT COMPANY, Sandusky, Ohio.

See Note **C**, page 152.

G. JARECKI, JR., Pres. and Gen. Mgr., Sandusky, Ohio.

P. G. WALKER, Sec'y and Treas., Sandusky, Ohio.

E. CABLE, Dir., Sandusky, Ohio.

R. E. SCHNEK, Dir., Sandusky, Ohio.

Capitalization. See Note **E**, page 152.

Manufacturers of Bull Dog brand Portland cement.

On Lake Shore & Michigan Southern, Lake Erie & Western, Baltimore & Ohio, Cleveland, Cincinnati, Chicago & St. Louis, and Columbus, Sandusky & Hocking railroads.

THE ATLAS PORTLAND CEMENT COMPANY, No. 143 Liberty St., New York, N. Y. Works at Coplay and Northampton, Pa.

J. ROGERS MAXWELL, Pres., No. 143 Liberty St., New York.

ALFONSO DE NAVARRO, 2d Vice-Pres., No. 143 Liberty St., New York.

HENRY GRAVES, JR., Sec'y, No. 153 Liberty St., New York.

HOWARD W. MAXWELL, Treas., No. 143 Liberty St., New York.

J. R. MAXWELL, JR., Ass't. Treas., No. 143 Liberty St., New York.

L. J. H. GROSSART, Engr., Northampton, Pa.

Capitalization. See Note **E**, page 152.

Capacity, 3,500,000 barrels, increasing to 4,500,000 annually.

Manufacturers Atlas brand Portland cement.

On Lehigh Valley railroad and Central railroad of New Jersey.

Cement Testing Machinery. Fairbanks Co., 311 Broadway, New York.



The Atlas Portland Cement Company—Continued.

TESTS OF ATLAS PORTLAND CEMENT

From March 1, 1894, to March 1, 1895.

Office of City Engineer, Youngstown, Ohio. F. M. Lillie, City Engineer.

	Neat.	7 days.	1 mo.	6 mos.
Number of tests	65	1	3	
Per cent. water	21	21	21	
Average tensile strength	585	760	818	
One part cement, three parts sand.				
Number of tests	57	2	4	
Per cent. water	10	10	10	
Average tensile strength	252	417	497	

[Manufacturer's Statement.]

The Atlas Portland Cement Company's works are situated at Northampton and Coplay, Pa., and produce 3,500,000 barrels of Portland cement per year. The rapid rise and steady continuance in favor of Atlas is in itself a sufficient recommendation of the uniform quality of the cement. The old formula in the specifications of leading architects and engineers calling for the best imported cements, has long since given way to the new standard of "Atlas or equal." The manufacturers of this brand being aware of the responsibility of maintaining this position have adhered to the policy of allowing no cement to leave the works which is not perfect as to pack-ages, weight and quality, subject to their absolute guarantee, thus insuring:

To the architect or engineer, that his responsibility ceases when Atlas is specified.

To the contractor, that he will be subjected to no delays owing to the rejection or questioning the quality of the cement.

To the exporter, the knowledge that his distant customer will have no cause for complaint.

And to the owner, the satisfaction of knowing that the highest grade of cement manufactured has been used on his work.

AUSTIN PORTLAND CEMENT COMPANY, Austin, Texas.—

See Note A, page 152.

On Austin & Northwestern, Houston & Texas Central and International & Great Northern railroads.

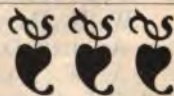
BANGS & GAYNOR, Fayetteville, N. Y. See Note F, page 152.

WILLIAM T. GAYNOR, Partner and Supt., Fayetteville, N. Y.

ANSON M. BANGS, Partner, Fayetteville, N. Y.

Capacity, 200 barrels a day.

More Cement Companies



advertise
in

Municipal Engineering Magazine



than in any other American publication. It reaches more of the people who buy or influence the buying of cement than any other American publication.

Bangs & Gaynor—Continued.

Manufacturers Bangs & Gaynor Star brand natural hydraulic cement.

On Elmira & Cortland branch of Lehigh Valley railroad.

BANNER CEMENT COMPANY, Masonic Temple, Chicago, Ill.
Works at Cementville, Ind.

A. NEWTON, Pres. and Gen'l Mgr., 1105 Masonic Temple, Chicago, Ill.

WM. B. HILL, Vice-Pres., Kansas City, Mo.

C. C. BISHOP, Sec'y and Treas., 1105 Masonic Temple, Chicago, Ill.

MARBLEHEAD LIME Co., Sales Agents, Masonic Temple, Chicago, Ill.

WESTERN WHITE LIME Co., Sales Agents, Kansas City, Mo.

Capitalization. See Note E, page 152.

Manufacturers Banner brand Louisville natural hydraulic cement.

On Pittsburg, Cincinnati, Chicago & St. Louis railroad.

DAVID BATTLE ESTATE, Thorold, Ont., Can. See Notes A and F, page 152.

On Grand Trunk railroad.

BEAVER PORTLAND CEMENT COMPANY, Ltd., Marlbank, Ont., Can. See Note B, page 152. Owned by Canadian Portland Cement Company, Deseronto, Ont.

On Kingston, Napanee & Western railroad.

JAMES BEHAN ESTATE, Manlius, N. Y. See Note F, page 152.

JOHN J. COSTELLO, Supt., Manlius, N. Y.

Capacity, 1,000 barrels a day.

Manufacturers Manlius natural hydraulic cement.

On Chenango branch of West Shore railroad.

BELMONT CEMENT WORKS, Bellefonte, Pa. See Note A, page 152.

BIRMINGHAM CEMENT COMPANY, Ensley, Ala.—

T. C. BALDWIN, Pres. and Dir., 18 Wall St., New York, N. Y.

J. D. CHEEVER, Treas. and Dir., 18 Wall St., New York, N. Y.

W. H. PATTERSON, Dir., 100 Broadway, New York.

ANDREW ONDERDONK, Dir., New York City, N. Y.

A. W. HASKELL, Dir., Birmingham, Ala.

J. L. GIVEN, Supt. and Engr., Ensley, Ala.

Capitalization, \$300,000.

Capacity, 800 barrels per day.

Manufacturers Southern Cross brand Portland cement (pozzuolana).

On Louisville & Nashville and Kansas City, Memphis & Birmingham railroads.

Consult Keystone Electric Co. on Best Method of Driving Cement Mch'n'y.

BLUE RIDGE CEMENT AND LIME WORKS, Blue Ridge Springs, Va. Works idle.

On Norfolk & Western railway.

BLUE ROCK CEMENT COMPANY, New Albany, Ind.—See Note **A**, page 152.

BONNEVILLE PORTLAND CEMENT COMPANY, 1233 and 1237 Real Estate Trust Building, Philadelphia, Pa. Works at Siegfried, Pa.

W. H. HARDING, Pres., Baltimore, Md.

E. B. GRIMES, Sec'y and Treas., Philadelphia, Pa.

F. F. COMSTOCK, Agent, New York office.

Capitalization, \$600,000.

Capacity, 1,500 barrels a day.

Manufacturers Star and Standard brands Portland cement.

Manufacturers Bonneville natural hydraulic cement.

On Central Railroad of New Jersey.

BRIDGES & HENDERSON, Hancock, Md.—See Note **F**, page 152.

W. W. CLARKE & SON, Sales Agents, 115 Gay St. S., Baltimore, Md.

Manufacturers B. & H. brand natural hydraulic cement.

On Baltimore & Ohio railroad.

THE BRIER HILL IRON AND COAL COMPANY, Youngstown, O.

GEORGE TOD, Pres., Youngstown, Ohio.

H. H. STAMBAUGH, Sec'y, Youngstown, Ohio.

J. G. BUTLER, Gen. Mgr., Youngstown, Ohio.

DAVID TOD, General Sales Agent, Youngstown, Ohio.

Capitalization—No separate capitalization for cement department.

Manufacturers Brier Hill brand Portland cement (pozzuolana).

On Erie, Lake Shore & Michigan Southern, Erie & Ashtabula division of Pennsylvania, Pittsburg & Lake Erie, and Pittsburg & Western railroads.

BRITISH COLUMBIA PORTLAND CEMENT COMPANY,

Vancouver, B. C. See Note **B**, page 152. Not in operation.

Manufacturers of Portland cement.

On Canadian Pacific railroad.

THE BRONSON PORTLAND CEMENT COMPANY, Bronson, Mich.

J. F. TOWNSEND, Pres. and Gen. Mgr., Akron, Ohio.

CHAS. SMITH, Vice-Pres., Bronson, Mich.

J. F. HUTTON, Sec'y and Treas., Bronson, Mich.

EBER DAVIS, Supt., Bronson, Mich.

W. H. SIMMONS, Chemist, Bronson, Mich.

Parkhurst Combined Curb and Gutter—Write D. C. Buntin, Indianapolis

The Bronson Portland Cement Company—Continued.

EBER DAVIS, Engr., Bronson, Mich.

Capitalization, \$500,000.

Capacity, 1,200 barrels a day.

Manufacturers Bronson Portland cement.

On Lake Shore & Michigan Southern railroad.

BUCKEYE PORTLAND CEMENT COMPANY, Bellefontaine, Ohio. Works at Harper, Ohio.

H. S. BARTHOLOMEW, Pres., Bellefontaine, Ohio.

G. W. BARTHOLOMEW, Treas., Bellefontaine, Ohio.

H. I. BARTHOLOMEW, Sec'y, Bellefontaine, Ohio.

Capitalization, \$500,000.

Capacity, 400 barrels per day.

Manufacturers of Buckeye Portland cement.

[Manufacturer's Statement.]

Tests of Buckeye Portland cement made under superintendence of S. A. Buchanan, C. E., chief engineer bridge department of the Champion Iron Company, Kenton, Ohio, and of James Wonders, C. E., city and county engineer. The cement, sand, lime paste and water were proportioned by weight. The briquettes were all of equal density, being made by a Boehme Hammer apparatus. They were kept in air twenty-four hours and in water several years.

BRAND.	Parts of sand to 1 part cement.	Tensile strength per square inch—averages of many tests.						12 yrs.
		7 days.	4 weeks.	1 year.	4 years.	7 years.	8 years.	
Buckeye Portland	9	110	139	314				474
	6	160		(417)				505*
	3	193	291	600	725	805	890	1001
	2	(250)	(400)	710		957		
	1	310		(748)		1105		
							1 briq. stood 1305 pounds and did not break.	
Stern (Star), German.	3	172	210	395				665
Louisville	3	37						225
		Parts of lime putty.						
Buckeye Portland	6	4	100	245		425		
	6	2		300	420	530		
	5	1		410		700		

* Other tests show this particular test to be low.

BUCKHORN PORTLAND CEMENT COMPANY, 413 Girard Building, Philadelphia, Pa. Works at Manheim, W. Va. See Note D, page 152.

JOHN F. STORER, Pres. and Dir., Germantown, Philadelphia, Pennsylvania.

WINTHROP SMITH, Vice-Pres. and Dir., 439 Chestnut St., Philadelphia, Pa.

CHAS. H. WORTHMAN, Sec'y and Treas., 2123 Green St., Philadelphia, Pa.

WILLIAM F. HARRITY, Dir., Eq. Trust Bldg., Philadelphia.

ABRAM C. MOTT, Dir., American and Dauphin Sts., Philadelphia, Pa.

WM. G. HARTRANFT CEMENT COMPANY, Sales Agents, Philadelphia, Pa.

Capitalization, \$500,000.

Manufacturers Buckhorn brand Portland cement.

On Baltimore & Ohio railroad.

The Bonnot Co., Canton, O., can furnish five designs of rotary kilns.

BUFFALO CEMENT COMPANY, Ltd., No. 110 Franklin street, Buffalo, N. Y. Works at intersection of Main and Amherst streets, Buffalo, N. Y.

LEWIS J. BENNETT, Pres., No. 110 Franklin St., Buffalo, N. Y.

JAMES P. WOOD, Vice-Pres., No. 110 Franklin St., Buffalo, N. Y.

LESLIE J. BENNETT, Sec'y, No. 110 Franklin St., Buffalo, N. Y.

Capitalization, \$100,000 (nominal).

Manufacturers Buffalo brand natural hydraulic cement.

Capacity, 240,000 barrels annually.

Manufacturers Buffalo Portland cement.

Capacity, 40,000 barrels annually.

(See description of works.)

On the Lake Shore & Michigan Southern; Michigan Central; Buffalo, Rochester & Pittsburg; New York Central & Hudson River; Western New York & Pennsylvania; West Shore; Erie; New York, Chicago & St. Louis; Lehigh Valley; Delaware, Lackawanna & Western; Grand Trunk, and Wabash railroads.

BURNS CEMENT COMPANY, Burns, Kan. See Note **A**, page 152.

On Atchison, Topeka & Santa Fe railroad.

CALIFORNIA PORTLAND CEMENT COMPANY, 104 South Broadway, Los Angeles, Cal. Works at Colton, Cal.

S. H. MOTT, Pres., Los Angeles, Cal.

S. W. LITTLE, Vice-Pres., Los Angeles, Cal.

J. R. TOBERMAN, Sec'y, Los Angeles, Cal.

JOSEPH BROWN, Dir., Los Angeles, Cal.

FRANK H. JACKSON, Dir. and Sales Agent, Los Angeles, Cal.

C. W. SMITH, Dir., Pasadena, Cal.

ROBERT STRONG, Dir., Pasadena, Cal.

GEO. E. TALCOTT, Supt., Colton, Cal.

EDW. DURYEE, Chemist, Colton, Cal.

Capitalization. See Note **E**, page 152.

The highest grade of Natural Rock Hydraulic Cement manufactured in the United States.



Buffalo • Cement

Awarded diploma and medal over all competitors at the World's Columbian Exposition for excellence of raw material and material after being prepared.

MANUFACTURED BY

BUFFALO CEMENT CO. (Ltd.)

BUFFALO, N. Y.

California Portland Cement Company—Continued.

Capacity, 375 barrels a day.

Manufacturers Colton brand Portland cement.

On Southern Pacific and Atchison, Topeka & Santa Fe railroads.

CALUMET PORTLAND CEMENT COMPANY, 3901 Lowe avenue, Chicago, Ill. See Notes **B** and **E**, page 152.

Manufacturers of silica Portland cement.

On Chicago & Alton; Pittsburg, Ft. Wayne & Chicago; Chicago, Milwaukee & St. Paul; Chicago, Burlington & Quincy; Pittsburg, Cincinnati, Chicago & St. Louis; Atchison, Topeka & Santa Fe; Grand Trunk; Chicago & Eastern Illinois; Wabash; Chicago & Erie; Chicago, Indianapolis & Louisville; Chicago, Rock Island & Pacific; Lake Shore & Michigan Southern; New York, Chicago & St. Louis; Baltimore & Ohio; Wisconsin Central; Michigan Central; Chicago Great Western; Cleveland, Cincinnati, Chicago & St. Louis; Chicago & West Michigan, and Chicago & Northwestern railroads.

THE CANADIAN PORTLAND CEMENT COMPANY, Ltd., Deseronto, Ont., Can. See Note **B**, page 152. Works at Strathcona, Napanee Mills and Marlbank, Ont.; also owns the St. Lawrence Portland Cement Company, of Montreal.

E. W. RATHBUN, Pres., Deseronto, Ont.

F. G. B. ALLEN, Managing Dir., Napanee Mills, Ont.

JAS. DOBSON, Dir., Philadelphia, Pa.

C. A. MASTEN, Dir., Toronto, Ont.

B. B. OSLER, Dir., Toronto, Ont.

M. J. HANEY, Dir., Toronto, Ont.

W. D. MATTHEWS, Dir., Toronto, Ont.

W. E. RATHBUN, Dir., Deseronto, Ont.

C. J. WEBB, Dir., Philadelphia, Pa.

W. RICHARDS, Supt. Strathcona Works.

THE RATHBUN Co., Sales Agents, Deseronto, Ont.

Capitalization, \$450,000.

Capacity, 1,200 barrels a day.

Manufacturers of Rathbun's Star, Beaver and Ensign brands of cement.

On Kingston, Napanee & Western and Grand Trunk railroads.

CAMPANIA MEXICANA DE CEMENTO PORTLAND, Dublin, Mexico. See chapter on Descriptions of Works.

THE CANON CITY CEMENT COMPANY, Canon City, Colo. Conrad Meyers, J. G. Locke, B. G. Woodford, Truman Plancett, incorporators. See Note **A**, page 152.

Capital, \$50,000.

On Atchison, Topeka & Santa Fe; Canon City & Cripple Creek, and Denver & Rio Grande railroads.

See Nordyke & Marmon Co.'s advertisement of Cement Machinery.

CASSADAGA CEMENT COMPANY, Cassadaga, N. Y. See Note A, page 152.

On Dunkirk, Allegheny Valley & Pittsburg railroad.

CASTALIA PORTLAND CEMENT COMPANY, 701-702 Publication Building, Pittsburg, Pa. Works at Castalia, Ohio.

W. J. PRENTICE, Pres. and Dir., Pittsburg, Pa.

J. S. CRAIG, Vice-Pres. and Dir., Pittsburg, Pa.

GEO. W. HACKETT, Sec'y and Dir. and Gen. Mgr., Pittsburg, Pa.

GEO. J. GORMAN, Treas. and Dir., Pittsburg, Pa.

J. M. PORTER, Dir., Pittsburg, Pa.

S. W. CUNNINGHAM, Dir., Pittsburg, Pa.

C. C. BOYLE, Dir., Pittsburg, Pa.

I. D. KRAMER, Dir., Pittsburg, Pa.

S. C. APPELEGATE, Dir., Pittsburg, Pa.

Capitalization, \$300,000.

Capacity, 1,500 barrels a day.

Manufacturers Tiger brand Portland cement.

On Lake Erie & Western and Cleveland, Cincinnati, Chicago & St. Louis railroads.

CATSKILL CEMENT COMPANY, Smith's Landing, N. Y.—

P. GARDNER COFFIN, Pres., Catskill, N. Y.

J. W. KITTRELL, Sec'y and Treas., Smith's Landing, N. Y.

HERMAN C. COWEN, Supt., Smith's Landing, N. Y.

JNO. W. CUMMING, Chemist, Smith's Landing, N. Y.

FRED J. WRIGHT, Engr., Smith's Landing, N. Y.

WM. A. BASSETT, Engr., Smith's Landing, N. Y.

Capitalization, \$237,000.

Capacity, 300 barrels a day.

Manufacturers Catskill brand Portland cement.

On West Shore railroad and Hudson river.

CAYUGA LAKE CEMENT COMPANY, Ithaca, N. Y. Under construction. See Note C, page 152.

M. E. CALKINS, Pres. and Gen. Mgr., Ithaca, N. Y.

L. H. SMITH, Vice-Pres., Ithaca, N. Y.

C. E. TREMAN, Sec'y and Treas., Ithaca, N. Y.

Capitalization, \$100,000.

CHAUTAUQUA CEMENT COMPANY, Burnhams, N. Y. See Note A, page 152.

On Dunkirk, Allegheny Valley & Pittsburg railroad.

CHELSEA PORTLAND CEMENT COMPANY, Ltd., Detroit, Mich. See Note A, page 152.

Incorporators, Jas. D. Butterfield, Merle B. Moon, Daniel J. Smith, Lewis G. Gorton, John L. Steele.

Griffin Mills—Address Bradley Pulverizer Co., 92 State Street, Boston

CHICAGO PORTLAND CEMENT COMPANY, No. 513 Stock Exchange, Chicago, Ill. Works at Oglesby, Ill.

NORMAN D. FRASER, Pres., Stock Exchange Bldg., Chicago.

D. R. FRASER, Vice-Pres., Stock Exchange Bldg., Chicago, Ill.

RALPH GATES, Sec'y and Treas., Stock Exchange Bldg., Chicago, Ill.

D. D. DRUMMOND, Supt., Oglesby, Ill.

GARDEN CITY SAND Co., 1201-1205 Security Bldg., Chicago, Ill., Sales Agents.

Capitalization, \$400,000.

Capacity, 1,000 barrels per day.

Manufacturers AA Chicago brand Portland cement.

On Illinois Central and Chicago, Burlington & Quincy railroads.

CHICKAMAUGA CEMENT CO., Rossville, Ga.—

URIAH CUMMINGS, Pres., Akron, N. Y.

W. P. D. MOROSS, Treas. and Gen. Mgr., Rossville, Ga.

Capitalization, \$150,000.

Manufacturers Chickamauga brand Portland cement.

Capacity, 300 barrels per day.

Manufacturers "Dixie" brand natural hydraulic cement.

Capacity, 500 barrels per day.

On Chattanooga, Rome & Southern railroad.

CLARK COUNTY CEMENT COMPANY, Sellersburg, Ind.—

F. LAWSON MOORES, Pres., Cincinnati, Ohio.

LEONARD KRANZ, Sec'y and Treas., Supt., Sellersburg, Ind.

W. K. SMITH, Dir., Sellersburg, Ind.

JACOB KRANZ, Dir., Sellersburg, Ind.

EMANUEL KRANZ, Dir., Sellersburg, Ind.

THE WESTERN CEMENT Co., Sales Agents, Louisville, Ky.

Capitalization, \$30,000.

Capacity, 1,000 barrels a day.

Manufacturers Mason Choice Hammer and Trowel brand Louisville natural hydraulic cement.

On Pittsburg, Cincinnati, Chicago & St. Louis railroad.

CLINTON CEMENT COMPANY, P. O. Box 177, Pittsburg, Pa.

J. W. FRIEND, Pres., Pittsburg, Pa.

F. N. HOFFSTOT, Sec'y and Treas., Pittsburg, Pa.

T. W. FRIEND, Asst. Treas., Pittsburg, Pa.

A. B. HARRISON, Chemist, Pittsburg, Pa.

F. H. ZIMMERS, Engineer, Pittsburg, Pa.

Capitalization. See Note E, page 152.

Capacity, 150 barrels a day.

Manufacturers Clinton Portland cement.

On Pittsburg, Cincinnati, Chicago & St. Louis; Allegheny Valley; Pennsylvania; Pittsburg & Lake Erie; Pittsburg, Chartiers & Youghioghenny; Baltimore & Ohio, and Pittsburg & Castle Shannon railroads.

Electric Machinery—Keystone Electric Co., Erie, Pennsylvania.

COLORADO PORTLAND CEMENT COMPANY, Portland, Colo.

Express and telegraph office, Florence, Colo. General office, Denver, Colo. See Note **D**, page 152.

W. H. JAMES, Pres., Denver, Colo.

W. F. GEDDES, Gen. Man., Denver, Colo.

Manufacturers Pike's Peak brand Portland cement.

On Denver & Rio Grande and Atchison, Topeka & Santa Fe railroads.

COLUMBIA PORTLAND CEMENT COMPANY, Cleveland, Ohio. See Note **A**, page 152.

Incorporators: H. E. Hackenberg, H. J. Davies, N. C. Cota-bish, M. M. Zellers, C. T. Richmond, of Cleveland, Ohio; D. D. Dickey, of Pittsburg, Pa.; J. S. Crider, of Allegheny, Pa.

THE CONSOLIDATED CEMENT COMPANY, 509 Goldsmith Building, Milwaukee, Wis. See Notes **B** and **E**, page 152.**COPLAY CEMENT COMPANY**, Allentown, Pa. Works at Coplay, Pa. See Notes **B** and **E**, page 152.

COMMERCIAL WOOD AND CEMENT Co., Sales Agents, 156 Fifth Ave., New York City.

JOHNSON & WILSON, Sales Agents, 150 Nassau St., New York City.

Manufacturers of Saylor's and Commercial brands of Portland cement, Anchor and Commercial brands Rosendale natural hydraulic cement.

On Lehigh Valley railroad.

CRESCENT CEMENT WORKS, Long Point, Hochelaga County, Canada. See Notes **C** and **F**, page 152.

THOS. M. MORGAN, Owner.

Manufacturers Crescent and Diamond brands of cement.



For sidewalks, curb and gutter and all concrete work requiring the **Highest Grade of Portland Cement**. Excels in fineness of grinding. We manufacture **one grade** only.

CHICAGO PORTLAND CEMENT COMPANY

CRESCENT WHITE LIME COMPANY, Fayetteville, Ark.

See Note **A**, page 152.

On St. Louis & San Francisco railroad.

CROWN CEMENT COMPANY, Allegheny City, Pa. Works at Bellaire, Ohio.

F. SWINNER, JR., Treas.

Not in operation.

CROWN PORTLAND CEMENT COMPANY, Lansdowne, Md.

See Note **A**, page 152.

CUMBERLAND AND POTOMAC CEMENT COMPANY,

Cumberland, Md. See Note **A**, page 152.

CUMBERLAND HYDRAULIC CEMENT AND MANUFACTURING COMPANY, P. O. Box 264, Cumberland, Md. See Note **E**, page 152.

W. L. SPERRY, Supt.

Works burned July, 1900. New works now ready.

Manufacturers Cumberland natural hydraulic cement.

On Baltimore & Ohio, Cumberland & Pennsylvania, George's Creek & Cumberland, Pennsylvania, and West Virginia Central & Pittsburg railroads.

CUMBERLAND VALLEY CEMENT COMPANY, Washington, D. C. Works at Cumberland, Md. See Note **B**, page 152.

S. DANA LINCOLN, Pres., Ralston Bldg., Washington, D. C.

Manufacturers Cumberland Valley brand natural hydraulic cement.

On Baltimore & Ohio, Cumberland & Pennsylvania, George's Creek & Cumberland, Pennsylvania, and West Virginia Central & Pittsburg railroads.

THE CUMMINGS CEMENT COMPANY, Akron, N. Y.—

URIAH CUMMINGS, Pres., Akron, N. Y.

RAY P. CUMMINGS, Vice Pres., Akron, N. Y.

PALMER CUMMINGS, Gen. Mgr. and Treas., Akron, N. Y.

HOMER S. CUMMINGS, Sec'y, Stamford, Conn.

Capitalization, \$300,000.

Manufacturers Storm King brand Portland cement.

Capacity, 500 barrels.

Manufacturers Roman Rock brand Portland cement.

Capacity, 500 barrels.

Manufacturers Obelisk brand natural hydraulic cement.

Capacity, 2,000 barrels.

On New York Central & Hudson River railroad.

DEFIANCE HYDRAULIC CEMENT WORKS, Defiance, Ohio.

WILHELM & GORMAN, Owners. See Note **F**, page 152.

FRANK WILHELM, Supt., Defiance, Ohio.

Capacity, 100 barrels a day.

Plasticon, a plastering cement. The Alabastine Co., Grand Rapids, Mich.

Advantages of Advertising in Municipal Engineering Magazine. —

MUNICIPAL ENGINEERING is the largest and most influential magazine in the field it represents. It is read by more people directly interested in this field than any other publication.

It contains more advertisements of this kind of business than any other publication, because it is the best medium.

It is kept on file for reference by interested people in most of the cities and towns in the United States and Canada.

It does for its advertisers a kind of missionary work that can not be done for them so successfully in any other way.

It not only introduces them to all the people they want to know about them, and whom they can not reach through any other facilities, but it also keeps its advertisers advised by special bulletin of the opportunities for them to get business.

It is the special aim of the management of the magazine to help its advertisers, and it does this with all the facilities of a complete and well-established organization covering the entire country.

It makes advertising pay advertisers seeking business in its field.

If that is the kind of help you want, there is no reason why it should not be as profitable to you as to others.

— Try It !

Defiance Hydraulic Cement Works—Continued.

Manufacturers of **Diamond** brand natural hydraulic cement.

On Baltimore & Ohio railroad, **Wabash** railroad and Wabash & Erie canal.

DETROIT PORTLAND CEMENT COMPANY, 614-615 Union Trust Building, Detroit, Mich. **Works** under construction at Fenton, Mich.

E. H. PAINE, Pres., 9-15 **Murray St.**, New York City.

B. STROH, Vice-Pres., Detroit, **Mich.**

H. J. PAXTON, Sec'y and Treas., **Detroit, Mich.**

H. M. SADLER, Asst. Treas., 9-15 **Murray St.**, New York City.

L. R. SHELLENBERGER, Supt. of Construction, Fenton, Mich.

Capitalization.—See Note **E**, page 152.

On Chicago & Grand Trunk railroad.

DEXTER PORTLAND CEMENT COMPANY, Nazareth, Pa.

GEO. E. BARTOL, Pres. and Dir., 253 **The Bourse**, Philadelphia, Pa.

CONRAD MILLER, Vice-Pres. and Dir., Nazareth, Pa.

JOSEPH BROBSTON, Sec'y and Treas., Nazareth, Pa.

WM. B. NEWBERRY, Gen. Mgr., **Chemist** and Dir., Nazareth.

G. A. SCHNEEBELE, Dir., Nazareth, **Pa.**

DR. I. A. BACHMAN, Dir., Nazareth, **Pa.**

JOHN P. CROZER, Dir., Upland, Pa.

SAM'L FRENCH & Co., Sales **Agents**, Fourth and Callowhill Sts., Philadelphia.

Capitalization, \$300,000.

Capacity, 800 to 900 barrels per **day**.

Manufacturers **Dexter** brand Portland cement and French's Rosendale brand natural hydraulic cement.

On Bangor & Portland branch of Delaware, Lackawanna & Western railroad.

THE DIAMOND PORTLAND CEMENT COMPANY, Perkins Ave., at C. & P. R. R. Cleveland, Ohio. **Works** at Middle Branch, Ohio.



Z. W. DAVIS, Pres., Perkins Ave., at C. & P. R. R., Cleveland, Ohio.

F. L. BOARDMAN, Vice-Pres., Perkins Ave., at C. & P. R. R., Cleveland, Ohio.

W. H. BOARDMAN, Treas., Perkins Ave., at C. & P. R. R., Cleveland, Ohio

I. A. REED, Sec'y, Perkins Ave., at C. & P. R. R., Cleveland, Ohio.

JAMES F. CLARK, Supt., Middle Branch, Ohio.

E. DAVIDSON, Chemist, Middle Branch, Ohio.

See F. L. Smidth & Co.'s Advertisement on Page 187.

DIAMOND Portland Cement

A High-Grade Portland Cement Made from Rock for All Purposes



AVERAGE of all Cement Made and Tested at the Laboratory of

THE DIAMOND PORTLAND CEMENT CO.

DURING THE YEAR OF 1900

1 Day Neat,	-	-	-	-	-	-	403.75 Lbs.
7 Day Neat,	-	-	-	-	-	-	600.65 Lbs.
28 Day Neat,	-	-	-	-	-	-	669.68 Lbs.
SAND-CEMENT, - 3 to 1							
7 Day Sand,	-	-	-	-	-	-	225.34 Lbs.
28 Day Sand,	-	-	-	-	-	-	293.00 Lbs.

FACTORY, MIDDLE BRANCH, OHIO

MAIN OFFICE, CLEVELAND, OHIO

The Diamond Portland Cement Co.

The Diamond Portland Cement Company—Continued.

Capitalization, \$300,000.

Capacity, 750 barrels per day.

Manufacturers **Diamond brand Portland cement.**

On Cleveland, Canton & Southern railroad.

Average of all cement made and tested at the laboratory of the Diamond Portland Cement Company during the year 1900:

RESULTS OF TESTS.

	Neat.		1 sand, 3 cement.
1 day.....	403.75 lbs.		
7 days.....	600.65 "	7 days.....	225.34 lbs.
28 days.....	669.68 "	28 days.....	293.00 "

[Manufacturer's Statement.]

Diamond Portland cement is made from **limestone** and clay carefully selected to give the best proportions, and **mixed** by a most thorough process to produce perfectly homogeneous quality. It is burned in Dietzsch-Etagen ovens, which have proved to be the **most perfect** Portland cement kilns. They are in charge of experienced men **who learned** their business in some of the largest mills in Germany. The **clinker** is carefully selected and ground to such fineness that **only five** per cent. is left on a No. 100 sieve. Magnesia and sulphate of lime **are** practically absent from the raw materials and the finished cement. The **results** of tests given above show its great strength. A peculiar and **recommending** quality of Diamond cement is the gloss, resembling a coat of varnish, **which** forms on the upper surface of pats as they dry. Tests made of the **cement** all over the country confirm the results given above and endorse **our claim** that we supply a superior article and a Portland cement **unexcelled** in quality anywhere. Each day's production of finished cement **is** received in a bin by itself and not permitted to leave the works until **pronounced** by our experts to be faultless.

THE DURYEE PORTLAND CEMENT COMPANY, Montezuma, N. Y.

GEO. W. DURYEE, Sec'y, Montezuma, N. Y.

Works burned; will rebuild.

On West Shore and New York Central & Hudson River railroads.

THE EDISON PORTLAND CEMENT COMPANY, Girard Bldg., Philadelphia, Pa. Works at Stewartsville, N. J.

Works under construction.

WM. H. SHELMEKDINE, Pres., Philadelphia, Pa.

W. S. MALLORY, Vice-Pres., Edison Laboratory, Orange, N. J.

W. S. PILLING, Treas., Philadelphia, Pa.

THERON I. CRANE, Sec'y, Philadelphia, Pa.

THOMAS A. EDISON, Gen. Mgr., Orange, N. J.

E. A. DARLING, Engineer of Construction, Stewartsville, N. J.

Capitalization, \$11,000,000.

Capacity, 4,000 barrels a day.

On Delaware, Lackawanna & Western railroad.

EGYPTIAN PORTLAND CEMENT COMPANY, Detroit, Mich.

Works at Fenton, Mich., will be ready August, 1901.

GEO. A. FOSTER, Pres. and Dir., Detroit, Mich.

J. F. WILLIAMS, Vice-Pres. and Gen. Mgr., Detroit, Mich.

C. B. SHOTWELL, Sec'y and Dir., Detroit, Mich.

C. A. WILSON, Dir., Holly, Mich.

D. S. FRACKELTON, Dir., Flint, Mich.

Capitalization, \$1,050,000.

Capacity, 1,000 barrels daily.

On Chicago & Grand Trunk railroad.

ELK RAPIDS PORTLAND CEMENT COMPANY, Elk Rapids, Mich.—

OSWALD F. JORDAN, Pres., Dir. and Gen. Mgr., Elk Rapids.

F. R. WILLIAMS, Vice-Pres. and Dir., Elk Rapids, Mich.

FRANK B. MOORE, Sec'y, Treas. and Dir., Elk Rapids, Mich.

S. B. COLLINS, Dir., Elk Rapids, Mich.

S. S. OLDS, Dir., Jackson, Mich.

THOS. A. WILSON, Dir., Lansing, Mich.

M. B. LANG, Dir., Jackson, Mich.

E. M. BUNCE, Supt., Elk Rapids, Mich.

DR. W. MICHAELIS, JR., Chemist, Elk Rapids, Mich.

LOUIS QUINBY, Engr., Elk Rapids, Mich.

Capitalization, \$400,000.

Capacity, 600 barrels a day.

Manufacturers Elk Rapids brand Portland cement.

On the Pere Marquette railroad and Lake Michigan.

EMPIRE PORTLAND CEMENT COMPANY, Warners, N. Y.—

THOMAS BROWN, Pres., Franklin, Pa.

J. E. FRENCH, Vice-Pres., New York City.

CHAS. MILLER, Treas., Franklin, Pa.

CHAS. A. LOCKARD, Mgr., Warners, N. Y.

E. BRAVENDER, Supt., Warners, N. Y.

C. E. SCHAUFFLER, Res. Mgr., 737 Monadnock Blk., Chicago.

Capital, \$650,000.

Capacity, 150,000 barrels a year.

Manufacturers of Empire and Flint brands of Portland cement.

On New York Central & Hudson River railroad.

FT. SCOTT HYDRAULIC CEMENT COMPANY, Kansas City, Mo.

Works at Ft. Scott, Kans.

WALTER S. HALLIWELL, Pres., Kansas City, Mo.

DAVID P. THOMAS, Vice-Pres. and Gen. Mgr., Ft. Scott, Kans.

JOHN S. TAFT, Sec'y.

FT. SCOTT CEMENT ASSOCIATION, Sales Agents, Kansas City, Mo.

The Standard Plaster Co., Buffalo, N.Y., makes Calcined Plaster or Stucco

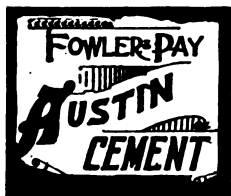
Ft. Scott Hydraulic Cement Company—Continued.

Capital, \$100,000.

Capacity, 600 barrels in 10 hours.

Manufacturers Four Star brand Ft. Scott natural hydraulic cement.

On Missouri Pacific and Missouri, Kansas & Texas railroads.



FOWLER & PAY, Mankato, Minn. Works at Austin, Minn. See Note F, page 152.

Capacity, 1,000 barrels a day.

Manufacturers Austin brand natural hydraulic cement.

On Chicago Great Western and Chicago, Milwaukee & St. Paul railroads.

GEORGIAN BAY PORTLAND CEMENT COMPANY, Ltd., Owen Sound, Ontario, Canada. See Notes B and E, page 152.

FELIX GUENTHER, JR., Chemist, Owen Sound, Ontario, Can.

On Canadian Pacific and Grand Trunk railroads.

GERMAN-AMERICAN PORTLAND CEMENT COMPANY. Office, 1511 Marquette Building, Chicago, Ill. See Note C, page 152. Works at La Salle, Ill.

CARL PRUSSING, Pres. and Gen. Mgr., Hamburg, Germany.

GEO. C. PRUSSING, Vice-Pres. and Treas., Chicago.

FRITZ WORM, Sec'y, La Salle, Ill.

EDWARD L. COX, General Sales Agent.

A. B. HELBIG, Supt., La Salle, Ill.

DR. OTTO STREBEL, Chemist.

WALTER PRUSSING, Chemist.

Capitalization, \$450,000.

Capacity, 500 barrels per day.

Manufacturers Owl Cement brand Portland cement.

On Chicago, Burlington & Quincy; Chicago, Rock Island & Pacific, and Illinois Central railroads.

GLASGOW CEMENT WORKS—Removed to Locher, Va. See JAMES RIVER CEMENT WORKS.

THE GLENS FALLS PORTLAND CEMENT COMPANY, Glens Falls, N. Y.—



W. W. MACLAY, Pres. and Dir., Glens Falls, N. Y.

BYRON LAPHAM, Vice-Pres. and Dir., Glens Falls, N. Y.

ARTHUR W. SIHERMAN, Treas. and Dir., Glens Falls, N. Y.

JOHN E. PARRY, Sec'y and Dir., Glens Falls, N. Y.

S. B. GOODMAN, Dir., Glens Falls, N. Y.

For Cement Machinery, address Earle C. Bacon, Havemeyer Bldg., N. Y.

The Glens Falls Portland Cement Company—Continued.

GEO. H. PARKS, Dir., Glens Falls, N. Y.

F. W. WAIT, Dir., Glens Falls, N. Y.

WM. E. SPIER, Glens Falls, N. Y.

COMMERCIAL WOOD AND CEMENT COMPANY, Sales Agents, 156 Fifth Ave., New York.

Capacity, 350 barrels a day.

Manufacturers Iron Clad and Victor brands Portland cement.

RESULTS OF TESTS OF IRON CLAD BRAND PORTLAND CEMENT.

Report of the Aqueduct Commission on Iron Clad cement delivered at New Croton Dam:

Briquette exposed.			Tensile strength.		
Air. Hours.	Water. Days.	Total. Days.	Neat.	Pounds per square inch.	
				1 cement, 2 sand.	1 cement, 3 sand.
6	18 hrs.	1	176		
24	} Boiling. 1 day.	2	538	246	
24		7	792	585	302
24	27	28	819	645	370
MONTHS.					
24		3	876	757	463
24		6	861	682	496
24		12	955	684	561

Fineness (10,000 mesh) 5.3. Wire test: Light, 260.7; heavy, 371.2.

Signed. CHARLES S. GOWEN, Division Engineer.

It is Our Business

TO HELP

Your Business

IF YOU MAKE, SELL OR USE

CEMENT

Write to us and we will tell you what we can do for you.

You ought to know

Municipal Engineering Co.

The Glens Falls Portland Cement Company—Continued.

Tests of Victor Portland cement, made by Department of Docks, New York City, briquettes seven days old:

Date of test, 1899.	Neat cement.	1 part cement, 2 parts sand.
Jan. 16.	533 lbs.	222 lbs.
Jan. 31.	470 "	203 "
.....	531 "	290 "
April 12.	514 "	275 "
April 13.	550 "	274 "
May 4.	516 "	222 "
May 9.	526 "	270 "
June 7.	522 "	242 "
June 22.	458 "	224 "
July 5.	512 "	247 "
July 24.	470 "	227 "
July 27.	486 "	258 "
Aug. 7.	499 "	217 "
Aug. 14.	463 "	192 "
Aug. 14.	463 "	192 "
Aug. 21.	445 "	204 "
Jan. 11.	587 "	256 "
Averages	502 lbs.	236 lbs.

Pats left in air, immersed as soon as hard, and steamed and boiled, all passed the tests satisfactorily.

Time of set, 240 minutes.

[Manufacturer's Statement.]

Glens Falls "Iron Clad" cement is one of the most finely-ground cements in the market, thus giving much more cement to the standard barrel of 400 pounds than others. It is a slow-setting cement, usually taking four to six hours. This is convenient for many purposes. It soon surpasses in strength quicker setting cements. Shipments of Iron Clad brand will be guaranteed to stand 600 lbs. tensile strain neat briquettes one day in air and seven days in water and 175 pounds one cement to three sand; to stand boiling test; 85 per cent. to pass through No. 200 sieve and 96 per cent. through No. 100 sieve. Cement barrels will be tight, of great strength, and uniform. Bags will be superior cotton and all weights guaranteed. The dry process of manufacture was chosen as giving absolute certainty regarding proper mixture, thus insuring perfect uniformity of product. A comparison of the results of tests shown above demonstrates the correctness of this choice. The sand-carrying power of the cement, augmented by the extreme fineness and uniformity of grinding, is shown by sand tests. The economy in the use of Iron Clad cement on this account is very marked.

The Glens Falls Portland Cement Company's Victor Portland cement is a favorite for concrete and masonry work. Its fineness is guaranteed to be 90 per cent. through a No. 200 sieve and 97 per cent. through a No. 100 sieve, and its tensile strength to be 500 pounds per square inch neat, one day in air and six days in water, and 125 pounds one part cement to three parts sand, same time. These qualities make it strong and economical, both essentials for good engineering work. Boiling test is also guaranteed. The Mechanicsville dam shows the high quality of Victor cement concrete. The portion containing the waste

gates was built of Victor cement one part, sand two, broken stone five.



Warren's "Puritan Brand" Coal Tar Cements. Warren Bros. Co., Boston

The Glens Falls Portland Cement Company—Continued.

The river was turned through these gates when concrete was but ten days old. After several heavy freshets and a year's time had passed coffer dams were put in and the work examined. The concrete was found practically uninjured, surfaces unchanged and corners sharp, though the bedrock of the river had been worn away until some of the piers overhung the resulting cavities in the bed of the stream several feet. Such tests are fortunately rare, but Victor cement shows its ability to stand them.

THE GLOBE CEMENT COMPANY.—See Note C, page 152.

Works at Sellersburg, Indiana.

HERMAN PREEFER, Pres., Sellersburg, Ind.

JOHN F. FRY, Vice-Pres., Sellersburg, Ind.

HARRY H. BEAN, Sec'y and Treas., Sellersburg, Ind.

WESTERN CEMENT COMPANY, Sales Agents, Louisville, Ky.

Capacity, 800 barrels daily.

Manufacturers Globe brand Louisville natural hydraulic cement.

On Pittsburg, Cincinnati, Chicago & St. Louis railroad.

GOLDEN RULE CEMENT COMPANY, Sellersburg, Ind.—

FRED. AUG. KOEHLER, Pres. and Dir., New Albany, Ind.

JACOB WEBER, Vice-Pres. and Dir., Louisville, Ky.

WM. SCHLEICHER, Sec'y and Treas., Dir. and Sup't., Sellersburg, Ind.

JOHN J. WEBER, Dir., Sellersburg, Ind.

ED. ALEXANDER, Engr., Sellersburg, Ind.

Capitalization, \$15,000.

Capacity, 500 barrels a day.

Manufacturers Arm & Hammer brand Louisville natural hydraulic cement.

On Pittsburg, Cincinnati, Chicago & St. Louis railroad.

GOSHEN PORTLAND CEMENT COMPANY, Goshen, Ind.—

Works three and one-half miles northeast of Elkhart, Ind.

See Note A, page 152.

GRAYLING PORTLAND CEMENT COMPANY. Works proposed.

C. A. CAMPBELL, 407 N. Linn St., W. Bay City, Mich.

WM. M. COURTIS, Cons. Engr., 412 Hammond Bldg., Detroit, Mich.

GREAT NORTHERN PORTLAND CEMENT COMPANY, 82-84 Griswold St., Detroit, Mich.

Works under construction at Baldwin, Mich. A New Jersey corporation.

GEO. ANDERSON, Pres. and Dir., Detroit, Mich.

CHAS. A. STRELINGER, Vice-Pres. and Dir., Detroit, Mich.

BURTON W. YATES, Second Vice-Pres. and Dir., Detroit, Mich.

HOWARD H. PARSONS, Chairman Ex. Com. and Dir., Detroit, Mich.

Use Keystone Generators in Cement Plants.—Keystone Electric Co.

Great Northern Portland Cement Company—Continued.

DAVID OGILVIE, Treas. and **Dir.**, **Detroit**, Mich.

CHARLES B. PARSONS, Sec'y and **Dir.**, **Detroit**, Mich.

LEMUEL H. FOSTER, Gen. **Counsel and Dir.**, **Detroit**, Mich.

ALEXANDER B. SCULLY, **Dir.**, **Chicago**, Ill.

WM. FILLINGHAM, **Dir.**, **East Orange**, N. J.

ARTHUR E. BARLEY, Auditor, **Detroit**, Mich.

R. C. CARPENTER, Consulting **Engr.**, **Ithaca**, N. Y.

Capitalization, \$5,000,000.

Capacity, 1,000 barrels a **day**, increasing later.

On Pere Marquette and Chicago & **West Michigan** railroads.

HANOVER PORTLAND CEMENT COMPANY, **Hanover**.

Ont. See Note **A**, page 152.

On Grand Trunk railroad.

HECLA PORTLAND CEMENT AND COAL MINING COMPANY, **West Bay City**, Mich. Soon to be incorporated.

U. R. LORANGER, 505 Crapo Blk., **Bay City**, Mich.

HELDERBERG CEMENT COMPANY, **Albany**, N. Y. Works at Howe's Cave, N. Y. See Notes **D** and **E**, page 152.

T. H. DUNMARY, Pres., **Albany**, N. Y.

FRED W. KELLEY, Vice-Pres., **Albany**, N. Y.

EDWARD L. PRUYN, Sec'y.

JAS. C. FARRELL, Treas., **Albany**, N. Y.

CHAS. H. RAMSEY, Asst. Gen. Mgr. and Gen. Sales Agent, 38 State St., **Albany**, N. Y.

Manufacturers **Helderberg Portland cement**.

Manufacturers **Rosendale natural hydraulic cement**.

On Delaware & Hudson Company's **railroad**.

THE HERCULES CEMENT COMPANY, **Catasauqua**, Pa. Works at Coplay, Pa.

JOHN CRAIG, **Dir.**, **Catasauqua**, Pa.

F. M. HORN, Vice-Pres. and **Dir.**, **Catasauqua**, Pa.

JOHN T. WILLIAMS, Treas. and **Dir.**, **Catasauqua**, Pa.

EDWARD D. BOYER, Sec'y, Supt. and **Dir.**, **Catasauqua**, Pa.

N. D. CORTRIGHT, JR., **Dir.**, **Catasauqua**, Pa.

GEO. H. WILLIAMS, **Dir.**, **Catasauqua**, Pa.

JAMES W. WEAVER, Pres. and **Dir.**, **Catasauqua**, Pa.

A. R. FRY, Chemist, **Coplay**, Pa.

JAS. DOUGHERTY, **Engr.**, **Cementon**, Pa.

HOUSTON & Co., Sales Agents, 26 Cortland St., **New York City**, N. Y.

BRYANT & KENT, Sales Agents, **Boston**, Mass.

ROBINSON & Co., Sales Agents, **Philadelphia**, Pa.

Capitalization, \$75,000.

See advertisement of Fairbanks' Cement Testing Machine.

The Hercules Cement Company—Continued.

Capacity, 100,000 barrels a year.

Manufacturers Hercules and Granite brands Portland cement.

Manufacturers Improved Lehigh, Improved Rosendale and Clarke's Improved brands natural hydraulic cement.

On Lehigh Valley railroad.

THE HOOSIER CEMENT COMPANY, Sellersburg, Ind.—

G. E. SEHLBRIDE, Pres. and Dir., Pittsburg, Pa.

J. F. KENNEDY, Vice-Pres. and Dir., Sellersburg, Ind.

A. H. GRAY, Sec'y and Dir., Sellersburg, Ind.

E. CUDDY, Treas. and Dir., Sellersburg, Ind.

J. H. HINTON, Supt. and Dir., Cementville, Ind.

H. E. HEATON, Dir., Jeffersonville, Ind.

H. W. SEHLBRIDE, Dir., New Albany, Ind.

Capitalization, \$35,000.

Capacity, 500 barrels a day.

Manufacturers Hod & Shovel brand Louisville natural hydraulic cement.

On Pittsburg, Cincinnati, Chicago & St. Louis railroad.

HOUSTON BROS., Thirty-second St. and Pennsylvania railroad, Pittsburg, Pa. See chapter on descriptions of works.

Manufacturers Rex-Portland and Samson brands Portland cement.

HOWARD HYDRAULIC CEMENT COMPANY, Cement, Ga.

See Note A, page 152.

ILLINOIS PORTLAND CEMENT COMPANY, Chicago, Ill.

See Note A, page 152.

THE ILLINOIS STEEL COMPANY, Cement Department, No. 1060 Rookery Bldg., Chicago, Ill.

EDWARD M. HAGAR, Mgr., No. 1060 The Rookery, Chicago, Ill.

J. G. BERGQUIST, Supt., South Chicago, Ill.

C. W. HALL, Sales Agent, No. 140 Nassau St., New York.

S. W. WHEELLOCK, Sales Agent, Cooper Bldg., Denver, Colo.

HOWARD EGLESTON, Sales Agent, Havana, Cuba.

R. B. LYLE, Sales Agent, Security Bldg., St. Louis, Mo.



The Fore-
most Representative of
American Cement
Interests is

Municipal Engineering Magazine

Subscription Price, \$2.00 Per Year.

The Illinois Steel Company—Continued.

Capitalization.—No separate capitalization for cement department.

Manufacturers Universal brand Portland cement.

Manufacturers Steel brand cement (pozzuolana).

Capacity of works for each brand, 1,000 barrels a day.

The following tests of Universal brand cement were made by Robert W. Hunt & Co.:

Fineness on 100 sieve.....	93.90			
Fineness on 200 sieve.....	75.50			
Initial set.....	2 hours, 5 minutes			
Final set.....	6 hours, 50 minutes			
Boiling and cold water tests, O. K.				
Specific gravity, 3.216.				
Sample tested.	24 hours.	7 days.	28 days.	3 months.
Neat.....	557	727	854	1023
Cement 1, sand 3	130	247	385	391

(Above figures are averages of five briquettes.)

[Manufacturer's Statement.]

Steel cement has been on the market for five years, and has come to be recognized by architects and engineers as a most reliable cement for work in moist locations, such as concrete or foundation construction beneath the surface of the ground or water. It is especially adapted to foundations of street pavements, heavy buildings and machinery foundations, conduit and sewer construction. It possesses peculiar qualities that impart unusual toughness and homogeneity to concrete made therefrom, and its exceeding fine-

ness gives it great capacity for carrying sand and stone. Steel cement, in common with all slag or pozzuolana cements, is not suitable for sidewalks, floors or work exposed to dry air or subject to attrition. The care and scientific accuracy exercised in the selection of the slag, and the precise methods employed in its treatment make this, admittedly, the best slag cement manufactured, and investigation by the United States government engineers has demonstrated that it is more uniform than any cement manufactured from natural deposits.

In order that their field should not be bounded by the limitations of Steel cement, the Illinois Steel Company in 1896 undertook an extensive series of experiments with a view to manufacturing from blast furnace slag a true Portland cement that would compete in every respect with the best brands of foreign and American Portlands, and especially in those classes of work for which Steel cement was not adapted. These experiments were successful in the highest degree, and in 1900 the company placed on the market Universal Portland cement, which, as its name implies, is suitable for all purposes. This is a true Portland cement, its method of manufacture, chemical composition, fineness and specific gravity being strictly in accordance with the definitions of the most prominent cement authorities in the United States and Europe. On account of the entirely artificial character of the process employed, the mixtures are under complete control and most remarkable uniformity is obtained in the finished product.

In 1900 the new cement plant at the south works of the Illinois Steel Company at South Chicago was completed, at a cost of \$500,000. At this plant both Steel and Universal Portland cements are manufactured. The

Parkhurst Combined Curb and Gutter. Apply to D. C. Buntin, Indianapolis



SOUTH CEMENT PLANT

ILLINOIS STEEL COMPANY

SOUTH CHICAGO, ILLINOIS

Universal Portland
Cement . . .

For sidewalks, floors, and all work
requiring the highest possible grade
of Portland Cement.

Steel Cement . . .

For concrete, foundation and ma-
sonry construction.

The Illinois Steel Company—Continued.

location of this plant admits of direct **shipment** by rail or water, and as it has only the latest and most improved **machinery**, low prices, high quality and quick shipment are insured. The **cement plant** at the north works of the Illinois Steel Company, started in 1895, is devoted exclusively to the manufacture of Steel cement. The total **output** of both plants is 50,000 barrels per month, divided about equally **between** the two products.

IMPERIAL CEMENT COMPANY, Ltd., Owen Sound, Ont.

See Note B, page 152.

IMPERIAL PORTLAND CEMENT COMPANY, 1114 Real Estate Trust Bldg., Philadelphia, Pa. Works (under construction) at Nazareth, Pa.

F. H. D. BANKS, Pres., Real Estate **Trust** Bldg., Philadelphia, Pa.

JEROME KEELEY, Vice-Pres. and **Dir.** and Chemist, 421 Chestnut St., Philadelphia, Pa.

J. CHESTER WILSON, Sec'y and **Dir.**, Real Estate Trust Bldg., Philadelphia, Pa.

JOHN D. NEWBOLD, **Dir.**, Norristown, Pa.

JAMES W. SHEPP, **Dir.**, 723 Chestnut St., Philadelphia, Pa.

JOHN T. DYER, **Dir.**, Room A, **Harrison** Bldg., Philadelphia.

R. O. BEITEL, **Dir.**, Nazareth, Pa.

GEO. W. LAUB, **Dir.**, Nazareth, Pa.

WM. H. PARSONS, **Dir.**, Phoenixville, Pa.

Capitalization, \$400,000.

Capacity, 1,000 barrels a day.

Manufacturers Imperial brand Portland cement.

On Bangor & Portland railroad.

INDIANA CEMENT COMPANY, Charlestown, Ind. See Note B, page 152.

WESTERN CEMENT COMPANY, Sales Agents, Louisville, Ky.

Manufacturers Lion brand Louisville natural hydraulic cement.

On Baltimore & Ohio railroad.

INDIANA PORTLAND CEMENT COMPANY, Majestic Bldg.,

Detroit, Mich. (Offices will shortly be removed to Indianapolis, Ind.) Factories at Milford, Kosciusko County, Indiana, proposed; Milltown, Harrison County, Indiana, proposed.

NEIL McMILLAN, Pres. and **Dir.**, Detroit, Mich.

PRESTON F. MILES, Vice-Pres. and **Dir.**, Milford, Ind.

GEORGE JOHNSTON, Treas. and **Dir.**, Detroit, Mich.

VANTON O. FOULK, Sec'y and Att'y and **Dir.**, Detroit, Mich.

JOHN H. SMEDLEY, **Dir.**, Detroit, Mich.

EDWIN T. ALLEN, **Dir.**, Detroit, Mich.

R. H. EVANS, **Dir.**, Detroit, Mich.

KENNETH K. McLAREN, **Dir.**, Jersey City, N. J.

Capitalization, \$5,000,000.

Proposed capacity of both mills, 6,000 barrels a day.

IOLA PORTLAND CEMENT COMPANY, Iola, Kans.—

SHELDON H. BASSETT, Pres., 827 Marquette Bldg., Chicago, Ill.

JOHN T. HOLMES, Treas., Detroit, Mich.

OSCAR GERLACH, Chemist.

SHELDON H. BASSETT, Sales Agent, Marquette Bldg., Chicago.

Capitalization. See Note E, page 152.

Capacity, 4,500 barrels a day.

Manufacturers Iola brand Portland cement.

On Atchison, Topeka & Santa Fe and Missouri Pacific railroads.

IROQUOIS PORTLAND CEMENT COMPANY, West Madison and Highland Aves., Cleveland, Ohio. Works under construction at Caledonia, N. Y.



C. T. RICHMOND, Vice-Pres. and Dir., Cleveland, Ohio.

H. J. DAVIES, Sec'y and Dir., Cleveland, Ohio.

H. E. HACKENBERG, Treas. and Dir., Cleveland, Ohio.

W. V. HAMILTON, Dir. and Gen. Mgr., Caledonia, N. Y.

S. T. WELLMAN, Dir., Cleveland, Ohio.

A. W. SMITH, Dir., Cleveland, Ohio.

E. G. TILLOTSON, Dir., Cleveland, Ohio.

H. A. TREMAINE, Dir., Fostoria, Ohio.

D. D. DICKEY, Dir., Pittsburg, Pa.

JAMES VIRGIN, Dir., Dover, Del.

M. J. HOLLINGER, Supt., Caledonia, N. Y.

C. S. RICHARDS, Chemist, Caledonia, N. Y.

WELLMAN-SEAVER ENGR. COMPANY, Engrs., Cleveland, Ohio.

Capitalization, \$250,000.

Capacity, 375 barrels a day.

Manufacturers Iroquois brand Portland cement.

On Erie, Genesee & Wyoming, Lehigh Valley, and New York Central & Hudson River railroads.

[Manufacturer's Statement.]

Iroquois Portland Cement Company is a Delaware corporation, with principal offices at Cleveland, Ohio, and works at Caledonia, N. Y. The lands owned by this company consist of about 400 acres of marl and clay deposits beginning one mile east from Caledonia, N. Y., and extending along the tracks of the N. Y. C. & H. R. R. R. and the Lehigh Valley R. R. for a distance of about two miles. The marl comprising this deposit has been thoroughly sampled and analyzed at all points, and consists of a fine white carbonate of lime, practically free from all impurities, being especially free from magnesia, which, on an average, amounts to only about three-tenths of one per cent. The deposit is so near the surface as to require little or no stripping, and has an average depth of eight feet. The deposit of clay is free from pyrites, sand and grit, and contains the proper ratio of

Use Keystone Motors in Cement Plants.—Keystone Electric Co.

Iroquois Portland Cement Company—Continued.

alumina to silica to insure a **slow-setting cement**. The cement is guaranteed to stand the usual standard tests, **and to be equal** in all respects to that of the best brands. It is especially **adapted for work** where it is essential that there be no shrinkage or expansion.

JAMES RIVER CEMENT WORKS, Locher, Rockbridge Co., Va.

Telegraph and Express Office, Glasgow, Va.

CHAS. H. LOCHER, Pres., Locher, Va.

H. O. LOCHER, Sec'y and Treas., Locher, Va.

• EBEN LOCHER, Gen. Mgr. and Supt., Locher, Va.

CHAS. M. BLACKFORD, Dir., Lynchburg, Va.

JOHN D. HORSLEY, Dir., Lynchburg, Va.

W. T. RUCKER, Chemist, Locher, Va.

ADAMS BROS-PAYNES COMPANY, Sales Agents, Lynchburg, Va.

Capitalization, \$30,000.

Capacity, 200 barrels a day.

Manufacturers James River brand **natural** hydraulic cement.

On Norfolk & Western and Chesapeake & Ohio railroads.

KANSAS CITY & FT. SCOTT CEMENT COMPANY, Kansas City, Mo. Works at Ft. Scott, Kans.

C. A. BROCKETT, Pres., Kansas City, Mo.

HOWARD McCUTCHEN, Sec'y and Treas., Kansas City, Mo.

P. R. JORDAN, Dir., Kansas City, Mo.

CHAS. H. GARDINER, Supt., Ft. Scott, Kans.

H. GARDINER, Chemist, Ft. Scott, Kans.

CHAS. WAIDELICH, Engr., Ft. Scott, Kans.

FT. SCOTT CEMENT ASSOCIATION, Sales Agents, Kansas City, Mo.

Capital, \$50,000.

Capacity, 700 barrels a day.

Manufacturers Double Star brand Ft. Scott hydraulic cement.

On Kansas City, Ft. Scott & Memphis; Missouri, Kansas & Texas, and Missouri Pacific railroads.

THE KENTUCKY & INDIANA CEMENT COMPANY, Jeffersonville, Ind. Works at Watson, Ind.

W. H. COOK, Pres. and Dir., Indianapolis, Ind.

• C. B. ROUS, Sec'y, Treas. and Dir., Jeffersonville, Ind.

J. C. ROUS, Supt. and Dir., Jeffersonville, Ind.

W. F. CURRYER, Dir., Indianapolis, Ind.

H. L. ROUS, Dir., Frankfort, Ind.

WESTERN CEMENT COMPANY, Sales Agent, Louisville, Ky.

Capital, \$65,000.

Capacity, 1,500 barrels daily.

For Cement Machinery, address Earle C. Bacon, Havemeyer Bldg., N. Y.

The Kentucky & Indiana Cement Company—Continued.

Manufacturers Eagle brand Louisville natural hydraulic cement.

On Baltimore & Ohio Southwestern railroad.

THE KINDERHOOK PORTLAND CEMENT COMPANY, Indianapolis, Ind. See Note **A**, page 152.

Incorporators, C. A. Kenyon, F. A. Joss and H. G. Branden. Capital, \$2,500; authorized, \$900,000.

KNICKERBOCKER CEMENT COMPANY, Poughkeepsie, N. Y. Reported manufacturers of pozzuolana. See Note **B**, page 152.

WM. KRAUSE & SONS CEMENT COMPANY, 1623 North Fifth St., Philadelphia, Pa. District Warehouse, 2119 American St., Philadelphia, Pa. Works, Martin's Creek, Pa. See Note **B**, page 152. (Application has been made for change of name to Martin's Creek Portland Cement Company.)

BERNARD J. KRAUSE, Pres.

WM. KRAUSE, Vice-Pres.

D. C. MURTER, Sec'y.

F. B. BANKS, Gen. Mgr.

CABLE, THORN & Co., Sales Agents, New York City.

WM. WIRT CLARKE & SON, Agents, 11 Gay St. S., Baltimore, Md.

Capitalization—See Note **E**, page 152.

Capacity, 500 barrels per day.

Manufacturers Krause brand Portland cement.

On Bangor & Portland and Pennsylvania railroads.

THE LAKEFIELD PORTLAND CEMENT COMPANY, Owen Sound, Ont., Can. See Note **A**, page 152. Works under construction at Lakefield, near Petersboro, Ont., Can.

Incorporators: John M. Kilbourn, Rob't P. Butchart, W. H. E. Brevender, F. H. Kilbourn, H. B. Smith.

THE LAWRENCE CEMENT COMPANY, No. 1 Broadway, New York City, Harrison Bldg., Philadelphia, Pa. Works at Eddyville, Hickory Bush, Binnewater, N. Y.

E. R. ACKERMAN, Pres., No. 1 Broadway, New York City.

HENRY MCMURTRY, Gen. Supt.

Manufacturers Hoffman, Shield and Improved Shield brands Rosendale natural hydraulic cement.

Capitalization. See Note **E**, page 152.

On the Wallkill Valley railroad and Rondout Creek (Hudson River).

DYCKERHOFF PORTLAND CEMENT

On application, E. Thiele, 99 John Street, New York, will mail to you a letter explaining the defect most frequently occurring in Portland Cement, and stating good reasons why for important work the Dyckerhoff brand should be selected, notwithstanding its higher price.

THE LAWRENCE CEMENT COMPANY OF PENNSYLVANIA, 1 Broadway, New York. **Works** at Siegfried, Pa.

Capitalization. See Note **E**, page 152.

T. B. OSBORNE, Office Sales Agent, No. 1 Broadway, New York.

C. D. STOUT, Office Sales Agent, No. 1 Broadway, New York.

THE FRANK E. MORSE CO., Exchange Sales Agents, 17 State St., New York.

Manufacturers Dragon, Paragon, Monarch brands Portland cement.

On Central Railroad of New Jersey.

LAWRENCEVILLE CEMENT COMPANY, Binnewater, N. Y.—



W. N. BEACH, Pres., No. 26 Cortlandt St., New York.

U. C. BREWER, Sec'y, No. 26 Cortlandt St., New York.

D. A. BARNHART, Supt., Binnewater, N. Y.

BERRY & FERGUSON, Sales Agents, Boston, Mass.

SMITH, GREEN COMPANY, Sales Agents,

Worcester, Mass.

Capitalization. See Note **E**, page 152.

Capacity, 2,500 barrels per day.

Manufacturers Beach's Rosendale brand natural hydraulic cement.

On Walkill Valley railroad.

LEHIGH PORTLAND CEMENT COMPANY, Allentown, Pa. Works at West Coplay and Ormrod, Lehigh Co., Pa.



HARRY C. TREXLER, Pres. and Dir., Allentown, Pa.

GEORGE ORMROD, Vice-Pres. and Dir., Allentown, Pa.

E. M. YOUNG, Treas. and Dir., Allentown, Pa.

ALEXANDER S. SHIMER, Dir., Allentown, Pa.

JAMES K. MOSSER, Dir., Allentown, Pa.

GEORGE G. SYKES, Sec'y, Allentown, Pa.

CHARLES A. MATCHAM, Supt., Allentown, Pa.

Capitalization. See Note **E**, page 152.

Capacity, 4,000 barrels daily.

Manufacturers Lehigh brand Portland cement.

On Ironton railroad, branch of Lehigh Valley railroad.

Combined Curb and Gutter—Warren Bros. Co., 143 Federal St., Boston

Lehigh Portland Cement Company—Continued.

[Manufacturer's Statement.]

The Lehigh Portland Cement Company have an annual production of 1,500,000 barrels of Portland cement. Their works are located at Ormrod and West Coplay, in the Lehigh Valley, and are equipped with the most modern and up to date machinery. Their brand "Lehigh" is well established and known to the trade as one of the highest grades of Portland cement manufactured. The government is a large user of this brand of cement, and the testimonials given this company by government engineers testify to the high quality and satisfactory results obtained from Lehigh Portland cement. The company enjoys a large demand for their cement throughout the United States, and during the past year have made large shipments abroad. The Kelley Island Lime and Transport Company, of Cleveland, Ohio, are the distributors for the Lehigh Portland cement throughout the west and south, and will cheerfully answer all correspondence relative to this brand in their territory.

LOUISVILLE CEMENT COMPANY, 331 W. Main St., Louisville, Ky. Works at Speeds and Watson, Ind., and Louisville, Ky.

J. B. SPEED, Pres., Louisville, Ky.

WESTERN CEMENT COMPANY, Sales Agents, Louisville, Ky.

Capitalization. See Note E, page 152.

Capacity, 5,000 barrels per day.

Manufacturers Speed's "Star" brand, Louisville natural hydraulic cement, J. Hulme "Star" brand, "Horse Shoe" slow setting, "S*S" brand, slow setting.

On Pittsburg, Cincinnati, Chicago & St. Louis railroad (Speed's Mill).

On Louisville & Nashville; Pittsburg, Cincinnati, Chicago & St. Louis; Chicago, Indianapolis & Louisville; Baltimore & Ohio Southwestern; Cleveland, Cincinnati, Chicago & St. Louis; Chesapeake & Ohio; Illinois Central; Louisville, Henderson & St. Louis; Southern, and Louisville, Evansville & St. Louis railroads (Louisville mill).

On Baltimore & Southwestern railroad (Watson mill).



LEHIGH BRAND

Is strongly recommended and used by
United States Government Engineers,
Architects, Builders and Contractors.

GUARANTEED FOR UNIFORMITY, STRENGTH AND DURABILITY.

Write for Catalogues.

Lehigh Portland Cement Co.

Capacity, 4,000 barrels daily.

ALLENTOWN, PA.

THE LUPTON PORTLAND CEMENT COMPANY, Lupton, Mich. See Note **A**, page 152.

GEO. T. STANLEY, Pres., Lupton, Mich.

EDWARD A. WORTHINGTON, Vice-Pres. and Treas., Chicago.

WALTER HIGGS, Sec'y, Chicago, Ill.

WM. C. EDGAR, Asst. Sec'y, Chicago, Ill.

Authorized capitalization, \$1,250,000.

Proposed capacity, 1,200 barrels a day.

MANKATO CEMENT WORKS, Mankato, Minn. See Note **F**, page 152.

P. H. CARNEY, Lessee and Mgr., Mankato, Minn.

H. E. CARNEY, Asst. Mgr. and Sec'y, Mankato, Minn.

P. H. JORDAN, Supt., Mankato, Minn.

Capacity, 60 barrels per hour.

Manufacturers Mankato and U. S. G. brands natural hydraulic cement.

On Chicago, St. Paul, Minneapolis & Omaha; Chicago & Northwestern; Chicago, Milwaukee & St. Paul, and Chicago Great Western railroads.

MANLIUS LIME, PLASTER AND CEMENT COMPANY, Manlius, N. Y. See Note **A**, page 152.

MARQUETTE PORTLAND CEMENT COMPANY, LaSalle, Ill. Works in Deer Park Glen. See Notes **B** and **E**, page 152.

DICKINSON CEMENT Co., Sales Agents, 931 Marquette Bldg., Chicago, Ill.

On Chicago, Burlington & Quincy railroad.

MARYLAND CEMENT COMPANY, Builders' Exchange, Baltimore, Md. Works at Sparrow's Point, Md. See Note **D**, page 152.

FRANK H. SLOAN, Pres., Baltimore, Md.

ROBERT C. COLE, Sec'y, Baltimore, Md.

B. G. BOILLEAU, Treas. and Gen. Mgr., Baltimore, Md.

JOHN L. GIVEN, Engr., Baltimore, Md.

WM. WERT CLARKE & SON, 115 Gay St., Baltimore, Md., Sales Agents.

Capitalization. See Note **E**, page 152.

Manufacturers Penn, Toltec, Patapasco and Rhinoceros brands Portland cement (pozzuolana).

ANY QUESTION RELATING TO CEMENT

**WILL BE ANSWERED ON REQUEST. IT IS A PART
OF OUR BUSINESS TO KNOW ALL ABOUT CEMENT**

MUNICIPAL ENGINEERING CO.

F. B. HOLMES & CO.

GENERAL SALES AGENTS

Wyandotte Portland Cement

FOR SIDEWALKS

BEST COLOR OF ANY CEMENT ON THE MARKET, PROVED BY
MANY MILES OF THE BEST SIDEWALKS IN THE COUNTRY



GUARANTEED EQUAL TO ANY

A HIGH-GRADE PORTLAND CEMENT

EXTENSIVELY IN USE, STRONGLY INDORSED BY LEAD-
ING CONTRACTORS AND USED BY A NUMBER OF PORTLAND
CEMENT COMPANIES IN THE CONSTRUCTION OF THEIR OWN
PLANTS. FOR INFORMATION AND PRICES WRITE TO

F. B. HOLMES & CO., DETROIT, MICH.

MICHIGAN ALKALI COMPANY, Wyandotte, Mich.—

EDWIN FORD, Pres., Wyandotte, Mich.

J. B. FORD, JR., Vice-Pres. and Gen. Mgr.,
Wyandotte, Mich.E. L. FORD, Sec'y and Treas., Wyandotte,
Mich.

O. S. BUTTON, Chemist, Wyandotte, Mich.

F. B. HOLMES & Co., Gen. Sales Agents, Ham-
mond Bldg., Detroit, Mich.

Capitalization, \$2,500,000.

Capacity, 500 barrels a day.

Manufacturers Wyandotte brand Portland cement.

On Michigan Central, Lake Shore and Michigan Southern, and
Detroit & Lima Northern railroads, and the Detroit river.

RESULTS OF TESTS.—The following tests were made (1) by H. C. Bailey, cement tester, city of Chicago, report dated February 13, 1901, and (2) by R. H. McCormick, city engineer, Detroit, Mich., report dated February 15, 1901. In the latter case no tamping was done in making briquettes.

TENSILE STRENGTH.			
Neat.			
	(1)	(2)	1 cement to 3 sand.
			(1) (2)
7 days.....	618	597	351 224
28 days.....	859	733	481 343
Fineness.			
	(1)	(2)	
On No. 100 sieve.....	96.2 per cent.	98 per cent.	

[Manufacturer's Statement.]

F. B. Holmes & Co., general sales agents for Wyandotte Portland cement, present the product on its merits. The use of the cement for more than a year and a half on public work in Chicago, in Detroit and other cities of Michigan, including sidewalks, and in foundations for machinery, has been eminently satisfactory. The thorough manner in which the manufacture of the cement is conducted, the uniformity and high quality of the raw materials insure a uniform product of the high quality shown by the above tests. Fifty thousand barrels of Wyandotte cement have been used in public work in the city of Chicago; 6,000 barrels were used in foundations for machinery in Edward Ford plate glass works, Toledo; 4,000 barrels in sidewalk work in Wyandotte and Rochester, Mich.; 4,000 barrels in foundations for Detroit water-works pumps; 5,000 barrels in all by the Detroit board of public works; 3,500 barrels in court-house, Detroit, mosaic work; large quantities in constructing several of the large new cement plants in Michigan and Indiana. A booklet telling what is said about Wyandotte cement by those who have used it will be sent on request to the office, Hammond building, Detroit, Mich.

MICHIGAN PORTLAND CEMENT COMPANY, Coldwater, Mich.

Works at Coldwater and Quincy, Mich.—

L. W. WING, Pres., Mgr. and Dir., Coldwater, Mich.

S. H. BASSETT, Vice-Pres. and Dir., Chicago, Ill.

W. L. HOLMES, Treas. and Dir., Detroit, Mich.

See illustrated advertisement of Fairbanks' Cement Testing Machine.

Michigan Portland Cement Company—Continued.

E. R. ROOT, Sec'y, Coldwater, Mich.

L. B. TAYLOR, Dir., Adrian, Mich.

J. T. HOLMES, Dir., Detroit, Mich.

J. C. SMALLSHAW, Supt. of Factories, Coldwater, Mich.

H. E. BROWN, Chief Chemist, Coldwater, Mich.

F. I. POST, Asst. Chemist, Coldwater, Mich.

H. F. DIBBERT, Chief Engr., Coldwater, Mich.

P. TAFEL, Chief Chemist, Quincy, Mich.

A. HEYMAN, Asst. Chemist, Quincy, Mich.

J. L. CLARK, Chief Engr., Quincy, Mich.

S. H. BASSETT, Mgr. Sales Dept., 827 Marquette Bldg., Chicago, Ill.

Capitalization, \$2,500,000.

Manufacturers Wolverine and Eclipse brands Portland cement.

Capacity, 1,500 barrels of each brand per day.

On Lake Shore & Michigan Southern railway.

THOS. MILLEN & SONS, Wayland, N. Y. See Notes B and F, page 152.

A. J. McBEAN & Co., Agents, Chicago, Ill.

Manufacturers Wayland brand Portland cement.

On Delaware, Lackawanna & Western; Erie & Pittsburg; Shawmut & Northern railroads.

L. M. WING, Pres. S. H. BASSETT, Vice-Pres. WM. L. HOLMES, Treas. E. R. ROOT, Sec.



Michigan Portland Cement Co.

MANUFACTURERS OF

High-Grade Portland Cement

General Sales Offices ... Marquette Building,
CHICAGO, ILL., U. S. A.

FACORIES—Branch County, Mich.



Our "Wolverine" and "Eclipse" brands of American Portland Cement are being extensively placed on the market under the GUARANTEE of this Company, as to their being equal, if not superior, to any other grade of American or foreign Portland cement; that they will stand all tests to which Portland cement is usually subjected—both being particularly adapted for sidewalk purposes: they are uniform, finely ground and with sand-carrying qualities unsurpassed.

It affords us pleasure to refer to the fact that they were largely used on the drainage canal at Chicago, where each and every car had to undergo rigid inspection and tests, and our results were highly satisfactory as compared to the other cements offered for use on that work.

We desire our extensive facilities and experience to redound to the benefit of our customers in every way, and any information or suggestions we can offer them for the profitable and economical handling of Portland cement, will be cheerfully furnished on request. We constantly carry in stock a heavy quantity of aged cement, which places us in position at any and all times to make prompt shipment.

MILWAUKEE CEMENT COMPANY, No. 7 Plankinton Bldg., Milwaukee, Wis.

SAMUEL MARSHALL, Pres. and Dir., 7 Plankinton Bldg., Milwaukee, Wis.

J. R. BERTHELET, Vice-Pres., Supt. and Dir., 7 Plankinton Bldg., Milwaukee, Wis.

JOHN JOHNSTON, Treas. and Dir., 7 Plankinton Bldg., Milwaukee, Wis.

GEO. S. BARTLETT, Sec'y, 7 Plankinton Bldg., Milwaukee, Wis.

B. K. MILLER, JR., Dir., 7 Plankinton Bldg., Milwaukee, Wis.

F. A. HINMAN, Dir., 7 Plankinton Bldg., Milwaukee, Wis.

HOWARD GREENE, Dir., 7 Plankinton Bldg., Milwaukee, Wis.

WM. PLANKINTON, Dir., 7 Plankinton Bldg., Milwaukee, Wis.

Capitalization, \$350,000.

Capacity, 3,800 barrels daily.

Manufacturers Keystone brand natural hydraulic cement.

On Chicago, Milwaukee & St. Paul; Chicago & Northwestern, and Wisconsin Central railroads.

Analysis of the cement shows:

Silica	23.16%
Alumina	6.33
Iron Oxide	1.71
Lime	38.08
Magnesia	18.38
Potash and Soda	5.27
Carbonic Acid, Water, etc.....	7.07

[Manufacturer's Statement.]

The Milwaukee Cement Company, founded in 1875, has the unequalled resources of the largest and deepest-faced quarries known to this country and two mills of 1,500 and 2,500 barrels daily capacity, filled with the latest improved machinery. All of the railroads entering Milwaukee are connected to both plants by several miles of sidetracks owned and controlled by the company. Of the many millions of barrels of this cement used throughout the middle and western states in different constructions, all stand as monuments to its quality. The company is recognized as one of the most substantial and progressive of its kind, always in line for improvement and advancing the proper use of this important material. Its management takes pleasure in extending a cordial invitation to all engineers, architects, contractors, and others interested, to visit the mills, as a thorough investigation will convince the most skeptical of the natural advantages possessed by this company, of its intelligent and up to date manufacture, assuring the quality of its product as one of the best of natural hydraulic cements.

MONOLITH PORTLAND CEMENT COMPANY, Ltd., Battle Creek, Mich. Works at Bristol, Ind., under construction.

GEN. JAS. S. CLARKSON, Pres., New York City.

LYCURGUS MCCOY., Vice-Pres., Battle Creek, Mich.

HARRIE T. HARVEY, Sec'y, Battle Creek, Mich.

The Keystone Electrical Transmission is Best for Cement Machinery.

Milwaukee Hydraulic Cement

"KEYSTONE" BRAND

DAILY
CAPACITY

4,000

BARRELS



Shipping
Facilities
Unsurpassed

Supply
Unlimited

In successful use for the past twenty-five years in most of the important constructions, Government, Municipal and Private, in the middle and western states. The accepted standard of the U. S. Government.

MILWAUKEE : CEMENT : COMPANY

ROOM 7, PLANKINTON BUILDING,

MILWAUKEE ————— WISCONSIN

Monolith Portland Cement Company—Continued.

W. M. M. WHITE, Treas., Chicago, Ill.

C. L. CARMAN, Gen. Supt., Bristol, Ind.

Capitalization, \$1,500,000.

Capacity, 1,000,000 barrels a year.

Manufacturers Monolith brand Portland cement.

On Lake Shore & Michigan Southern railroad.

NATIONAL CEMENT COMPANY, 15 Second National Bank Building, Pittsburg, Pa. See Note A, page 152.

GEO. W. HACKETT, Sec'y.

W. J. PRENTICE, Mgr.

NATIONAL PORTLAND CEMENT COMPANY, Ltd., Toronto, Ont. See Note A, page 152.

W. M. F. COWHORN, Dir., Jackson, Mich.

P. W. STANHOPE, Dir., Toronto, Ont.

W. M. PINKERTON, Dir., Toronto, Ont.

ALBERT CARMAN, Dir., Stratford, Ont.

R. H. McWILLIAMS, Dir., Owen Sound, Ont.

NAZARETH CEMENT COMPANY, Nazareth, Pa. See Note E, page 152.



F. A. STRATTON, Pres., Mt. Vernon, N. Y.

H. L. MERRY, Vice-Pres., 100 Broadway, N. Y.

GEO. F. COFFIN, Treas. and Sec'y, Easton, Pa.

P. H. HAMPSON, Mgr. and Asst. Treas., Nazareth, Pa.

ELVIN U. LEH, Supt., Nazareth, Pa.

W. ELWOOD SNYDER, Chemist, Nazareth, Pa.

CHARLES WARNER Co., Sales Agents, Wilmington, Del., Philadelphia, Pa., 66 Maiden Lane, N. Y.

Capacity, 1,400 barrels a day.

Manufacturers of Nazareth brand Portland cement.

On Bangor & Portland branch of Delaware, Lackawanna & Western railroad.

RESULTS OF TESTS.—The following results of test are published: In the tables (1) gives the results of tests at the laboratory of the Philadelphia water-works, G. S. Webster, chief engineer, Chas. H. Clifton, engineer in charge of tests, April, 1900; (2) by Booth, Garrett & Blair, Philadelphia, December, 1899; (3) at engineer's office, United States Army, Fort Delaware, Del., F. C. Warner, assistant engineer, February, 1900; (4) Lathbury & Spackman, 1619 Filbert street, Philadelphia, Pa., December 5, 1899, *et seq.*; (5) ditto, August 11, 1899, (6) ditto, February 6, 1900, *et seq.*; (7) Dr. Henry Fröhling, 17 South Twelfth street, Richmond, Va., March, 1900.

Fineness.	No. 50 Sieve.	No. 100 Sieve.	No. 200 Sieve.
(1)	100. per cent.	96.7 per cent.	81. per cent.
(2)	99.9 " "	98.6 " "	83. " "
(3)	100. " "	99.0 " "	" "
(4)	" "	99.3 " "	87.2 " "
(5)	" "	97.4 " "	84.1 " "
(6)	" "	99.5 " "	87.7 " "
(7)	99.6 " "	98.6 " "	" "

For anything used in a cement factory, write The Bonnot Co., Canton, O.

Nazareth Cement Company—Continued.

		TIME OF SETTING.	
		Initial.	Final.
(1)	50 minutes	6 hours, 35 minutes.	
(2)	2 hours, 10 "	5 "	20 "
(4)	3 "	4 "	30 "
(5)	3 " 38 "	5 "	45 "
(6)	2 "	4 "	10 "
(7)	4 " 45 "	7 "	

SOUNDNESS.—(2) Hot and cold air, cold, warm and boiling water, good; (3) satisfactory; (4) hot and cold water good at 7, and 28 days and 3 months; (6) hot and cold water good at 3 months; (7) hot and cold water satisfactory at 1 and 28 days.

SPECIFIC GRAVITY.—(2) 3.02; (5) 3.04.

TENSILE STRENGTH.

Age.	NEAT.					
	(1)	(2)	(3)	(4)	(5)	(6)
1 day	365	189*	288	...	...	264*
2 days	...	...	...	...	...	486†
7 "	796	874*	{ 698† 842	896*	810§	806*
28 "	853	...	...	734*	...	860*
3 months	...	...	...	778*	...	824*

ONE CEMENT—THREE SAND.

7 days	304	375†	217	298†	237†	286†	211
28 "	340	...	...	404†	...	423†	352
3 months	...	...	...	461†	...	428†	...

*20 per cent. water. †10 per cent. water. ‡7 days in air. §21 per cent. water. ††18.5 per cent. water.

All briquettes were kept one day in air and remainder of time in water, except as noted.

*[Manufacturer's Statement.]***The Conditions Imposed and the Results of One of the Foundation Jobs Wherein Nazareth Was Used.**

The work was located at the plant of the Cedar Hollow Lime Company, Chester Valley, Pa., where a crusher plant of 800 tons daily capacity was constructed. The ledge of rock on which the crusher foundations must be located extended diagonally upward at about forty-five degrees. This plant was located about 150 feet from the face of the quarry and upon the same stratum. Two Blake crushers, manufactured by the Farrell Foundry and Machine Company, of Connecticut, were used, each weighing twenty tons, and each capable of crushing forty tons of stone per hour. The foundations were erected of proportions, one part Nazareth Portland Cement, two parts bar sand, four parts limestone screenings and six parts 1½-inch crushed limestone, making a total of one part cement to twelve parts of the aggregate by volume. These are about the proportions of the block shown in our advertisement, page 284. Since their erection one year ago, the crushers have been operating steadily, the main shaft turning at 300 revolutions per minute, and heavy blasting going on continually at the face of the quarry, 150 feet from the foundations. The construction stands today as strong and substantial as the day it was completed.

NEW ALBANY CEMENT COMPANY, New Albany, Ind.
Works at Haussdale, Ind. See Note B, page 152.

WESTERN CEMENT Co., Sales Agents, Louisville, Ky.

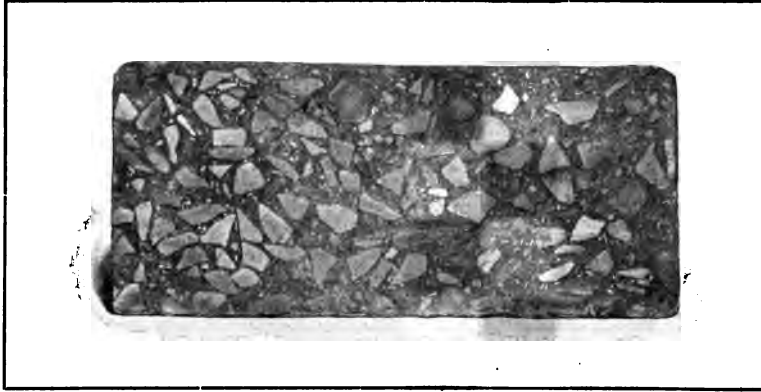
Manufacturers of Crown brand Louisville natural hydraulic cement.

On Pittsburg, Cincinnati, Chicago & St. Louis railroad.

See Vordyke & Marmon Co.'s advertisement of Cement Machinery.

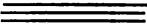
FOR ECONOMY IN CONCRETE

Use **NAZARETH**
PORTLAND CEMENT



**This Slab of Concrete was
sawed from a block of the following proportions:**

	{	2 parts bar sand.
1 part Nazareth,		4 " screenings (stone).
		8 " 1½-inch stone.

CRUSHING TEST
AFTER 28 DAYS **202 TONS** 
per cubic foot.

Write for Lime and Cement Note Book *FREE*

CHARLES WARNER CO.

NEW YORK — PHILADELPHIA — WILMINGTON

THE NEWARK AND ROSENDALE LIME AND CEMENT COMPANY, 821 Prudential Bldg., Newark, N. J.

Sales office, 39 Cortlandt St., New York.

Works at Whiteport, Ulster county, New York.

Shipping wharf at Eddyville, Ulster county, New York.

H. F. BALDWIN, Pres., Newark, N. J.

W. L. LYMAN, Vice-Pres., Newark, N. J.

O. B. MOCKRIDGE, Treas., Newark, N. J.

A. DELANO, Sec'y, Newark, N. J.

F. H. DOREMUS, Supt. of Works, Whiteport, N. Y.

THOS. M. MAGIFF, Gen. Sales Agent, 39 Cortlandt St. N. Y.

Manufacturers Newark-Rosendale brand natural hydraulic cement.

On Walkill Valley branch of West Shore railroad.

THE NEWARK LIME AND CEMENT MANUFACTURING COMPANY, Newark, N. J. Works at Rondout, N. Y.

CALVIN TOMKINS, Pres., 120 Liberty St., New York City.

WALTER TOMKINS, Sec'y, 120 Liberty St., New York City.

CALVIN TOMKINS, 120 Liberty St., New York City, Sales Agt.

Capitalization. See Note E, page 152.

Capacity, 300,000 barrels a year.

Manufacturers Old Newark brand natural hydraulic cement.

On Ulster & Delaware railroad and Hudson river.

NEWAYGO PORTLAND CEMENT COMPANY, Newaygo, Mich.

Works under construction.



D. McCool, Pres., Newaygo, Mich.

WM. WRIGHT, Vice-Pres., Newaygo, Mich.

B. T. BECKER, Treas., Newaygo, Mich.

F. C. BIGELOW, Dir., Milwaukee, Wis.

H. D. HIGINBOTHAM, Dir., Chicago, Ill.

GERHARD BECKER, Dir., Milwaukee, Wis.

W. NORTHUP McMILLAN, Dir., St. Louis, Mo.

Capitalization, \$2,000,000.

Capacity, 1,000 barrels a day.

Manufacturers Gibraltar brand Portland cement.

On Pere Marquette railroad.

RESULTS OF TESTS.**Fineness.**

No. 50 sieve	99%
No. 100 sieve	95.3
No. 200 sieve	77

Time of Setting.

Initial set	10 minutes.
Final set	5 hours, 10 "

Tensile Strength.

Time.	Neat.	1 cement, 3 sand.
1 day	285 lbs.	
7 days	769 "	277 lbs.
28 days	819 "	342 "
9 months	872 "	490 "

NEWAYGO PORTLAND CEMENT CO.

Capacity, 1,000 Barrels Per Day.

We
Produce
But
One
Grade



That
Is of
the very
Highest
Quality

MANUFACTURERS OF

GIBRALTAR BRAND PORTLAND CEMENT

It Stands the Severest Tests.

Gibraltar Portland Cement is the Best for **SIDEWALKS**
It has the Gray Color.

WE HAVE ADVANTAGES FOR QUICK SHIPMENTS.

Ask us for Prices or Information.

NEWAYGO PORTLAND CEMENT CO.

NEWAYGO, MICH.

Newaygo Portland Cement Company—Continued.

[Manufacturer's Statement.]

The works of the Newaygo Portland Cement Company have a capacity of 1,000 barrels per day, and are the product of the best engineering skill obtainable. The buildings are steel and brick construction throughout, and are equipped with nothing but the most modern and substantial machinery. They are operated under the company's own 2,000 horse-power hydraulic plant, which distributes the power electrically, thus insuring in a simple and convenient manner at a minimum cost, the most perfect grinding, mixing and calcining possible. The unique feature of the plant is its double check system of testing raw material as well as slurry and finished product. The raw material is unsurpassed for purity and uniformity. The Newaygo Portland Cement Company produces but one grade of cement, and that of the very highest quality. It is called the Gibraltar brand. One of the marked characteristics of this brand is its beautiful gray color, so much sought after by sidewalk builders. The shipping facilities from Newaygo are unsurpassed, the factory being located on a main line of railroad to all points. The Newaygo Portland Cement Company will be pleased to quote prices upon request, and promise prompt and courteous replies to all inquiries.

NEW ENGLAND PORTLAND CEMENT COMPANY, Stamford, Conn.

Not yet in operation.

Capitalization. See Note **E**, page 152.

Manufacturers White and Pure brand hydraulic cement.
(pozzuolana?)

On New York, New Haven & Hartford railroad and Long Island Sound.

NEW JERSEY PORTLAND CEMENT COMPANY, Perth Amboy, N. J. See Note **D**, page 152; also descriptions of works.

Capitalization, \$60,000.

Capacity, 100,000 barrels a year.

Manufacturers of Climax brand Portland cement (pozzuolana).

H. L. & W. C. NEWMAN, Akron, N. Y. See Note **F**, page 152.

UNION AKRON CEMENT Co., 141 Erie St., Buffalo, N. Y.,
Sales Agents.

Manufacturers Akron Red Star brand natural hydraulic cement.

On New York Central & Hudson River railroad.

NEW YORK AND ROSENDALE CEMENT COMPANY, Rondout, N. Y. Sales office, 280 Broadway, New York City. Works at Wilbur & Rosendale, N. Y.

Wm. C. MORTON, Asst. Treas., Rondout, N. Y.

Capitalization, \$250,000.

Capacity, 5,000 barrels a day.

Manufacturers Brooklyn Bridge brand natural hydraulic cement.

On Delaware & Hudson canal and Walkill Valley railroad.

Plasticon, a plastering cement. The Alabastine Co., Grand Rapids, Mich.

HOW TO HELP BUSINESS

In plans for building up business reputation—really the first essential step—and for getting business, the best help at the least expense is in good advertising.

In the matter of advertising we have all that is good.

Look through MUNICIPAL ENGINEERING MAGAZINE and you will see that we have good advertisers—we don't want any other kind.

The service to them is so good that many of them think it is all they need.

If you seek business in our field you need our help.

In our field we know what we can do. We don't hesitate to say that we can do about all that can be done.

We cover the field thoroughly, we study it constantly, we are closely in touch with it everywhere.

Our organization embraces the best ability and the most thorough service.

This is the help you need—it is the kind that will do more for you than all other at less expense.

Write to us and ask us what we can do for you—if we can't help you we will tell you so—if we can we will tell you how, and that is what you want to know if you are progressive and wide awake.

Municipal Engineering Co.

See What Others Say About Our Service

What An Advertisement Did In Ten Days

Chicago, Ill., Nov. 24, 1900.
Municipal Engineering Co.

Gentlemen: Last month we placed an advertisement in your Magazine, which appeared for the first time in the November number, and which gave us the benefit of your advance information bulletin service. From this bulletin we obtained information which led to the sale of two of our concrete mixing machines, within ten days after the advertisement first appeared.

We are much pleased at the promptness with which returns have been realized, and beg to express our appreciation of your Magazine as an advertising medium, and also the great help which your bulletin service has proved to us. Yours very truly,

**McKELVEY CONCRETE
MACHINERY CO.**

One Job That More Than Re- paid Them

Chicago, Ill., Oct. 31, 1900.
The Municipal
Engineering Magazine.

Dear Sirs: The first of January last, we placed an advertisement in your Magazine, and also subscribed to same. Believing that credit should be given when due, we desire to write and advise you that we have secured, through the advance information on contemplated work, very valuable information to us the past year, and in fact, we have secured through your Magazine one job of which we knew nothing before, which more than repays us for the cost of the advertisement.

In our business we are desirous at all times of securing recommendations for our material and feeling that possibly you have the same desire in this line, we write you above. If this is of any service to you you are at liberty to make use of it.

Yours truly,

**THE CLEVELAND STONE
CO.**

(Signed) C. W. Walters,
Western Agent.

NEW YORK CEMENT COMPANY, No. 29 Broadway, New York City. Works at Lefever Falls, Ulster county, New York.

JOHN MILLER, Pres., 29 Broadway, New York City.

BENJAMIN COCHRAN, Sec'y, 29 Broadway, New York City.

THOMAS MILLER, Jr., Treas. and Gen. Supt., 29 Broadway, New York City.

J. M. MILLER, Dir., 28 Broadway, New York City.

A. McLAUGHLIN, Supt. Mining and Manufacturing, Lefever Falls, New York.

THOS. CRAIG, Chief Engr., Lefever Falls, N. Y.

Capitalization. See Note E, page 152.

Manufacturers Rosendale hydraulic cement brand natural hydraulic cement.

On Delaware & Hudson canal, near Walkill Valley railroad.

NORTHAMPTON PORTLAND CEMENT COMPANY, 26 Broadway, New York. Works at Stockertown, Pa. Nearly ready for operation. See Note C, page 152.

JAMES H. SNOW, Pres., 26 Broadway, New York.

B. SHERWOOD DUNN, Sec'y and Treas., 26 Broadway, N. Y.

DANIEL PIERSON, Jr., Vice-Pres. and Gen. Mgr., 26 Broadway, New York.

Capitalization. See Note E, page 152.

BENJ. COCHRAN, SECRETARY.

New York Cement Company
MANUFACTURERS OF SUPERIOR

FOR USE IN

ALL KINDS OF

MASONRY

JOHN MILLER,

President.



AND CONCRETE
IN AND OUT
OF WATER

THOMAS MILLER, JR.,

Treasurer & Genl Supt.

FOR A SIMILE OF LABEL ON BARREL

ROSENDALE HYDRAULIC CEMENT

OFFICE

29 BROADWAY.

(COLUMBIA BUILDING.)

NEW YORK.

TELEPHONE 1562 BROAD.

Northampton Portland Cement Company—Continued.

On Bangor & Portland branch of **Delaware**, Lackawanna & Western railroad.

F. O. NORTON CEMENT COMPANY, No. 92 Broadway, New York. Works at High Falls and Binnewater, N. Y. See Note **B**, page 152.

Manufacturers Norton's **Rosendale** brand natural hydraulic cement.

On Delaware & Hudson canal, near Walkill Valley railroad.

OHIO VALLEY CEMENT COMPANY, Jeffersonville, Ind. Works at Cementville, Ind. See Notes **B** and **E**, page 152.

WESTERN CEMENT Co., Sales Agents, Louisville, Ky.

Manufacturers Fern Leaf brand Louisville natural hydraulic cement.

On Pittsburg, Cincinnati, Chicago & St. Louis railroad.

THE OMEGA PORTLAND CEMENT COMPANY, Jonesville, Mich. Works at Omega, P. O. Mosherville, Mich.

FRANK M. STEWART, Pres. and Dir., Hillsdale, Mich.

ISRAEL WICKES, Vice-Pres. and Dir., Jonesville, Mich.

CHAS. F. WADE, Sec'y and Treas., Jonesville, Mich.

GEO. H. SHARP, Supt., Jonesville, Mich.

WALTER H. SAWYER, Dir., Jonesville, Mich.

LYMAN J. BYERS, Dir., Jonesville, Mich.

LOUIS P. HALL, Dir., Jonesville, Mich.

WM. M. EATON, Dir., Jonesville, Mich.

F. A. ROETHLISBERGER, Dir., Jonesville, Mich.

CHAS. B. STOWE, Dir., Jonesville, Mich.

CHAS. S. RICHARDS, Head Chemist, Jonesville, Mich.

H. F. TREADWAY, Sales Agent, No. 298 Stock Exchange Bldg., Chicago, Ill.

Capitalization. See Note **E**, page 152.

Capacity, over 150,000 barrels a year.

Manufacturers Omega Portland cement.

On Lake Shore & Michigan Southern railroad.

THE OWEN SOUND PORTLAND CEMENT COMPANY, Ltd.

Owen Sound, Ontario. Works at Shallow Lake, Ontario.

JOHN LUCAS, Pres. and Dir., Toronto, Ont.

J. E. MURPHY, Vice-Pres. and Dir., Hepworth, Ont.

R. P. BUTCHART, Mgr. and Dir., Shallow Lake, Ont.

GEO. S. KILBOURN, Sec'y-Treas. and Dir., Owen Sound, Ont.

W. H. PEARSON, Dir., Toronto, Ont.

JOHN LUCAS, Sales Agent, No. 377 Spadina Ave., Toronto, Ont.

BUCHANAN & GORDON, Sales Agents, Winnipeg, Manitoba.

Capitalization, \$200,000.

Manufacturers Samson and Magnet brands Portland cement.

Capacity, 600 barrels per day for both.

On Canadian Pacific and Grand Trunk railways.

PEERLESS PORTLAND CEMENT COMPANY, Union City, Mich.

A. A. WRIGHT, Pres., Alma, Mich.

S. O. BUSH, Vice-Pres., Battle Creek, Mich.

WM. M. HATCH, Sec'y and Treas., Union City, Mich.

J. R. PATTERSON, Gen. Mgr., Union City, Mich.

A. LUNDTEIGEN, Asst. Mgr. and Chemist, Union City, Mich.

Manufacturers Peerless brand Portland cement.

Capitalization, \$250,000.

Capacity, 1,000 barrels a day.

On Michigan Central railroad.

PEMBINA PORTLAND CEMENT COMPANY, Grand Forks,

N. D. See Note D, page 152.

E. J. BABCOCK, Pres. and Dir., Grand Forks, N. D.

WEBSTER MERRIFIELD, Sec'y, Treas. and Dir., Grand Forks, N. D.

OTTO BABCOCK, Gen. Mgr. and Dir., Grand Forks, N. D.

Capitalization, \$75,000.

Capacity, 150 barrels a day.

Manufacturers Pembina brand Portland cement.

Manufacturers Northern brand natural hydraulic cement.

On Great Northern railroad.

PENINSULAR PORTLAND CEMENT COMPANY, Jackson,

Mich. Works under construction at Woodstock (R. R. Sta. Cement City), Mich. See Notes B and E, page 152.

W. R. REYNOLDS, Pres.

C. A. NEWCOMB, Vice-Pres.

W. F. COWHAM, Sec'y.

N. S. POTTER, Treas.

On Cincinnati Northern railroad.

PENNSYLVANIA CEMENT COMPANY, 26 Cortlandt St., New York. Works under construction at Bath, Northampton county, Pa.

WILLIAM N. BEACH, Pres.

URBAN C. BREWER, Sec'y and Treas.

Manufacturers Portland cement.

On Central Railroad of New Jersey.

PHOENIX CEMENT COMPANY, Nazareth, Pa.—

ISAAC HERZBERG, Pres., 603 N. Marshall St., Philadelphia, Pa.

I. L. SHOEMAKER, Vice-Pres., Ridge Ave. and Broad St., Philadelphia, Pa.

CHAS. F. KOLB, Sec'y and Treas., Ridge Ave. and Broad St., Philadelphia, Pa.

GEORGE W. LAUB, Nazareth, Pa.

WM. B. SHAFFER, Supt., Nazareth, Pa.

H. J. DETWILLER, Chemist, Allentown, Pa.

For Electric Equipment for Cement Plants Address Keystone Electric Co.

PHOENIX CEMENT CO.

Works, NAZARETH, PA.



MANUFACTURERS

PHOENIX PORTLAND CLOVER LEAF PORTLAND AND IXL ROSENDALE CEMENTS

PHOENIX PORTLAND CEMENT is guaranteed to be a high-grade Portland Cement—especially adapted for artificial stone work.

AVERAGE TESTS FOR YEAR 1900

ON CEMENT USED BY ENGINEERING DEPARTMENT,
MINNEAPOLIS, MINN.

Test on one inch Briquettes of one-part Cement to three parts Sand.

Brand.	24 hrs. in air, 6 days in water.	24 hrs. in air, 27 days in water.	Brand.	24 hrs. in air, 6 days in water.	24 hrs. in air, 27 days in water.
Vulcanite	208 lbs.	270 lbs.	Giant	191 lbs.	256 lbs.
Saylors	164 "	220 "	Marquette	184 "	240 "
Sandusky	197 "	265 "	Wolverine	198 "	251½ "
Atlas	178 "	233 "	Clover Leaf	168 "	224 "
Peerless	150 "	213 "	Dragon	128 "	169 "
PHOENIX	219 "	296 "	Wyandott	168 "	231 "
Lehigh	176¾ "	241 "	Chicago AA	151½ "	191 "

WM. G. HARTRANFT CEMENT COMPANY

SOLE SELLING AGENT

Real Estate Trust Company Building, - PHILADELPHIA, PA.

Wm. G. Hartranft Cement Company—Continued.

WILLIAM I. ERNST, Chemist, Nazareth, Pa.

ROBERT F. WENTZ, Engr., Nazareth, Pa.

WM. G. HARTRANFT CEMENT COMPANY, Sales Agents, Philadelphia, Pa.

Capitalization, \$250,000.

Capacity, 800 barrels a day Portland, 500 barrels a day natural.

Manufacturers Phoenix and Clover Leaf brands Portland cement.

Manufacturers IXL brand natural hydraulic cement.

On Bangor & Portland branch of Delaware, Lackawanna & Western railroad.

Tests made on Phoenix Portland cement in laboratories of Lathbury & Packman, Philadelphia, August 9, 1900.

Fineness.	
Passing No. 100 sieve.....	98.26%
Passing No. 200 sieve.....	81.49

Setting Time.

Initial set.....	1 hour, 45 minutes.
Final set.....	6 hours, 15 minutes.

Michaelis' Boiling Test—The pats showed no sign of checking or warping.

Average Tensile Strength of Five Briquettes One Inch Square.

24 hours in air (neat).....	402 lbs.
24 hours in air, 6 days in water (neat).....	766 "
24 hours in air, 27 days in water (neat).....	885 "
24 hours in air, 6 days in water (1 cement, 3 quartz sand).....	260 "
24 hours in air, 27 days in water (1 cement, 3 quartz sand).....	305 "

Tests made on Phoenix Portland cement in laboratory of Julian O. Har-
grove, Washington, D. C., October 15, 1900.

Fineness.	
Residue on 50-mesh sieve.....	None.
Residue on 100-mesh sieve.....	4 per cent.

Setting Time.

Initial (wire test).....	3 hours, 45 minutes.
Hard.....	5 hours, 20 minutes.

Average Tensile Strength of Three Briquettes One Inch Square.

24 hours in air (neat).....	516 lbs.
24 hours in air, 6 days in water (neat).....	811 "
24 hours in air, 27 days in water (neat).....	900 "
24 hours in air, 6 days in water (1 cement, 3 quartz sand).....	360 "
24 hours in air, 27 days in water (1 cement, 3 quartz sand).....	395 "

Specific gravity, 3.0581.

Pat tests in air and water: Good.

Chemical analysis of Phoenix Portland cement made in laboratory of
Julian O. Hargrove, Washington, D. C., October 15, 1900.

Silica (SiO ₂).....	21.10%
Alumina (Al ₂ O ₃).....	8.61
Iron (Fe ₂ O ₃).....	3.21
Lime (CaO).....	61.62
Magnesia (MgO).....	2.84
Sulphur (SO ₃).....	1.69
Carbonic Acid (CO ₂).....	0.75

Phoenix Cement Company—Continued.[*Manufacturer's Statement.*]

The Phoenix Portland cement is **manufactured** by the Phoenix Cement Co., at Nazareth, Northampton county, **Pa.**, from composition made of an admixture of lime and argillaceous rocks. This material is quarried from large deposits of uncommon uniformity on the property of the company, adjacent to the factory. The capacity of the above plant is 1,200 barrels of cement daily. It is equipped with the most improved type of machinery and rotary kilns known to the cement industry, and is in charge of an experienced chemist, who has been identified with the manufacture of Portland cement in the Lehigh valley for the past twenty years. The cement produced has proven to be of the best quality, and is guaranteed to meet the requirements of all government and municipal specifications. Owing to its fine grinding and great bulk per barrel, it is the most economical for sidewalk and other artificial stone work. For prices, tests, etc., apply to Wm. G. Hartranft Cement Co., Real Estate Trust Building, Philadelphia, Pa.

PORTLAND CEMENT COMPANY OF UTAH, Ltd., Salt Lake City, Utah.FRANK RICHARDSON, Sec'y, London, **England.**

THOMAS C. CAIRNS, Gen. Mgr., Salt Lake City, Utah.

LEDYARD M. BAILEY, Accountant, Salt Lake City, Utah.

DANIEL L. BLYTH, Supt., Salt Lake City, Utah.

ANACONDA COPPER MINING COMPANY, Sales Agents, Anaconda, Mont.

THOMAS FINEGAN, Sales Agent, Boise, Idaho.

NEWTON LUMBER COMPANY, Sales Agents, Pueblo, Colo.

Capitalization, \$450,000.

Capacity, 450 barrels a day.

Manufacturers Red Diamond brand Portland cement.

On Oregon Short Line, Rio Grande Western, Salt Lake & Los Angeles and Salt Lake & Ogden railroads.

POTOMAC CEMENT COMPANY, Antietam, Md. See Note A, page 152.

PYRAMID PORTLAND CEMENT COMPANY, No. 65 Moffat Blk., Detroit, Mich. Works under construction at Spring Arbor, Mich.

A. E. F. WHITE, Pres.

A. C. RAYMOND, Vice-Pres. and Mgr.

C. W. PARSONS, Sec'y and Treas.

Capitalization, \$525,000.

Capacity, 1,400 barrels a day.

On Michigan Central railroad.

READING CEMENT COMPANY, 536 Penn St., Reading, Pa. Works near Evansville, Pa.

M. C. AULENBACH, Pres., Reading, Pa.

F. W. HANOLD, Sec'y and Treas., Reading, Pa.

For Cement Testing Machinery address Fairbanks Co., New York.

Reading Cement Company—continued.

J. C. ILLIG, Dir., Reading, Pa.

GEO. W. BEARD, Dir., Reading, Pa.

J. L. REPPLIER, Dir., Reading, Pa.

GEO. H. DUNSFORD, Dir., William Penn, Pa.

GEO. H. B. MARTIN, Dir., Camden, N. J.

R. G. BUSH, Gen. Mgr., Fleetwood, Pa.

HENRY MULLER, Chemist, Fleetwood, Pa.

J. L. REPPLIER, Gen. Sales Agent, 536 Penn St., Reading, Pa.

THE WALTER T. BRADLEY Co., Gen. Sales Agents, Ninth and Girard Ave., Philadelphia, Pa.

Capitalization, \$200,000.

Capacity, 1,500 barrels a day.

Manufacturers Reading brand Portland cement and Improved Rosendale brand natural hydraulic cement.

On Philadelphia & Reading railroad.

RIDGEMONT CEMENT AND MANUFACTURING COMPANY, Ridgemoat, Va. Works idle.

On Norfolk & Western railroad.

ROCKLAND CEMENT COMPANY, Jones' Point, N. Y. See Note A, page 152.

On West Shore railroad and Hudson river.

ROUND TOP HYDRAULIC CEMENT COMPANY, Hancock and Round Top, Md.

Manufacturers Round Top brand natural hydraulic cements.

On Baltimore & Ohio railroad.

ST. LAWRENCE PORTLAND CEMENT COMPANY, 2664 Notre Dame St., Montreal, P. Q., Canada. See CANADIAN PORTLAND CEMENT COMPANY.

SANDUSKY PORTLAND CEMENT COMPANY, Sandusky, Ohio. Works at Bay Bridge, Ohio, and Syracuse, Ind. See Note C, page 152.

A. ST. J. NEWBERRY, Pres. and Treas., Cleveland, Ohio.

S. B. NEWBERRY, Mgr., Sandusky, Ohio.

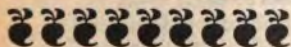
DAN. P. EELS, Dir., Sandusky, Ohio.

J. POTTER, Dir., Sandusky, Ohio.

C. F. BRUSH, Dir., Sandusky, Ohio.

J. COLWELL, Dir., Sandusky, Ohio.

CEMENT WORKERS



Subscription Price, \$2.00 Per Year.

Who want information of practical help, either as to materials or methods can get it from

Municipal Engineering Magazine

the publication which stands as the leading authority on American Cement.

Sandusky Portland Cement Company—Continued.

A. C. DUSTIN, Dir., Sandusky, Ohio.

P. B. BEERY, Asst. Mgr. and Sales Agent, Sandusky, Ohio.

ARNOLD DOLL, Supt., Sandusky, Ohio.

JOHN F. DAVIS, Chemist, Sandusky, Ohio.

Capitalization.—See Note **E**, page 152.

Capacity, 1,600 barrels a day.

Manufacturers Medusa brand Portland cement.

Sandusky is on Lake Shore & Michigan Southern; Lake Erie & Western; Cleveland, Cincinnati, Chicago & St. Louis; Columbus, Sandusky & Hocking, and Baltimore & Ohio railroads. Syracuse is on Baltimore & Ohio railroad.

SILVER CREEK CEMENT COMPANY, Louisville, Ky. Works at Cementville, Ind. See Notes **B** and **E**, page 152.

WESTERN CEMENT COMPANY, Sales Agents, Louisville, Ky.

Manufacturers Acorn brand natural hydraulic cement.

On Pittsburg, Cincinnati, Chicago & St. Louis railroad.

HIRAM SNYDER, 229 Broadway, New York. Works at Rosendale, N. Y. See Note **F**, page 152.

A. W. VAN TASSELL, Supt., Rosendale, N. Y.

Capacity, 800 barrels a day.

Manufacturers XXX Rosendale brand natural hydraulic cement.

On Walkill Valley railroad.

SOUTHERN CEMENT COMPANY, North Birmingham, Ala.—

CALDWELL BRADSHAW, Pres.

T. C. CURTIN, Vice-Pres. and Supt.

T. M. BRADLEY, Sec'y and Treas.

Capitalization.—See Note **E**, page 152.

Capacity, 400 barrels a day.

Manufacturers of pozzuolana.

On Louisville & Nashville and Southern railroads.

STANDARD CEMENT COMPANY, Louisville, Ky. Works at Charlestown, Ind. See Notes **B** and **E**, page 152.

Manufacturers Best 4 brand Louisville natural hydraulic cement.

WESTERN CEMENT COMPANY, Louisville, Ky., market.

On Baltimore & Ohio railroad.

STANDARD PORTLAND CEMENT COMPANY. Offices, Hammond Bldg., Detroit, Mich. Works at Hamburg Junction, Mich.

GEORGE H. BARBOUR, Pres., Detroit, Mich.

JOHN CURRY, First Vice-Pres., Windsor, Ont.

JOSEPH HARRIS, Second Vice-Pres., Detroit, Mich.

Griffin Mills—Address Bradley Pulverizer Co., 92 State Street, Boston

Standard Portland Cement Company—Continued.

GEORGE E. MOODY, Sec'y, Detroit, Mich.
 MORRIS L. WILLIAMS, Treas., Detroit, Mich.
 WM. E. MACKLEM, Asst. Treas., Detroit, Mich.
 TITUS F. HUTZEL, Dir., Ann Arbor, Mich.
 ROBERT R. HOWARD, Dir., Detroit, Mich.

Capitalization, \$1,000,000.

Capacity, 1,000 to 2,000 barrels per day.

Manufacturers Standard brand Portland cement.

THE STANDARD SILICA CEMENT COMPANY, No. 66 Maiden Lane, New York. Works in Long Island City.

STEPHEN G. WILLIAMS, Pres., No. 30 Broad St., New York.

W. W. MACLAY, Vice-Pres., Glens Falls, N. Y.

FRANK E. SMITH, Sec'y, No. 66 Maiden Lane, New York.

GEO. M. NEWCOMER, Treas., No. 66 Maiden Lane, New York.

Capitalization, \$100,000.

Manufacturers Champion brand silica Portland cement.

THE TEXAS PORTLAND CEMENT COMPANY, Dallas, Texas.

LEON BLUM, Pres. and Dir., Galveston, Tex.

JOSEPH LEVY, Vice-Pres. and Dir., Galveston, Tex.

E. R. CHESEBROUGH, Treas., Galveston, Tex.

JAS. L. TAYLOR, Gen. Mgr. and Dir., Dallas, Tex.



M. MARX, Dir., Galveston, Tex.

H. D. RAFF, Supt. and Dir., Dallas, Tex.

WM. PARR & Co., Sales Agents, Galveston, Tex.

Capitalization, \$120,000.

Capacity, 300 barrels a day.

Manufacturers of Live Oak brand Portland cement.

On Gulf, Colorado & Santa Fe; Missouri, Kansas & Texas; Texas & Pacific; Houston & Texas Central, and Texas Trunk railroads.

[Manufacturer's Statement.]

We guarantee our "Live Oak" brand of Portland cement to be equal to any Portland cement made in the world. Our motto is to lead all others in strength, purity and uniformity of color. This we can only accomplish by additional labor and a decreased output; this means an additional cost of twenty-five cents per barrel to us over the cost of other manufacturers. The architects, engineers, builders and the trade can rely absolutely upon the "Live Oak" cement giving perfect satisfaction. Its setting time is very slow. This gives the mechanic ample time to use the material after mixing before same becomes set. This is a quality admired by all, and found in very few cements.

TESTS MADE IN OUR OWN LABORATORY FEBRUARY 2, 1901.

Fineness through 200 sieve.....	80%
Fineness through 100 sieve.....	95
Initial set.....	2 hours, 13 minutes.
Final set.....	6 hours, 30 minutes.
Boiling test, O. K.	

The Texas Portland Cement Company—Continued.

Sample tested	24 hours.	3 days.	7 days.	14 days.	21 days.	28 days.
Neat.....	342	456	670	720	774	845
1-3 normal sand.			227	240	284	320

The above is average of 5 briquettes broken.

THE THREE RIVERS CEMENT COMPANY, Three Rivers, Mich. See Note **A**, page 152. Works proposed on Pleasant Lake, Mich.

C. M. HARRIS, Pres.

W. J. WILLITS, Vice-Pres.

GEO. E. MILLER, Sec'y.

E. B. LINSLEY, Treas.

TWENTIETH CENTURY PORTLAND CEMENT COMPANY, Fenton, Mich. Works proposed. See Note **B**, page 152.

C. L. CORRIGAN, Sec'y, Fenton, Mich.

J. C. EDSALL, Gen. Mgr., Fenton, Mich.

Capitalization, \$750,000.

Capacity, 1,000 barrels a day.

UNION CEMENT AND LIME COMPANY, 421 W. Main St., Louisville, Ky. Works at Cementville and Sellersburg, Ind., and Louisville, Ky.

WM. A. ROBINSON, Pres., 421 W. Main St., Louisville, Ky.

J. T. COOPER, Vice-Pres. and Treas., 421 W. Main St., Louisville, Ky.

JOHN L. WHEAT, Sec'y, 421 W. Main St., Louisville, Ky.

LEWIS GIRDLER, Supt., Jeffersonville, Ind.

WESTERN CEMENT COMPANY, Sales Agents, Louisville, Ky.

Capitalization, \$450,000.

Capacity, 4,500 barrels a day.

Manufacturers Black Diamond and Anchor brands Louisville natural hydraulic cement.

On Pittsburg, Cincinnati, Chicago & St. Louis; Louisville & Nashville; Chicago, Indianapolis & Louisville; Baltimore & Ohio Southwestern; Cleveland, Cincinnati, Chicago & St. Louis; Chesapeake & Ohio; Illinois Central; Louisville, Henderson & St. Louis, and Southern railroads.

UNITED STATES CEMENT COMPANY, Sellersburg, Ind. See Note **B**, page 152.

Manufacturers Flag brand Louisville natural hydraulic cement.

On Pittsburg, Cincinnati, Chicago & St. Louis railroad.

UNITED STATES PORTLAND CEMENT COMPANY.—

Authorized capital, \$12,500,000. See Note **A**, page 152.

SHELDON H. BASSETT, Agent, Marquette Bldg., Chicago, Ill.

Consult Keystone Electric Co. on Best Method of Driving Cement Mch'ry.

UTICA CEMENT MANUFACTURING COMPANY, Utica, Ill.

M. J. CLARK, Pres., Utica, Ill.
 C. A. CARY, Vice-Pres., Utica, Ill.
 N. J. CARY, Sec'y and Treas., Utica, Ill.
 J. F. BLAKESLEE, Dir. and Supt., Utica, Ill.
 SAM'L E. ELMORE, Dir., Hartford, Conn.
 F. D. MEACHAM, Dir., Chicago, Ill.
 MEACHAM & WRIGHT, Sales Agents, Chicago.
 Capitalization, \$150,000.

Capacity, 275,000 barrels a year.

Manufacturers Black Ball brand natural hydraulic cement.

On Chicago, Rock Island & Pacific railroad.

UTICA HYDRAULIC CEMENT COMPANY.

M. J. CLARK, Pres., Utica, Ill.
 C. A. CARY, Vice-Pres., Utica.
 M. J. CARY, Sec'y and Treas.,
 Utica, Ill.
 J. F. BLAKESLEE, Dir., Utica, Ill.
 F. S. MEACHAM, Dir., Chicago.
 MEACHAM & WRIGHT, Sales
 Agents, Chicago, Ill.

Capitalization, \$300,000.

Capacity, 350,000 barrels a year.

Manufacturers Clark brand hydraulic cement.

On Chicago, Rock Island & Pacific railroad.

RESULTS OF TESTS.—(1) Mill tests average of samples taken May, 1894;
 (2) A. D. Thompson, city engineer, Peoria, Ill., 1899; (3) Robert W. Hunt
 & Co., the Rookery, Chicago, bureau of inspection, tests and consultation;
 (4) mill tests, 1891.

Fineness.

- (2) 93.8 per cent. passed No. 50 sieve.
 (3) 94.0 per cent. passed No. 50 sieve.

TENSILE STRENGTH.
Neat cement.

Age.	(1)	(2)	(3)	(4)
1 day.....	76	85	71	96
7 days.....	163	199	174	191
14 days.....	..	..	224	..
28 days.....	..	..	..	278
30 days.....	255	283	..	..
56 days.....	..	..	..	340
60 days.....	274	..	..	..
90 days.....	293	..	..	424
120 days.....	310	..	..	..
1 year.....	321	..	..	..
2 years.....	340	..	..	..
3 years.....	371	..	..	..
4 years.....	390	..	..	..
5 years.....	412	..	..	..



M. J. CLARK, President.
N. J. CARY, Sec. and Treas.

Utica Cement Mfg. Company

UTICA, ILLINOIS

**Manufacturers of the Celebrated
Black Ball Brand of**

UTICA CEMENT

Capacity, 1,800 barrels daily.

J. F. BLAKESLEE, Gen'l Supt.

Used throughout the United States for the past **forty years**. Especially adapted for tunnels, sewerage and drainage. Used exclusively in **over 800 miles** of sewers in the city of Chicago. Utica Cement is universally **acknowledged** to be the best brand in the market.

Compressive Strength in Pounds Per Square Inch.

	7 days.	14 days.	28 days.	56 days.	91 days.
Neat.....	1,670	2,030	2,400	2,500	2,635
1 cement to 1 sand.....	1,780	2,710	2,820	3,190	3,700
1 cement to 2 sand.....	1,440	1,540	1,960	2,160	2,720
1 cement to 3 sand.....	1,220	1,400	1,470	1,540	2,000

Tests made by Prof. C. N. Brown, Ohio State University, Columbus, O., from samples of Utica Cement purchased in open market. Cubes made on a Boehme hammer and given 120 blows. **Sales in 1899, 230,000 barrels.**

MEACHAM & WRIGHT, General Sales Agents

308-309 Chamber of Commerce, CHICAGO, ILL.



M. J. CLARK, President.
N. J. CARY, Sec. and Treas.
J. F. BLAKESLEE, Gen'l Supt.

Utica Hydraulic Cement Company

UTICA, ILLINOIS

**Manufacturers of the Celebrated
Clark Brand of**

UTICA CEMENT

Capacity, 2,000 barrels daily.

Established by James Clark in 1845.

With superior facilities for prompt and careful shipment, we are enabled to meet every demand upon us promptly, and we believe to the entire satisfaction of the trade.

Tensile Strength in Pounds Per Square Inch.

	7 days.	14 days.	28 days.	2 mos.	3 mos.	6 mos.
Neat.....	210	255	270	283	300	340
1 cement to 1 sand....	136	269	290	302	...	313
1 cement to 2 sand....	76	114	162	164	172	176
1 cement to 3 sand....	...	98	112	124	131	138

Tests made during 1899 by Prof. W. H. Creighton, Tulane University, New Orleans, La. Samples taken from the cement used in the construction of the new drainage system at New Orleans, La. **Sales (1900), 325,000 barrels.**

MEACHAM & WRIGHT, General Sales Agents

308-309 Chamber of Commerce, CHICAGO, ILL.

Utica Hydraulic Cement Company—Continued.

One part cement and one part sand.			
	(1)	(2)	(3)
7 days	...	...	130
14 days	...	...	156
One part cement and 1.5 parts sand.			
7 days	...	...	183
30 days	...	...	264
One part cement, two parts sand.			
28 days	...	...	132
One part cement, three parts sand.			
28 days	...	...	102
One part cement, four parts sand.			
28 days	...	...	67
One part cement, five parts sand.			
28 days	...	...	48

COMPRESSIVE STRENGTH.—Made by W. K. Hatt, Purdue University, Lafayette, Ind.

Age.	Neat.	1 to 1.	1 to 2.	1 to 3.
7 days	1317	885	728	515
14 days	1655	1207	997	627
28 days	1876	1654	1428	935
60 days	2312	1832	...	1025
90 days	...	2015	...	1062

[Manufacturer's Statement.]

The natural cement mills owned and operated by us are located at Utica, La Salle county, Ill., 94 miles from Chicago, on the line of the C., R. I. & P. Ry. These mills have been in continual operation for the past forty years, during which time over 10,000,000 barrels of cement have been made and used in important work throughout the middle and western states. The rock from which Utica hydraulic cement is manufactured is very carefully examined before and after burning, thus insuring a uniform product that can be thoroughly relied upon at all times. Furthermore, each car of finished product is tested before the same leaves our works, which places us in position to know absolutely the quality of our material at all times, and which tests will gladly be furnished upon application. It is our greatest endeavor to make a strictly high grade natural cement and maintain the excellent reputation the cement has established. Our mills are always open to inspection by architects and engineers, and we are satisfied that a visit to our works and careful examination of our product will convince anyone that the Utica hydraulic cement has no superior in the natural cement field.

VIRGINIA PORTLAND CEMENT COMPANY, 81 Fulton St., New York, N. Y. Works at Craigsville, Va.

W. R. WARREN, Pres. and Dir., 81 Fulton St., New York.
H. R. BRADBURY, Sec'y and Dir., 81 Fulton St., New York.
F. W. WHITE, Treas. and Dir., 81 Fulton St., New York.
D. E. RIANHARD, Auditor and Dir., 81 Fulton St., New York.
WM. BURNHAM, Dir., 81 Fulton St., New York.
KENNETH K. McLAREN, Dir., 81 Fulton St., New York.
F. H. LEWIS, Mgr. and Supt., Craigsville, Va.
F. D. WOOD, Asst. Supt., Craigsville, Va.

The Standard Plaster Co., Buffalo, N. Y., makes Calcined Plaster or Stucco

Virginia Portland Cement Company—Continued.

H. L. SCHOCK, Chemist, **Craigsville, Va.**

R. V. PARR, Engr., **Craigsville, Va.**

WM. G. HARTRANET Co., Sales **Agents**, Philadelphia, Pa.

Capitalization, \$1,000,000.

Capacity, 800 barrels a day.

Manufacturers Old Dominion brand Portland cement.

On Chesapeake & Ohio railroad.

VENTNOR STONE AND BRICK COMPANY, Atlantic City, N.

J. See Note **B**, page 152.

Manufacturers silica Portland cement.

VULCANITE PORTLAND CEMENT COMPANY, Vulcanite Bldg.,

1712 Market St., Philadelphia, **Pa.** Works at Vulcanite, N. J.

Post office, Phillipsburg, N. J.

GEO. W. ELKINS, Pres. and Dir., Philadelphia, **Pa.**

JOHN B. LOBER, Vice-Pres., Treas. and Dir., Philadelphia, Pa.

MICHAEL EHRET, Dir., Philadelphia, **Pa.**

L. S. FILBERT, Dir., Philadelphia, Pa.

H. S. EHRET, Dir., Philadelphia, Pa.

B. F. STRADLEY, Sec'y and Gen. Sales Agent, Philadelphia.

WM. R. DUNN, Supt., Easton, Pa.

GEO. W. DESMET, Western Sales **Agent**, Chamber of Commerce Bldg., Chicago, Ill.

Capitalization, \$750,000.

Capacity, 2,000 barrels a day, increasing to 4,000.

Manufacturers Vulcanite brand Portland cement.

On Lehigh Valley; Lehigh & Hudson **River**; Central of New Jersey; Delaware, Lackawanna & Western, and Pennsylvania railroads.

WABASH PORTLAND CEMENT COMPANY, 912 Union Trust

Bldg., Detroit, **Mich.** Works at Stroh, La Grange county, Indiana.

A. L. STEPHENS, Pres. and Dir., Detroit.

JAS. H. McMILLAN, Vice-Pres. and Dir., Detroit, Mich.

BETHUNE DUFFIELD, Sec'y and Dir., Detroit, Mich.

M. C. BORGMAN, Treas., Detroit, Mich.

EMIL STROH, Mgr. and Dir., Stroh, Ind.

E. W. COTTRELL, Dir., Detroit, Mich.

J. B. BROOK, Dir., Detroit, Mich.

FRED. W. HODGES, Dir., Detroit, Mich.

M. J. DRISCOLL, Supt., Stroh, Ind.

Capitalization, \$600,000.



Warren Bros. Co., Boston, are Contractors for Cement Structural Work

WABASH PORTLAND CEMENT COMPANY



FACTORY
STROH (LAGRANGE COUNTY), INDIANA
(On Wabash R. R. between Chicago and Detroit)

STRENGTH }
UNIFORMITY } UNEXCELLED
COLOR }

Best Cement on the Market

Stands Highest Test

Every Package Guaranteed

Large Stock Ready for Immediate Shipment



General Offices, Suite 912 Union Trust Building

DETROIT, MICH.

Wabash Portland Cement Company—Continued.

Capacity, 500 barrels, increasing to 1,000 a day.

Manufacturers Turkey brand **Wabash** Portland cement.

On Wabash railroad.

The following are the results of tests made by Robert W. Hunt & Co., dated December 26, 1900. Six samples of cement, marked "Wabash," received from Stroh, Indiana, November 22, 1900, were mixed and tested as one:

Initial set.....	2 hours, 40 minutes.
Final set.....	7 hours, 50 minutes.
Fineness on 100 mesh.....	96.05%
Fineness on 200 mesh.....	80.80
Boiling test, O. K.	

TENSILE STRENGTH.

24 hours. Neat.	7 days. Neat.	7 days. 3-1.	28 days. Neat.	28 days. 3-1.
403	757	330	947	409
474	796	372	909	396
473	763	309	894	431
416	738	338	883	445
456	764	311	877	417

[Manufacturer's Statement.]

Wabash Portland cement is manufactured by what is known as the wet process. Both the marl and clay owned by this company are particularly adapted to the manufacture of a high grade of Portland cement, the marl being of exceptional uniformity and entirely free from sand and any of the impurities which are injurious to the raw material for cement making. The clay is also especially suitable as a material for mixing with the marl. Analysis not only shows it to be free from sand, but also sufficiently low in magnesia as to maintain a magnesia content in the finished cement which comes within the limits specified for a high grade Portland cement. Wabash Portland cement is always thoroughly seasoned before shipping, thereby insuring its reliability before putting it in work. By careful attention to detail and daily analyses of the raw material during the entire process of manufacture (marl, clay, coal and slurry), and complete chemical analysis and physical tests of the finished product, we are enabled to produce a high grade of Portland cement of unusual fineness, strength and durability and which will successfully pass every test in the specifications of the American Society of Civil Engineers.

WAYLAND PORTLAND CEMENT COMPANY, Rochester, N.

Y. Works at Wayland and Portway (Perkinsville), N. Y. See Note B, page 152.

V. N. WHITMORE, Pres., Rochester, N. Y.

Manufacturers Genesee brand Portland cement.

On Delaware, Lackawanna & Western; Erie, and Pittsburg, Shawmut & Northern railroads.

WELLSTON PORTLAND CEMENT COMPANY, Detroit, Mich.

Works under construction at Wellston, Ohio.

J. A. BOWDEN, Pres., Detroit, Mich.

FRANK J. TOWAR, Vice-Pres.

For Cement Machinery, address Earle C. Bacon, Havemeyer Bldg., N. Y.

Wellston Portland Cement Company—Continued.

GEO. E. LANE, Sec'y, Detroit, Mich.

RALPH M. DYAR, Treas., Detroit, Mich.

Capitalization, \$100,000.

Capacity, 300 barrels per day.

On Cincinnati, Hamilton & Dayton; Baltimore & Ohio Southwestern; Ohio Southern, and Hocking Valley railroads.

WESTERN PORTLAND CEMENT COMPANY, Yankton, S. D.Milwaukee office, 135 Grand Ave. See Notes **B** and **E**, page 152.

WM. PLANKINTON, Pres., Milwaukee, Wis.

D. J. WHITTEMORE, Vice-Pres., Milwaukee, Wis.

JOHN JOHNSTON, Sec'y and Treas., Milwaukee, Wis.

JOSEPH WILDE, Gen. Mgr., Yankton, S. D.

G. W. FROSTENSEN, Chemist, Yankton, S. D.

Capacity, 225 barrels per day.

Manufacturers Yankton Portland cement.

On Chicago & Northwestern; Chicago, Milwaukee & St. Paul, and Great Northern railroads.

WHITE CLIFFS PORTLAND CEMENT COMPANY, White Cliffs, Ark. See Note **A**, page 152.**WHITE CLIFFS PORTLAND CEMENT AND CHALK COMPANY, Texarkana, Ark.** See Note **A**, page 152, and above.

On Kansas City, Pittsburg & Gulf railroad.

WHITEHALL PORTLAND CEMENT COMPANY, Cementon, Pa.

J. S. WENTZ, Pres., 712 Reading Terminal, Philadelphia, Pa.

OLIVER WILLIAMS, Vice-Pres., Catasauqua, Pa.

THOMAS RIGHTER, Dir., Mt. Carmel, Pa.

A. C. LEISENRING, Dir., Upper Lehigh, Pa.

M. S. KEMMERRER, Dir., Mauch Chunk, Pa.

B. F. FACKENTHAL, Dir., Easton, Pa.

H. E. KIEFER, Acting Supt., Cementon, Pa.

T. A. HICKS, Chemist, Cementon, Pa.

SEARS, HUMBERT & Co., Sales Agents, New York, Buffalo, Philadelphia and Chicago.

Capitalization, \$500,000.

Capacity, 1,500 barrels a day.

Manufacturers Whitehall brand Portland cement.

On Lehigh Valley railroad.

Municipal ♣ ♣ ♣ ♣ ♣ ♣ ♣ ♣ ♣

Engineering Magazine

reaches more people who constitute the cement field of business than any other American publication. It is, therefore, the best advertising medium for this field.

THE ZENITH PORTLAND CEMENT COMPANY, Majestic
 Building, Detroit, Mich. · **Works** under construction at Grass
 Lake, Mich.

EDWIN T. ALLEN, **Pres. and Dir.**, Detroit Mich.

R. H. EVANS, **Vice-Pres. and Dir.**, Detroit, Mich.

R. R. BANE, **Sec'y and Dir.**, Detroit, Mich.

GEO. JOHNSTON, **Treas. and Dir.**, Detroit, Mich.

B. H. ROTHWELL, **Dir.**, Detroit, Mich.

T. E. BEEBE, **Consulting Engr. and Dir.**, Detroit, Mich.

E. J. FOSTER, **Dir.**, Grass Lake, Mich.

C. B. STOWE, **Consulting Engr.**, Detroit, Mich.

Capitalization, \$700,000.

Capacity, 1,000 barrels a day.

On Michigan Central railroad.

FOREIGN MANUFACTURERS.

ALSEN'S PORTLAND CEMENT FABRIK, Itzehoe, Germany.

SINCLAIR & BABSON, U. S. **Agents**, 143 Liberty St., New York.

Capacity, 1,000,000 barrels a year.

Manufacturers Alsen's German Portland cement.

ANTWERP PORTLAND CEMENT WORKS, Ltd., 14 Canal St.

Pierre, Antwerp, Belgium. **Works** at Vaulx, Belgium.

ELPHEGE DENY, **Mg. Dir.**, 14 Canal St. Pierre, Antwerp,
 Belgium.

FAIJA & Co., **Chemists**, London, Eng.

ROBT. ZIESMER & Co., **Agents**, Antwerp, Belgium.

Capitalization, \$100,000.

Capacity, 250,000 barrels a year.

Manufacturers Hand brand Belgian natural Portland cement.

BREMER PORTLAND CEMENT FABRIK, Porta Bremen,

Germany. **Works** in Porta Westphalica, Westphalia, Germany.

O. MATERNE, **Dir.**, Porta Westphalica.

H. STUBBE, **Dir.**, Porta Westphalica.

NATIONAL BUILDING SUPPLY Co., American **Agents**, N. Lex-
 ington St., Baltimore, Md.

Capitalization, 1,275,000 marks.

Capacity, 250,000 barrels a year.

Manufacturers Key brand German Portland cement.

COMPAGNIE GENERALE DES CEMENTS PORTLAND DE

L'ESCAUT, Tournai, Belgium.

E. THIELE, U. S. **Agent**, 99 John St., New York.

Manufacturers Royal Crown brand Belgian Portland ce-
 ment.

DUMON & CO., Belgium.

ANTHONY MENG & Co., U. S. **Agents**, 109 S. Front St., Phila-
 delphia, Pa.

Manufacturers Dagger brand Belgian Portland cement.

DYCKERHOFF & SOEHNE, Amoneburg, near Biebrich, Germany.

E. THIELE, Sales Agent, 99 John St., New York.

Capacity, 700,000 barrels a year.

Manufacturers Dyckerhoff German Portland cement.

THE HAMMER SOCIETY, Tournai, Belgium.

Capacity, 100,000 barrels a month.

Manufacturers Hammer brand Belgian Portland cement.

HILTON, ANDERSON, BROOKS & CO., London, England.

E. THIELE, Agent, 99 John St., New York.

GIRVIN & EYRE, Sales Agents, 307 California St., San Francisco, Cal.

WALDO BROS., Agents, 102 Milk St., Boston, Mass.

Capacity, 800,000 barrels a year.

Manufacturers Hilton, London and B. S. & Co. London brands English Portland cement.

I. C. JOHNSON & CO., Gateshead-on-Tyne, England.

WM. WIRT CLARKE & SON, Baltimore, Md., Agents.

Manufacturers Elephant brand English Portland cement.

KNIGHT, BEVAN & STURGES, London, England.

BALFOUR, GUTHRIE & Co., U. S. Agents, Portland, Ore.

Manufacturers K., B. & S. Pyramid brand English Portland cement.

LAGERDORFER PORTLAND CEMENT FABRIK, Hamburg, Germany. Works at Lägerdorfer, Germany.

EUG. LION & Co., Owners, Hamburg, Germany.

KELLEY ISLAND LIME & TRANSPORT Co., U. S. Sales Agents, Cleveland, Ohio.

Capacity, 400,000 barrels a year.

Manufacturers Lägerdorfer Eiffel Tower brand German Portland cement.

PORTLAND CEMENT FABRIK HEMMOOR, Hamburg, Postof 14, Germany. Works at Hemmoor (Ost.).

CARL PRUSSING, Dir., Hamburg.

CARL JACOBI, Dir., Hamburg.

EDWARD L. COX, Sales Agent, Chicago, Ill.

MEYER, WILSON & Co., Sales Agents, San Francisco, Cal.

Capacity, 1,200,000 barrels a year.

Capitalization, 5,400,000 marks.

Manufacturers Hemmoor brand German Portland cement.

PORTLAND CEMENT FABRIK, Lueneburg, Germany.

E. THIELE, U. S. Agent, 99 John St., New York.

Manufacturers Heyn Bros. brand German Portland cement.

PORTLAND CEMENT FABRIK STERN, Stettin, Germany.

E. THIELE, U. S. Agent, 99 John St., New York.

Manufacturers Star Stettin brand German Portland cement.

SOCIETE ANONYME UNION FRATENELLE.

CHAS. WARNER Co., Wilmington, Del., Philadelphia and New York, Sales Agents.

Manufacturers Triton, **Black Eagle** and Star brands Belgian Portland cements.

MANNHEIMER PORTLAND CEMENT FABRIK, Mannheim, Germany.

MORRIS EBERT, Sales Agent, 302 Walnut St., Philadelphia, Pa.
Capacity, 600,000 barrels a year.

Manufacturers Mannheimer **German** Portland cement.

THE MISBURGER PORTLAND CEMENT WORKS, Hanover, Germany.

W. W. CLARKE & SON, **Baltimore**, Md., Sales Agents.

GIRVIN & EYRE, Sales Agents, San Francisco, Cal.

Capacity, 300,000 barrels a year.

Manufacturers Teutonia brand **German** Portland cement.

POMMERSCHER INDUSTRIE VEREIN AUF ACTIEN, Stettin, Germany.

F. BEHREND, U. S. Agent and Sole Importer, 54 Front St., New York.

Capacity, 500,000 barrels a year.

Manufacturers Blue Anchor **Stettin** brand German Portland cement.

PORTLAND CEMENT FABRIK, Hamburg.

WALTER T. BRADLEY Co., Ninth St., below Grand Ave., Philadelphia, Pa., Sales Agents.

Manufacturers Saturn brand **German** Portland cement.

SHEWAN, TOMES & CO., Hong Kong.

F. T. CROWE & Co., U. S. Agents, Seattle and Tacoma, Wash.

Manufacturers Emerald brand cement.

CABLE ADDRESS : EBERT, PHILADELPHIA



REGISTERED TRADE-MARK

MORRIS EBERT
302 WALNUT STREET
PHILADELPHIA, PA.

Importer and Sole Agent of

MANNHEIMER
PORTLAND CEMENT

Direct Shipments to All Available Ports.

STETTIN BREDOWER PORTLAND CEMENT FABRIK, A. G.,
Stettin, Germany.

F. BEHREND, U. S. Agent and Sole Importer, 54 Front St.,
New York.

Capacity, 200,000 barrels a year.

Manufacturers Stettin Bredower, Blue Eagle brand German Portland cement.

VORWOHLER PORTLAND CEMENT FABRIK, Prussing,
Planck & Co., Holzminden, Germany.

GABRIEL & SCHALL, 205 Pearl St., New York, Sales Agents.

Manufacturers Vorwohler Lion brand German Portland cement.

DIRECTORY OF CEMENT BRANDS

The following list gives the **brands** or names under which cement is sold in the American market. In nearly every case the name of the manufacturer is given **and** the names of general sales agents, if any. In a few cases a **sales agent** for cement sells one or more brands under names of his own selection, not wishing the name of the manufacturer to appear. In **a very** few cases full information regarding brands of cement manufactured in Canada and in Europe has not been obtained **in time** to appear in this list. This list will be convenient in **locating any** brand of cement found in the market, and reference to the chapter on Descriptions of Works and the Directory list of manufacturers will give detailed information regarding the materials used and the method of manufacture.

Immediately following the name of the brand is the statement of the general class to which it belongs, whether natural hydraulic, and from what district, Portland, silica or pozzuolana. It should be noted that manufacturers apply the term Rosendale to natural hydraulic cements manufactured in the Lehigh region of Pennsylvania as well as to those made in the Rosendale district itself. The location of the works will make the distinction if it is desired.

The list of brands of American cements is given first and is followed by the list of brands of foreign cements.

AMERICAN CEMENTS.

AA CHICAGO BRAND PORTLAND CEMENT.—

CHICAGO PORTLAND CEMENT Co., Manufacturers, 513 Stock Exchange Bldg., Chicago, Ill.

GARDEN CITY SAND Co., Sales Agents, 1201 Security Bldg., Chicago, Ill.

ACORN BRAND NATURAL HYDRAULIC CEMENT.—

SILVER CREEK CEMENT Co., Manufacturers, Louisville, Ky.

WESTERN CEMENT Co., Sales Agents, Louisville, Ky.

See F. L. Smidth & Co.'s Advertisement on Page 187.

A LITTLE TALK ABOUT BUSINESS

*"I like a
proposition that pays."*

—C. P. HUNTINGTON.

THIS PAYS!



HERE are certain things that a man in business must do. He must have an office, he must put out a sign, and he must advertise.

He must make himself known to the people who may be interested in his kind of business. The better he does this the more successful he will be.

Some of the most successful men make it a rule to spend one-fifth of their income in advertising, and they find it pays.

It makes poor business good.

It makes good business better.

The best way to advertise is to put your advertisement where it will go directly to the people who want what you sell.

We give the kind of advertising that goes directly to the right spot.

If your business is not in line with the kind our readers are interested in, we don't want you to advertise in our magazine.

If it is, we can help you, and we can give you more for your money than you can get from any other expenditure of it.

From Sacramento (Cal.)
Record-Union:

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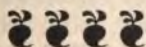
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DIRECTORY OF GENERAL SALES AGENTS

The following list contains the names of the General Sales Agents for American cement companies and of the principal distributing agents and importers of foreign cements who have responded to requests for information. A definite line can not be drawn between the General Sales Agents and the ordinary dealers in cement. All who might be considered as belonging to the former class are included in this list. The list of Cement Dealers, which is given farther on, contains all the names in this list as well as those of local cement dealers.

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Manufacturers Star and Standard brands Portland cement and Improved Bonneville brand natural hydraulic cement.

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Manufacturers Red Diamond brand Portland cement.

Agents ALSEN'S PORTLAND CEMENT FABRIK, Itzehoe, Germany.

Manufacturers Alsen's brand German Portland cement.

ANDRES BROS., 507 John Hancock Bldg., Boston, Mass.—

Importers Diana brand German Portland cement.

BALFOUR, GUTHRIE & CO., Portland, Ore.—

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Manufacturers K., B. & S. Pyramid brand English Portland cement.

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Pacific Coast Agents North's Condor brand Belgian cement.

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Manufacturers Iola brand Portland cement.

Agent UNITED STATES PORTLAND CEMENT Co., Dover, Del.

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Manufacturers Blue Eagle Stettin-Bredower brand German Portland cement.

BERRY & FERGUSON, 102 State St., Boston, Mass.

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Manufacturers Beach's Rosendale brand natural hydraulic cement.

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Manufacturers Saylor's and Keystone brands Portland cement.

BLAIR, REED F., CO., Lewis Blk., Pittsburg, Pa.

Sales Agents BRIER HILL IRON AND COAL Co., Youngstown, Ohio.

Manufacturers Brier Hill brand Portland cement (pozzolana).

BLOOM, JACOB H., 15 Whitehall St., New York City.

Sales Agent Red Cross brand Portland cement.

Sales Agent Bull brand German Portland cement.

BORGNER CEMENT COMPANY, Philadelphia, Pa.

Sales Agents LEHIGH PORTLAND CEMENT Co., Allentown, Pa.

Manufacturers Lehigh brand Portland cement.

BOSTON FIRE BRICK COMPANY, 164 Devonshire St., Boston, Mass.

Agents **BONNEVILLE PORTLAND CEMENT Co.**, 1233-7 R. E. Trust Bldg., Philadelphia, Pa.

Manufacturers Standard and Star brands Portland cement and Improved Bonneville brand natural hydraulic cement.

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Manufacturers Reading brand Portland cement and Improved Rosendale brand natural hydraulic cement.

Sales Agents **HEM Moor PORTLAND CEMENT FABRIK**.

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CABLE, THORN & CO., New York.

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CARRERE, J. MAXWELL, 66 Maiden Lane, New York.

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Manufacturers Krause's brand Portland cement.

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Manufacturers Saylor's and Commercial brands Portland cement and Anchor and Commercial brands Rosendale natural hydraulic cement.

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Manufacturers Emerald brand cement.

THE

GLENS FALLS PORTLAND CEMENT CO.

GLENS FALLS, N. Y.



THE works of the Glens Falls Portland Cement Company are located on the Glens Falls Feeder Canal, where it is crossed by the tracks of The Delaware and Hudson Company Railroad, thereby affording water and rail transportation for the shipment of their cement. These works during the past year have been entirely rebuilt, greatly enlarged, and remodeled so as to conform to the best cement engineering practice of the present day. Through the entire plant the construction has been of brick and iron, with the Expanded Metal and Roebling systems of fireproofing for the floors, roofs, and large hoppers.

The raw materials from which the cement is made surround the factory, and embrace a large tract extending on both sides of the Glens Falls Feeder, and on both sides of the Hudson River. These materials consist of a limestone and an overlying clay peculiarly adapted to cement making. The limestone is found as usual in layers of varying thickness, differing slightly in their chemical analysis. But by care in the selection and combination of these layers, an extremely uniform product is obtained for the average, which does not vary more than one per cent. in the amount of carbonate of lime it contains.

The clay is found in large deposits over the limestone, and is singularly favorable to cement making on account of its freedom from coarse sand and the uniform character of its constituents.

The raw materials are treated by the dry process, which is a satisfactory and favorite method both in this country and abroad. An outline of it is as follows: The limestone and clay are first dried and partially reduced by crushers and rolls. They are then accurately weighed in the proper proportions in automatic scales. After being weighed, the materials are thoroughly mixed, then still further reduced to a fine powder by grinding mills, from which the mixture is elevated to a large bin, and then in turn it is fed to the wet mixers, where it is properly tempered with water to allow it to be made into bricks. The bricks are now run into drying tunnels, which are heated by waste heat carried in a duct from the boiler, and driven by blowers through the tunnel system.

After being thoroughly dried, the bricks are elevated to the top floor of the kiln building, where they are fed into Schöfer kilns, and properly burnt. These Schöfer kilns are an improvement on the Dietzsch kiln, and are very economical in fuel. Like all the improved German kilns, while very simple and uniform in their working when properly controlled, many disastrous failures have taken place from attempting to operate them theoretically with inexperienced men. In the Glens Falls Portland Cement Works it was found necessary to employ head burners trained in the old works of Europe.

From the kilns, the clinker is conveyed to the ball mills, where the first reduction is made with steel balls. From these it passes to the tube mills, where the final reduction is made with flint pebbles. The finely ground cement is now ready for storing, and is conveyed to the storehouse, where it is deposited in separate bins, each holding from four hundred to twenty-five hundred barrels, where the cement is carefully sampled and then tested.

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Manufacturers Teutonia brand German Portland cement.

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NEWNAN—

W. S. Askew & Co.
R. D. Cole Mfg. Co.

QUITMAN—

J. Z. Fitzgerald.
T. Lane.
J. A. Weisenborn.

ROME—

Cundell Lumber Co.
O'Neill Mfg. Co.
Patton Sash, Door & Bldg. Co.
N. G. Watson.

SAVANNAH—

Atlantic Contracting Co.

TENILLE—

C. E. Choate.

THOMASVILLE—

Henry Arnold.
Jas. Gribbin.
Wm. Miller.

VALDOSTA—

S. W. Booker.
Boothe & Kent.
Hester & Hall.
WAYCROSS—
Jeff Darling.
G. N. Elliston.
J. R. Weed.

HAWAIIAN ISLANDS.

HONOLULU—

Ripley & Dickey.

IDAHO.

BOISE CITY—

John Bartok.
Thos. Finnegan.
J. E. Rankin.

MOSCOW—

Nels Jensen.
W. C. Lander.

POCATELLO—

J. F. Murrey.

WALLACE—

John H. Hanson.
M. C. Murphy.

ILLINOIS.

ALTON—

Charles A. Degenhardt.
Golike & Rust.
Henry Watson.
Wolf, Mauffit & Curdie.

ANNA—

Geo. W. Davis.
C. C. Kelley.
Chas. O'Neal.

ARCOLA—

Wm. Lough.
Chas. Wesch.

AURORA—

H. D. Hallett.
R. S. Safford & Son.

BATAVIA—

John Hendrickson.

BEARDSTOWN—

Beardstown Lbr. & Grain Co.
Barchardt & Steins.
Peter Flanery.
Ivemeyer & Greshmeyer.
Chas. Kimple.
W. H. Rhimeberger.
John Schafer.
Schmoldt Bros.

BELLEVILLE—

Moritz Hoefken.
Reeb Bros.
Peter Stander.
Chas. A. Stookey.
Geo. P. Uhl.

BELVIDERE—

John Fair.
Frank Howard.

BLOOMINGTON—

Geo. Bowman.
J. H. Burnham.
John Cherry, Jr.
Pat McDonald.
Geo. McIntosh.
S. R. White.

BLUE ISLAND—

Rexford Bros.
Wilson, Jackson & Co.

CAIRO—

Thos. Ferguson.
Kelly & Kusener.
John Madden.
James Miller.
Wm. Schatz.

CANTON—

H. Dougherty & Co.
John Hallor.
W. H. Hallor.
Jno. P. Lingenfelter.

CARLINVILLE—

John Flori & Sons.
Harry Hillier.
H. Kuester & Co.
Frank Lynch.
John Ross.
Henry Winters.

CARTHAGE—

J. M. Foulds.
Richard Miller.
Richard Stowe.
Frank Vertner.

CENTRALIA—

Jno. Clark.
T. C. Douthit.
Jas. Spring.
A. J. Sligar.

CHAMPAIGN—

Pollard, Goff & Co.
Jno. W. Stipes.

CHARLESTON—

C. D. Mitchell.
Geo. P. Muchmore.

CHESTER—

W. C. Swannick.

CHICAGO—

George Adgate, 734 Stock Exchange Bldg.

John P. Agnew, 100 Washington St.
Alcatraz Paving Co., 400, 123 LaSalle St.

American Ballast Co., 1008, 188 Madison.

American Railway Construction Co., 1203 Monadnock Bldg.

Adolph Anderson, 204, 145 LaSalle St.

A. W. Anderson, 320 W. 61st St.

Chas. J. Anderson, 5414 5th Ave.

Chas. M. Anderson, 5951 Henry (A).

John A. Anderson, 488 27th St.

John C. Anderson, 847 W. Polk.

Richard Andrews, 6052 Langley Ave.

Simon P. Andrus, 1081 W. Lake.

Angus & Gindele.

Appel & Ryder, 503, 172 Washington.

Chicago—Continued.

Geo. Archer, 652 Noble Ave.

Clyde Armstrong, 6735 Lafayette Ave.

Robert H. Atkinson, 5008 State.

Magnus Augustine, 502, 145 LaSalle.

Soren J. Bach, 618 N. Artesian Ave.

Arthur W. Bairstow, Cor. W. Lawrence & N. Spaulding.

James Bairstow & Co., 78 LaSalle St.

D. A. Baker, 3841 S. Campbell.

Baldwin & Snyder, 9, 159 LaSalle St.

Herman Balz, 828 S. Horman Ave.

Barber Asphalt Paving Co., 1209 Stock Exchange Bldg.

Peter Barbian, 811 Nelson.

John Barnes, 39 N. Artesian.

Jas. B. Barnett, 2, 78 LaSalle St.

The Barnett & Record Co.

John C. Barrett, 6824 St. Lawrence Ave.

Peter Bartzen, 311 W. St. Lawrence.
Bates & Rogers, 1603 Manhattan Bldg.

Christian Baum, 3638 Wallace.

Peter Becker, 344 Larabee.

Philip Becker, 1229 Perry.

John W. Bennett, 3405 Indiana Ave.

Andrew Berg, 7019 Emerald Ave.

Wm. F. Bergemann, 597 N. Wood.

Peter Berghins, 6224 S. Morgan.

Bermudez Asphalt Paving company, 1210, 153 LaSalle St.

Biernolt & Carter, 121 Edgemont.

P. F. Bieson, 606, 145 LaSalle.

Frank S. Billmeyer, 835 Perry.

Harry A. Bishop, 1120 The Rookery.

Rudolph Blome, Bank Floor, Unity Bldg.

Bloodgood & Stone.

Edw. Bloom, 6645 Lowe Ave.

Ferdinand L. Blunck, 52 Wilmet Ave.

Edw. J. Bode, 1119 N. 40th Ave.

Frank Boeing, 1675 N. Humbolt.

Wm. H. Boone, 1249 Sixty-ninth place.

Herman Boonemann, 1472 Grand.

Jay B. Boulton, 425 W. 69th St.

B. F. Bowman & Son, 6814 S. Park Ave.

J. Boydell, 4339 Prairie Ave.

Lars J. Braben, 708 Augusta.

James D. Bradley, 36-34 Wabash Ave.

Edw. R. Brainerd, 350 Wabash Ave.

Thos. F. Brennan, 27 Hastings.

Briscoe Bros., 425 S. Fairfield.

Fred S. Brown, 95, 240 LaSalle.

John Brown, 482 42d Place.

The Brownell Improvement Co., 1220 Chamber of Commerce.

Valentine Bueckermann, 1004 Wilcox Ave.

August Buettner, 1068 S. Robey.

Conrad Buhmann, 624 W. 21st St.

Fred Bulley, 412, 115 Dearborn St.

Frank Burke, 573, 62d St.

Chicago—Continued.

Ernst Buschner, 120 Racine Ave.
 Byrne & Shortall, 88 Washington.
 H. W. Caldwell & Son Co., Western
 Ave., 17th & 18th Sts.
 Wm. H. Cameron's Sons, 8, 177 La-
 Salle St.
 Curtis F. Camp, 402 S. Kedzie.
 Arch. M. Campbell & Co., 745 Mar-
 quette Bldg.
 Jonathan P. Campton, Alley, Rear
 1815 Wabash.
 Carey Bros., 6039 S. Green.
 Anton Carlson, 543 W. Erie St.
 Wm. A. Carlson, 1672 Fletcher.
 Wallace Carter, 438 Adams St.
 Chicago Ballast Co., Rookery Bldg.
 Chicago Belting Co.
 Chicago Cement Coating Co., 1641
 Monadnock Bldg.
 Chicago Ship Bldg. Co., 925 The
 Rookery.
 Chicago Telephone Co.
 Christen Christianson, 974 60th St.
 John Christianson, 845 69th St.
 Jos. Choutka, 1234 Turner Ave.
 Henry A. Christy, 910, 279 Dearborn
 St.
 Jonathan Clark & Sons Co., 2 Sher-
 man St.
 Clark & McVeigh, 1203 Monadnock.
 N. Irving Clark, 908, 134 Monroe.
 Max Clauss, 9011 Parnell Ave.
 Edw. J. Coleman, 1941 W. Superior St.
 Columbian Kiln & Construction com-
 pany, 68A, 84 Adams St.
 Columbia Construction company, 610,
 169 Jackson Boulevard.
 Comer & Co., 5370 LaSalle.
 Jas. Conlan, 510, 172 Washington.
 Jos. Conley, 5011 Calumet Ave.
 Thos. H. Conley, 1423 W. Ohio St.
 Martin Connelly, 255 Wainut.
 Thos. Connelly, 311 Oxford Bldg., 184
 LaSalle.
 R. F. Conway Co., Chamber of Com-
 merce.
 Francis R. Cooke, 2032 Harvard.
 Olerince Cook, 11916 Lowe Ave.
 Jas. Corcoran, 6900 Seipp Ave.
 John Coulter, 679 N. Maplewood.
 Thos. Courtney, 11, 92 LaSalle.
 Wm. Crear, 30 W. Randolph.
 W. M. Crilly, 203, 167 Dearborn St.
 Frank Dabelstein, 245 W. Huron St.
 Louis J. Daegling, 1172 Grensham.
 Wm. Dallin, 301, 145 LaSalle.
 Hugh Daley.
 C. W. Demerer's Sons, 95½ 159 La-
 Salle St.
 Chas. O. Danielson, 10061 Avenue L.
 Julius M. Darling, 4233 Chamberlain
 Ave.
 John Davidson, 270 N. Avers.
 Deering Harvester Works.
 Wm. De Herder, 965 Horman Ave.

Chicago—Continued.

Julian DeLaby, 776 N. Fairfield.
 Anthony F. Delfosse, 5, 95 Washing-
 ton.
 Jos. Denton, 3564 Cottage Grove Ave.
 Despatch Constrouction Co., Fisher
 Bldg.
 John P. Dickey, 232 W. 48th Ave.
 Dillon & Conlan, 510, 172 Washington.
 Dolese Bros. & Co., G 178 LaSalle.
 Dolese & Shepard Co., 184 La Salle.
 Thos. L. Doolley & Co., 315, 145 La
 Salle.
 John H. Dorothy, 520, 108 La Salle.
 John Dowdle, 212, 145 La Salle.
 August Dranert, 3025 Parnell Ave.
 Jos. J. Duffy & Co., Chamber of
 Commerce.
 Frank M. Dub, 3319 Lowe,
 August Eich, 466 Thomas.
 Albert D. Elmors, 5330 Ellis Ave.
 Peter Enders, 321 Mohawk.
 Frank Engel, 12007 Union Ave.
 Nels. V. Erlandson, 8839 Princeton.
 E. T. Evans & Son Co., 4437 State.
 Thos. Fahy, 1446 W. 51st St.
 Falkenau Construction Co., Chicago
 Stock Exchange Bldg.
 Victor Falkenau, 1116, 108 La Salle.
 John Fanning, 25 Walton Place.
 Farley & Green Co., Chamber of
 Commerce.
 Henry Farsbinder, 5007 Armour Ave.
 John Feudl, 350 N. Hermitage Ave.
 Nathan Ferguson, 4359 Champlain.
 Martin Finn, 433 Forty-seventh St.
 Paul F. Finster, 377 Maxwell.
 John E. Fitzgerald, 537 S. Sanga-
 mon.
 Fitzgerald & Son, 732 Elk Grove Ave.
 Fitzsimmons & Connell Co., 1012-1014
 Tacoma Bldg.
 James Flaska, 1472 W. Thirteenth Pl.
 John P. Flich, 1240 Montana.
 Robert J. Forrester, 6251 Greenwood
 Ave.
 Charles Foss, 743 Cornelia Ave.
 Thomas D. Foster, 291 Millard Ave.
 George H. Fox, 3156 Prairie Ave.
 Henry F. Friederichs, 279 W. Huron.
 George A. Fuller Co., 1027 Marquette
 Bldg.
 The J. L. Fulton Co., 1118 Monad-
 nock Block.
 Gaffney & Long Construction Co.,
 1107, 131 LaSalle.
 James Galvin, 30, 84 Wash. St.
 John Gallagher, 5321 Shields Ave.
 Garden City Construction Co., 610,
 169 Jackson Boulevard.
 Garden City Paving & Post Co., 504,
 167 Dearborn.
**Garden City Sand Co., 188 Madi-
 son.**
 Matthew Garth, 739 Carroll Ave.
 John Gebhardt, 160 Orchard.

Chicago—Continued.

John Gerten, 561 Cleveland Ave.
 E. C. Gettins, 811, 188 Madison.
 Harry S. Gilbert, 232 Lunt Ave.
 Gildemeister & Bro., 151 Rhine.
 Charles W. Gindele, 3333 LaSalle.
 George A. Gindele, 1400, 188 Madison.
 E. F. Gobel Co., 47, 140 Dearborn.
 Rudolph Goetzler, 900 S. Lawndale.
 Ambrose M. Goldsmith, 2821 Emerald.
 Aaron J. Goodrich, 807 W. 87th St.
 Chester H. Goodrich, 8883 Wallace.
 Michael Goodrich & Co., 3232 Wentworth.
 Edward P. Gorman, 140 Locust.
 John Gorman, 3841 Wentworth.
 Grace & Hyde Co., 1408 Wabash Ave.
 Albert Graff Co., 13, 177 La Salle.
 Graham Pressed Concrete Co., 709 Royal Insurance Bldg.
 John Griffiths, 135 Adams St.
 Gus. A. Gunggoll, 155, 185 Dearborn St.
 Lucius Guptill, 6817 S. Halstead.
 Gurley-Howard Co., 822 Opera House Bldg.
 August Hagedorn, 418 W. Jackson Boulevard.
 James P. Halls, 1032 W. Madison.
 Sam Halls, 218 La Salle.
 John Hammond & Co., 28, 159 La Salle.
 Wm. Hancox, 16 Campbell Park.
 Christian Hanke, 121 Canalporte Ave.
 Michael D. Hanley, 408 Maxwell.
 Daniel Hannan, 2957 State.
 Arthur F. Hanson, 9639 Avenue M.
 Hards Brothers, 261 N. Clarke.
 David H. Harper, 3953 Michigan Ave.
 Gustav A. Harper, 4406 Langley.
 Hauser Co., 315, 272 Madison.
 Wm. F. Haussen, 2702 Milwaukee.
 Hayes Brothers, S. Kedzie Ave., Cor. W. 34th.
 Herman W. Hazenberg, 6311 S. Halstead.
 Philip Hedrich & Son, 119 Homer.
 E. Lee Heidenreich, 541 Rookery.
 The Heidenreich Construction Co., 539 Rookery.
 Philip Heil, 4171 Central.
 Franz Hein, 586 S. California.
 Adolph Heinkel, 10437 Avenue N.
 Fred M. Heinkel, 9242 Ontario Ave.
 J. A. Heineman & Co., 803, 84 LaSalle.
 Herman Hey, 938 School.
 Jasper M. Higginbotham, 2831 Armour.
 Fred Hildebrandt, 256 Seminary Ave.
 Thos. Hillary, 4600 Champlain Ave.
 Geo. Hinchliffe, 9, 159 LaSalle.
 Hoefter & Co., 315, 138 Washington.
 H. C. Hoff & Co., 5, 78 La Salle.
 E. J. Hoffman & Co., 1320, 138 Washington.

Chicago—Continued.

W. L. Hoffman.
 Fred J. Hoppe, 400 S. Morgan.
 M. Hughes, 243 S. Lincoln.
 David Hurd, 251 Ogden.
 Hurlbut Portland Cement Paving company, 507 Chamber of Commerce.
 Edward Hulmsted, 319 N. Fifty-second Ave.
 Morris Hurwitz, 556 S. Sangamon.
 Illinois & Georgia Improvement company, 1018 Monadnock.
 Illinois Portland Cement Paving company, 626, 218 La Salle.
 Illinois Telephone Construction company, 754 The Rookery.
 George W. Jackson, 44 Lafayette Building.
 August Jacobi, 43 Seldon.
 Aaron Jay, 47 S. 40th.
 Trelkin Jensen, 6319 S. Paulina.
 Adolph A. Johnson, 376 W. Ohio.
 Franz Johnson, 717 Carmen Ave.
 Frederick Johnson, 1909 Milwaukee Ave.
 John Johnson, 817 N. Maplewood.
 John B. Johnson, 811, 160 Washington.
 John W. Johnson, 5607 Indiana.
 Nels Johnson, 120 Sedgwick.
 Thomas Johnson, 804 W. 62d St.
 Jones & Jones, 254 W. Congress.
 John H. Jones, 76, 36 Bond Ave., Sta. S.
 Thomas Jordan, 313 W. Clybourn Place.
 Meyer Kadeskewitz, 9, 159 La Salle.
 Charles Kaestner, 241 S. Jefferson St.
 John Karlberg, 287 Division.
 Alexander Karlsteen, 144 Edgewood Ave.
 Karstens & Robrahn, 760, 125 La Salle.
 Joseph F. Kavanagh, 2515 Line.
 C. W. Kearns & Co., 928 Stock Exchange Building.
 Wm. J. Keeson, 701 S. Wood.
 Gottfried Kehl, 625 N. Campbell Ave.
 James T. Kelly, 741 W. 43d St.
 Michael Kelley, 812 W. 61st St.
 John W. Kennedy, 440 Dayton.
 Kilstofte & Peterson, 1028 Augusta.
 F. Kipp & Co., 1459 Newport Ave.
 Henry Kirchner, 928 Millard Ave.
 John S. Kirkpatrick, 648 W. 68th.
 Christian Kish, 796 Fulton.
 Kitchell & Webb, 55 S. Morgan.
 Charles F. Klambach, 145 W. Jackson Boulevard.
 Fred Klippel, 947 W. 50th Place.
 Knickerbocker Improvement Co., 58, 92 LaSalle.
 John F. Knopp, 13409 Superior Ave.
 Peter Knowe, 34 N. Canal.
 Wm. S. Knox, 328 W. Harding Ave.
 Albert J. Koch, 2088 Lexington.
 Henry Koehncke, 13774 Leyden.

Chicago—Continued.

Charles Kophamer, 305 W. Huron.
 August Krevis, 11, 92 LaSalle.
 Charles W. Labinsky, 227 Cuyler Ave.
 A. J. Leffler & Co., 914, 185 Dearborn St.
 John La Masnee, 6846 Calumet.
 Diedrich C. Lane, 177 Coblenz.
 A. Lanquist, 404 W. Dearborn St.
 Charles W. Larsen, 5164 LaSalle.
 Olof Larson, 832 W. Sixty-first.
 Frank Laschetzke, 3118 Lowe Ave.
 Wm. H. Launder, 3624 Rhodes Ave.
 Frank C. Layer, 1327 Millard Ave.
 L. L. Leach, 1402, 204 Dearborn St.
 Leafgreen Brothers, 315, 138 Washington.
 Herman Lemke, 532 Thomas.
 Lenox & Haldeman, 827 Monadnock Building.
 Peter Lindon, 871 N. Artesian.
 Charles Lindstrom, 6636 La Fayette.
 George Link, 6439 Emerald St.
 Thomas Lonergan & Co., 906, 272 Dearborn St.
 Daniel R. Long, 933 Ogden Ave.
 C. E. Loss & Co., 623-5 Pullman Building.
 Philip Lotz, 610, 60 Wabash Ave.
 Peter Louis, 4735 Justine.
 August Luedke, 1375 N. Central Park Ave.
 Abraham Lund, 271 W. Huron.
 Lundie & Co., 1105 The Rookery.
 Frank S. Lusk, 1208, 355 Dearborn St.
 James Lyman & Co., 1409, 52 Dearborn St.
 James J. Lynch, 319, 138 Washington.
 John Lynch & Co., 157 La Salle.
 Lyndon & Drews Co., 1322 Chamber of Commerce.
 Wm. Making, 6558 Rhodes.
 John Maloney, 1324 Diversey.
 Wm. Manson.
 Marblehead Lime Co., 1105 Masonic Temple.
 Carl Marquardt, 633 N. Lincoln.
 Gottlieb Marsh, 9129 Superior.
 Frank Masc, 1096 W. 19th.
 John B. Masolowski, 676 N. Oakley.
 Wm. Mavor, 703, 167 Dearborn St.
 Thomas Mayer, 55 S. Sangamon.
 Benj. Mayhew, 6824 Justine.
 Everett W. Maynard, 439 W. 69th St.
 McArthur Bros. Co., 1410, 77 Jackson Boulevard.
 Cormac L. McCall, 83, 119 La Salle.
 T. A. McCall, 83, 119 La Salle.
 Michael J. McCarthy, 610 32d St.
 Frank P. McCaughey, 1512 W. 19th.
 Jas. McClintock, jr., 67 S. 44th.
 Wm. McCoy, 163 Superior St.
 Angus P. McDonald, 463 S. Marshfield.
 John J. McGrath, 404 S. Paulina.
 Jos. McGraw & Co., 130 W. Adams.

Chicago—Continued.

Donald McKay, 1365 S. Harding Ave.
 James H. McMahon, 5521 W. Ontario.
 Neil McMillan, 703, 167 Dearborn.
 Michael McNamara, 3621 S. Paulina.
 Thomas McQuarry & Son, 2945 Cottage Grove Ave.
 Arthur Meagher, 6543 Drexel.
 Edward Meisel, 1734 Lincoln Ave.
 Louis L. Meister, 142 Fry.
 Thomas J. Mellone, 1564 Fulton.
 Edward Melville, 361 W. 63rd.
 George Messermuth, 315, 56 5th Ave.
 J. S. Metcalf Co.
 Wm. Meyne, 482 N. Robey.
 John F. Michalski, 1006, 172 Washington.
 Francis Mills, 6038 S. Halstead.
 James H. Mitter, 919 S. Hoorman.
 Morris & Wait, 208 Grand Cent. Pass. Sta.
 W. H. Mortimer, 730, 189 LaSalle.
 Charles A. Moses, 506 Chamber of Commerce.
 E. H. Moore, 213, 145 LaSalle.
 Felix Montenie, 1446 Lexington.
 Hugh D. Moreland, 733, 107 Washington.
 George Morrison, 192½ 5th St.
 Edson Morse, 102 Segwick.
 Solomon J. Mas, 1477 70th St.
 Albert Motschman, 9, 159 LaSalle.
 August Mueller, 9, 159 LaSalle.
 Carl R. Mueller, 39 Clifton.
 Chas. Mueller & Sons, 1635 N. Halstead.
 Hermann Mueller, 221 Pine Grove Ave.
 Oscar Mueller, 485 Belden.
 Paul Mueller, 178 Lewis.
 John F. Muldon, 1537, 79 Dearborn.
 John W. Mullen, 494 S. Wood.
 Charles G. Mueller, 1860 Surf St.
 Alois Munch, 144 Cleveland.
 Daniel J. Murphy, 396 Dearborn.
 The Murphy Grout Co., 473 Dearborn.
 Nash Brothers.
 Nash & Dowdle.
 F. C. Neagle & Son Co.
 Fred Nehls, 209 Blackhawk.
 A. Nelson & Son, 315 W. Ohio.
 Ernest P. Nelson, 1082 Osgood.
 Nelson & Peterson, 612, 84 LaSalle.
 Thomas M. Nelson, 656 The Rookery.
 C. M. Netterstrom & Son, 403, 84 La Salle.
 Charles F. Newman, 859 Cortez.
 H. F. Newman, 87 Dearborn.
 T. Nicholson & Son's Co., 315 Dearborn St.
 Soren N. Nielson, 132 W. Erie.
 Swan J. Nihlean, 3629 Forest Ave.
 Edward J. Nordie, 827 Lincoln Ave.
 North American Ry. Construction Co., 1320 Monadnock Block.
 Thomas O'Brien, 6528 Parnell.
 Ockerhind & Son, 2771 N. Seeley.

Chicago—Continued.

O'Day & Farwell, 214, 145 LaSalle.
 James Oliver, 3813 Aldine.
 James F. Olmstead, 6548 Normal.
 Oscar Olson, 832 Edgewater.
 Thomas O'Neill, 3732 S. Lincoln.
 Theo. Ostrowski, 711 Dickson.
 Andrew Ouderdonk, The Rookery.
 John Owne, 6519 Champlain.
 H. S. Palmer & Co., 8904 Houston Ave.
 Chas. Papsline, 59 McLean.
 Wm. Z. Partello, 2908 N. Hermitage.
 J. S. Paterson Construction Co., 1364 Monadnock Block.
 William Peterson, 606 W. Madison.
 Henry Pauli, 206 North.
 Edward Paulson, 1109 W. 13th St.
 Frank J. Pease, 2767 N. Forty-second St.
 John Pedgrift, 2507 Chamber of Commerce.
 Samuel E. Pedgrift, 2507 Evanston.
 John Pierce, Cor. Clark and Adams.
 Herman Pekholz, 6335 Bishop.
 Riley E. Perham, 7952 Union.
 E. B. Perkins, 663 Flournoy St.
 L. B. Perkins, 663 Flournoy St.
 Joseph Peroutka, 1125 S. Whipple.
 Andrew Person, 1657 W. Spaulding.
 John W. Peterson, 645 W. North.
 Peterson & Olson, 777 N. Maplewood.
 Otto Peterson, 757 N. Maplewood.
 Vorin A. Peterson, 1134 Otto.
 Thomas Phee, 230 Grand Central Pass. Sta.
 Pillinger Brothers, 109 N. Park Ave.
 Julian Pischke, 1341 N. Artesian Ave.
 Alex. W. Pohlman, 476 S. Wood.
 Jos. Polowsky, 193 Armitage.
 Chas. M. Porter, 702, 84 La Salle St.
 Clement Porter, 1358 S. Central Park Ave.
 Portland Cement Cem. Pav. Co., 507 138 Wash.
 Portland Cem. Pav. Asphalt Co., 60, 92 La Salle.
 Herman Potratz, 968 N. Halsted.
 Nathan A. Paull, 61 W. Vanburen.
 Thomas A. Pound, 3841 Elmwood.
 Wm. Pound, 3841 Elmwood.
 Powell Brothers, 310, 138 Washington.
 Michael F. Powers, 17, 132 La Salle.
 John B. Preant, 23 Plum.
 John Prescher, 828 Girard.
 Abner Price, 2219 Prairie Ave.
 Alex. Price, 3641 Vernon.

Chicago—Continued.

James S. Price, 1826 Indiana.
 William D. Price, 3427 W. 56th.
 Gottlieb Prieewe, 19 Gardner.
 John Proesel, 261 Larrabee.
 Philip Quinn, 468 N. Erie.
 Frank Radzinski, 57 Clifton.
 Railway Construction Co., 1214, 155 LaSalle.
 Henry Ramm, 1155 S. Central Park Ave.
 S. M. Randolph, 217, 134 Wash. St.
 Henry Rath, 2 Webster.
 Gustav Raum, 665 W. 21st.
 Joseph M. Reardon, 1518 Noble Ave.
 Wm. Reiman, 5542 Drexel.
 Wm. Reinert & Son, 4845 Indiana.
 Rennacker Construction Co., 316, 145 LaSalle.
 Republic Chemical & Creosoting Co., 1116, 138 Washington.
 Henry Rieper, 632 N. Hoyne.
 Wm. Ritchie, 4543 St. Lawrence.
 Mark G. Roby, 993 Warren.
 George R. Rockefeller, 3732 Calumet.
 Jacob Rodatz, 414 Rookery.
 Fred H. Roessler, 693 Fullerton.
 Romheld & Gallery Co., 91 Dearborn.
 Pearson Rooke, 2442 Cottage Grove Ave.
 Edw. G. Roquemore, 637 N. Harding.
 Henry Rosewell, 110 Quincy.
 Jos. Rus, 1150 S. Kedzie.
 Wm. J. Rycraft, 1057 W. Congress.
 James A. Sackley, Chamber of Commerce.
 Sammis Mosaic Tile & Gravel Co.
 Gustaves Schaetz, 1505 W. 15th Place.
 Schillinger Brothers Co., 192 N Morgan St.
 Charles Schleyer, 6919 Elizabeth.
 Geo. A. Schneider, 2441 Wentworth Ave.
 Christian Schnur, 775 Girard.
 Chas. Schroeder, 41 Janssen.
 Herman Schoenning, 303 W. 18th.
 Richard T. Schofield, 7098 Lowe Ave.
 Wm. Schwerin, 975 W. 21st St.
 Scoviller & Bierworth.
 Gilbert H. Scribner, Jr., 136 Adams St.
 Adolph Seaborg, 7045 Emerald.
 John B. Seidler, 1043 N. Sawyer.
 Sennott Construction Co., 38, 84 Washington.
 James Serovy, 602 S. Fairfield.
 P. J. Sexton, 301, 164 Dearborn St.

ANY QUESTION RELATING TO CEMENT

**WILL BE ANSWERED ON REQUEST. IT IS A PART
 OF OUR BUSINESS TO KNOW ALL ABOUT CEMENT**

MUNICIPAL ENGINEERING CO.

Chicago—Continued.

Shailer & Shinglaw Co., 609 Western Union Bldg.
 Loren Shedd, 7125 Railroad Ave.
 Joseph Sherwin Co., 693, 47th.
 E. E. Sibbett, 420 W. 63rd.
 Siebold & Neunkirchen, 1635 Roscoe.
 Albert Sikorski, 646 Holt.
 Alex. Simpson, 1172 S. Central Park.
Simpson Brothers Co., 704, 138 Wash.
 The Sinclair Construction Co.
 August H. Skoglund, 937 Edgewater.
 Skoetnicki & Sikarski, 133 W. Division.
 Charles E. Skreve, 504, 185 Dearborn St.
 Edward A. Slack, 3149 S. 41st.
 Frank Slama, 970 W. 18th Place.
 Edward Slattery, 4044 Indiana.
 James J. Slattery, 540 S. 41st.
 Michael Sloan, 3, 708 Vincennes.
 James G. Smith, 6027 S. Green.
 Smith, Moss & Brown, 78 La Salle.
 Alfred Sodren, 311 W. 109th St.
 R. T. Sollitt, 104, 140 Dearborn St.
 Ralph Sollitt & Sumner, 103-4, 140 Dearborn.
 Thos. Souka, 1011 S. California.
 Theo. J. Specker, 5648 La Salle.
 Elliot W. Sproul, 312, 138 Washington.
 Chas. H. Stradler, 1073 S. Hamlin.
 Peter C. Stradler, 1983 Greenshaw.
 Charles I. Stafford, 3440 Cottage Grove.
Stamsen & Blome, 79 Dearborn.
 Standard Concrete Construction Co., 702, 184 La Salle.
 Standard Paving Co., 716, 172 Washington St.
 State Construction Co., 402, 108 Dearborn.
 David N. Stearn, 4645 Calumet Ave.
 Louis Steenmueller, 343 Hudson Ave.
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W. Cor. Bartlett and Kloenne (S. T.).
Scott E. Price (Brick and Stone),
Cor. D and State Sts.

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M. A. Talbott & Co. (General), Room
3 Elliott Bldg.
Henry Weigand (Brick and Stone),
613 Miami.
Orlando M. Werner (Plastering), N.
S. Bartlett 1 E Kloenne (S. T.).
Eden E. Williams (Plastering), 1408
Market St.
Andrew Winters (Cement), 34 Mich-
igan Ave.
Henry J. Wolf (Mason), 76 Bates St.
Leonard Wolf (Stone), 16 Columbia
St.

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S. M. Grandy.
Lewis Hartshorn.
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John McDonald.
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Wm. Bussard.
James Carpenter, 919 E. Washington
St.
William Dakin, 217 W. Willard St.
Thomas P. Duke, 521 S. Grant St.
J. M. Gee, 122 N. Dill N. C.
Michael Glaser, 1005 Center St.
Lee M. Glass, 210 E. 8th St.
J. W. Golenor, 1307 S. Beacon St.
O. J. Hager, S. W. Cor. Elm & High-
land Ave.
Hamilton & Snyder, 310 E. Gilbert St.
Grant Hancock, 1345 Kirby Ave.
Marion Hathaway, 305 N. Jackson
St.
Phillip Hedrick, 622 W. Howard St.
W. H. Hickman, 719 Powers.
Geo. H. Higman, 117 E. Seymour St.
Indiana Bridge Co.
Chas. E. Kellir.
Oscar Kieble, 708 W. Main St.
S. T. Kiser, 612 E. Charles St.

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 James B. Ludlow, 217 E. Howard St.
 John W. Max, 1501 S. Madison St.
 D. C. Mitchell, 214 E. Howard St.
 J. S. Moore.
 Wm. H. Moore, 807 S. Monroe St.
 Morrow & Morrow, 516 E. Washington St.
 Chas. E. Nicewander, 307 E. Jackson St.
 John W. Norris, 202 Riverside Ave., Riverside.
 E. J. Pearson, alley between Main & Jackson, west of Franklin.
 N. B. Powers, 305 Wheeling Ave., Riverside.
 John D. Ridge, 1127 E. Washington St.
 H. C. Russey.
 Isaac W. Saylor, 417 S. Council St.
 Ezra Searles, 816 E. Washington St.
 Martin Shafer, 1101 E. Willard St.
 Leander Shaver, 521 S. Grant St.
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 Albert N. Shuttleworth.
 John W. Souders, 1111 E. Jackson.
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 Simeon Wright, 1122 W. 22d St.
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 Louis Biel, 1915 Charlestown Rd.

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Wm. McDuffie.

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N. Ninth St.Frederick Grottendick (street pav.),
51 S. 23d.Henry J. Hasecoater (general), 234 S.
12th St.Joseph N. Hodgins (general), Cor.
17th & N. B.

Wm. Lee, 406 N. 6th St.

Henry Miller (street paving), 227 S.
6th St.Daniel F. O'Neal (general), 555 N.
13th St.Wm. Rehling (cement w'k'rs), 223 S.
6th St.George W. Simmons (cement w'k'rs),
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Aug. A. Turner.

Wm. Wagner.

Fredk. Waking.

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Geo. W. Gibbs.

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Carter & Onstott.

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Ambrose Shrum.

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Barnett, Bortorff & Snodgrass.
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Joseph Morrison.

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Chicago, Ill., Nov. 24, 1900.
Municipal Engineering Co.

Gentlemen: Last month we placed an advertisement in your Magazine, which appeared for the first time in the November number, and which gave us the benefit of your advance information bulletin service. From this bulletin we obtained information which led to the sale of two of our concrete mixing machines, within ten days after the advertisement first appeared.

We are much pleased at the promptness with which returns have been realized, and beg to express our appreciation of your Magazine as an advertising medium, and also the great help which your bulletin service has proved to us. Yours very truly,

**McKELVEY CONCRETE
MACHINERY CO.**

One Job That More Than Re- paid Them

Chicago, Ill., Oct. 31, 1900.
The Municipal
Engineering Magazine.

Dear Sirs: The first of January last, we placed an advertisement in your Magazine, and also subscribed to same. Believing that credit should be given when due, we desire to write and advise you that we have secured, through the advance information on contemplated work, very valuable information to us the past year, and in fact, we have secured through your Magazine one job of which we knew nothing before, which more than repays us for the cost of the advertisement.

In our business we are desirous at all times of securing recommendations for our material and feeling that possibly you have the same desire in this line, we write you as above. If this is of any service to you you are at liberty to make use of it.

Yours truly,

**THE CLEVELAND STONE
CO.**

(Signed) C. W. Walters,
Western Agent.

HOPKINSVILLE—

Forbes & Bro.
Dagg & Richards.
Dalton Bros.

LEBANON—

John Daisey.
R. P. Fowler.
Harry Goodin.
R. G. Goodin.
R. L. Goodin.
Theo. Strong.

LEXINGTON—

Dillehay & Haney.
F. F. Justice.
Home Construction Co.
N. B. Winter.

LOUISVILLE—

C. H. Alsmeyer, 2509 W. Market St.
J. C. Bailey, 1204 Preston.
Joseph Butterhoff, 1318 E. Jacob Ave.
Breckenridge Asphalt Co., 358 14th St.
Wm. Carwell, 561 3d.
E. L. Colston, 55 Bismarck Ave., W.
of 27th St.

Jas. Coyne, 314 W. Main St.
Joseph Cornell, 1226 18th St.
W. H. Cornell, 561 3d St.
E. J. Crowley, 1219 7th St.
M. S. Davison, 1052 2d St.
P. J. Donahue, 1320 W. Main St.
J. Guy Everett, 1123 W. Market St.
Falls City Artificial Stone Co., 144 E.
Main.

L. R. Figg, 453 W. Jeff. St.
Chas. F. Fitch, Main cor. Wenzel.
B. F. D. Fitch, 2715 Virginia Ave.
J. J. Gealson, 544 W. Jeff. St.
Adam Gnau, 1311 21st St.
G. W. Gosnell, 327 5th St.
H. S. Gosnell, 1, 327 5th St.
R. C. Hairkins, 1546 Prentice St.
G. U. Houser, 630 Clay St.
G. W. Jones, 2705 High Ave.
R. H. King, 1013 Ash St.
Louisville Artificial Stone Co., 253
5th.

Louisville Contracting Co., 915 Colum-
bia Bldg.

M. T. Lewman & Co., 816 Columbia
Bldg.

Chas. V. Mehler, 345 5th St.
Wm. H. Miller, 543 26th St.
W. H. Montgomery, 2428 Park Ave.
John McCarty, 1220 13th St.

**National Roofing & Supply Co.,
140 W. Main St.**

Jos. Novin, 1717 W. Chestnut St.
W. F. Nugent & Bro., 238 5th St.
Tyler Owens, 606 Equitable Bldg.
C. C. Pote, 1820 W. Walnut.
Pyne & Yates, 1127 W. Main.
Lloyd Redman, 1812 Hancock.
F. J. Saffran, 512 E. Ky.
D. Shannahan & Co., 510 Columbia
Bldg.
L. J. Simon, 1800 12th St.

Louisville—Continued.

Charles Stelger, 1817 W. Walnut St.
R. E. Warren, 1927 W. Walnut St.
Willard & Cornwell, Columbia Bldg.
W. A. Willson, 1810 W. Jeff.
B. S. Witten, 2543 Beech St.
Jeremiah Williams, 780 W. Walnut.
Whitney Artificial Stone Co., 315 5th.

MADISONVILLE—

W. C. Mann.
M. C. Reynolds.

MAYFIELD—

J. C. Belote.
Jacob Hooper.

MAYSVILLE—

Purnell Bros.

NEWPORT—

Peter Ader.
Harry E. Brawley.
Thos. C. Brown, 210 York.
Joseph Collsby.
Fitzsimmons Bros., 12th & Brighton.
Geo. B. Smith.
Chas. Spinks & Son, 121 E. 6th.

OWENSBORO—

C. E. Dawson.
Badger & Welch.
J. N. Grady.
C. C. Hooper.
Geo. C. Littell.
J. J. Williams.

PADUCAH—

Jacob Briderman.
Chamblain & Murray.
Joseph Dringler, Jr.
Al. Hymarsh.
F. W. Katterjohn & Sons.
J. E. Williamson.

PARIS—

**The Art Stone Work Co. B. F.
Monday & Son, Props.**

RICHMOND—

L. R. Blanton.
D. H. Myers.
G. H. Myers.
Samuel Rice.
D. Shanahan & Co.
Turpin, Stone & Co.

SHELBYVILLE—

Morris Brown.
L. H. Gruber & Sons.
Timothy Megane.
Daniel O'Leary.

WINCHESTER—

Marshall Bates.
H. Brent.
Horace Colerane.
M. A. Donohue.
Henry Judy.
J. & B. White.

LOUISIANA.**ALEXANDRIA—**

Hoffman & Wilson.
Jno. Runshang.
L. A. Stafford.

BATON ROUGE—

H. J. Allen.
Jas. D. Brown.
Geo. Legg.
R. L. Pruyn.

DONALDSONVILLE—

J. Deslattes.
J. Dudenhoffer.
J. E. Hebert.
D. Landry.

FRANKLIN—

W. B. Cook.

HOME PLACE—

Victor Adema.
Joseph Dringle, Jr.

ILLAWARA—

R. Nicholson.

KENNER—

Frank Burke.
Jourdan Bros.

HOUMA—

Bonvillain & Bergeron.
J. E. Naquin.

KLOTZVILLE—

Donovan & Daly.

MANCHOC—

M. Hanick.

MILLIKEN'S BEND—

A. S. Calthar.

MONROE—

I. T. Davis.
H. C. Voss.
J. F. Wetzell.
J. W. Wright.

MOUND—

F. A. Maxwell.

NEW IBERIA—

Jules Dryfus.
J. W. Taylor.

NEW ORLEANS—

C. J. Babst, 1205 S. Franklin St.
Barber Asphalt Paving Co., 708 Hennen Building.
Belden & Seelay, 616 Commercial.
George Blanchin, 316 Baronne St.
Henry W. Bond, 350 Baronne St.
Sidney A. Calougue, 806 Perdido St.
Walter T. Carey & Bro., 630 Camp St.
J. Catrano, 1022 Toulouse St.
A. Chevalier Pavement Co., 523 St. Louis St.
Joseph E. Codifer, 806 Grover.
Charles F. Collom & Co., 320 Carondelet St.
Gabriel Correjolles, 817 Union St.
Craven & Co., 320 Carondelet St.
J. A. Craven & Co., Carondelet and Union Sts.
J. B. Craven, 531 Canal St.
C. J. Cullom, Carondelet & Union Streets.
Gasper Cusachs, 316 Baronne St.
John Dempsey, 1028 Jackson Ave.
Eastwick Engineering Co., 531 Canal St.
Fabacher & Estalotte, 1519 Canal St.
Philip Fath, 536 Sixth St.

New Orleans—Continued.

Maurice Fettel, 824 Magazine St.
James M. Ferguson, 826 Union St.
John H. Gardner, 505 Tchoupitoulas St.
George J. Glover, 311 Baronne St.
Gulf Dredging & Timber Co., 806 Gravier St.
Adolph H. Hanemann, jr., 817 Union St.
Edward Hely, 513 Canal St.
John B. Honor & Co., 213 Delta St.
Hunter & Frey, 531 Canal St.
F. Jahncke, 816 Howard St.
John J. Keegan, 3607 Magazine St.
John M. Kelly, 321 Carondelet St.
E. F. Keplinger, 822 Union St.
A. M. Lockett & Co., 339 Carondelet St.

Louisiana Improvement Co., Hennen Building.

Sheldon Lynne, 326 S. Dorgenois St.
John McCoy, 1433 Melpomene St.
Robert McNamara, 219 Exchange Place.

R. G. Memory, 117 S. Derbigny.
Metropolitan Building Co., 217 Baronne St.

Mississippi Levee Construction Co., 513 Canal St.

J. D. Moody & Co., Ltd., 606 Commercial Place.

National Contracting Co., 713 Hennen Bldg.

John J. Navo, 2202 Cleveland St.
Peter Navo, 2202 Cleveland St.
Josiah B. Outland, 337 St. Charles St.
Caesar Prola, 722 Toulouse St.
Payne & Joubert, 423 Carondelet St.
Robert R. Rifenberick.

Rosetta Gravel Paving & Improvement Co., 808 Perdido St.

Nathaniel G. Scott, 806 Gravier St.
Aug. F. Slaughter, 204 Godchaux Bldg.

Hugh Smith, 2414 S. Franklin St.
Southern Asphalt Paving Co., 806 Perdido St.

Charles Spinks & Son, 121 Carondelet.

Harry C. Spinks, 531 Canal St.
R. S. Stearnes & Co., 302 Hennen Building.

William R. Taylor, 606 Common St.
D. & J. Trauchina, 1104 Sixth St.
G. D. Von Phul, 223 Magazine St.
W. L. Whitlow, 425 Gravier St.
Harry W. Wright, 866 Carondelet St.

OPELOUSAS—

J. E. Allen.
Geo. Pulford, Jr.

ST. ROSE—

J. M. Lambert.
E. H. Williford.

SHREVEPORT—

Chatuin Bros.

F. Geo. Chachere.

VILLA VISTA—

Robert Nicholson.

WATERPROOF—

F. M. McLaughlin.

MAINE.

BANGOR—

Davis & Grady.

Isaac Luriet.

Lewis Robinson.

Wm. M. Sawyer.

BATH—

Harry P. Healey.

Richard Landrigan.

Read Nichols Co.

Geo. F. Reed.

Samuel H. Rogers.

BELFAST—

McDonald & Morrison.

BERWICK—

Herman Lord.

Mathews Bros.

BOOTHBAY HARBOR—

W. F. Becker.

C. F. Dodge.

Henry Dolloff.

BUCKSPORT—

H. F. Ames & Co.

BRUNSWICK—

Louis H. Barnes.

Chas. E. Hacker.

CALAIS—

Robt. Walker.

CARROLLTON—

Sidney Kelley.

F. J. Robinson.

L. J. Shaw.

DEXTER—

A. J. Cobb.

EASTPORT—

Sea Coast Packing Co.

FOXCROFT—

Geo. Jay Babson.

Walter Dexter.

Jno. J. Folsom.

Osgood P. Martin.

C. C. Nichols.

HALLOWELL—

L. H. Haines.

Chas. W. Howard.

H. A. Lundey.

LEWISTON—

Bearce & Clifford.

Nelson Howard, 36 Lisbon.

MACHIAS—

A. R. Gilson.

Chas. Preble.

MADISON—

Johnson & Johnson.

MILLTOWN—

S. A. Winchell.

NORTH DEXTER—

E. A. Flanders.

NORWAY—

C. H. Adams.

Horace Pike.

OLD ORCHARD—

Duff Construction Co.

OLD TOWN—

Elem T. Hartwell.

J. B. Morin & Son.

Andrew J. Sampson.

Rufus D. Wadleigh.

ORONO—

Elmer Littlefield.

S. McPeters.

Patrick Wall.

PITTSFIELD—

Bryant & Co.

Arthur Libby.

PORTLAND—

Ephriam Dyer, Cape Elizabeth.

D. F. Griffin & Bro., 122 Exchange.

Portland Pipe Co., 23 Pearl.

Thos. Shannahan, 221 Franklin.

Geo. H. Smardon & Co., 22 Exchange.

Joseph Westcott, 191 Middle.

ROCKLAND—

W. H. Glover & Co.

W. S. White.

SANFORD—

W. J. Philpot.

SKOWHEGAN—

Jas. A. Hoxie & Sons.

N. P. Reed.

H. E. Reed.

THOMASTON—

F. A. Atkins.

MARYLAND

BALTIMORE—

Jas. H. Atkinson, 14 North.

H. S. Best, 702 2d Ave. N. Pulaski.

Jas. Biden, Cor. Pratt and Parkin.

Ernest P. Brandt, 30 Washington St.,
Homestead.Filbert Paving and Const. Co., 1210
Block St.

Thos. Garner, 1715 Aisquith.

Jas. F. McCabe & Co., Equitable
Bldg.

Jas. P. McGovern, 209 E. Fayette.

Maryland Construction and Contract-
ing Co., Equitable Bldg.Maryland Pavement Co., Equitable
Bldg.

Max B. Miller, 1430 Patapsco S.

John W. Paxton, 18 Maple Ave., W.
Peach Bottom Cement, Tile and
Brick Co.

Patrick Reddington, 1344 Asquith.

John L. Robertson, 302 Fidelity Bldg.
Roland Park Co.

Sanford & Brooks, 21 S. Gay.

John Schaffner, 1008 Ridgely.

Schwind Quarry Co., Fidelity Bldg.

Arthur L. Shreve, 202 E. Chase St.

Stevens Litholite Stone Co.

John H. Thorman & Co., 12 McClellan St.

CAMBRIDGE—

J. B. Brown, Race St.
J. H. Hubbard, Race St.
Henry Patchell, Travers St.

CHESTERTOWN—

W. S. Carroll.
W. S. Culp & Son.
F. E. Dwyer.
R. K. Pippin.
W. T. Pippin.

CRISFIELD—

E. C. Furniss.
Fred Gibbons.
S. C. Gibbons.
S. J. Gibbons.
C. W. Goldsborough.
H. Hayman.
A. L. Webb.

CUMBERLAND—

G. H. Martz.

FROSTBURG—

Fuller Bros.
Henry Williams.
Peter Whetstone.

HAGERSTOWN—

March & Keedy.

HAVRE DE GRACE—

Geo. V. Mitchell.
Sam'l Touchton.

ROCKVILLE—

Thomas C. Groomes.
Alfred C. Warthen.
Edwin M. West.

POCOMOKE—

H. B. Pritchard.
James Richards.

PRINCESS ANNE—

Jas. McAllen.

ROCKVILLE—

Thos. C. Groomes.
Alfred C. Worthen.
Edwin M. West.

SALISBURY—

Wm. N. Bounds.
W. A. Crew.
W. J. Johnson.
T. M. Shumens.

WILLIAMSPORT—

J. Frank Kreps.
Miller Bros.
Smaltz & Drake.

MASSACHUSETTS.**AMESBURY—**

Andrew Wilson.

AMHERST—

John Wrigley.

ARLINGTON—

Geo. H. Lowe.
Richard A. Welch & Co.

ATTLEBORO—

Attleboro Concrete & Roofing Co.

BEVERLY—

Thos. Fitzgibbon.
McSweeney & Cahill.

BEVERLY FARMS—

Beverly Water Dept.
Connolly Bros.
Linehan & Co.

BOSTON—

Aberthaw Construction Co., 7 Exchange Place.

American Fire Proofing Co., 166 Devonshire, Room 49.

American Sewage Disposal Co., 89 State, Room 57.

P. R. Bailey, 70 Kilby, Room 86.

Barnes Ruffin Co., 218 Tremont.

Bay State Fire Proofing Co., 1 Beacon.

Beacon Construction Co.

Edwin L. Booth, 79 Columbia Rd.

Boston Asphalt Co., 54 Kilby, Room 17.

Boston Tile & Mantel Co., 361 Boylston.

Louis G. Bragdon, 113 Devonshire.

Austin D. Brown, 55 State, Room 634.

J. L. Byrne, 131 Devonshire.

Walter F. Burke, 95 Milk.

Ethan R. Cheney, 166 Devonshire.

John C. Coleman & Son, 1536 Columbus Ave.

Collins & Ham, 119 Boston.

Coughlin & Ryan, 280 Columbus Ave.

Cork Floor & Tile Co., 17 Milk Room 11.

George E. Crawley, 7 Tremont Place.

Patrick Cushing & Son, 215 Wash. St.

John J. Doyle, 3 Hollis.

Eastern Expanded Metal Co., 39 Court & 166 Devonshire.

C. H. Eastwick, 113 Devonshire.

Walter M. Evatt, 186 Devonshire.

George E. Fenn, 94 Blackstone.

H. Gore & Co., 54 Kilby.

Joseph W. Grigg, 21-26 Charlestown.

R. Gustavino Co., 19 Milk St., Room 53.

Aaron A. Hall, 23 Central.

Harries & Letteney Co., 1014 Tremont Bldg.

Charles Harris, 70 Kilby.

Geo. Hayes & Co., 95 Milk.

T. J. Hind, 19 Milk St.

Holbrook, Cabot & Daly, 1140 Tremont Bldg.

David H. Jacobs & Son, 166 Devonshire St.

John S. Jacobs & Son, Herald Bldg.

Jones & Meehan, 1 Beacon, Room 83.

W. H. Keyes & Co., 95 Milk.

John T. Langford, 70 Kilby.

D. W. Lewis, 192 Devonshire.

A. A. Libby & Co., 79 Milk.

C. C. Litchfield, 69 Pearl.

Lord Bros, 40 State St.

Lombard Fireproofing Co., 166 Devonshire.

Low Art Tile Co., 129 Portland.

James McGraw & Co.

Metropolitan Contracting Co., 95 Milk.

Boston—Continued.

Metropolitan Fire Proofing Co., 166
Devonshire.

Moore & Co., 93 Milk.

W. A. Murtfeldt Co., 192 Devonshire.

National Fire Proofing Co., 166 Devon-
shire.

New England Fire Proofing Co., 178
Devonshire, Room 307.

O'Brien & Maley, 16 City Hall Sq.

Joseph B. O'Rourke, 449 Dorchester
Ave.

Portland Stone Ware Co., 42 Olive.

Wm. Pray, 166 Devonshire St.

Roebbling Construction Co., 178 Devon-
shire.

J. J. Reagan & Co., 971 Tremont.

Augustus C. Richmond, 209 Wash.

W. H. Ryan, 16 E. Bos.

Jas. F. Shaw & Co., 8 Congress.

Simpson Brothers, Corp., 166 Devon-
shire.

W. H. Smith, 2 A Park.

Soule, Dillingham & Co., 8 Oliver St.

Stearns & Waterman, 90 Canal.

Taylor, Carr & Andrews, 64 Federal
St.

C. W. Trainer Mfg. Co., 89 and 91
Pearl.

C. E. Trumbull & Co., Tremont Bldg.
John Turner & Co., 19 Milk St.,
Room 34.

Joseph Ufheil & Co., 25 Fanueil Hall
Sq.

United States Paving Co., 50 State
St.

Waldo Brothers, 102 Milk.

**Warren Brothers Co., 143 Feder-
al St.**

Whidden & Co., 43 Milk.

Edgar H. Whitney, 34 Hawley.

Windsor Cement Co., 446 Albany and
166 Devonshire.

BRIGHTON—

Neill McBride.

BROCKTON—

George Baldwin, 744 Montello St.

John Cassidy, 57 Perkins St.

D. K. Carpenter, 37 Belmont St.

Philip W. Cornwell, 221 Ames.

John Cribben, 16 Roan Court.

William Finn, 69 Otis St.

Andrew Gale, 43 Pine St.

Zina Hayward, 131 Clifton Ave.

Irving Bros., 243 Howard St.

W. E. Jackson, 590 Summer St.

A. Johnson, 43 Foster St.

F. Lorrie, 223 Warren Ave.

Chas. McDermott, 388 Pleasant St.

Mitchell, Isain & Co., 338 Montello St.

Chas. W. Moury, 213 Prospect St.

Stephen O'Connor, 57 River St.

Wm. E. Strauss, 122 Arthur St.

Edward T. Fremaire, 24 E. Elm St.

N. C. White, 88 Main St.

William White, 24 Washburn Ave.

E. H. Williams, 33 Pearl St.

BROOKLINE—

Philip S. Allen, 81 Green.

J. Driscoll & Co.

CAMBRIDGE—

Barber Asphalt Paving Co., 246 First
St.

Burditt & Bynner, 674 Mass. Ave.

David F. Burns, 5 Blackstone St.

Chandler & Barber, 124 Summer St.

William Condon, 351 Putnam Ave.

John T. Culhane, 18 Flagg St.

J. Culhane, 35 Boylston St.

John Doody, 9 Sparks.

John Dooly, 269 Mt. Auburn St.

John J. Donahue, 20 Decatur.

A. A. Elston & Co., 99 Broadway.

Geo. W. Gale Lumber Co., 640 Main
St.

Heffernan Bros., 404 Columbia St.

Thomas J. Hind, 19 Milk St.

Frank Larner & Son, 14 Mill St.

Chas. Linehan, 1480 Cambridge St.

Geo. H. Lowe, 177 Mass. Ave.

Samuel McCulloch, 49 Erie St.

T. J. Murphy & Co., 473 Main St.

Michael O'Sullivan, 11 Riverview Ave.

Hycant Purcell, 441 Main St.

John T. Scully & Bro., 84 First St.

Luther P. Slavin, 61 Broadway.

Jeremiah Sullivan, 25 Willard St.

Taylor, Carr & Andrews, Burney St.,
near First.

M. F. Tracy & Son, 74 Boylston St.

Wm. H. Wood & Co., 13 Broadway.

CHELMSFORD—

J. W. Robinson & Co.

CHELSEA—

Daniel Coughlin, 243 Webster Ave.

J. P. Morgan, 237 Spruce St.

CHICOPEE—

Patrick Beston.

Benj. F. Dotney.

Michael Hickey.

CHICOPEE FALLS—

John D. Sullivan.

CLINTON—

Devine & McBridge.

COTTAGE CITY—

F. P. Bunker.

DANVERS—

Edw. L. Kelly.

EAST HAMPTON—

Geo. W. Hendricks.

Thos. Quinlan.

EAST WALPOLE—

Andrew Carberry.

EVERETT—

A. E. Blanchard.

Fessenden & Libby Co.

FALL RIVER—

William Beattie.

Beattie & Cornell.

Callahan & Daley Co.

Henry N. Cash, 522 Slade.

John Crowe.

Joseph M. Darling.

Fall River—Continued.

E. L. Gifford.
 Leeming & Jones.
 James B. Taylor.
 Chas. H. Willistown, 171 Pleasant.

FITCHBURG—

Bay State Building Co.
 Wm. C. Carter.
 Thomas Carey.
 Jeremith Conley.
 Wiley & Foss.
 August Fowrnier.
 Wm. T. Herlihy.
 John R. Hosmer.
 S. S. & H. N. Lawrence.
 J. D. Littlehale.
 E. T. Swift.
 Nathaniel Varney.

FLORENCE—

O. E. Smith.

HAVERHILL—

Fred H. Cate, 2 Clinton St.
 W. F. Duffee & Co., 214 Merrimac.
 Thos. C. Hall, Main.
 N. Rosemont.
 A. H. Saltmarsh, 24 Arch.

HOLLISTON—

G. C. Adams.
 J. D. Shipper.

HOLYOKE—

Geo. L. Bosworth, 120 Dwight.
 Jas. E. Farrell, 131 Maple
 Thos. J. Gibson & Co., 45 Race.
 John H. Grant, 15 Appleton.
 Dennis J. Landers.
 Lynch Bros.
 D. O'Connell Sons, 188 Hampden.
 John J. Prew, 887 Main.
 Richards & Goddard.

HYDE PARK—

C. C. Chisholm.
 P. Shepherd.

LAWRENCE—

Bailey & Chase, 296 Broadway.
 Albro R. Cull, 86 Jackson.
 Geo. W. Horn, 613 Common.
 J. B. Pierce & Co., P. O. 95.
 Smith & Bingham, 16 Sargeant.

LEE—

W. A. Heaphy.

LOWELL—

Cyrus Barton.
 B. J. Brown.
 Patrick Conlon, 339 Concord St.
 Wm. H. Fuller.
 Geo. B. Fuller, 1524 Gorham.
 Joseph S. Gillow.
 Stephen W. Hanes, 32 Humphrey.
 L. F. Kittredge & Son, 53 Central.
 Patrick O'Hearn.
 E. A. & A. A. Smith, 216 Central.
 Supt. of Pub. Buildings.
 W. H. Ward & Son, 84 Middlesex.
 James Walsh, 155 Highland Ave.

LEOMINSTER—

Leominster Concrete Co.
 Long & Little.
 G. E. Tisdale & Co.

LYNN—

E. E. Dearborn.
 Hiram Hook, 9 Orchard.
 Thomas Hurley.
 James E. Maning.
 E. E. Strout.

MALDEN—

D. W. Chase, 224 Belmont St.
 John M. Devir, 40 Oakland St.
 Johnson Bros., 11 Floral Ave.
 Mirick & Wentworth, 17 Pleasant St.
 Daniel McDonald, 66 Winter.
 Ross & Sheehan.
 Patrick T. Sullivan, Russell Ct.

MARBLEHEAD—

Wesley Baker.

MEDFORD—

J. T. Bassett, 28 High St.
 C. L. Batchelder, 119 Monument St.
 Walter Bates & Son, 150 Main St.
 Louis G. Bragdon, 83 Sharon St.
 James E. Byron, 69 Sharon St.
 W. M.
 Patrick Connors, 16 Hancock Ave.
 Wm. F. Connors, 122 Mystic Ave.
 F. E. Foster & Co., 89 Riverside Ave.
 Highland Coal Co., Harvard, cor.
 Winchester St.

Thatcher E. Littlefield, 616 Boston Ave.

E. E. Locke, 74 Florence St.
 Daniel McDonald, Oak Grove Sta.
 Medford Moulding & Mantel Co.,
 Winchester nr. Harvard.

New Hampshire Lumber Co., 590
 Boston Ave.

J. E. Ober & Son, 492 High St.

John C. Ross, 36 Harvard St.

D. Sullivan, 238 Park St.

Talbot Bros., Bell Rock Sta. (Mal-
 den).

M. C. Vinal, 49 Main St.

Nicholas White, Grand View Ave.

MELROSE—

Thos. J. Barrett, Natalia Ave.
 Thos. Cargiel, 58 Lebanon St.
 Fred E. Ellis, 26 Winthrop St.
 Joseph Gibbons, 124 Trenton St.
 W. A. Goodno, 35 Winthrop St.
 Wilbur A. Lynde, 553 Lebanon St.
 Thomas McNamee, Mountain Ave.
 John Monahan, 24 Mystic Ave.
 Norris & Co., Linwood Ave.
 Henry R. Philpot, 26 Del Ave.
 Robert Philpot, 74 Del Ave.
 John Philpot, 40 Franklin St.
 C. L. Hoffman, 44 Charles St.

MILFORD—

Cavedella Bros.
 Dillon Bros.

MT. AUBURN—

Raymond B. Malone.

NATICK—

D. J. Ferguson.
Chas. N. Taylor.

NEW BEDFORD—

Henry T. Balman.
John Bertram.
Charles O. Brightman.
Z. B. Davis.
A. W. Perkins & Co., 165 Hillman.
John B. Sullivan & Son.

NEWBURYPORT—

Cashman Bros.
John A. Greely & Co.

NEWTON—

Stewart & Sons.

NEWTON CENTRE—

Arthur Muldoon.

NORTH ADAMS—

W. H. Lally, 37 Main St.
Partir & Hannam.
Sheehan & Co.
Whitney Bros.
H. C. Wood & Co.

NORTHAMPTON—

Wm. A. Bailey, 70 N. Elm St.
E. Loughton, 132 South.
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Henry Mathews.
John L. Mather.
L. G. Stearns, 39 Monroe.
James Whalen.
Mather & Whiting.

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Howard & Morrow, 59 North St.
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J. W. Kirchner, 156 North St.
C. M. Markham, 172 First St.
Miller, Hall & Co., 28 W. Housatonic St.
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Paul Young, 253 River St.

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Edw. Menhinick, 10 S. Walnut St.
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F. A. Souther, 9 Edison St.
P. J. Williams, 5 Independence Ave.

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Tardiff & Caron, 13 Endicott St.
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J. E. Trask.
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Bartholomew Burke, 342 Lowell.
Christopher Burke, 116 Cedar.
Owen Cunningham, 78 Wash.
Edwin F. Cushing, 72 Central.
Theo. J. Cushing, 38 Beacon.
Daniel A. Dorey, 15 Appleton.
T. H. Gill, 22 Bonair.
W. J. McCarthy & Co., 27 Bonair.
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Peter Burke, 16 Osgood.
Michael Curtis, 105 Florence.
Jeremiah R. Driscoll, 385 Liberty.
Woodward Murkland, 44 Lafayette.
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D. D. Sprague, 342 Main.

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Thos. Quigley, 232 Main.

WINTHROP—

Craib & Trumbull.

Simon J. Donovan.

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Patrick Farrey, 22 Hudson St.

J. F. Kelley, 124 Arlington Road.

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Geo. W. Carr, 518 Main.

Geo. H. Cutting.

H. L. Jenks & Son, 5 Crystal.

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Nicholas R. Power & Co., 10 Merri-
field.

Worcester Artificial Stone Co., 5
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Jas. Crowley, 617 24th Ave., W.
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D. P. Hood, Mesaba blk.
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King & Steele, 321 W. Superior St.
MacLeod, Campbell & Smith, Lonesdale Bldg.

Saml Menice, 2531 Huron St.
J. W. Preston, 2509 W. 2d St.
J. F. Schleunec, Lonesdale Bldg.
Andrew Shaw, Burrows Bldg.
Henry Smith, 2529 W. 2d St.
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 L. C. Berg, 308 S. 3rd St.
 J. A. Bohn, 332 Boston Blk.
 C. F. Breitenstein, 208 19th Ave. N.
 G. W. Brown, 120 S. 4th St.
 L. Buhl & Co., 254 3rd Ave. S.
 James Burns, 2313 18th Ave. S.
 J. E. Burns, 2601 16th Ave. S.
 Canney & Howe, 1013 Lumber Exch.
 August Cedarstrand, 516 Central Ave.
 L. L. Chaderick & Co., 2934 Nicolet Ave.
 J. C. Clark, 99 S. 12th St.
 Columbus Paving Co., 804 N. E. Wash. St.
 Columbus Stone Sidewalk Co., 1843 E. Lake St.
 E. F. Comstock & Co., 125 Central Ave.
 Geo. Cooke, 305 Boston Blk.
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Y STATION—

V. Harold.
TON—

Wagner.
OIS—

Betts.
DOWNINGTON—

Fisher.
. Guthrie.

arnes & Zook.
ON—

. Brodhead & Bro.
i. Leshar & Son.

E. Miles & Son.
STROUDSBURG—

Edinger.
r B. Edinger.

EMPOSIUM—

W. H. Cramer.
John W. Kriner.

ERIE—

Ed Driscoll.
Kraft & Walther.
Mayer Bros.
John McCormick & Son.
Dennis O'Brien.

EVERETT—

Cottage Planing Mill Co., Spring
St.

FLORIN—

J. Y. Kline.

FRANKLIN—

R. A. Bigley.
J. A. Frederichs.
John Osborn.
Daniel Sheehan.

FREELAND—

Jas. Griffith.
Lewis Lentz.
Patrick Meehan.

GIRARDVILLE—

John B. Leibig.

GREENSBURG—

Geo. W. Good & Co.
Keenan & Co.

HANOVER—

McC. Davidson.

HARRISBURG—

Matthew Flanagan.
Galbraith Bros.
Wm. Jennings.
Ward & Stucker.

HASTINGS—

Duncan & Spangler.
Philip Kline.

HAWLEY—

Henry Breed.

HAZLETON—

Fischer & Son.
James & Williams.

HOLLIDAYSBURG—

H. P. Malone & Co.
J. S. Vipond.

HOMESTEAD—

R. M. Elliott & Co.
Erbeck Bros.

HUGHESVILLE—

William A. Ball.
John Erdler.
Chas. Hughes.

HUNTINGDON—

J. C. Hall.
Strickler & Watson.

INDIANA—

E. M. Lockard.
A. F. Moreau.
Wm. L. Swanger.

JENKINTOWN—

Jas. W. Ball.
Horan & Leswing.
L. A. Nagle & Co.
G. Walter Sperry.

- JERMYN**—
Peck Lumber Mfg. Co.
- JOHNSTOWN**—
Geo. Krueger.
W. J. Rose & Sons.
Wm. Smith & Bros.
Herman Thiele.
- KINGSTON**—
C. J. & B. J. Coon.
Coon & Mooney.
- KITTANNING**—
Daugherty Bros. Brick Co.
Heilman Bros.
W. Hileman.
R. A. Hileman.
McConnell & Luker.
Jas. M. McConlough, jr.
- KUTZTOWN**—
Chester W. Rhode.
Daniel C. Weil.
- LANCASTER**—
Joseph A. Eichel.
J. U. Fritchey.
J. G. Galbraith.
F. V. Hinden.
Lancaster Cement Paving Co.
Wm. M. Oster.
C. F. Stauffer.
- LANSDOWNE**—
P. Mahoney.
R. Shoemaker.
- LANSFORD**—
Jas. R. Hall.
L. C. & Nav. Co.
Herman Riebe.
- LATROBE**—
James Dalton.
P. J. Dalton.
John Hermann.
John Onderzer.
Thomas Pottinger.
Daniel W. Smith.
- LEBANON**—
Sam'l Bells Sons, N. 10th St.
H. C. Fricke, Canal St.
- LEHIGHTON**—
J. H. Hottenstein.
- LEWISBURG**—
Jno. H. Betzer.
Chauncey Foster.
Jos. M. Nesbit.
Hervey M. Windel.
- LEWISTOWN**—
F. G. Francis.
R. H. Montgomery.
J. B. Selheimer.
- LIONVILLE**—
Geo. Stine.
- LOCKHAVEN**—
Geo. S. Goode & Co.
D. L. Miller & Co.
- MAHANOEY CITY**—
Smith & Campton.
- MANSFIELD**—
E. N. Bentley.
Reuben Curtis.
- MARIETTA**—
Geo. Strohm.
- M'DONALD**—
D. Capitan.
Jos. G. Hunter.
- M'KEESPORT**—
Bowman Bros.
Hocker & Shaw.
Kelly & Dry.
Oberlin & Co.
Robert Weir.
- M'KEES ROCKS**—
Chas. K. Barnhart.
- MEADVILLE**—
D. W. Cochran.
Geo. Sidler.
Veith Steiss.
Keystone Paving Co.
- MEDIA**—
Johnson & Wickersham.
- MIDDLETOWN**—
C. W. Yost.
- MILTON**—
Peter J. Cristo.
Amandus Hill.
- MINERSVILLE**—
Geo. Ball.
Henry H. Dornbach.
James A. Maurer.
- MONONGAHELA CITY**—
A. M. Able.
Clarence Haggerty.
Frank Haggerty.
Gus Markle.
- MONTROSE**—
L. P. Loomis.
- MOUNT JOY**—
H. W. Grosh.
- NATRONA**—
J. J. Muller.
M. J. Steffen.
- NAZARETH**—
John F. Dolan.
- NEW BRIGHTON**—
Thos. Houlette.
R. D. Hunter & Co.
Martsolf Bros.
R. B. McDaniel & Sons.
- NEW CASTLE**—
McMillin & Moorhead.
David S. Norris.
Geo. H. Van Horn.
- NEW KENSINGTON**—
Joe B. Heister.
J. S. Murray.
Robt. E. Rowan.
H. S. White.
- NORRISTOWN**—
John D. Dyer.
Skelly & Weaver.
G. W. Smith & Son.
- NORTH EAST**—
Alfred Nelson.
C. M. Schultz.

NORTHUMBERLAND—

Robt. Leshner.
H. J. Stannert.

OAKDALE—

J. G. Thompson.
T. C. Wallace.

OIL CITY—

Frank Smedley.

OXFORD—

Geo. E. Jones.
J. L. Reburn.

PATTON—

Frank Bowman.

PENLLYN—

J. W. Kutz.
Alan Mathias.

PHILADELPHIA—

Alcatraz Paving Co., 1023 Wither-
spoon Bldg.

Alcott, Ross & Scully Co., 2917 N.
Broad St.

American Artificial Stone Paving and
Construction Co., 211 S. 9th St.

Atlantic Stone Pavement Co., 2310 N.
16th St.

S. A. Bachman, 1847 N. 6th St.

H. Barker & Bro., 24th and Locust-
Sts.

Martin J. Beirn, Jr., 1203 Filbert St.

Emil Bleile, 2543 N. Maschnter St.
Block and Tile Paving Co., Harrison
Bldg.

Boller & McGaw, 410 Walnut St.

Booth & Flinn, 1942 Forbes St.

Borthwick Pring Co., 2506 Benezit
Cor. Hill.

Frank Brennan, 1409 Ritner St.

Felix Brown & Son, 7 N. Juniper St.

James Brown, 39th and Haverford
Sts.

Buchanan & Sloan, 1835 Market.

Cambria Steel Co.

Philip Carey Mfg. Co., 223 S. 6th St.

Carter Paving Co., 906 Girard Bldg.

Robert Chambers & Son, 1022 York St.

Cofrode & Saylor, (Inc.), 257 S. 4th.

Columbia Artificial Stone Paving Co.,
205 N. 20th St.

Delaplaine & West, 604 Fidelity Bldg.

Thomas F. Devine, Haverford and
Lancaster.

Michael Devlin, Benezit n 25th c Hill.

Dickerson Construction Co., Betz
Bldg.

John G. Dieterle, 104 N. Penn Gtn.

Doyle & Doak, 1509 Sansome St.

F. R. Dravo & Co.

Drehmann Paving Co., 2629 Parrish
St.

David Duffin, 2206 E. Lehigh Ave.

Jacob B. Edelkamin, 403 N. 12th So.

Ferro Granite Artificial Stone Paving
Co., 1625 N. 13th St.

Filbert Paving Co., Ferguson Bldg.

Peter J. Foley, 2618 N. 6th St.

Joseph Fosco, 824 Washington Ave.

Philadelphia—Continued.

Franklin Construction Co., 812 Lippin-
cott Bldg.

**Samuel H. French & Co., York
Ave., 4th and Callowhill Sts.**

Germanic Artificial Stone Paving Co.,
1409 Ritner St.

Frank R. Gerry, 1835 Market St.

Globe Artificial Stone Paving Co.,
Betz Bldg.

Adolph Grant & Co., 210 Chestnut St.
Greenwood Brothers, 2006 Frankfort
Ave.

Guarantee Paving Co., Betz Bldg.

Matthew Hall, 1927-31 Market St.

Franklin M. Harris & Co., 1611 Filbert
St.

I. H. Hathaway & Co.

Haupt & Franklin, 18 S. Broad St.

J. H. Hinkle & Co., American &
Cambria Sts.

Holt & Schober, 378 Bourse.

Christopher L. Huber, York rd., near
Haines.

Italian Marble Mosaic Co., 431 Spruce
St.

Evan Jones, 36th and Liberty Sts.

Charles B. Kline, 331 N. 4th St.

Jas F. Knowlan, 45 N. 13th St.

Wm. Krause & Sons, Cement Co.,
1621 N. 5th St.

John R. Livezey, 128 S. 20th St.

J. H. Louchheim & Co., 1432 S. Penn
Sq.

James Y. MacDonnell Co., 122 N.
Franklin.

Francis S. Markland, 424 Walnut St.

Henry Maurer & Son, 29 S. 7th St.

D. J. McNichol, 704 Betz Building.

James H. McQuade, 3512 5th Ave.

Merritt & Co., 1024-1028 Ridge Ave.

Joseph S. Miller, 1808-10 Ridge Ave.

Miller Artificial Stone Pavement Co.,
2440 N. Fairhill St.

Mosaic Art Co., 522 N. 10th St.

Howard M. Murphy, 1643 N. Dover St.

National Fireproofing Co., 1209 S.
Girard Bldg.

Andrew F. Nett, 1234 E. Chelton Ave.

Stacy B. Opdyke, Jr., 122 Belmont
Ave.

George L. Peabody.

George R. Peacock, 212 N. 13th St.

Pennsylvania Asphalt Paving Co., 114
N. Broad St.

Penn. State Construction Co., 735
Drexel Bldg.

Penn. Tile Mfg. Co., 331 N. Fourth
St.

Michael Perrello, 710 Ellsworth St.

Louis Peters, Seymour & Keyser
Gtn.

Petrific Paving Co., 3345 Market St.

Phoenix Paving Co., 58 N. 4th St.

Joseph Pinto, 5236 Germantown Ave.

Philadelphia—Continued.

Quaker City Paving Co., 45 N. 13th St.
 Richardson & Ross, 30th & Race Sts.
 George W. Roydhouse, 24 S. 7th St.
 James J. Ryan, 1126 N. 40th St.
 Ernest Scholz, 1407 N. Camac St.
 J. Schwartz, 2306 N. 27th St.
 B. M. & J. F. Shanley, 1429 Market St.
 Sharpless & Watts, 1522 Chestnut St.
 W. S. P. Shields, 705 Witherspoon Bldg.
 Smedley Construction Co., 712 Stephen Girard Bldg.
 Smedley Construction Co., 711-712 Stephen Girard Bldg.
 Smith & Davis Co., 334 N. Broad St.
 Standard Concrete Mfg. Co., 507 Betz
 Standard Plastic Mfg. Co., 405-6 Stephen Girard Bldg.
 Joseph Stetwagon, 525 Commerce St.
 S. A. Stoneback, 1328 N. 9th St.
 S. A. Taylor, 82 Schmidt Bldg.
 Tennis Construction Co., 924 Stephen Girard Bldg.
 Trent Tile Co., Klagg Ave., cor. Plum.
 United Gas Improvement Co., 333 Walnut St.
 U. S. Fireproof Wood Co., 2218-20 Race St.
 Vandegrift Construction Co., 663 Drexel Bldg.
 Vulcanite Paving Co., 1710 Market St.
 Michael Walsh, 1707 N. 24th St.
 Warren-Ehrst Co., 1210 Land Title Bldg.
 Wm. Wharton, Jr., & Co., Ltd.
 J. M. Wilcox & Co., 509 Minor St.
 Windsor Paving Co., 46 N. 12th St.
 Joseph Yeager, 817 Spring Garden.
 John Zehunder, 3508 N. Randolph St.

PHILLIPSBURG—

C. H. Lutjens & Son.

PITTSBURG—

William Allshouse, 433 4th Ave.
 A. Ansell & Son, 112 4th Ave.
 Thomas Atchison, 5417 Potter St.
 Wm. F. Ballantyne, 718 Chestnut St.
 Henry Balz, 2 Troy Hill Road.
 Samuel K. Beatty, 2100 Market St.
 W. D. Beatty, 900 W. Diamond St.
 L. Benz & Bros., 14 S. 13th St.
 Bollinger Bros., 133 1st Ave.
 Booth & Flinn, Ltd., 1942 Forbes St.
 Kearns Bracken, 5134 Carnegie St.
 C. H. Bradley, Jr., & Co.
 Breitweiser & Co., 516 Market St.
 Morris Broida, 1204 Clark St.
 J. E. Brown, 409 Market St.
 Browning Bros., 506 4th Ave.
 G. R. Buchan, 911 Carnegie Bldg.
 DeWitt C. Carroll, 32 Schmidt Bldg.
 W. A. Cassidy, 6637 Deary St.

Pittsburg—Continued.

Charles H. Chance, 3428 Boquet St.
 John M. Clark, 1816 Wharton St.
 John Cline, 7323 Ballard Ave.
 John Cline, Jr., 7323 Ballard Ave.
 George Cochrane, Jr., 1210 Washington Ave.
 George A. Cochrane, 1210 Washington Ave.
 John Conley, 5107 Keystone St.
 J. A. Cornelius, 53 Schmidt Bldg.
 Cronin & O'Herron, 17th St. and Muriel.
 Curran & Hussey, 215 4th Ave.
 Deeds Bros., 245 4th Ave.
 W. J. Dow, 434 4th Ave.
 Drake & Stratton Co., 34 Correstoga Bldg.
 F. R. Dravo & Co.
 C. M. Driver, 427 5th Ave.
 J. E. Dykmann, 7222 Kelby St.
 Charles Egan, 1018 Locust St.
 Valentine Ehmer, 141 Washington Ave.
 Eichenlamb & Madden, 105 Shady Ave.
 John S. Elliott, 822 Webster Ave.
 Edward E. Erickson, 8 Garrison Bldg.
 Hugh Ferguson, 3233 Penn. Ave.
 Frederick L. Fisher, Jumonville and Ann Sts.
 W. & J. Frances & Co., Liberty Ave. and 34th St.
 Frick & Co., 51 Schmidt Bldg.
 George A. C. Fuller, 408 Lewis Block.
 G. S. Fulmer, 409 Market St.
 General Engineering & Construction Co., 52 Shannon Bldg.
 T. M. Gillespie Co., 604 Westinghouse Bldg.
 Globe Asphalt Co., 405 Bakewell Bldg.
 Golden & Crick, 3512 5th Ave.
 Graff & Kennedy, 11 Lemon Ave.
 Frederick Grinner, 1801 Market St.
 George Griser, 187 46th St.
 Benjamin A. Groah Co., 409 Market St.
 Ebenezer Hallett, 440 4th Ave.
 T. J. Hamilton, 409 Market St.
 Hamilton & Riffe, 8 Strawberry Ave.
 George E. Hardie, 33 Pride St.
 Robert M. Hays, 413 4th Ave.
 W. H. Helper, 309 Collins Ave.
 Joseph M. Henderson, 150 Jancey St.
 Joseph L. Hersch, State & Liberty Aves.
 Heyl & Patterson, 51 Water St.
 Daniel Hief, 11 Norton Ave.
 James Howard, Jr., & Co., 24 McCance Blk.
 W. E. Howley & Co., 1504 Park Bldg.
 A. L. Huff, 143 Roup St.
 Hyde Bros. & Co., 902 Lewis Block.
 Jackson & Fulton, 216 Ferguson Blk.
 Jolly Bros. & Co., 301 Smithfield St.
 Evan Jones, Liberty Ave. & 36th St.

ry—Continued.

& Foley Co., 247 Water St.
 fman & Byland, 94 Maple St.
 ng & Ridge, Forbes & Milten-
 ger Sts.
 r & McDonald, 212 Frankstown
 e.
 s Kellert & Son, 603 Empire
 g.
 Kerbaugh, 1036 Penn Ave.
 & Fox, 2565 5th Ave.
 am Kerr's Sons, 315 Lewis Blk.
 e W. Keyser, 6636 Deary St.
 ge W. King, 4315 Main St.
 er & McClarren, 214 Ferguson
 ck.
 . Krewsler, 3217 Penn Ave.
 d Lamond, 716 Ferguson Blk.
 under Laughlin & Co., 704 Lewis
 .
 E. Lersch, Park Ave. & An-
 te St.
 Lydick, 409 Market St.
 : Lydon, 5409 Keystone St.
 ge Maismith, 6312 Butler St.
 solf Bros., 412 7th Ave.
 rt C. McCain, 208 Alpine Ave.
 arren Construction Co., Ltd., 214
 guson Blk.
 E. McClellan, 429 Diamond St.
 . McClure & Son Co., 201 Smith
 ck.
 McClurg Gas Construction Co.,
 Vater St.
 s M. McCurdy, 632 Penn. Ave.
 McDonald, 602 Penn Bldg.
 wain, Unkefer & Co., 8 Wood St.
 nder McKnight, 4507 Forbes St.
 McNally, 1007 Forbes St.
 s H. McQuade, 3512 5th Ave.
 McSpadden, 326 4th Ave.
 elber, 530 Standard Bldg.
 s Messer, 5102 Carnegie St.
 ge H. Meyers, 4049 Woolslayer
 .
 r & Reed, 623 Park Bldg.
 am Miller & Sons, 1210 Carnegie
 g.
 J. B. Milholland Co., 714 5th Ave.
 Murphy, 32 Schmidt Bldg.
 rtin Meyer, 2116 Sarah St.
 Castle Asphalt Block Co., 1018
 n. Ave.
 s Omslaer, 301 Park Bldg.
 Bros., 1825 Wharton St.
 s Owens, 411 4th Ave.
 Paler, 423 N. Euclid Ave.
 rson & Patton, Lowry and 2d,
 .
 n & Gibson, 528 Standard Bldg.
 ody & Filibert Co., Ltd., 5850
 ter Ave.
 Asphalt Paving Co., 87 West-
 house Blk.

Pittsburg—Continued.

Pittsburg Stone and Pavement Co.,
 Hamilton Bldg.
 Louis Plank, 1715 Sarah St.
**Pope Cement and Brick Co., 421
 Wood St.**
 William T. Powell, 508 4th Ave.
 William W. Price, 301 Ferguson Blk.
 George A. Rahl, 610 Bingham St.
 Charles Rath, 612 McCandless Ave.
 T. W. Reilly & Co., 723 Park Bldg.
 Andrew Richmond & Son, 516 Market
 St.
 James Rodger, 3514 5th Ave.
 Rodgers & Abel, 321 Water St.
 Sadler, Martin & Evans, 20 Franks-
 town Ave.
 Frank P. Sawlers, 109½ 44th St.
**Wm. B. Scaife & Sons, 221 1st
 Ave.**
 George H. Schmunk, 7 Enon Ave.
 John F. Scott & Co., 506 Smith Block.
 John Seibert, 1700 Jane St.
 Michael Senge, 5272 Keystone St.
 F. E. Shallenberger, 16 Grant St.
 Sheets & Fishburn, 317 Loudon St.
 Henry Shenk, 900 Lewis Blk.
 S. R. Smythe & Co., 1429 Park Bldg.
 George M. Sterling, 1900 Bedford Ave.
 Wm. J. Sterling, 559 7th Ave.
 A. T. Stevenson, 218 Meadow St.
 James Stewart & Co., 32 2d National
 Bank Bldg.
 Stratton, Lewis & Co., 327 1st Ave.
 Sweeney & Houston, 23d St. & P.
 R. R.
 Louis J. Unverzagt, 416 Chislett St.
 Waddell & Miller, Boquet ab. 5th
 Ave.
**Wadsworth Stone and Paving
 Co., 411 Tradesmen's Bldg.**
 Wm. Waite, 2500 Jane St.
 T. M. Walker, 409 Market St.
 J. E. Walsh, 48 Dithridge St.
 James A. Watt, 5613 Kirkwood St.
 Werneburg, Sheehan & Co., 413 4th
 Ave.
 Joseph Werner, 169 Washington Ave.
 Westinghouse, Church, Kerr & Co.,
 11 Westinghouse Bldg.
 Frederick Westphal, 179 McClure Ave.
 A. & S. Wilson, 541 3d Ave.
 Alexander Wilson, 4507 Forbes.
 Wilker & Bothwell, 63 Standard
 Bldg.
 Thomas D. Wollett & Son, 31 Wash-
 ington Ave.
 R. S. Wright, 210 Ferguson Block.
 John K. Wymard, 915 Gerritt St.
 Gotthard Wyss, 425 Bissell Block.
 Wm. J. Zahnisser, 44th & Lawrence
 Sts.
PITTSBURGH—
 Geo. Andrews.
 Tate & Haley.

POTTSTOWN—

Henry E. Struick.
Willauer & Missimer.

POTTSVILLE—

Mathias Griesbaum.
Miller Bros.
M. P. Quinn.
Rickert & Otterbein.

PUNXSUTAWNEY—

Irwin Long.
Punxsutawney Iron Co.
Lin. Rich.
G. R. Spencer.
T. M. Williams.

READING—

Jos. Boler.
P. Frank Hawman.
Hawman Bros.
C. I. Koch.
Augustus Meyer.
Jacob Meyer.
Wm. Nolan & Co.
Albert G. Steubner.
Lewis H. Steubner.
F. Wagenblast.
R. L. Wilson.

RENOVO—

J. H. Baird.
C. S. McInerney.

REYNOLDSVILLE—

Thos. E. Evans.
Reynolds Hardware Co.
Jas. V. Young.

RIDGWAY—

Wm. Edwards.
Hyde, Murphy & Co.
W. H. Miner.

ROYERSFORD—

Sam'l Brunner.

ST. CLAIR—

W. W. Thorn.

ST. MARYS—

Thos. Ernst.
Joe Schlimm.
John Wegmer.
Peter Wegmer.

SAYRE—

Botsford & Kunes.
C. D. Carey.
Mahlon Johnson.
T. P. Maney.

SCHUYLKILL HAVEN—

Irwin Becker.
Daniel M. Phillips.

SCRANTON—

Barber Asphalt Paving Co.
Burke Bros.
M. H. Dale, 329½ Washington Ave.
Donahoe & O'Boyle.
J. J. Fahy.
Geo. Harvey, 620 Deacon St.
Luther Keller.
P. F. O'Hara.
V. H. O'Hara.
Paragon Plaster Co.

Scranton—Continued.

Schroeder & Schadt.
Scranton Vitrified Brick I

SEWICKLEY—

D. Challis & Son.
Wm. Dickson.

SHAMOKIN—

B. E. Addrus.
D. D. Herin.
Hilbish & Lewis.
W. U. Jury.
Jos. W. Kessler.
E. M. Knoble.
Silas Kreager.
Fred. Kumer.
Peter Parr.
F. T. Reed.

SHARON—

Wm. McIntyre & Sons.

SHARPSBURG—

Henry Ferla.

SHARPSVILLE—

E. L. Gaines.
Frank Miller.
A. L. Smith.

SHENANDOAH—

M. P. Fowler.
Glenn & O'Hearn.

SOMERSET—

F. B. Granzer.
J. S. Haring.
M. H. Stoddard.

SOUTH BETHLEHEM—

Owen Contracting Co.

SOUTH FORK.

Wm. McGeary.
Justus Volk.

SPANGLER—

Dan Burgess.

SPRING CITY—

John Horner.
John Wagner.
Jones Yeager.

STAUNTON—

Hale Pavement Co.

STROUDSBURG—

A. Y. Hoffman.
H. W. Palmer.
U. L. Phillips.
Shiffer Bros.

SUNBURY—

Geo. W. Keefer.
Peter Keefer.

TARENTUM—

John Duster.
Dr. G. M. Getze.
Jas. A. Marshall.
D. H. McConville.
W. H. Mildollar.
G. W. Wattenbaugh.

TITUSVILLE—

W. H. McDonald.
M. R. Rouse.
Jas. Ward.

TOWANDA—

Edw. Whalen.

TOWER CITY—

Besslin & Long.

TYRONE—

Lanners Bros.

UNION CITY—

W. E. Goss.

Henry Lewis.

WARREN—

C. I. Beck.

Chas. E. Hamon.

WASHINGTON—

Joseph Forrest.

R. T. Hallam & Sons, 77 E. Penn. St.

Walker & Slater, W. Wheeling St.

WATSONTOWN—

J. I. Higbee.

Wm. McRinch.

WAYNE—

R. H. Johnson Co.

WELLSBORO—**J. A. Culver.****WEST CHESTER—**

P. H. Corcoran.

M. & T. E. Farrell.

Geo. F. Townsend.

WESTGROVE—

Harry P. Little.

Harry McLimens.

Chas. T. Moore.

Wm. H. Reyburn.

James A. Wilson.

WEST NEWTON—

C. E. Neft.

P. S. & Frank Obley.

M. F. Scholl.

WHITE HAVEN—

John Donnelly.

Geo. K. Kocher.

Geo. W. Moyer.

John Shaffer.

E. A. Stehly.

WILKESBARRE—

Joseph Hendler.

Frank Kuss.

John A. Schmitt, 202 Market.

WILKINSBURG—

Gardiner & Robinson, Penn. Ave.

WILLIAMSPORT—

Coryell Construction Co.

Greevy & Snyder.

A. Stuenkel & Co., 332 Penn. St.

WRIGHTSVILLE—

Calvin S. Flurry.

D. K. Lockard.

YORK—

Henry Birkinbine.

M. H. Engle.

Frank Lehman, S. Geo. St.

Robt. P. Wolf.

RHODE ISLAND.**BRISTOL—**

Chas. A. Barbour.

Jos. L. Buffum.

Israel Dube.

Eugene Le Clair.

J. H. Wall & Co.

CENTRAL FALLS—

John E. Cowden, 396 High St.

Theo. F. Dixon, 6 Summer St.

J. Stephen Dolen, 181 Hadley St.

Fred Herbert, 41 Washington St.

Lescault & Monast, 73 Fuller St.

Joseph Massy, 1 Tiffany St.

George A. Simmons, 17 Illinois St.

CRANSTON—

H. B. Lockwood.

EAST GREENWICH—

James R. Murray.

Byron Roscoe.

Lodowick C. Shippee.

EAST PROVIDENCE—

Anthony R. Barney.

Orray Butts.

J. Crane & Co., 158 Fort St.

Manuel Garcia.

Daniel S. Peck.

T. A. Perry.

Fred Wareham.

Leander F. Whitmarsh.

NARRAGANSETT—

John Bristow.

J. C. Tucker, Jr.

NEWPORT—

Frederick A. Allan, 15 Gibbs Ave.

Allan H. Bishop, 31½ Farwell St.

Alex Booth, 13 Narragansett Ave.

M. Brotherson, 128 Spring St.

Brown & Douglas, 72 & 111 Connection St.

W. H. Coffyn, Langley's Wharf.

John Collon, 31 & 33 Dennison St.

Phillip F. Conroy, 183 Thames St.

Robt. W. Curry, 146 Spring St.

Sheldon H. Curtis, 220 Spring St.

Phillip Dowling, 65 Perry St.

Patrick H. Dunn, 8 Narragansett Ave.

Patrick J. Fagan, 41 Hammond St.

A. J. Fludder, Chapel Pl.

Friend & Maymor, 29 Walnut St.

James M. Gillus, 64 Roseneath St.

James Graham, 11 & 15 Webster St.

John V. Hammett, 32 Church St.

Kirwin Bros., 4 Goodwin St.

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 Aug. F. Slingerup, 204 Godchaux Bldg.
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 W. B. Wright, 20 City Hall.

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Bell & Co., 24 Warren, Box R. 36.

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Dexter Brackett, 3 Mt. Vernon.

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Luther Briggs, 79 Milk, Room 27.

Frederick Brooks, 31 Milk, Room 302.

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Thos. S. Burr, 53 State, Room 639.

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J. L. Bryne & Co., 131 Devonshire, Room 29.

J. H. Burt & Co., 1617 Blue Hill Ave.

C. H. Butting & Co., 64 Federal.

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Howard A. Carson, 20 Beacon St.

Charles Carr, 7 Exchange.

W. B. Carr, 23 Court, Room 218.

H. H. Carter.

Freeman C. Coffin, 53 State, Room 826.

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Wm. L. Clark, 17 Milk, Room 25.

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Collins & Ham, 119 Boston.

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Eastern Dredging Co., 25 Congress Room 8.

Wm. C. Edwards, 113 Devonshire.

The C. H. Eggle Co., 17 Cenral.

Chas. D. Elliott, 31 Exchange Place.

Clarence S. Ellis, 53 State, Room 828.

John W. Ellis, 178 Devonshire, Room 416.

Emery & Stuart, 166 Devonshire.

George E. Evans, 95 Milk St.

Arthur G. Everett, A, 62 Devonshire St.

E. W. Everson & Co., 166 Devonshire.

Loring N. Farnum, 53 State, Room 419.

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Desmond FitzGerald, 3 Mt. Vernon.

Charles W. Folsom, 30 Tremont.

Frank A. Foster, 34 School, Room 43.

John R. Freeman, 31 Milk, Room 63.

Hollis French & Allen Hubbard, 3 Hamilton Pl.

French & Bryant, 4 State.

Harry Arthur Frink, 23 Pinckney.

Joseph P. Frizell, 60 Congress.

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 Charles H. Gannett, 53 State, Room 1102.
 Frank E. Gilbreth, 85 Water, Room 23.
 X. H. Goodnough, 140 State House.
 James O. Goodwin, 53 State, Room 405.
 Jos. L. Gooch, 166 Devonshire, Room 52.
 H. Gore & Co., 54 Kilby, Room 2.
 Gow & Foss, 8 Exchange Place.
 E. H. Gowing, 95 Milk St.
 Arthur F. Gray, 53 State.
 C. G. Hall & Son, 7 Exchange Pl., Room 43.
 Frederick P. Hall, 85 Devonshire, Room 13.
 E. A. W. Hammatt, 53 State, Room 629.
 Henry A. Hancox, 258 Wash.
 W. E. Hannan, 34 School, Room 49.
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 Harriman Brothers, 40 Water, Room 20.
 Chas. Harris, 70 Kilby, Room 68.
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 Gilbert Hodges Co., 60 State.
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 Wm. E. Hoyt.
 C. S. Humphreys.
 Charles C. Hutchinson, 152 State.
 Hyde & Sherry, 15 Court Sq., Room 44.
William Jackson, Cy. Engr., 50 City Hall.
 David H. Jacobs & Son, 166 Devonshire.
 Johnson Brothers, 166 Devonshire.
 Jones & Meehan, 1 Beacon, Room 83.
 Arthur D. Jones, 76 Kingston.
 William Kelly, 306 W. Broadway.
 W. H. Keyes & Co., 95 Milk St.
 G. A. Kimball, 101 Milk.
 Richard D. Kimball, 34 Merchants Row.
 Edward H. Ketfield, 53 State, Room 1104 A.
 John T. Langford, 70 Kilby, Room 39.
 Lawler Brothers, 16 City Sq.
 Albert A. Libby & Co., 79 Milk, Room 35.
 Thomas J. Lyon, 166 Devonshire.
 Angus MacDonald, 95 Milk, Room 15.
 Mack & Moore, 22 Chapman Place.
 Henry Manley, 51 City Hall.

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 Walter H. Mansfield, 54 Kilby St.
 Henry H. Marden, 25 Bloomfield St.
 L. K. Marston, 22 Catawba.
 Elmer G. Mann, 12 Pearl.
 Walter H. Mansfield, 54 Kilby.
 J. W. McArdle, 95 Milk, Room 15.
 John N. McClintock, 89 State St.
 McClintock & Woodfall, 15 Court Sq.
 McHale & O'Connor, 16 City Sq.
 Allen McIntosh, 166 Devonshire.
 A. McMurty & Sons, 16 Shepard.
 McNeill Brothers, 196 Freeport.
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 Mead, Mason & Co., 520 Tremont.
 Leonard Metcalf, 14 Beacon St.
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 Neale, Preble & Co., 166 Devonshire.
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 Frank E. Sherry, 15 Court Sq. rm. 44.
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 George E. Sleeper, 7 Doane, Room 5.

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Snow & Humphreys, 85 Water, Room 62.

Otto Sonne, 68 Devonshire, Room 20.
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S. E. Tinkham, City Hall.

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C. E. Trumbull & Co., 1121 Tremont Bldg.

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Edmund K. Turner, 53 State, Room 853.

John Turner & Co., 19 Milk, Room 34.
Van Brunt & Howe, A.

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Webber & Smith, 53 State.

Whidden & Co., 43 Milk, Room 3.
Whitman & Howard, 85 Devonshire, Room 23.

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William Wheeler, 14 Beacon.

Wm. H. Whitney, 15 Court Sq.
S. D. Wellcutt & Son, 166 Devonshire.

Edw. H. Williams, 53 State, Room 542.

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Herbert A. Wilson, City Hall.

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Woodbury & Leighton, 166 Devonshire, Room 51.

Worcester Const. Co., 53 State, Room 314.

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CAMDEN—

Louis F. Bodine, 305 Market St.
Levi C. Farnham, City Engr.
Henry S. Haines, 313 Temple Bldg.
Henry J. Sherman, 313 Temple Bldg.
Earl Thompson, 301 Market St.
Jacob H. Yocum, 302 State St.

DOVER—

Smith & Jenkins, Cy. Engrs.

ELIZABETH—

Wm. H. Luster, Jr., Cy. Engr.

ENGLEWOOD—

Wm. V. Van Blarcom, Cy. Engr.

FREEHOLD—

N. J. Conover.

GARFIELD—

C. W. Holliday, Cy. Engr.

GLOUCESTER CITY—

A. A. Powell, Cy. Engr.

HACKENSACK—

Lemuel Lozier, Cy. Engr.
P. B. Van Buskirk.
Alfred W. Williams.

JERSEY CITY—

Robert C. Bacot, 1 Montgomery St.
William Baxter, 17 Emory St.
Gustav Blau, Jr., 709 Grand St.
Charles B. Brush & Co., 1 Newark St.

Robert H. Daly, 76 Montgomery St.

Earle & Harrison, 1 Montgomery St.

Ferris Garwood, 98 Hudson St.

Emil Gull, 19 Charles St.

E. W. Harrison, 1 Montgomery St.

William H. Hooker, 138 Montgomery St.

Charles Hopper, 253 Washington St.

Edward W. Insley, 344 Central Ave.

John C. Payne, 1 Montgomery St.

P. Sanford Ross, 277 Washington St.

William L. Ross, 277 Washington St.

Van Keuren & Co., Gregory & Van Vorst Sts.

LAMBERTVILLE—

Frank M. Wilson, Cy. Engr.

LONG BRANCH—

J. Wesley Seaman, Cy. Engr.

MONTCLAIR—

Frank W. Crane, Cy. Engr.

MORRISTOWN—

Arthur S. Pierson, Cy. Engr.

NEWARK—

Frank E. Albinger, 164 Market St.
Charles P. Baldwin.

C. Melville Borrie, 757 Broad St.

Thos. Crenny.

J. & W. C. Ely.

A. Faber du Faur, 22 Nichols St.

Adolph Faber du Faur, jr., 127 Elm St.

W. P. Field, 763 Broad St.

Newark—Continued.

Wm. F. Field, Prudential Bldg.
 Francisco & Barkhorn, 748 Broad St.
 George H. Gardner, 784 Broad St.
 Edward R. Halsey, 164 Market St.
 Eugene B. Hedden, 22 Clinton St.
 Irvin G. Hooper, 238 Washington St.
 Warren R. Kinsey, 10 South St.
 Lehlbach Bros., 770 Broad St.
 Wisner B. Martin, 101 S. 11th St.
 E. A. McMurray, 22 Clinton St.
 H. H. Mitchell, 18 9th Ave.
 Carl Mueller, 810 Broad St.
 James Owen, 800 Broad St.
 Robert Palm, 43 Magnolia St.
 Edward S. Rankin, Cy. Engr., 873 Broad St.
 Robert C. Sacconi, 800 Broad St.
 Wm. Scarlett, 226 Market St.
 M. R. Sherrerd, City Hall.
 Harrison Van Duyn & Son, 800 Broad St.
 Eugene Vanderpool, 757 Broad St.
 Peter Witzel, 829 Broad St.

NEW BRUNSWICK—
 Asher Atkinson, Cy. Engr.**ORANGE—**

Fred T. Crane, 252 Main St.
 Eugene B. Hedden, 20 Walnut St.
 James W. Hodgkinson, 18 Canfield St.
 Mead & Taylor, 242 Main St.
 George P. Olcott, 252 Main St.
 W. H. V. Reimer, 249 Main St.

PALMYRA—

Henry S. Haines, Cy. Engr.

PASSAIC—

Frank K. Irving.
 Wise & Watson.

PATERSON—

William W. Christie, Paterson Savings Inst. Bldg.
 J. W. Ferguson, 152 Market St.
 Harold J. Harder, Cy. Engr.
 J. W. Smith, Passaic Water Co.

PERTH AMBOY—

C. C. Homman, Cy. Engr.

PHILLIPSBURG—

J. E. Smith, Cy. Engr.

RAHWAY—

Robt. H. A. Adams, Cy. Engr.

RED BANK—

William S. Sneden, Cy. Engr.

ROCKAWAY—

Geo. Jenkins, Cy. Engr.

RUTHERFORD—

R. M. Watson, Cy. Engr.

SALEM—

I. O. Acton, Cy. Engr.

SOUTH AMBOY—

H. M. Thomas, Cy. Engr.

SOUTH ORANGE—

L. P. Taylor, Cy. Engr.

SUCASSUNNA—

Cyrus G. Force, Jr.

SUMMIT—

Carl Seller, Cy. Engr.

TRENTON—

R. Albert, 22 Walnut St.
 J. P. Anderson, 439 Bellevue Ave.
 H. W. Bradley, 201 Hudson St.
 H. Barton, 41 Yard St.
 R. B. Budd, 240 Hamilton Ave.
 J. S. Chambers, jr., 193 Brunswick Ave.
 C. B. Dahlgren, 510 W. State Ave.
 C. C. Haven, City Hall.
 F. J. Eppele, 530 Perry St.
 G. Johnston, 418 Market St.
 C. D. McClary, Riverview Cem.
 N. R. Montgomery, 185 Greenwood Ave.
 W. T. Morgan, 29 Charles St.
 J. C. Nevins, 211 Clay St.
 A. J. Swan, 21 N. Olden Ave.
 E. G. Spillsbury, 216 W. State St.
 H. V. Thompson, 917 Carteret Ave.
 J. L. Watson, 137 E. State St.

VINELAND—

E. C. Potter, New York City.

WESTFIELD—

H. C. Van Emburgh, Cy. Engr.

WEST HOBOKEN—

Robert Gaw, Cy. Engr.

WOODBURY—

Wm. M. Carter, Cy. Engr.

NEW MEXICO.**ALBUQUERQUE—**

E. B. Cristy.
 Hill & La Driera.
 H. D. Johnson.
 Pitt Ross, Cy. Engr.

CARLSBAD—

B. A. Nymeger, Cy. Engr.

ROSWELL—

C. R. Carr.
 Mark Howell.
 M. Kinney.
 W. M. Reed, Cy. Engr.

SANTA FE—

J. L. Zimmerman, Cy. Engr.

NEW YORK.**ALBANY—**

Horace Andrews.
 Edward A. Bond, State Engr.
 John O'Hara, Cy. Engr.
 Wm. Pierson Judson, State Hall.
 Herman H. Russ & Sons, 121 State.

ALTAMONT—

W. E. LaFountain.

AMSTERDAM—

Frank E. Crane, Cy. Engr.

AUBURN—

D. F. Austin, Cy. Engr.

BATH—

Robt. M. Lyon, Cy. Engr.

BINGHAMTON—

S. E. Monroe, Cy. Engr.
 Chenango Engineering Co.

BUFFALO—

Harry B. Alonson.
 F. V. E. Bardol, Cy. Engr.
 H. T. Buttolph, 13 City Hall.
 Chas. H. Davis, 93 Cedar St.
 George C. Diehl, 836 Ellicott Sq.
 John F. Ellsworth, Franklin & Eagle
 Sts.
 S. J. Fields, Ch. Engr. Exposition.
 E. B. Guthrie, 436 Ellicott Sq.
 L. H. Knapp, 280 Linwood Ave.
 Geo. A. Ricker, 702 Ellicott Sq.
 F. G. & G. R. Silkes, 171 Ellicott Sq.
 O. F. Wifförð, 79 Woodlawn Ave.
 J. F. Witmer, 705 Ellicott Sq.

CANANDAIGUA—

Harry Welch, Cy. Engr.

CANISTEO—

J. H. Consalus, Cy. Engr.
 E. W. Pearce.

CANTON—

Leslie R. Smith, Cy. Engr.

CARTHAGE—

J. P. Brownell, Cy. Engr.

COHOES—

C. H. Van Auken, Cy. Engr.

COLD SPRINGS—

Wm. Burns.

CORNING—

Robt. O. Hoyt, Cy. Engr.

CORTLAND—

Henry C. Allen, Cy. Engr.
 W. B. Landreth.

DUNKIRK—

James P. Morrissey, Cy. Engr.

EAST AURORA—

Geo. Hanlisten, Cy. Engr.
 Chas. P. Fink.
 Geo. Olmstead.

EAST HAMPTON—

Wm. H. Barnes.

ELMIRA—

Considine & Waltz.
 John C. Ingraham.
 F. E. Leach, Cy. Engr.
 Ransom T. Lewis, 119 Caldwell Ave.
 J. E. Rawlins.

FAR ROCKAWAY—

A. J. Bogart.
 Morrell Smith.

FISHKILL-ON-THE-HUDSON—

W. R. Scofield, Cy. Engr.

FULTON—

O. C. Breed, Cy. Engr.

GENEVA—

Wm. Church, Cy. Engr.

GLENS FALLS—

Jos. Michaelson.
 Geo. P. Slade, Cy. Engr.

GLOVERSVILLE—

E. Brown Baker.
 A. A. Beattie.
 F. L. Comstock.
 Chas. Fiske, Cy. Engr.

GOSHEN—

V. K. Mills.

HAMILTON—

E. L. Kingsbury, Cy. Engr.

HAVERSTRAW—

Chas. M. Hilton, Cy. Engr.

HORNELLSVILLE—

F. W. Dalrymple, Cy. Engr.

HORSEHEADS—

M. Riekey, Cy. Engr.

HUDSON—

H. K. Bishop, Cy. Engr.
 John Franklin.

HUNTINGTON—

C. P. Darling.

ITHACA—

J. F. Bradley, Cy. Engr.
 G. S. Williams.
 A. B. Wood.

JAMESTOWN—

Geo. W. Jones, Cy. Engr.

JOHNSTOWN—

James W. Miller, Cy. Engr.

KEESEVILLE—

A. Bigelow.

KINGSTON—

Geo. N. Bell, Cy. Engr.
 P. E. Clarke.
 E. B. Codwise.
 Wilgott Klingberg.
 James E. Phinney.

LAKE PLACID—

Geo. T. Chellis, Cy. Engr.

LANCASTER—

W. M. Small, Cy. Engr.

LANSINGBURGH—

C. E. Hicks, 567 2d Ave.

LEROY—

Frank Rider, Cy. Engr.

LESTERSHIRE—

S. M. Baird, Cy. Engr.

LITTLE FALLS—

S. E. Babcock.
 E. T. E. Lansing.
 John McComb, Cy. Engr.

LOCKPORT—

Chas. H. Cornes, City Bldg.
 Julius Frehsee, Central Bldg.

MALONE—

H. M. Conant.

MASSENA—

E. B. Bumsted.
 Joseph H. Clark, Cy. Engr.

MATTEAWAN—

C. B. Van Slyck.

MIDDLETOWN—

Van Allen Harris.
 Chas. H. Smith, Cy. Engr.

NEWBURGH—

Charles Caldwell, Cy. Engr.
 Frank E. Esterbrook.
 Fred M. Sneed, A, 56 2d. St.
 J. D. Van Buren.

NEW ROCHELLE—

Clarence S. Haskell, Cy. Engr.

NEW YORK CITY, BOROUGH OF
BROOKLYN—

A. E. Allen, Municipal Bldg.
 H. R. Asserson, Municipal Bldg.
 H. D. Badger, 189 Montague St.
 H. J. Barker, Municipal Bldg.
 F. R. Bartlett, Municipal Bldg.
 F. L. Bartlett, 189 Montague St.
 H. L. Bartlett, 1367 Broadway.
 W. R. Bascome, 84 Broadway.
 F. C. Bates, Municipal Bldg.
 George Berry, 4 Court Square.
 G. J. Blischoff, 4 Court Square.
 J. C. Brackenridge, 168 Montague St.
 C. O. Brown, 200 Bushwick Ave.
 W. T. Bruorton, Municipal Bldg.
 W. W. Brush, Municipal Bldg.
 N. L. Buck, 84 Broadway.
 F. E. Buckingham, 189 Montague St.
 A. T. Byrne, 350 Fulton St.
 J. F. Carey, 361 Fulton St.
 F. J. Conlon, Municipal Bldg.
 G. H. Day, 204 Montague St.
 J. H. Decker, Municipal Bldg.
 I. M. DeVarona, Municipal Bldg.
 Edwin Duryea, jr., 84 Broadway.
 Louis Duvinage, 498 Leonard St.
 J. H. Dwyer, 168 Montague St.
 P. A. Faribault, Borough Hall.
 P. P. Farley, 215 Montague St.
 E. W. Firth, Municipal Bldg.
 P. J. Flanagan, Cropsey Ave. & Bay
 17.
 C. E. Foley, 916 DeKalb Ave.
 Ford & Beach, 189 Montague St.
 E. J. Fort, Municipal Bldg.
 Joseph Goodman, 4 Court Square.
 G. T. Hammond, Municipal Bldg.
 J. F. Hammond, Municipal Bldg.
 R. E. Hawley, 84 Broadway.
 R. V. Hunt, Municipal Bldg.
 J. I. Jacobs, 4 Court Square.
 Alexander Johnson, 84 Broadway.
 Olaf Kelley, 84 Broadway.
 Martin Kingsley, 84 Broadway.
 John Kletchka, 4 Court Square.
 E. D. Knap, 84 Broadway.
 J. W. McGrath, Municipal Bldg.
 J. E. Maloney, 1091 Atlantic Ave.
 G. W. Martin, Municipal Bldg.
 John Martin, 4 Court St.
 S. H. McElroy, 26 Court St.
 W. M. Meserole, 189 Montague St.
 John Middieton, 189 Montague St.
 Foster Milliken, 189 Montague St.
 Milliken Bros., Ft. Clinton St.
 A. D. Murphy, 26 Court St.
 O. F. Nichols, 84 Broadway.
 Nostrand & Debevoise, 1153 Myrtle
 Ave.
 H. E. Osborne, Municipal Bldg.
 A. I. Perry, Municipal Bldg.
 C. D. Pollock, Municipal Bldg.
 F. L. Pruyn, 84 Broadway.
 Max Raymond, 4 Court Square.

New York City—Brooklyn—Continued.

Adolph Salmon, 4 Court Square.
 Richard Schermerhorn, 340 Fulton St.
 Joseph Strachan, Municipal Bldg.
 J. A. Tilley, 84 Broadway.
 G. W. Tillson, Municipal Bldg.
 A. S. Tuttle, Municipal Bldg.
 C. S. Voorhees, 16 Court St.
 B. M. Wagner, Municipal Bldg.
 C. D. Ward, Municipal Bldg.
 R. N. Wheeler, Municipal Bldg.
 E. S. White, Municipal Bldg.
 Lazarus White, Municipal Bldg.
 J. D. Wilkens, 84 Broadway.
 C. G. Williams, 84 Broadway.
 R. L. Williams, 204 Montague St.
 G. E. Winslow, Municipal Bldg.

NEW YORK CITY, BOROUGH OF
MANHATTAN AND BRONX—

W. I. Alms, 35 Broadway.
 T. H. Allison, 39 Cortlandt St.
 Anderson & Murphy, 14 John St.
 C. W. Atkins, 18 Broadway.
 Asher Atkinson, 203 Broadway.
 W. A. Ayerliff, 102 Chambers St.
 E. C. Bacon, 26 Cortlandt St.
 W. S. Bacot, 1 Broadway.
 W. J. Baldwin, 107 W. 17th St.
 Ball & Corbett, 39 Cortlandt St.
 C. J. Balthasar, 396 Broome St.
 O. W. Barnes, 55 Broadway.
 H. P. Barr, 141 Broadway.
 Barry & Co., 56 Liberty St.
 S. L. Bartholomew, 171 Broadway.
 C. J. Bates, 126 Liberty St.
 J. L. Bauer, 68 Bible House.
 Wilhelm Bauer, 32 Nassau St.
 W. L. Beard, 51 W. 10th St.
 W. B. Beckley, 17 Park Row.
 W. D. Benedict, 31 Nassau St.
 W. R. Bergholz, 15 Cortlandt St.
 Gerald Barry, 200 Broadway.
 W. H. Birkmire, 396 Broadway.
 Joseph Bijur, 26 Broad St.
 J. L. Blackwell, Inc., 20 Broad St.
 Oscar Bloch, 1123 Broadway.
 Harrison Blunt, 874 Broadway.
 John Bogart, 40 Wall St.
 A. P. Boller, 1 Nassau St.
 R. P. Bolton, 35 Nassau St.
 A. L. Bowman, 71 Broadway.
 P. T. Brady, 81 Centre St.
 Paul Brandner, 49 Liberty St.
 H. W. Brinckerhoff, 45 Broadway.
 W. H. Briethaupt, 66 Broadway.
 J. E. Brooke, 45 Broadway.
 Thos. E. Brown, Jr., 71 Broadway.
 C. C. Buckner, 11 Wall St.
 Andrew Bryson, 29 Broadway.
 C. G. Buchanan, 143 Liberty St.
 C. W. Buchholz, 21 Cortlandt St.
 Building & Sanitary Inspection Co.,
 874 Broadway.
 C. H. Bull, 19 Park Row.
 G. B. Burbank, 15 Wall St.
 Burhorn & Granger, 95 Liberty St.

New York City—Manhattan and Bronx—Continued.

J. W. Burke, 45 Broadway.
 W. E. Burke, 258 Broadway.
 Burnett & Tainter, 111 5th Ave.
 J. T. Butt, 115 Nassau St.
 Cady, Berg & See, 31 E. 17th St.
 F. E. Candor, 11 Pine St.
 Carrere & Hastings, A.
 A. A. Cary, 95 Liberty St.
 Chambers & Hone, 60 New St.
 J. Park Channing, 32 Park Pl.
 Chimney Construction Co., 99 Nassau St.
 Wm. L. Church, 874 Broadway.
 J. J. Clare, 735 Summit St.
 Clark & MacMullen, 42 E. 23d St.
 C. L. Clarke, 31 Nassau St.
 T. C. Clarke, 1 Nassau St.
 W. G. Clark, 1123 Broadway.
 T. C. Clarke, 127 Duane St.
 A. W. Colwell, 39 Cortlandt St.
 F. A. Cokefair, 20 Broad St.
 J. J. Cone, 71 Broadway.
 J. V. Connell, Produce Exchange, A.20.
 Constable Bros., 22 E. 16th St.
 F. S. Cook, 280 Broadway.
 Theodore Cooper, 35 Broadway.
 Cooper & Wegand, 1133 Broadway.
 F. G. Corning, 15 Broad St.
 E. L. Corthell, 1 Nassau St.
 Robert Crawford, 332 E. 43d St.
 W. W. Crehore, 39 Cortlandt.
 J. J. R. Croes, 68 Broad St.
 Foster Crowell, 18 Broadway.
 W. C. Culver, 136 Liberty St.
 J. Y. Culyer, 68 Park Row.
 B. A. Dare, 120 Broadway.
 J. H. Darlington, 31 Pine St.
 C. H. Davis, 7 Cedar St.
 Clarence DeLafield, 59 Maiden Lane.
 Harold De Raaslaff, 45 Broadway.
 De Raaslaff & McNulty, 181 William St.
 D. H. Dixon, 27 William St.
 W. J. M. Dobson, 7 Dey St.
 A. L. G. Doty, 21 State St.
 Drewson Co., 5 Beekman St.
 James Dubois & Co., 11 Broadway.
 J. G. Dudley, 29 Broadway.
 P. H. Dudley, 80 Pine St.
 Louis Duncan, 71 Broadway.
 F. A. Dunham, 230 Broadway.
 R. F. Dunham, 220 Broadway.
 Eastwick Engineering Co., Ltd., 21 Park Row.
 Emmens & Strong, 1 Broadway.
 Engineering Contract Co., 71 Broadway.
 M. E. Evans, 20 Nassau St.
 Faber du Faur & Donnelly, 132 Nassau St.
 F. J. Falding, 45 Broadway.
 G. P. Farley, 100 Broadway.
 Field & Everett, 43 Cedar St.
 G. S. Field, 1 Broadway.

New York City—Manhattan and Bronx—Continued.

W. P. Field, 31 Union Square W.
 Floy & Carpenter, 220 Broadway.
 Ford, Bacon & Davis, 149 Broadway.
 Campbell Ford, 56 Wall St.
 Foster & Green, 133 5th Ave.
 W. C. Foster, 11 Broadway.
 Geo. L. Fowler, 53 Broadway.
 A. E. Foye, 11 Broadway.
 Francis Bros. & Jeliott, Inc., 47 E. 18th St.
 W. P. Freeman, 39 Cortlandt St.
 W. K. Freeman, 17 Park Row.
 Freeman & James, 58 Broad St.
 W. H. Fritchman, 10 Wall St.
 C. O. H. Fritzsche, 81 New St.
 W. J. Fryer, 26 Cortlandt St.
 Alphonse Fteley, 14 W. 131st St.
 J. H. Fuertes, 100 William St.
 G. W. Fuller, 220 Broadway.
 O. C. Gayley, 160 Broadway.
 W. P. Gerhard, 33 Union Sq.
 R. W. Gibson, A., 54 Broad St.
 G. E. Gifford, 120 Liberty St.
 A. C. Gildersleeve, 39 Cortlandt.
 R. S. Gillespie, 280 Broadway.
 F. C. Glasser, 217 W. 125th St.
 C. J. Goldmark, 29 Broadway.
 J. M. Goodill, 100 William St.
 F. H. Gottlieb, 136 Liberty St.
 E. L. Gould, 1 Broadway.
 Gray-Smith Engineering Co., 160 5th Ave.
 E. A. Greene, 141 Broadway.
 Geo. S. Greene, 113 Broadway.
 J. S. Griggs, Jr., 97 Cedar St.
 Greene & Greene, 11 Broadway.
 B. B. Guion, 3410 3d Ave.
 W. C. Gunnell, 132 Nassau St.
 Wm. S. Hadaway, 107 Liberty St.
 C. A. Hague, 39 Cortlandt St.
 S. S. Haight, 2085 Daily Ave.
 Hallsted & McNaugher, 71 Broadway.
 W. J. Hammer, 26 Cortlandt.
 John Hankin, 119 E. 13th St.
 Hippolyte Hardy, 30 Broad St.
 T. B. Haring, 136 Liberty St.
 Robt. L. Harris.
 Haskins & Coffin, 32 Broadway.
 C. H. Haswell, 1803 Park Row Bldg.
 G. S. Hayes, 111 5th Ave.
 Allen Hazen, 223 Broadway.
 W. L. Hedenberg, 108 Fulton St.
 Jno. Heerdegan, 44 Broadway.
 G. C. Henning, 220 Broadway.
 Rudolph Hering, 100 William St.
 A. B. Herrick, 120 Liberty St.
 J. M. Hicks, 19 Park Place.
 W. H. Hildebrand, 1 Broadway.
 R. W. Hildreth & Co., 32 Broadway.
 Geo. Hill, 150 5th Ave.
 G. C. Hillman, 816 Forest Ave.
 Hill, Quick & Allen, 100 William St.
 F. E. Hinckley, 30 Broad St.
 G. D. Hiscox, 361 Broadway.

New York City—Manhattan and Bronx—Continued.

re & Co., 11 Broadway.
 V. Hodge, 1 Nassau St.
 L. Hood Co., 220 Broadway.
 Hopkins, 51 E. 87th St.
 Horack, 45 Broadway.
V. Howard, 1 Broadway.
 phreys & Glasgow, 31 Nassau St.
 rt W. Hunt & Co., 71 Broadway.
 Hutchinson, 71 Broadway.
 Hutton, 35 Broadway.
 Idell, 26 Cortlandt St.
 Ingersoll, 120 Liberty St.
 l-Porter Co., 245 Broadway.
 tel & Sawyer, 26 Cortlandt St.
 bs & Davies, 32 Nassau St.
 Jennings, 99 Nassau St.
 Johnston, 41 Liberty St.
 Judson, 11 Broadway.
 Keith, 11 Wall St.
 Kendall, A., 150 5th Ave.
 Kenny, Jr., 39 Cortlandt.
 Kent, 220 Broadway.
 King, 61 William St.
 Kinsman, 26 Cortlandt St.
 ht & Lande, 20 Broad St.
 R. Knowles, 26 Cortlandt St.
 las Knox, 686 Kingsbridge Rd.
 Kummer, 71 Broadway.
 las Lancaster, 99 Nassau St.
 Langton, 72 Trinity Place.
 Lant, 235 W. 51st St.
 Lawlor, 220 Broadway.
 Leavitt, jr., 15 Cortlandt St.
 ux & Co., 99 John St.
 ne Lentilhon, 11 Broadway.
 e Bros., 2768 Broadway.
 ing & Garrigues, 552 W. 23d St.
 son & Just, 129 W. 42d St.
 av Lindenthal, 47 Cedar St.
 Low, 45 Broadway.
 his Pettibone Co., 52 Broadway.
 Lowinson, 39 Cortlandt.
 t Lucius, 38 Park Row.
 Lucius, 38 Park Row.
 Lundie, 52 Broadway.
 McCann, 42 Cortlandt St.
 nder McDermott, 19 Whitehall
 McElligott, 29 Broadway.
 ire & Hall, 26 Cortlandt.
 am McKenzie, 111 Broadway.
 McKim, 106 E. 23d St.
 ury McLean, 237 Broadway.
 es Macdonald, 1 Broadway.
 Mack, 346 Broadway.
 Mack, 1901 Bothgate Ave.
 am Mackintosh, 150 Nassau.
 Mailloux, 150 Nassau St.
 Major, 29 Broadway.
 Man, 56 Wall St.
 Marsh, 489 Fifth Ave.
 Marstand, 410 W. 115th St.
 Martin, 17 Park Row.
 h Mayer, 1 Broadway.

New York City—Manhattan and Bronx—Continued.

Melan Arch Construction Co., 115 Broadway.
 Henry Mest, 115 Broadway.
 Julius Meyer, 55 Broadway.
 C. B. Meyers, 3 Union Square W.
 Frank Miller, 39 Cortlandt.
 Hew Miller, 100 Broadway.
 Milliken Bros., 11 Broadway.
 Moffat & Hewitt, 10 E. 23d St.
 John Monks & Son, 130 Water St.
 C. K. Moore, 11 Broadway.
 E. C. Moore, 130 Pearl St.
 G. S. Morison, 35 Wall St.
 Otto A. Moses, 49 Exchange Pl.
 William Mueser, 17 Park Row.
 J. N. Murphy, 116 Nassau St.
 C. H. Myers, 45 Broadway.
 August Namur, 35 Broadway.
 S. M. Neff, 120 Liberty St.
 New England Engineering Co., 100 Broadway.
 H. B. Newhall, Jr., 26 Cortlandt St.
 E. P. North, 150 Nassau St.
 Olcott, Fearn & Peele, 18 Broadway.
 L. F. Olney, 99 Nassau St.
 Andrew Onderdonk, 1 Broadway.
 Opdyce & Thompson, 17 Park Row.
 J. F. O'Rourke, 17 Park Row.
 Osborn Co., 45 Broadway.
 Osterberg & Sutton, 11 Broadway.
 J. F. Padelford, 246 W. 106th St.
 Charles Paine & Son, 32 Park Place.
 G. H. Paine, 32 Park Place.
 B. H. Parsons, 97 Cedar St.
 Harry de B. Parsons, 22 William St.
 W. B. Parsons, 22 William St.
 Pattison Bros., 141 Broadway.
 C. E. Pearce, 97 Cedar St.
 J. J. Pearson, 40 Wall St.
 Peters & Roberts, 11 Broadway.
 Phillips & Worthington, 11 Broadway.
 E. H. Phipps, 220 Broadway.
 Pierce Well Engineering & Supply Co., 136 Liberty St.
 Ferdinand Pontrichet, 16 Warren St.
 Geo. B. Post, A., 33 E. 17th St.
 R. B. Post, 51 Chamber St.
 Post & McCord, 289 4th Ave.
 Alexander Potter, 150 Nassau St.
 J. J. Powers, 44 Broadway.
 John Pownall, 150 Nassau St.
 Bruce Price, A.
 A. B. Proctor, Jr., 111 5th Ave.
 Purdy & Henderson, 78 5th Ave.
 G. W. Randall, 1123 Broadway.
 J. C. Randolph, 15 Broad St.
 F. E. Rague, 289 4th Ave.
 W. B. Reed, Jr., 162 W. 121st St.
 W. B. Reed, 621 Broadway.
 Thorburn Reid, 120 Liberty St.
 W. P. Reid, 220 Broadway.
 Frederick Reinert, 280 Broadway.

New York City—Manhattan and Bronx—Continued.

E. P. Roberts, 22 William St.
 Nathaniel Roberts, 160 5th Ave.
 J. M. Robinson, 15 Broad St.
 C. W. Roepper, 45 Broadway.
 Barnard Rolf, 39 Cortlandt St.
 A. J. Rossi, 35 Broadway.
 Ferdinand Ruttman, 45 Broadway.
 E. S. Safford, 253 Broadway.
 P. A. Sanguinette, 39 Cortlandt St.
 Livingston Satterlee, 40 Broadway.
 F. H. Sawyer, 160 Broadway.
 N. L. Schloss, 39 Cortlandt St.
 S. M. Scot, 11 Broadway.
 H. E. Seaman, 40 Wall St.
 A. F. Sears, 20 Broad St.
 I. A. Shaler, 27 William St.
 Shedd & Sarle, 52 Broadway.
 J. C. Sheridan, 7 Rector St.
 Jos. Simmons, 35 Nassau St.
 F. W. Skinner, 100 William St.
 Small & Schurmann, 265 Broadway.
 Augustus Smith, 39 Cortlandt.
 C. W. Smith, 31 Broadway.
 F. H. Smith, 16 Exchange Pl.
 T. R. Smith, 150 Broadway.
 J. P. Smithers, jr., 40 Broadway.
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Charles G. Darrah, 945 Drexel Bldg.

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Henry P. Feister, 1011 Chestnut St.

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William Copeland Furber, 421 Chestnut St.

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Holt & Schober, 378 Philadelphia Bourse.

Griffith M. Hopkins, 302 Walnut St.

Horn & Morris, 1227 Betz Bldg.

R. M. Huston, 302 Walnut St.

Philip H. Johnson, 1123 Betz Bldg.

Emery J. Kerrick, 228 W. Hortter St., Germantown.

Keystone Engineering Co., 929 Chestnut St.

J. Geo. Klemm, Jr., 929 Chestnut St.

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James B. Ladd, 1127 Real Estate Trust Bldg.

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Latta & Terry, 1001 Chestnut St.

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Steel & Wilke, 1213 Filbert.

J. Prescott Stoughton, 926 Stephen
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Albert C. Wood, 606 Girard Bldg.

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Owens, 428 4th Ave.
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Schinneller, 516 Market St.
n Schotte, Jr., 424 4th Ave.
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 DO—
 iske.
 Hoard.
 LESTON—
 Campbell, Kanawha Bank
 iding.
 . Chapman, Court House.
 Cole, 237½ Kanawha.
 Hogue, 40½ Capitol St.
 . Venable, 56 Capitol St.
 CSBURG—
 . Dennis.
 Findlay, Cy. Engr.
 Pettigrew.
 Vandevanter.
 CON—
 Spencer, Cy. Engr.
 NGTON—
 awford.
 y Pierce.
 Sandburn, Cy. Engr.
 Stewart.
 NSBURG—
 H. Harrison.
 ERSBURG—
 Brennan & Co., 109 3rd St.
 7. Dunbar.
 e & Smith, 311 Juliana St.
 Jackson, Cy. Engr.
 SBURG—
 Boyd.
 LING—
 White, City Engr.

WISCONSIN.

—
 Dorr, Cy. Engr.

APPLETON—
 N. M. Edwards.
 C. H. Gillett, Cy. Engr.
 Chas. Pride.
 H. Wildhagen.
 ASHLAND—
 D. G. Sampson, Cy. Engr.
 BARABOO—
 W. G. Kuchoffer, Cy. Engr.
 R. W. McFarland.
 BELOIT—
 R. R. Caldwell, Cy. Engr.
 F. H. Kemp.
 W. H. Wheeler & Co.
 BERLIN—
 D. P. Blackston, Cy. Engr.
 BLACK RIVER FALLS—
 H. H. Powers, City Engr.
 BLUEFIELD—
 W. S. Foutz.
 Geo. H. Hill, Cy. Eng.
 DODGEVILLE—
 J. E. Jones, City Engr.
 EAU CLAIRE—
 Chas. A. Alderman, City Engr.
 L. P. Wolff, 1013 3d Ave.
 ELROY—
 E. Buck, Cy. Engr.
 FOND DU LAC—
 A. D. Conover.
 D. A. Molitor.
 E. B. Parsons, Cy. Engr.
 FORT ATKINSON—
 Frank Bisset.
 GREEN BAY—
 Dan'l Harteau.
 HUNTINGTON—
 E. Crawford.
 Jno. Sandbourn, City Engr.
 J. B. Stewart.
 JANESVILLE—
 P. F. Brown.
 C. V. Kerch, Cy. Engr.
 KENOSHA—
 Robt. H. Moth, Cy. Engr.
 LA CROSSE—
 Frank Powell, City Engr.
 MADISON—
 McClellan Dodge.
 John Nader.
 F. E. Turneure, Cy. Engr.
 MANITOWOC—
 Louis Pitz, City Engr.
 MARINETTE—
 A. L. Hillis, Cy. Engr.
 H. A. McCallam.
 MARSHFIELD—
 Chris Bille, Cy. Engr.
 MENASHA—
 W. W. Reed, Cy. Engr.
 MENOMINEE—
 John Charles.
 J. C. Olmstead, Cy. Engr.

MERRILL—

Francis E. Mathews, Cy. Engr.
G. L. Sturdivant.

MILWAUKEE—

Samuel D. Austin, 307 Grand Ave.
Geo. H. Benzenberg, 436 Jefferson St.
Fred Bredel, 118 Farwell Ave.
Christ Engel & Son, 301 15th St.
Fred'k H. Ford, 82 Wisconsin St.
Melvin W. Goodhue, 204 Grand Ave.
William F. Goodhue, 204 Grand Ave.
Albert M. Patitz, 428 Grand Ave.
Chas. J. Poetsch, Cy. Engr.
R. G. Reinertsen, 458 Jefferson Ave.
Oscar Sanne, 893 Hackett Ave.
Fred Schneider, 468 Washington Ave.
Edmund F. Spalding, 106 Mason Ave.
Gustav Steinhagen, 401 Germania Bldg.
Julian V. Wright, 315 Goldsmith Bldg.

NEENAH—

L. C. Hjorth, Cy. Engr.

NEILLSVILLE—

C. S. Stockwell, Cy. Engr.

NEW LONDON—

A. W. Millard, Cy. Engr.

OCONTO—

W. B. Hall, Cy. Engr.

OSHKOSH—

Harvey W. Leach, Cy. Engr.

PORTAGE—

C. E. Corning, Cy. Engr.

PORT WASHINGTON—

H. C. Cal, Cy. Engr.

RACINE—

Orson Burlingame, City Engr.
S. G. Knight, County Surv.

RICE LAKE—

L. A. Schade, Cy. Engr.

RIPON—

C. H. Chandler, Cy. Engr.

SHAWANO—

H. A. Brauer, Cy. Engr.

SHEBOYGAN—

C. N. Boley, Cy. Engr.

TOMAH—

Geo. J. Howard, Cy. Engr.

TOMAHAWK—

Wm. McGee, Cy. Engr.

WASHBURN—

Thos. Moore, Cy. Engr.

WATERTOWN—

G. H. Stanchfield.

WAUKESHA—

Jno. P. Dey, Cy. Engr.

Wm. Powrie

WAUPUN—

Albert Raube, Cy. Engr.

WAUSAU—

Fred Clark.
M. Deane.
Chas. Juers.
C. W. Nutter, Cy. Engr.

WEST SUPERIOR—

E. B. Banks.

WYOMING.**CHEYENNE—**

W. D. Pease, Cy. Engr.

RAWLINS—

James A. Hansen, A.

ROCK SPRINGS—

F. A. Manley.

SHERIDAN—

F. C. Williams, Cy. Engr.

SHERMAN—

M. S. Parker.

CANADA.**ALMONTE, ONT.—**

A. Bell.

AMHERST, N. S.—

Charles Campbell, City Engr.

BELLEVILLE, ONT.—

R. Craft Hulme, Cy. Engr.

BRANDON, MAN.—

H. H. Shillinglaw, Cy. Engr.

BROCKVILLE, ONT.—

Wm. B. Smelle, Cy. Engr.

CALGARY, ALBERTA—

G. A. Stewart, Cy. Engr.

CAMPBELLFORD, ONT.—

Wm. Hall.

CHARLOTTETOWN, P. E. I.—

C. B. Chappell.

H. C. Harnis.

Jno. P. Nicholson, Cy. Engr.

CLINTON, ONT.—

W. J. Paisley, Cy. Engr.

CORNWALL, ONT.—

F. D. McNaughton, Cy. Engr.

FREDERICTON, N. B.—

Wm. McKay, City Engr.

GLENCOE, ONT.—

James Robertson, Cy. Engr.

GODERICH, ONT.—

Jas. Reid, Cy. Engr.

GUELPH, ONT.—

W. F. Colwill.

James Hutcheon, Cy. Engr.

HALIFAX, N. S.—

F. W. W. Doane, Cy. Engr.

M. Murphy.

HAMILTON, ONT.—

John S. Fielding.

Peter Mogenson, 193 Jackson St.

Wm. Stewart, A.

E. B. Wingate.

HULL, QUEBEC—

R. W. Farley, City Engr.

JOLIETTE, QUE.—

D. Dostaler, A.

J. D. A. Fitzpatrick, Cy. Engr.

KAMLOOP, B. C.—

R. H. Lee.

KINGSTON, ONT.—

A. K. Kirkpatrick, Cy. Engr.

LINDSAY, ONT.—

James W. Chalmers, Cy. Engr.

LONDON, ONT.—

Ormsby Graydon.

- OC, ONT.—
 i Rollins, Cy. Engr.
 OTON, N. B.—
 S. Archibald.
 n Edington, Cy. Engr.
 TREAL, QUE.—
 . Barlow, City Engr.
 n Kennedy.
 A. Peterson.
 f. Shanly.
 NT FOREST, ONT.—
 h Ritchie, Cy. Engr.
 WESTMINSTER, B. C.—
 f. Hill, Cy. Engr.
 A. Keefer.
 FARA FALLS, ONT.—
 H. Mitchell, Cy. Engr.
 i. Nichols.
 NGEVILLE, ONT.—
 P. West.
 R. Wheelock, Cy. Engr.
 AWA, ONT.—
 Speakman.
 AWA, ONT.—
 yton J. Ker, Cy. Engr.
 . P. O'Hanly.
 N SOUND, ONT.—
 McDowell, Town Engr.
 BROKE, ONT.—
 . Norris, Cy. Engr.
 ERBOROUGH, ONT.—
 Bartlett.
 E. Betcher.
 Blackwell.
 A. S. Hay, Cy. Engr.
 B. Rogers.
 ON, ONT.—
 s. O. Crandall.
 F ARTHUR, ONT.—
 H. McDougall, Cy. Engr.
 Potts, A.
 F COLBURN, ONT.—
 D. H. Lawlor.
 BEC, QUE.—
 A. Stuart.
 RENFREW, ONT.—
 H. E. Brownlee, Cy. Engr.
 ROSSLAND, B. C.—
 John Honeyman, A.
 W. F. Van Buskirk, Cy. Engr.
 ST. THOMAS, ONT.—
 J. H. Kennedy.
 SAULT STE. MARIE, ONT.—
 J. Russell Halton.
 Mr. Heyd.
 J. A. Wilde.
 SHERBROOKE, ONT.—
 Cox and Amos.
 Thos. Fremblay, Cy. Engr.
 J. B. Verrett.
 SIMCOE, ONT.—
 C. C. Fairchild, Cy. Engr.
 SMITH FALLS, ONT.—
 J. H. Moore, C. E.
 TORONTO, ONT.—
 M. I. Butler, 22 Wellington Place.
 Willis Chipman, 103 Bay St.
 D. B. Dick, A.
 Joseph A. Fowler, 121 Victoria St.
 W. T. Jennings.
 E. H. Keating.
 Jas. McDougall.
 Charles H. Rust, Cy. Engr.
 Strickland & Symons, A.
 TRAILL, B. C.—
 J. G. Sullivan.
 W. F. Tye.
 VALLEYFIELD, QUE.—
 J. H. Sullivan, City Engr.
 VANCOUVER, B. C.—
 Thos. H. Tracy, Cy. Engr.
 VICTORIA, B. C.—
 F. C. Gamble.
 WALKERTON, ONT.—
 Jas. Warren, City Engr.
 WINNIPEG, MAN.—
 Col. H. N. Ruttan, Cy. Engr.
 YARMOUTH, N. S.—
 E. S. Matheson, Cy. Engr.

E.—In this list A denotes Architects and Cy. Engr. denotes City Engineers.

A LITTLE TALK ABOUT BUSINESS

*"I like a
proposition that pays."*

—C. P. HUNTINGTON.

THIS PAYS!



HERE are certain things that a man in business must do. He must have an office, he must put out a sign, and he must advertise.

He must make himself known to the people who may be interested in his kind of business. The better he does this the more successful he will be.

Some of the most successful men make it a rule to spend one-fifth of their income in advertising, and they find it pays.

It makes poor business good.

It makes good business better.

The best way to advertise is to put your advertisement where it will go directly to the people who want what you sell.

We give the kind of advertising that goes directly to the right spot.

If your business is not in line with the kind our readers are interested in, we don't want you to advertise in our magazine.

If it is, we can help you, and we can give you more for your money than you can get from any other expenditure of it.

From Sacramento (Cal.)
Record-Union:

"MUNICIPAL ENGINEERING has often been pronounced in these columns the most useful, practical magazine of the age, and we adhere to that judgment."

MUNICIPAL ENGINEERING MAGAZINE

Awarded Grand Prize by Paris Exposition of 1900
Holds Medal from the Chicago World's Fair

WORKERS IN CEMENT.

(See also list of Contractors and Large Users of Cement.)

NOTE.—This list includes the workers in cement, except in the larger cities; the intention being to include as far as possible the practical users of cement, who work on and furnish materials for their own contracts. It has not been possible in cities to separate such men from those simply in the employment of contractors. In the larger cities they are nearly all included in the list of contractors, to which list reference should be made.

ALABAMA.

HUNTSVILLE—
Geo. Akerman.
LANETT—
Dutton & Co.
MOBILE—
Improved Wood Pavement Co., H. E.
Manville, Supt.
SHEFFIELD—
Jeff Gray.
Gentry Hillman.
WOODLAWN—
L. E. Dimon.
M. S. Carson.

ARIZONA TER.

PHOENIX—
D. H. Burtis.
T. W. Chamberlain.
De Mund Lumber Co.
E. M. Skinner.
Scoville Plumbing Co.
TUCSON—
L. B. Hayes.

ARKANSAS.

CAMDEN—
Gus Hollingsby.
HOT SPRINGS—
Michael Jodd.
John Kelly.
H. N. Weideman.

CALIFORNIA.

AUBURN—
Oscar Kinkel.
Mr R. Hammond.
BAKERSFIELD—
J. S. Carroll.
C. J. Lindgren.
Peck Bros.
C. H. Quincy.
BERKELEY—
J. A. Marshall.

HANFORD—

A. M. Ashley.

MARYSVILLE—

M. T. Harrington.
I. Luke.
W. H. Plymire.

PASADENA—

James H. Dovey.
S. J. Edwards.
Andrew & Geo. Halloway.
J. B. Hughes.
Hamilton & Phillips.
E. H. Smith.
Ward & Roberts.

POMONA—

John Beaton.
R. A. Burke.
Scott Carson.
H. Cushing.
Lon Fleming.
Wm. Simmons.

RIVERSIDE—

Zeno Dernoss.
Chas. Ohlhausen.

SAN BERNARDINO—

Rialto Irrigation District.

SANTA CLARA—

T. P. Cunningham.

SANTA CRUZ—

Bryan Byrne.
James Griffin.
C. A. Lease.
G. E. Lease.
W. E. Miller.
L. S. Sherman.
W. I. Thurber.
C. L. Truax.
Geo. Van Wagner.

SANTA ROSA—

W. P. Bagley.
W. L. Nagel.
Jos. Neuranter.

VALLEJO—

John Cunningham.
P. McDonnell.
John McManus.
W. S. Wilds.

VENTURA—

Thos. Bell.
Harry Roberts.
L. F. Webster.

WATSONVILLE—

James Halward.

WOODLAND—

H. T. Barnes.
John Campbell.
H. Erwin.

COLORADO.**DENVER—**

Johnson & Sorenson.
Chas. McBride, 2046 Stone St.
The Renton Fireproofing Company,
1815 Arapahoe St.
Seubert & Heinbecker, 729 15th.

GRAND JUNCTION—

Garrison & Fletcher.

FORT COLLINS—

Fred Buzzell.
J. Finger.
Benj. Franklin.
M. R. Gibbons.
Jno. Lunn.
S. E. Moore.
Wm. Metcalf.
Ed. Suiter.
J. C. Whedbee.

PUEBLO—

G. W. Roe, A.

CONNECTICUT.**BRISTOL—**

Ira Gaylord.

NEW HAVEN—

Frank Brazos.
John A. Doolittle & Co.
T. J. Maher.

ORANGE—

L. A. Brown.
O. W. Dutcher.
John L. Sherman.
H. P. Wheeler.

SOUTHINGTON—

W. S. Barnes.
John Collins.
Thomas Nolan.

UNIONVILLE—

Jos. Jeltner.

DELAWARE.**WILMINGTON—**

Lenderman & Bro.
Geo. W. McCaulley & Son.
A. S. Reed & Bros. Co.
Simmons & Bro.

FLORIDA.**GAINESVILLE—**

E. C. McMahan.

GEORGIA.**COLUMBUS—**

Barlow Bros.

DAWSON—

J. S. Bartlett.
Robt. Bittman.
Jos. Burch.

GAINESVILLE—

L. F. Finger.
Robt. Edison.

MARIETTA—

J. C. Waters.

NEWNAN—

W. S. Askew & Co.
R. D. Cole Mfg. Co.

ROME—

N. E. Watson.
T. C. Wyatt.

IDAHO TER.**WALLACE—**

Wilmot M. Scott.

ILLINOIS.**BELLEVILLE—**

Emil Funk.
Moritz Horfken.
Reeb Bros.
Geo. P. Uhl.

BLOOMINGTON—

Peter Bowman.

CAIRO—

W. W. Fletcher.
W. R. Halliday.
James Quinn.

CANTON—

W. H. Hallor.
John Hallor.

CARLINVILLE—

Jno. Flori & Sons.
Harry Hillier.
H. Kulester & Co.
Frank Lynch.
Jno. Ross.

CHARLESTON—

Chas. Fleeharty.
Fuller Bros.
Rod Johnson.
Michael Millar.
Minton & Twink.
Jack Van Pelt.

CHILLICOTHE—

Frank Hayden.
Ellis Kiser.
Wm. Reed.

COLCHESTER—

John Ruddle.
Lewis Underhill.

DECATUR—

M. J. Cuttle.
A. Kremling.
O. H. Whitsell.
Dan'l Whitsell.

- AIRBURY—**
 J. P. Foker.
 Jos. Ray.
 Jos. Shover.
 John Tonner.
 Jas. Word.
MALESBURG—
 Terry & Lewis.
BRARD—
 Alex Crawford.
 Jas. McCarthy.
 John McCarthy.
 Jeff Parks.
 Geo. Robinson.
GRANITE CITY—
 M. Heller.
HARVARD—
 Wm. Breitenfeld.
 Wm. Bush.
 F. W. Hogan.
 Jas. Pierce.
 W. C. Wellington.
HIGHLAND—
 Neier Bros.
HINSDALE—
 Ostrum & Drallmer.
JERSEYVILLE—
 Ford Bros.
 Wm. Nally.
 C. Nelson.
KNOXVILLE—
 Chas. Dennis.
 Chas. Penn.
 T. O. Stinson.
 James Wilkes.
LACON—
 Conrad Peintner.
 John Shaw.
LA GRANGE—
 Albert Anderson.
 C. A. Wallen.
 W. F. Weseman.
LEMONT—
 John Herman.
 John Nelson.
LE ROY—
 Lewis Yount.
 Wm. Yount.
LEWISTOWN—
 C. V. Hughes & Bros.
MACOMB—
 Johnson Bros.
 Tiernan & Holden.
MARSHALL—
 S. Casteel.
 Kirkham Bros.
MASCOUTAH—
 John Bueltner.
 Chas. Clement.
 Geo. W. Lischer.
MATTOON—
 Chas. Kinser.
 Edw. Pile.
MOLINE—
 J. A. P. Berg.
 Ed Gust.
- MOMENCE—**
 F. O. Clark.
 Chris Hansen.
 J. Lundstrum.
 P. Sharkey.
 J. J. Sharky.
MONMOUTH—
 John H. Baldwin.
 Silas W. Pillsbury.
 A. W. Ryan.
 O. D. Wilcox & Son.
MONTICELLO—
 Otis Jenkins.
 Scott Miller.
 A. L. Starkey.
 Wm. Wall.
MORRISTOWN—
 Theo. Collins.
 Wm. Collins.
 John S. Lingel.
 Fred Meyer.
 G. W. Mericle.
 Alex. Phillips.
 A. J. Quackenbush.
 F. M. Quackenbush.
 Frank Royer.
NORMAL—
 F. A. Leighton.
 Thos. Sylvester.
 Jos. Wrenn.
OTTAWA—
 Thomas Peattie.
 O. P. Robinett.
PAXTON—
 A. J. Johnson.
 Turner Bros.
PETERSBURG—
 Ed L. Goodman.
 John Huggins.
 James M. Walker.
PINCKNEYVILLE—
 Harry Grover.
 A. T. Jenner.
 T. E. Turner.
PITTSFIELD—
 Harry Anson.
 John Fletcher.
PLANO—
 Stewart Bros.
ROCHELLE—
 C. A. Hizen.
 A. Stoddard.
SHELBYVILLE—
 David Bare.
 Asa Manley.
 Jas. E. Miller.
 Geo. Moyer.
 Jacob Risacker.
SPARTA—
 Wm. Stumpe.
STAFFORD SPRINGS—
 E. J. Sweet.
 Silk Bros.

STREATOR—

James Campbell.
Chas. Lyons.

SULLIVAN—

Horshman Bros.
J. A. Jones.

SYCAMORE—

John Eddy.
Arthur Johnson.

TOLUCA—

John Gannon

TUSCOLA—

Jas. Hixson.
William Renner.
Jno. Smith.

URBANA—

V. Bearley & Co.
Wm. Bearley.
Jno. B. Bennett.
E. Fryer, Jr.

WATSEKA—

A. C. Lyman.
Clarence South.
Geo. Wright.

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Louis Beshler.
Mr. Doty.
Charles Gates.
Charles Vogel.

WOODSTOCK—

Jno. Connell.
Jno. Hauck.
J. T. Johnson.
C. Johnson.

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ANGOLA—

A. E. Metzgar.
Geo. Ritter.
Simon Ritter.

ATTICA—

Joseph Clark.
Geo. Roberts.

AUBURN—

Henry Peckhart.
John Trusch.

AURORA—

M. Bailey.
Job Cosby.
Wm. Platt.

BLOOMINGTON—

Murphy & Denton.
W. A. Pipe.
Vop & Howard.

BROOKVILLE—

Dora Brown.
John Castle.
Frank Gagle.
Chas. Horn.
Wm. West.

BRAZIL—

Bud Akers.
J. M. Cutshall.
John Hughes.
H. B. McMillan.
Ben Monce.
John Rider.
Orson Vanderhoff.
Andrew Young.

CRAWFORDSVILLE—

Delia Deets.
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Luther Hamilton.
John Hunt.
Frank Lewsader.
J. D. Tracey.

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Maden & Stevensen.

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John Cook.
Ira Rinehart.

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Frank Goodall.

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F. Zimmerdorf & Son,

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Joseph Speitel.

GARRETT—

Link Ober.

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J. L. Wootman.

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Jos. Marsh.

HAMMOND—

S. Shade.

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David Manon.

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Adolph Adams.

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Jas. Stewart.

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 Newton Mauses.
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 David Glore.
 Alvin Moore.
 Howard Stamm.
 J. Frank Vance.
ST. PETERS—
 Michael Wleier.
SELLERSBURG—
 Geo. Hall.
 Oscar Randall.
SPENCER—
 Benj. Babbs.
 A. C. Guy.
 Jno. Kirchner.
 W. P. Slinkard.
TERRE HAUTE—
 Voorhees & Grimes.
WASHINGTON—
 Daniel Kutter.
 Michael Mooney.
 John W. Feagans.
WINAMAC—
 David Gill.
 Jerome Keys.
WHITING—
 James Burton.

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CEDAR FALLS—
 S. W. Coombs & Son.
 Jas. McGlade.
 Ed Philpot.
 J. Vougher.
CRESCO—
 A. H. Brown.
 Patrick Quinn.
DUBUQUE—
 E. J. Evans.
 O. G. Kringie.
 Portland Paving Co.
 Chas. A. Stenck.
ELDORA—
 Robt. Harris.
 John Murray.
 A. L. Murray.
 James Myres.
 Wilburn Tower.

ESTHERVILLE—
 Hawk Bros.
 Ollif Johnson.
 C. S. Millers.
FAIRFIELD—
 James Canterberry.
 Chas. Mullenix.
 Joseph Small.
 John Warner.
 Venr. White.
GRINNELL—
 R. G. Coatt.
IOWA CITY—
 W. Horrabin.
 J. B. Laner.
 Osborne & Tomlin.
MALVERN—
 R. L. Hammond.
 T. E. Vanhorn.
 R. B. Vandever.
MASON CITY—
 Geo. Gabler.
 W. W. Naramore.
MONTICELLO—
 Clark Byam.
 Thos. Cassidy.
 Alf. Fry.
NEW HAMPTON—
 Jas. Johnson.
 W. T. Mahoney.
 J. S. Slatton.
 M. Winter.
OELWEIN—
 G. W. Eller.
OSCEOLA—
 Jno. Campbell.
 Henry Muchmone.
OSKALOOSA—
 Chas. Blakeslee.
SAC CITY—
 John Cooper.
 C. S. Larimer.
SHENANDOAH—
 M. V. B. Goshen.
SIOUX CITY—
 P. P. Comoli.
 L. Christianson & Co.
 Hanson Bros.
TIPTON—
 O. Frame.
 W. J. Gilmore.
 Wm. Milford.
 John Wickman.
VILLISCA—
 Henry Dennis.
 Elmer Dennis.
VINTON—
 S. M. Campbell.
 Wm. Campbell.
 Jno. Houck.
WEBSTER CITY—
 C. L. Briggs.
 Wm. Inslay.

KANSAS.
ABILENE—
 J. A. Wilkie.

CHERRYVALE—

C. M. Adams.
Geo. Behner.
D. B. Pearson.
T. J. Pearson.

CHETOPA—

H. Merrill.

EL DORADO—

F. J. Bowle.
Marian Dailey.
John Trimble.
Wm. Trimble.

EMPIRE CITY—

E. S. Cornelius.

EMPORIA—

J. P. Ross.

GARNETT—

Hill & Coppage.
W. A. Mahan.

GIRARD—

O. G. Hitch.
Thos. McKaughey.
R. M. Tiffany.

HIAWATHA—

A. Adams.
Thos. Daniels.
W. E. Richards.

MARYSVILLE—

Theodore Hammett.
Theo. Hahn.
P. Rozine.

NEWTON—

Sam'l Pauline.

OSAGE CITY—

T. B. Lamb.
W. D. Roady.
A. G. Young.

SALINA—

John A. Nelson.
August Nelson.

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Great Western Mfg. Co., 1221 Union Ave.

Lewis Supply Co., 1205 Union Ave.

Richards & Conover Hardware Co., 127 W. 5th St.

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Chicago Belting Co., 214 N. 2d St.

Crescent Belting Co., 1121 N. 6th St.

Day Rubber Co., 415 N. 4th St.

E. Hartman Hide & Leather Co., 1905 Shenandoah.

Missouri Belting Co., 120 S. Commercial.

Monarch Rubber Co., 1009-1011 Wash. Ave.

National Supply Co., 200-202 N. 2d.

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L. M. Rumsey Mfg. Co., 806-820 N. 2d.

Shultz Belting Co., 402 Barton.

Harvey C. Spring Supply Co., 318-322 N. 2d.

Willemssen Belting Co., 205-217 Destrehan.

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Samuel Eastman & Co., Eastman St., E. Concord.

Foote, Brown & Co., 2 Main St., Penacook.

Humphrey Dodge Co., 102 No. Main.

Thompson & Hoague, 42 No. Main.

Page Belting Co., E. Penacook St.

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Alfred K. Hobbs, 1064 Elm.

Manchester Hardware Co., 938 Elm.

John B. Varick Co., 809 Elm.

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Joseph Meier's Sons, 291 Market St.

Newark Leather Belting Co., 291 Market St.

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Rosendale-Reddaway Belting & Hose Co., Euclid Ave.

C. W. Walker, 274 Market St.

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Van Riper Mfg. Co., 14 Van Houten.

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Wheeler & Wilson Mfg. Co., 28 N. Pearl St.

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Boston Belting Co., 90 Pearl.

Buffalo Belting Wks., 122 Washn.

Buffalo Mill Supply Co., 240 Main.

W. A. Case & Son., 31 Main.

Fairbanks Co., 210 Main.

Timothy Gingras, 59 Terrace.

Goodyear Rubber Co., 48 Exchange.

Graton & Knight Mfg. Co., 292 Main.

R. Hoffed & Co., 63 Carroll.

F. C. Howlett & Co., 94 Pearl.

Leech, Hall & Kemp, 252 Main.

C. H. McCutcheon, 18 Ohio.

F. H. C. Mey, 64 Columbia.

Peerless Belting Co., 59 Terrace.

Plumbers' and Steam Ftrs' Supply Co., 112 Exchange.

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Weed & Co., 292 Main.

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 Crescent Belting & Packing Co., 253 Broadway.

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M. J. Fitzgerald, 58 Center St.
 The Frasse Co., 38 Cortlandt St.
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Gutta Percha & Rubber Mfg. Co., 128 Duane St.

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 Leonard & McCoy, 118 Liberty St.
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 Cross Bros. & Co., 114 Mill.
 Machinists' Supply Co., 301 State.

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 Syracuse Supply Co., Ltd., 238 W. Fayette St.

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 Cleveland Rubber Works, 612 Race.
 Crawley & Johnston, 520 Main.
 Gilbert Belting Co., 77 Elm.
 Hubbard, Hall & Co., 105 E. Pearl.
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 J. H. Kohmescher & Co., 120 E. 4th.
 The John H. McGowan Co., 54 Central Ave.

Machinists' Supply Co., 320 Main.
 N. Y. Belting & Packing Co. of N. Y., 134 W. 2d.

Page Belting Co. of Concord, N. H., 134 W. 2d.

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 Revere Rubber Co., 522 Main.

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Julius Uehlein & Co., 134 W. 2d.

Wirthlin Bros., 208 W. 7th.

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 Pacific Coast Machinery Co., 12 Fremont St.
 Risdon Iron & Locomotive Works, Howard & Beale Sts.
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 The Tracy Engineering Co., 151 Fremont St.
 Union Iron Works, 222 Market St.
 H. S. White, 516 Mission St.
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 Denver Engineering Works, Blake, cor. 30th St.
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Buffalo Engineering Co., 9 Erie Co. Bk. Bldg.
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William Dempster, 24 Burwell Pl.
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Farrar & Trefts, 56 Perry.
Howard & Roberts Boiler Wks., 21 Indiana.
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A. J. Johndohl, 355 Niagara.
Lake Erie Boiler Works, Perry and Chicago.
Nagle Engine & Boiler Works, 530 Ellicott Sq.
Oldman & Cousins, 29 Burwell Pl.
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J. J. Gilroy, Foot 24th St.
Hall & Hurlbert, Foot 24th St.
T. L. Higgins, 38 Harrison St.
J. H. Leyden, 227 Gold St.
Logan Farrell & Son, 52 Commercial St.
McCalden Bros., Foot 26th St.
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Manton & Long, Foot Court St.
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Gas Engine & Power Co., 50 Broadway.
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Gorton & Lidgerwood Co., 96 Liberty St.
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Kansas City, Mo.

Wm. R. Martin Iron Works, Lancaster,
Pa.

R. McCully, Philadelphia, Pa.

Geo. T. McLauthin Co., 130 Fulton
St., Boston, Mass.

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D. W. Pratt, 211 and 213 Lucas Ave.
Raymond Bros. Impact Pulv. Co.,
Menadnock Bldg., Chicago, Ill.

C. W. Raymond Co., Dayton, O.
(clay.)

**Robins Conveying Belt Co., 15
Park Row, New York.**

Julian Scholl & Co., 126 Liberty St.,
New York.

Sprout, Waldron & Co., Muncy, Pa.
Stevenson & Co., Wellsville, O.
(clay.)

**Sturtevant Mill Co., Harrison
Square, Boston, Mass.**

Taplin, Rice & Co., Akron, O. (clay.)

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Walker & Elliott, Wilmington, Del.

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verizer Co., Broadway and Mont-
gomery Sts., St. Louis, Mo.

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Broadway, New York.**

Young-Brennan Crusher Co., 111 Han-
cock St., Brooklyn, N. Y.

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E. P. Allis Co., Milwaukee, Wis.

**Earle C. Bacon, Havemeyer Bldg.,
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St., Cleveland, O.****The Bonnot Co., Canton, O.**

Thos. Carlin's Sons, Allegheny, Pa.
Geo. V. Cresson Co., 18th & Allegheny
Ave., Philadelphia, Pa., & 141 Lib-
erty St., New York.

Fraser & Chalmers, 12th St. & Wash-
tenaw Ave., Chicago, Ill.

Gates Iron Works, 650 Elston Ave.,
Chicago, Ill., & 11 Broadway, New
York.

Jeffrey Mfg. Co., Columbus, O.

**Stephen R. Krom, 113-115 Plym-
outh St., Jersey City, N. J.****Scaife Foundry and Machine Co.,
Pittsburg, Pa.****Sturtevant Mill Co., Harrison
Square, Boston, Mass.****DREDGES AND SHOVELS.**

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Wis.

H. W. Caldwell & Son Co., Western
Ave. & 17th St. Chicago, Ill.

Chambers Brothers Co., 52d St.
below Lancaster Ave., Phila-
delphia, Pa.

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 S. Flory Mfg. Co., Bangor, Pa.
 The Hayward Co., 97 Cedar St., New York.
 Hickler Bros., Sault Ste. Marie, Mich.
 Industrial Works, Bay City, Mich.
 Lake City Engineering Co., Erie, Pa.
 Marion Steam Shovel Co., Marion, O.
 Osgood Dredge Co., 37 State St., Albany, N. Y.
 John Souther & Co., 12 Postoffice Square, Boston, Mass.
 Theo. Smith & Sons Co., Jersey City, N. J.
 The Thew Automatic Shovel Co., Lorain, O.
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The American Clay Working Machinery Co., Bucyrus, O.
Earle C. Bacon, Havemeyer Bldg., New York, N. Y.
C. O. Bartlett & Co., 43-45 Center St., Cleveland, O.
 Bethlehem Foundry & Machine Co., South Bethlehem, Pa.
The Bonnot Co., Canton, O.
Chambers Brothers Co., 52d St., below Lancaster Ave., Philadelphia, Pa.
 Jonathan Creagers Sons, 115 W. 2d St., Cincinnati, O. (brick.)
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Stephen R. Krom, 113-115 Plymouth St., Jersey City, N. J.
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 National Blower Works, 17th St. and St. Paul Ave., Milwaukee, Wis.
 Ruggles-Coles Engineering Co., 39 Cortlandt St., New York.
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The Turney Drier Co., Louisville, Ky.
 Vulcan Iron Works, Wilkesbarre, Pa.
The West Pulv. Machine Co., 220 Broadway, New York.
 The Williams Patent Crusher & Pulverizer Co., Broadway and Montgomery Sts., St. Louis, Mo.

DUMPS, WAGON.

Nordyke & Marmon Co., Indianapolis, Ind.

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 Sprout, Waldron & Co., Muncy, Pa.

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 Electrical Engineering Co., 503 Howard St.
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 Herzog & Dahl, 31 Main St.
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 Flint & Lomax, 1937 Curtis St.
 General Electric Co., 505 16th St.

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WASHINGTON, D. C.—

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- Central Electric Co., 264-270 5th Ave.
 Chicago Edison Co., 139 Adams.
 Commonwealth Electric Co., 139 Adams.
 Eddy Electric Mfg. Co., 837-38 Marquette Bldg.
 General Electric Co., 1047 Monadnock Bldg.
 Gregory Electric Co., 54-62 S. Clinton.
 Holtzer-Cabot Electric Co., 397 Dearborn St.
 Kohler Bros., 1804-12 Fisher Bldg.
 Milwaukee Electric Co., 1808 Fisher Bldg.
Northern Electric Mfg. Co., 939-40 Monadnock Bldg.
 Roth Bros. & Co., 88-92 W. Jackson.
 Sprague Electric Co., 609 Fisher Bldg.
 Triumph Electric Co., 13-15 Monadnock Bldg.
 Wagner Electric Co., 1624 Marquette Bldg.
 Western Electric Co., 592 S. Clinton.
 Westinghouse Electric & Mfg. Co., 1220 N. Y. Life Bldg.
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 R. Lester Thayer Co., 5 Hamlin Bldg.
 John Schneider & Co., 410 Fulton.
 Wetherell Novelty Works, 309 Fulton.
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 Bibber-White Co., 49 Federal St.
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 Chase-Shawmut Co., 161 F. & Hill Sq.
 Walter H. Chase, 611 Sudbury Bldg.
 S. B. Condit, Jr., & Co., 63 Olive.
 Crocker Wheeler Electric Co., 49 Federal.
 Edison Electric Illuminating Co., 3 Head Pl.
 Elekiron Mfg. Co., 143 Federal.
 General Electric Co., 200 Summer St.
 Hancock Equipment Co.
 H. A. Holder, 45 Warren.
 James L. Kimball, 53 State.
- Northern Electrical Mfg. Co., 63 Oliver.**
 Frank Ridlon Co., 200 Summer, rm. 22.
 Houghton Seaverns, 200 Summer.
 B. F. Sturtevant Co., Jamaica Plain, near R. R. Station.
 W. A. Toppon, 9 Haverhill.
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 Millard Electric Co., 198 Main St.
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 Detroit Electrical Exchange, 53 Gratiot Ave.
 Dimmer Machine Works, 90 Woodbridge St., W.
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 Wolverine Electric Co., 149 Grand River Ave.
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 The Electric Machinery Co., 101 1st Ave., N.
 W. I. Gray & Co., 802 Sykes Bldg.
 Minneapolis Electric & Construction Co., 17 S. 4th St.
 John Trevor, 309 Century Bldg.
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 E. M. Reed & Co., 717 Delaware St.
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Northwest Engineering Co., 131 E. 5th St.
Northwestern Electric Co., 131 E. 5th St.
Roberts-Goss Co., 357 Rosabel St.
St. Paul Electric Co., 135 E. 5th St.
Triumph Electric Co., 904 Globe Bldg.

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Columbia Electric Engineering Co., 915-16 Chemical Bldg.
Commercial Electrical Supply Co., 1007-1009 Market.
Crocker-Wheeler Co., 641 Century Bldg.
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General Electric Co., 815-816 Wainwright Bldg.
Jenney Electric Mfg. Co., 638 Century Bldg.
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Wagner Electric Mfg. Co., 2017-2023 Locust.
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Manchester Heating & Lighting Co., 1082 Elm.

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Electric Motor & Equipment Co., 12 Beaver St.
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Buffalo Engine Works, 18 Perry.
Buffalo Gasoline Motor Co., Dewitt and Bradley.
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General Electric Co., 677 Ellicott Sq.
R. Hoffeld & Co., 61 Carroll.
Johnson & Gibson, 176 Niagara.
F. P. Jones, 126 Franklin.

F. P. Little Electrical Co., 135 Seneca.
Albert Mann, 313 Mooney Bldg.
Mashinter Electrical Co., 12 Perry.
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Durbrow & Hearn Mfg. Co., 8 Wooster St.
Elektron Mfg. Co., 126 Liberty St.
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R. J. Russell, 607 Johnston Bldg.
A. L. Schulman, 41 Perin Bldg.

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Stewart Electric Co., 5th & Sycamore.

John A. Stewart Electric Engineering Co., 430 Sycamore.

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Frank H. Stewart & Co., 35 N. 7th St.

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Henry R. Swope, 120 N. 7th St.
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sion.

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 New York Safety Steam Power Co., 178 Devonshire.
 Otto Gas Engine Works, 19 Pearl St.
 Wm. H. Page Boiler Co., 32 Oliver St.
 James H. Paine & Son, Clayton, cor. Park.
 Chas. W. Percy, 212 Summer St.
 Perrin, Seamons & Co., 57 Oliver.
 W. D. Phillips, 410 Sudbury Bldg.
 R. W. Pratt, 111 Haverhill.
 Rawson & Morrison Mfg. Co., 31-45 Main, Cambridgeport.
 A. K. Richmond & Son, 571 E. 5th.
 Rider-Ericsson Engine Co., 239 Franklin.
 Ridgway Dynamo & Engine Co., 53 State St.
 Roberts Iron Works, 180-198 Main St., Cambridgeport.
 Jas. H. Roberts & Co., 137 Portland.
 Rotary Motor Vehicle Co., 113 Devonshire.
 B. F. Sturtevant Co., Jamaica Plain, near R. R. Station.
 Thayer & Co., 1015 Tremont Bldg.

Walker & Pratt Mfg. Co., 31 Union.
 Walworth Construction & Supply Co., 100 Pearl.
 Westinghouse, Church, Kerr & Co., 53 State St.
 Whittier Machine Co., 53 State St.
BROCTON, MASS.—
 White & Wetherbee, 254 Main St.
CAMBRIDGE, MASS.—
 Walter W. Field, 117 Main St.
 J. H. Houghton, 77 Oliver St.
 Rawson & Morrison, 31 Main St.
PITTSFIELD, MASS.—
 J. W. Kirchner, 156 North St.
 Robbins, Gamwell & Co., 68 West St.
QUINCY, MASS.—
 Walworth Mfg. Co., 132 Federal St.
DETROIT, MICH.—
American Blower Co., 1400 Russell St.
 John Brennan & Co., Toledo Ave. & 24th St.
 Buffalo Pitts Co., S. S. M. C. R. R., W. of Junction Ave.
 Detroit River Gasoline Engine Works, 665 Atwater St., E.
 Dimmier Machine Works, 90 Woodbridge St., W.
 Gardner Elevator Co., 21st & River Sts.
 C. C. Worner Machinery Co., 55 Woodbridge St., W.
 Wray-Austin Machinery Co., 171 Woodbridge St., S. W.
MINNEAPOLIS, MINN.—
 The E. P. Allis Co., 416 Corn Exch.
 Crown Iron Works, 113 2d Ave., S. E.
 Minneapolis Iron Works, 900 S. 4th St.
 Otto Gas Engine Works, 313 S. 3d St.
 J. G. Robertson, 532 Guaranty Bldg.
 Woolf Valve Gear Co., 912 Guaranty Bldg.
ST. PAUL, MINN.—
 Geo. R. Morton, 109 Natl. G. A. Bk. Bldg.
 J. G. Robertson, 409 Manhattan Bldg.
 A. L. Ide & Sons, 408 Manhattan Bldg.
 Western Paul Steam System Co., 136 Endicott Arcade.
CORINTH, MISS.—
 W. T. Adams Machine Co.
KANSAS CITY, MO.—
 Weber Gas & Gasoline Engine Co., 413 S. W. Boulevard.
 Kansas City Elevator Mfg. Co., 115 W. 19th St.
 Otis Elevator Co., 332 N. Y. Life Bldg.
 Riverside Iron Works, Central Ave. & 4th St.

ST. LOUIS, MO.—

Brownell & Co., of Dayton, O.,
502 N. 2d.

Buckeye Engine Co., 721 Olive.

Curtis & Co. Mfg. Co., 2201-2, 2211
Wash Ave.

Wm. Ellison & Sons Mfg. Co., 1020 N.
6th St.

Erie Engine Works, 521 N. 2d St.

Exeter Machine Works, The, 1311
Chemical Bldg.

**Fairbank Morse & Co., 302-4
Wash. Ave.**

Hooker Steam Pump Co., 1101 N. 2d.

Hoover, Owens & Rentschler Co., 319
N. 4th.

Houston, Stanwood & Gamble Co.,
811 N. 2d St.

A. L. Ide & Son, 705 Olive.

Moses P. Johnson Mch. Co., 715-717
N. 2d.

Kingsland Mfg. Co., 1521 N. 11th.

Missouri Motor Co., 5726 Vernon Ave.

N. O. Nelson Mfg. Co., 8th, S. E.
cor. St. Charles.

D. W. Pratt, 211-213 Lucas.

M. Rumely & Co., 108 S. 10th.

L. M. Rumsey Mfg. Co., 806-820 N. 2d.

Rumsey & Sikemeler Co., 519-521 N.
Main.

Russell Engine Co., 319 N. 4th St.

St. Louis Engineering & Supply Co.,
706 Chestnut St.

St. Louis Gas & Gasoline Eng Wks.,
2519 S. 2d.

St. Louis Gasoline Motor Co., 824
Clark Ave.

St. Louis Iron Machine Works, 126
Choteau Ave.

St. Louis Steam Engine Co., 16 S.
Commercial.

J. A. Vail, 319 N. 4th.

OMAHA, NEB.—

Drake, Wilson & Williams.

NASHUA, N. H.—

Rollins Engine Co.

NEWARK, N. J.—

Cyrus Currier & Sons, 21 R. R. Pl.

Gould & Eberhardt, 113 J. R. R. Ave.

W. G. & G. Greenfield, N. 5th &
Cross Sts.

Hewes & Phillips, Orange & Ogden
Sts.

Lambert Hoisting Engine Co., 117
Pioneer St.

Kowalewski & Ruesch, 22 Green St.

Joseph S. Mundy, 22 Prospect St.

George A. Ohl & Co., 157 Oraton St.

Seymour & Whitlock, 43 Lawrence
St.

Skinner & Leary, 5, 7 R. R. Pl.

Watts, Campbell Co., The, 293 Ogden
St.

NEW YORK CITY—BOROUGH OF
BROOKLYN—

Conrad Carlson, 1230 15th St.

Lidgerwood Mfg. Co., Foot Dikeman.

John W. Plunkett, 476 Hamilton Ave.

South Brooklyn Steam Engine Co.,
149 Van Brunt.

NEW YORK CITY, BOROUGH OF
MANHATTAN AND BRONX—

E. P. Allis Co., 95 Liberty St.

Am. Engine Co., 95 Liberty St.

Ames Iron Works, 149 Broadway.

Armington & Sims, 141 Broadway.

Atlas Engine Works, 26 Cortlandt St.

Earle C. Bacon, Havemeyer Bldg.

Ball Wood Co., 129 Liberty.

Bass Foundry & Machine Co., 141
Broadway.

Joshua Baggaley, 14 James Slip.

Baxter Engine Co., 118 Liberty St.

James Beggs & Co., 9 Dey St.

Charles Behlen, 72 Trinity Pl.

C. A. Bennett, 120 Liberty St.

C. H. Brown & Co., 141 Broadway.

Buckeye Engine Co., 39 Cortlandt St.

A. A. Cardwell, 39 Cortlandt St.

Walter Christie, 519 E. 18th St.

Columbia Machine Works, 521 W.
45th St.

C. & G. Cooper Co., 26 Cortlandt St.

Lancelot Copleston, 39 Cortlandt St.

Donegan & Swift, 6 Murray St.

J. F. Duffy, 39 Cortlandt St.

Ewing-Essick Engine Co., 62 Trinity
Pl.

Fischer Foundry & Machine Co., 141
Broadway.

Fitchburg Steam Engine Co., 39 Cort-
landt St.

Frick Co., 39 Cortlandt St.

Gas Engine & Power Co. and Charles

L. Seabury & Co., 50 Broadway.

E. P. Hampson Co., 26 Cortlandt St.

Haring Steam Plant Equipment Co.,
141 Broadway.

W. F. Haring, 141 Broadway.

Harrisburg Foundry & Machine
Works, 203 Broadway.

Hoover, Owens & Rentschler, 39
Cortlandt St.

Houston, Starrwood & Gamble Co.,
39 Cortlandt St.

Howard & Morse, 45 Fulton St.

C. W. Hunt Co., 45 Broadway.

International Power Co., 253 Broad-
way.

F. W. Iredell, 26 Cortlandt St.

Lambert Hoisting Engine Co., 149
Broadway.

Lane & Bodley Co., 120 Liberty St.

James Leffel & Co., 85 Liberty St.

Leonard & McCoy, 118 Liberty St.

Lidgerwood Mfg. Co., 96 Liberty St.

E. H. Ludeman, 39 Cortlandt St.

McIntosh, Seymour & Co., 26 Cort-
landt St.

- J. D. Miller & Co., 39 Cortlandt St.
 Morgan Iron Works, 814 E. 19th St.
 N. Y. Central Iron Works Co., 17 Park Row.
 New Safety Steam Power Co., 107 Liberty St.
 N. Y. Yacht Launch & Engine Co., Morris Heights.
 Olney & Warrin, 36 Warren St.
 Payne Co., 120 Liberty St.
 Payne Engineering Co., 120 Liberty St.
 Pennsylvania Iron Works, 621 Broadway.
 Phoenix Iron Works Co., 15 Cortlandt St.
 Ridgway Dynamo & Engine Co., 149 Broadway.
 Rifer Hydraulic Engine Mfg. Co., 126 Liberty St.
 J. F. Rogers & Co., 42 Cortlandt St.
 P. H. & F. M. Roots Co., 109 Liberty St.
 Julian Scholl & Co., 126 Liberty St.
 Sheriff Swingley & Co., Ltd., 120 Liberty St.
 Shipman Engine Co., 136 Liberty St.
 Shortt Engine Co., 143 Liberty St.
 Stearns Mfg. Co., 95 Liberty St.
 Struthers, Wells & Co., 26 Cortlandt St.
 B. F. Sturtevant Co., 131 Liberty St.
 J. W. Sullivan, 365 Front St.
 Taunton Locomotive Mfg. Co., 26 Cortlandt St.
 J. C. Todd, 203 Broadway.
 Universal Engine Co., 52 Broadway.
 Vezin Machine Co., 95 Liberty St.
 E. H. Wachs & Co., 39 Cortlandt St.
 Watertown Engine Co., 39 Cortlandt St.
 J. P. Wells, 136 Liberty St.
 Westinghouse Machine Co., 26 Cortlandt St.
 Westinghouse, Church, Kerr & Co., 26 Cortlandt St.
 Woolston & Breir, 141 Broadway.
 Wright Steam Engine Works, 90 W. Broadway.
- NEW YORK CITY, BOROUGH OF QUEENS—**
 Long Island Machine & Marine Construction Co., foot East Ave. (L. I. City).
- WATERTOWN, N. Y.—**
 Brennan, Hodge & O'Brien, 40 Flower Bldg.
 Watertown Engine Co., 215 Main St.
- CHARLOTTE, N. C.—**
 Mecklenburg Iron Works.
- AKRON, O.—**
 The Star Drilling Mch. Co., 145-150 Washington St.
 Taplin, Rice & Co., 301-403 S. Broadway.
- Webster, Camp & Lane, 130 N. High St.
- CINCINNATI, O.—**
Fairbanks, Morse & Co., 307 Walnut.
 The E. A. Kinsey Co., 331 W. 4th.
 Howe Scale Co., The, 129 E. 5th.
 Wais & Roos Punch & Shear Co., 1422 Plum.
 F. M. Watkins, 309 W. 4th.
- COLUMBUS, O.—**
 Columbus Brass Co., 94 N. 6th St.
 W. H. Miller Co., The, 31 W. Broad St.
 Potts Machinery Co., 162 N. 3d St.
 Rarig Engineering Co., 5th Ave., E. Alum Creek.
 Weinman Machine Works, 21-23 N. Scioto St.
- FINDLAY, O.—**
 Adams Bros.' Co., The, 421-423 W. Main Cross.
 Parshall & Till, 101½ S. Main St.
- MARIETTA, O.—**
 Waterman & Detler, 109 Second.
- NEWARK, O.—**
 Scheidler Machine Works, N. W. cor. 1st & Franklin.
- PORTSMOUTH, O.—**
 Jacob Brunner, 28 W. 5th.
 Ports. Foundry & Machine Works, W. 3d & Jefferson.
- SPRINGFIELD, O.—**
 The O. S. Kelly Co., N. Limestone, bet. North & Frey.
 The Jas. Leffel & Co., E. of C., C., C. & St. L. Ry. bet. Lagonda Ave. and Nelson.
 Trump Mfg. Co., The, Junc. C., C., C. & St. L. R. R. & Greenmont Ave.
- STEUBENVILLE, O.—**
 Robinson & Irwin, 610 Adams.
- TOLEDO, O.—**
 G. W. Heartley, 901 Water St.
 The Lozier Motor Co., 615 Gardner Bldg.
 McLin & Geck, cor. Monroe & Bancroft Sts.
- PORTLAND, ORE.—**
 Portland Iron Works.
 Willamette Iron Works.
- BANGOR, PA.—**
 The S. Flory Co.
- PHILADELPHIA, PA.—**
 Ames Iron Works, 716 Fidelity Bldg.
 John Baizley Iron Works, 514 S. Delaware Ave.
 Bates Machine Co., 631 Arch St.
 T. T. Burchfield Co., 619 Arch St.
 Burhorn & Granger, 1004 Girard Bldg.
 P. F. Campbell, 55 Laurel St.

Chambers Bros. Co., 52d St., below Lancaster Ave.

J. F. Chuse Co., 633 Arch St.
 Geo. E. Coolidge, 327 Drexel Bldg.
 Corlis Engine Wks., Howard & Huntingdon Sts.

D'Olier Engineering Co., 125 S. 11th St.

Cox & Sons Co., 215 Race St.
 William Eckbolds' Sons, 707-13 E. Girard Ave.

Erie City Iron Wks., 803 Land Title Bldg.

Arthur Falkenham, 109-15 N. 22d St.
 Fischer Foundry & Machine Wks., 608 Harrison Bldg.

Fitchburg Steam Eng. Co., 1001 Chestnut St.

Harrisburg Foundry & Mach. Wks., 702 Betz Bldg.

John E. Holmes & Co., 612 Arch St.
 Kensington Engine Wks., 704 Arch St.

Lane & Bodley Co., 333 Phila. Bourse.

John H. McGowan, 1420 Chestnut St.

John H. Naylor, Front & Girard Ave.

N. Y. Safety Steam Power Co., 15 N. 7th St.

August Nittinger, Sr., 333 Phila. Bourse.

Philadelphia Engineering Works.

Rawson & Morrison Mfg. Co., 33 Phila. Bourse.

Rider-Ericsson Eng. Co., 40 N. 7th St.

Ridgway Dynamo & Eng. Co., 807 Girard Bldg.

William F. Ruwell, 919-23 Ridge Ave.

Julian Scholl & Co., 611 Betz Bldg.

Sciple Pump Co., 107-9 N. 3d St.

Snow Steam Pump Works, 724 Arch St.

Stillwell-Bierce & Smith-Valle Co., 612 Arch St.

Chas. W. Van Vleck, 327 Drexel St.

Watson & McDaniel Co., 146 N. 7th St.

Westinghouse, Church, Kerr & Co., 512 Girard Bldg.

Robt. Wetherill & Co., 1225 Betz Bldg.

PITTSBURG, PA.—

Brown Hoisting & Conveying Machine Co., 1112 Carnegie Bldg.

PITTSTON, PA.—

Vulcan Iron Works, 549 Exeter St.

SCRANTON, PA.—

Dickson Mfg. Co., Penn Ave & Vine St.

WILKESBARRE, PA.—

Vulcan Iron Works.

WILLIAMSPORT, PA.—

Valley Iron Works.

YORK, PA.—

York Mfg. Co.

PROVIDENCE, R. I.—

York Mfg. Co., York, Pa.; N. M. Bunn, N. E. Agent, 9 Westminster St.

CHARLESTON, S. C.—

Bailey-Lebby Co., 213 Meeting.
 Cameron & Barkley Co., 160 Meeting.
 Charleston Iron Works, 123 Pritchard.

J. F. Riley, 6-8 South.

Riverside Iron Works, Concord, E. end Hasell.

Valk & Mudrock Iron Works, 12-20 Hasell.

COLUMBIA, S. C.—

V. C. Bradham, 1326 Main St.
 W. H. Gibbs & Co., 804 Gervais St.
 Palmetto Iron Works, 1802 Lincoln St.

Tozers Engine Works, 711 Gervais St.

GREENVILLE, S. C.—

Greenville Machine Works, 218 S. Lawrence St.

Palmetto Iron Works, 402 Rhett St.

EAU CLAIRE, WIS.—

Eau Claire Mill Supply Co., 402 Eau Claire St.

MILWAUKEE, WIS.—

The Edw. P. Allis Co., Clinton St., bet. Florida and National Ave.

The Filer & Stowell Co., Becher and Ziener St.

Milwaukee Machinery Co. (Inc.), 165 W. Water St.

O. L. Packard Machinery Co., 133 W. Water St.

Vilter Mfg. Co., Clinton St., bet. Becher and Lincoln Ave.

Wisconsin Machinery Co., 125 W. Water St.

H. P. Yale & Co., 99 W. Water St.

EXCAVATORS.

(See also Dredges and Shovels.)

M. Beatty & Sons, Welland, Ont., Canada.

The Bucyrus Co., South Milwaukee, Wis.

Jeffrey Mfg. Co., Columbus.

Robins Conveying Belt Co., 13-21 Park Row, New York.

FANS.

American Blower Co., Detroit, Mich.

Backus Mfg. Co., 174 Penn. St., Newark, N. J.

J. B. & J. M. Cornell, New York City.

F. N. Crane, 179 Market St., Newark, N. J.

C. H. Gifford & Co., 135 N. 3d St., Philadelphia, Pa.

B. F. Sturtevant Co., Boston, Mass.

Massachusetts Fan. Co., 53 State St., Boston, Mass.

Nordyke & Marmon Co., Indianapolis, Ind.

L. M. Rumsey Mfg. Co., St. Louis, Mo.

Seymour & Whitlock, 43 Laurence St., Newark, N. J.

Sommer Electrical Co., 251 Market St., Newark, N. J.

FEED PIPES.

Fraser & Chalmers, W. 12th St. and Washtenaw Ave., Chicago, Ill.

Vulcan Iron Wrks, Wilkesbarre, Pa.

FEEDERS FOR PEBBLE AND TUBE MILLS.

Kent Mill Co., 5 Beckman St., New York, N. Y.

FLAT BOXES.

C. O. Bartlett & Co., 43-45 Center St., Cleveland, O.

Nordyke & Marmon, Indianapolis, Ind.

Reeves Pulley Co., Columbus, Ind.

Walker & Elliott, Wilmington, Del.

FORGINGS.

Bethlehem Foundry & Machine Co., S. Bethlehem, Pa.

GEARING.

E. P. Allis Co., Milwaukee, Wis.

C. O. Bartlett & Co., 43-45 Center St., Cleveland, O.

Baum's Brass & Model Works, 312 3d Ave., Newark, O.

Bethlehem Foundry & Machine Co., South Bethlehem, Pa.

Brown & Sharpe Mfg. Co., Providence, R. I.

H. W. Caldwell & Son Co., Western Ave. and 17th St., Chicago, Ills.

J. B. & J. M. Cornell, 26th and 11th Ave., New York.

Geo. V. Cresson Co., 18th and Allegheny Ave., Philadelphia, Pa.

Dodge Mfg Co., Mishawaka, Ind.

Falls Rivet & Machinery Co., Cuyahoga Falls, O., and 208 Fulton St., New York.

Fraser & Chalmers, W. 12th St. and Washtenaw Ave., Chicago, Ills.

General Electric Co., Schenectady, N. Y.

Gleason Tool Co., 10 Brown's race, Rochester, N. Y.

Hill Clutch Co., Cleveland, O.

Holmes & Blanchard Co., 39 Charleston St., Boston, Mass.

Holmes & Blanchard Co., 39 Charlestown, Boston, Mass.

Horsburgh & Scott, Cleveland, O.

The Jeffrey Mfg. Co., Columbus, O.

E. D. Jones & Sons, Pittsfield, Mass.

Jones & Laughlin, Ltd., Pittsburg, Pa., New York & Chicago.

Lane & Bodley Co., Cincinnati, O.

Geo. T. McLauthlin Co., 120 Fulton St., Boston, Mass.

Morse, Williams & Co., Trust Bldg., Philadelphia, Pa.

Nordyke & Marmon Co., Indianapolis, Ind.

J. Noyes Mfg. Co., Buffalo, N. Y.

A. Plamondon Mfg. Co., 57 S. Clinton St., Chicago, Ill.

Robert Poole & Son Co., Woodbury Sta., Baltimore, Md.

Reading Foundry Co., Reading, Pa.

Reeves Pulley Co., Columbus, Ind.

Chas. Ross & Son Co., 16-20 Steuben St., Brooklyn, N. Y.; 233 E. German St., Baltimore, Md.

Sprout, Waldron & Co., Muncy, Pa.

Vulcan Iron Works, Wilkesbarre, Pa.

Walker & Elliott, Wilmington, Del.

Webster Mfg. Co., 1075 W. 15th St., Chicago, Ill.

T. B. Wood's Sons, Chambersburg, Pa.

GRATE BARS.

Bethlehem Foundry & Machine Co., S. Bethlehem, Pa.

Fraser & Chalmers, W. 12th St. and Washtenaw Ave., Chicago, Ill.

L. M. Rumsey Mfg. Co., St. Louis, Mo.

GREASE CUPS.

Reeves Pulley Co., Columbus, Ind.

Rohins Conveying Belt Co., 13-21 Park Row, New York.

GRINDING MACHINERY.

(See also Pulverizers.)

The American Clay Working Machinery Co., Bucyrus, O.

Bethlehem Foundry & Machine Co., So. Bethlehem, Pa.

Geo. V. Cresson Co., 18th St. and Allegheny Ave., Philadelphia, Pa.

Nordyke & Marmon Co., Indianapolis, Ind.

Rockwood Mfg. Co., Indianapolis, Ind. (clay.)

Sprout, Waldron & Co., Muncy, Pa.

Whitney Foundry Equipment Co., Harvey, Ill. (clay.)

GRIT MILLS.

Krupp, (Thos. Prosser & Son), 15 Gold St., New York.

Sturtevant Mill Co., Harrison Square, Boston, Mass.

GUDGEONS.

Nordyke & Marmon Co., Indianapolis.

Reeves Pulley Co., Columbus, Ind.

Walker & Elliott, Wilmington, Del.

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C. O. Bartlett & Co., 43-45 Center St., Cleveland, O.

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Municipal Engineering Co.

See What Others Say About Our Service

What An Advertisement Did

In Ten Days

Chicago, Ill., Nov. 24, 1900.
Municipal Engineering Co.

Gentlemen: Last month we placed an advertisement in your Magazine, which appeared for the first time in the November number, and which gave us the benefit of your advance information bulletin service. From this bulletin we obtained information which led to the sale of two of our concrete mixing machines, within ten days after the advertisement first appeared.

We are much pleased at the promptness with which returns have been realized, and beg to express our appreciation of your Magazine as an advertising medium, and also the great help which your bulletin service has proved to us. Yours very truly,

**McKELVEY CONCRETE
MACHINERY CO.**

One Job That More Than Re- paid Them

Chicago, Ill., Oct. 31, 1900.
The Municipal
Engineering Magazine.

Dear Sirs: The first of January last, we placed an advertisement in your Magazine, and also subscribed to same. Believing that credit should be given when due, we desire to write and advise you that we have secured, through the advance information on contemplated work, very valuable information to us the past year, and in fact, we have secured through your Magazine one job of which we knew nothing before, which more than repays us for the cost of the advertisement.

In our business we are desirous at all times of securing recommendations for our material and feeling that possibly you have the same desire in this line, we write you as above. If this is of any service to you you are at liberty to make use of it.

Yours truly,

**THE CLEVELAND STONE
CO.**

(Signed) C. W. Walters,
Western Agent.

Bethlehem Foundry & Machine Co.,
S. Bethlehem, Pa.
H. W. Caldwell & Son Co., Western
Ave. & 17th St., Chicago, Ill.
**Chambers Bros., 52d St. below
Lancaster Ave., Philadelphia,
Pa.**
Dodge Mfg. Co., Mishawaka, Ind.
Fraser & Chalmers, W. 12th St. &
Washtenaw Ave., Chicago, Ill.
Hill Clutch Co., Cleveland, O.
The Jeffrey Mfg. Co., Columbus, O.
**Nordyke & Marmon Co., Indian-
apolis, Ind.**
Reeves Pulley Co., Columbus, Ind.
Chas. Ross & Son Co., 1520 Steuben
St., Brooklyn, N. Y.
Walker & Elliott, Wilmington, Del.
**Webster Mfg. Co., 1075-1097 W.
15th St., Chicago, Ill.**

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Mich.**
Buffalo Forge Co., Buffalo, N. Y.,
and 26 Cortlandt St., New York.
Contractors' Tool Co., 118 S. 6th St.,
Philadelphia, Pa.
National Blower Co., 17th and St.
Paul Ave., Milwaukee, Wis.
New York Blower Co., Bucyrus, O.
39 Cortlandt St., New York.
B. F. Sturtevant, Jamaica Plain Sta-
tion, Boston, Mass.

HOISTING MACHINERY.

American Hoist & Derrick Co., 904
Hennen Bldg., New Orleans, La.
**Earle C. Bacon, Havemeyer Bldg.,
New York, N. Y.**
**C. O. Bartlett & Co., 43-45 Center
St., Cleveland, O.**
**Borden & Selleck, 48-50 Lake St.,
Chicago, Ill.**
Brown Hoisting & Conveying Co.,
Cleveland, O., and Pittsburg, Pa.
Contractors' Plant Mfg. Co., Boston,
Mass.
Dodge Mfg. Co., Mishawaka, Ind.
**The Eastern Machinery Co., New
Haven, Conn.**
Exeter Machine Works, 1311 Chemical
Bldg., St. Louis, Mo.
The S. Flory Mfg. Co., Bangor, Pa.
Fraser & Chalmers, 568 Washtenaw
Ave., Chicago, Ill.
Geo. I. Fritz Foundry & Machine
Co., 2008 S. 3d, St. Louis, Mo.
Gordon Foundry & Machine Co.
The C. S. Harris Co., Rome, N. Y.
The Hayward Co., 97 Cedar St., New
York, N. Y.
Houser Elevator Co., 314 E. Water
St. Syracuse, N. Y.
Howard Iron Works, Chicago, Cor.
Granger, Buffalo, N. Y.

Ingersoll-Sergeant Drill Co., Boston,
Mass.
Jeffrey Mfg. Co., Columbus, O.
Moses P. Johnson Machinery Co.,
715 N. 2d, St. Louis, Mo.
Kaltenbach & Griess, 1613 William-
son Bldg., Cleveland, O.
Kansas City Elevator Mfg. Co., 115
W. 19th St., Kansas City, Mo.
Keystone Electric Co., Erie, Pa.
Lidgerwood Mfg. Co., 96 Liberty St.,
New York, Boston, Mass., 406 Can-
nal St., New Orleans.
Lord, Bowler & Co., 39 Center St.,
Cleveland, O.
Volney W. Mason & Co., Lafayette
St., Newport, R. I.
Geo. T. McLauthlin Co., 120 Fulton
St., Boston, Mass.

**Nordyke & Marmon Co., Indian-
apolis, Ind.**

Otis Elevator Co., 112 Church St.,
Buffalo, N. Y.
D. W. Pratt, 211 Lucas Ave., St.
Louis, Mo.

**Ransome & Smith Co., 17-19 9th
St., Brooklyn, N. Y.**

Rand Drill Co., 100 Broadway, New
York, Monadnock Bldg., Chicago.
Riverside Iron Works, Central Ave.
& 4th St., Kansas City, Mo.

**Robins Conveying Belt Co., 13-21
Park Row, New York.**

L. M. Rumsey Mfg. Co., 806 2d St.,
St. Louis, Mo.
Weber Gas & Gasoline Engine Co.,
413 S. W. Boulevard, Kansas City,
Mo.

HOPPERS.

**Webster Mfg. Co., 1075-1097 W.
15th St., Chicago, Ill.**

KILNS, ROTARY.

**The American Clay Working Ma-
chinery Co., Bucyrus, O.**
Bethlehem Foundry & Machine
Company, South Bethlehem, Pa.
The Bonnot Company, Canton, O.
Fraser & Chalmers, 12th & Washtenaw
Ave., Chicago, and 80 Broad-
way, New York.
Gates Iron Works, Elston Ave. &
Bloomington Road, Chicago, Ill.
Wm. F. Mosser & Son, Allentown,
Pa.
Reeves Pulley Co., Columbus, Ind.
**F. L. Smidth & Co., 66 Maiden
Lane, New York.**
Vulcan Iron Works, Wilkesbarre,
Pa.

LINING FOR KILNS.

**F. L. Smidth & Co., 66 Maiden
Lane, New York.**

Stowe-Fuller Co., Superior Bldg.,
Cleveland, O.

LOCOMOTIVES, SMALL.

Baldwin Locomotive Works, 500 N.
Broad St., Philadelphia, Pa.

W. J. Carlin Co., Lewis Block, Pitts-
burg, Pa.

Jeffrey Mfg. Co., Columbus, O.

Arthur Koppel, 68 Broad St., New
York.

C. W. Leavitt & Co., 15 Cortlandt
St., New York.

H. K. Porter Co., 531 Wood St.

Stearns Mfg. Co., Erie, Pa.

Vulcan Iron Works, Wilkesbarre, Pa.

Westinghouse Electric & Mfg. Co.,
Pittsburg, Pa.

LUBRICATORS.

**Robins Conveying Belt Co., 13-21
Park Row, New York.**

L. M. Rumsey Mfg. Co., St. Louis,
Mo.

MAGNETS.

Stephen R. Krom, 113-115 Plym-
outh St., Jersey City, N. J.

Nordyke & Marmon Co., Indian-
apolis, Ind.

Sprout, Waldron & Co., Muncy, Pa.

MECHANICAL DRAFT.

(See also Blowers.)

**American Blower Co., Detroit,
Mich.**

The American Stoker Co., Weld
Bldg., Boston, Mass.

C. H. Gifford & Co., 135 N. 3d St.,
Philadelphia, Pa.

National Blower Works, 17th St.
& St. Paul Ave., Milwaukee, Wis.

B. F. Sturtevant Co., Jamaica Plain,
Boston, Mass.

MECHANICAL STOKERS.

The American Stoker Co., Weld
Bldg., Boston, Mass.

The Babcock & Wilcox Co., 29 Cort-
landt St., New York.

MIXERS FOR CEMENT.

Max F. Abbe Mfg. Co., 218 Broadway,
New York.

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N. Y.

The Bonnot Co., Canton, O.

W. D. Dunning, Syracuse, N. Y.

Nordyke & Marmon Co., Indian-
apolis, Ind.

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Thomas Moulding Company, 1007
Chamber of Commerce Bldg., Chi-
cago, Ill.

Samuel Cabot, 70 Kilby St., Boston,
Mass.

Wm. Wirt Clarke & Son, 115 Gay
St., Baltimore, Md.

Cleveland Iron Ore Paint Co., Cleve-
land, O.

Fiske & Co., 164 Devonshire St., Bos-
ton, Mass.

S. H. French & Co., York Ave., 4th
& Callowhill Sts., Philadelphia, Pa.

Rossie Iron Ore Paint Co., Ogdens-
burg, N. Y.

Chas. R. Weeks & Bro., 542 W. 14th
St., New York.

OVERHEAD TRACK.

New Jersey Foundry & Machine Co.,
26 Cortlandt St., New York, N. Y.

G. L. Stuebner Iron Works, 162 3d
St., Long Island City, N. Y.

Wilcox Mfg. Co., Aurora, Ill.

PACKERS.

Barnard & Leas Mfg. Co., Moline,
Ill.

**C. O. Bartlett & Co., 43-45 Center
St. Cleveland, O.**

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**The S. Howes Co., Silver Creek,
N. Y.**

The Invincible Grain Cleaner Co.,
Silver Creek, N. Y.

**Nordyke & Marmon Co., Indian-
apolis, Ind.**

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France.

**Kruppe (Thos. Prosser & Son), 15
Gold St., New York, N. Y.**

John McGlinchey, 81 Fulton St., New
York, N. Y.

**Casimir Thoron, Room 5, Floor
K, N. Y. Produce Exchange,
New York.**

**F. L. Smith & Co., 66 Maiden
Lane, New York.**

**B. Voigt, 138 Maiden Lane, New
York City.**

PEBBLE MILLS.

(See also Ball Mills, Tube Mills.)

**C. O. Bartlett & Co., 43-45 Center
St., Cleveland, O.**

Bethlehem Foundry & Machine Co.,
So. Bethlehem, Pa.

The Bonnot Co., Canton, O.

PICKS.

Contractors' Tool Co., 118 S. 6th St.,
Philadelphia, Pa.

**Nordyke & Marmon Co., Indian-
apolis, Ind.**

POWER TRANSMISSION.

E. P. Allis Co., Milwaukee, Wis.
Borden & Selleck Co., 48-50 Lake St., Chicago, Ill.
 Buhl Malleable Iron Co., Detroit, Mich.
 H. W. Caldwell & Son Co., Western Ave. & 17th St., Chicago, Ill.
 Cole Mfg. Co., Lakeport, N. H.
 Geo. V. Cresson Co., 141 Liberty St., New York; 18th St. & Allegheny Ave., Philadelphia, Pa.
 F. M. Davis Iron Works Co., Denver, Col.
Dodge Mfg. Co., Mishawaka, Ind.
D'Olier Engineering Co., 125-127 S. 11th St., Philadelphia, Pa.
 Falls Rivet & Machinery Co., Cuyahoga Falls, O., and 226 Fulton St., New York.
 Fraser & Chalmers, W. 12th St. & Washtenaw Ave., Chicago, Ill.
 Hill Clutch Co., Cleveland, O.
 Holyoke Machine Co., Holyoke, & Worcester, Mass.
 Jeffrey Mfg. Co., Columbus, O.
 Jones & Laughlins (Ltd.), Pittsburg, New York & Chicago.
Keystone Electric Co., Erie, Pa.
 Link Belt Engineering Co., Nicetown., Philadelphia, Pa., & 49 Dey St., New York.
 Link Belt Machinery Co., Chicago, Ill.
 Geo. T. McLanithin Co., 120 Fulton St., Boston, Mass.
Nordyke & Marmon Co., Indianapolis, Ind.
 Norwalk Iron Works Co., So. Norwalk.
 Robt. Poole & Son Co., Baltimore, Md.
 Reeves Pulley Co., Columbus, Ind.
Robins Conveying Belt Co., 13-21 Park Row, New York.
 Wm. Sellers & Co. (inc.), 1600 Hamilton St., Philadelphia, Pa.
 Walker & Elliott, Wilmington, Del.
Webster Mfg. Co., 1075 W. 15th St., Chicago, Ill., 38 Dey St., New York.
 Weller Mfg. Co., 118-126 North Ave., Chicago, Ill.
 Wickes Bros., Saginaw, Mich.
 Wolf Co., Chambersburg, Pa.

PUG MILLS.

(See also Brick Machinery.)

The Bonnot Co., Canton, O.
Chambers Bros. Co., 52d St., below Lancaster Ave., Philadelphia, Pa.
 E. M. Freese & Co., Gallon, Ohio.

PULLEYS.

American Tool & Machine Co., 109 Beach, Boston, Mass.
 Aultman Co., Canton, O.
C. O. Bartlett & Co., 43-45 Center St., Cleveland, O.
 Bethlehem Foundry & Machine Co., So. Bethlehem, Pa.
 H. W. Caldwell & Son Co., Western Ave. and 17th St., Chicago, Ill.
Chambers Bros. Co., 52d St. below Lancaster Ave., Philadelphia, Pa.
 Geo. V. Cresson & Co., 18th and Allegheny Ave., Philadelphia, Pa., and 141 Liberty St., New York.
 Crowell Clutch & Pulley Co., Westfield, N. Y.
Dodge Mfg. Co., Mishawaka, Ind.
The Eastern Machinery Co., New Haven, Conn.
 Exeter Machine Works, Pittston, Pa.
 Falls Rivet & Mch. Co., 52 Purchase, Boston, Mass.
 Fraser & Chalmers, W. 12th and Washtenaw Ave., Chicago, Ill.
 Hill Clutch Co., Cleveland, O.
 James Hunter Machine Co., 70 Kilby Room 67, Boston, Mass.
 Chas. J. Jager Co., 174 High, Boston, Mass.
 The Jeffrey Mfg. Co., Columbus, O.
 W. A. Jones Foundry & Machine Co., 58 S. Jefferson St., Chicago, Ill.
 Jones & Laughlins, Ltd., Pittsburg, New York and Chicago.
 Geo. F. McLanithin Co., 120 Fulton St., Boston, Mass.
Nordyke & Marmon Co., Indianapolis, Ind.
 A. Plamondon Mfg. Co., 59 S. Clinton St., Chicago, Ill.
 R. Poole & Son Co., Baltimore, Md.
 Reeves Pulley Co., Columbus, Ind.
Robins Conveying Belt Co., 13-21 Park Row, New York.
 Chas. Ross & Son Co., 16-20 Steuben St., Brooklyn, N. Y.
 Sprout, Waldron & Co., Muncy, Pa.
 Union Machine Co., Worcester, Mass.
 Walker & Elliott, Wilmington, Del.
Webster Mfg. Co., 1075-1097 W. 15th St., Chicago Ill.
 Weller Mfg. Co., 118-126 North Ave., Chicago, Ill.
 T. B. Wood's Sons, Chambersburg, Pa.

PULVERIZERS.

(See also Grinding Machinery.)

Max F. Abbe Mfg. Co., 218 Broadway, New York.
 J. R. Alsing Co., 75 Guernsey St., Brooklyn, N. Y.

The American Stoker Co., Weld Bldg., Boston, Mass.
Anderson Foundry & Machine Works, Anderson, Ind. (Clay.)

C. O. Bartlett & Co., 43-45 Center St., Cleveland, O.

Borden & Selleck Co., 48-50 Lake St., Chicago, Ill.

Bradley Pulverizer Co., 92 State St., Boston, Mass.

The Bonnot Co., Canton, O.

Chambers Brothers Co., 52d St. below Lancaster Ave., Philadelphia, Pa.

J. C. Clark, Box 525, Atlanta, Ga.

C. H. Gifford & Co., Mgr., 135 N 3d St., Philadelphia, Pa.

The Hayward Co., 97 Cedar St., New York, N. Y.

The Jeffrey Mfg. Co., Columbus, O.

Kent Mill Co., 5 Beekman St., New York, N. Y.

Stephen R. Krom, 113 Plymouth St., Jersey City, N. J.

Krupp (Thos. Prusser & Son), 15 Gold St., New York, N. Y.

Geo. T. McLauthlin Co., 120 Fulton St., Boston.

M. A. Nebel, 14 Dunham Place, Brooklyn, N. Y. (Clay).

Newark Pulverizing Works, 132 Passaic St., Newark, N. J.

Newell Mfg. Co., 149 Broadway, New York, N. Y.

Raymond Impact Pulverizer Co., Monadnock Blk., Chicago, Ill.

C. W. Raymond Co., Dayton, O. (Clay).

Reeves Pulley Co., Columbus, Ind.

Robins Conveying Belt Co., 13-21 Park Row, New York, N. Y.

Shutz-O'Neil Co., Minneapolis, Minn.

F. L. Smith & Co., 66 Maiden Lane, New York.

Stedman's Foundry & Machine Works, Aurora, Ind. (clay).

B. F. Sturtevant Co., Boston, Mass.

Sturtevant Mill Co., Harrison Square, Boston, Mass.

Walker & Elliott, Wilmington, Del.

West Pulverizing Machine Co., 220 Broadway, New York.

Wetherill Separating Co., 90 Ferguson, Newark, N. J.

The Williams Patent Crusher & Pulverizer Co., Broadway and Montgomery, St. Louis, Mo.

PUMPS.

The American Clay Working Machinery Co., Bucyrus, O.

The Bonnot Company, Canton, O.

Fraser & Chalmers, W. 12th St. & Washtenaw Ave., Chicago, Ill.

Keystone Electric Co., Erie, Pa.

Stilwell-Bierce & Smith-Vaile Co., Dayton, O.

QUARRY MACHINERY.

M. C. Bullock Mfg. Co., 1170 W. Lake St., Chicago, Ill.

The Exeter Machine Works, 1311 Chemical Bldg., St. Louis, Mo.

H. H. Harvey, 606 Atlantic Ave., Boston, Mass.

Ingersoll-Sergeant Drill Co., Boston, Mass.

Moses P. Johnson Mch. Co., 715-17 N. 2d, St. Louis, Mo.

Lord, Bowler & Co., 39 Center St., Cleveland, O.

D. W. Pratt, 211-213 Lucas Ave., St. Louis, Mo.

Rand Drill Co., 1311 Chemical Bldg., St. Louis, Mo.

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New Jersey Foundry & Machine Co., 26 Cortlandt St., New York.

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Bethlehem Foundry & Machine Co., S. Bethlehem, Pa.

Fraser & Chalmers, W. 12th St. and Washtenaw Ave., Chicago, Ills.

Walker & Elliott, Wilmington, Del.

ROCK DRILLS.

Edward P. Allis Co., Milwaukee, Wis. and 509 Home Insurance Bldg., Chicago, Ill.

Ingersoll-Sergeant Drill Co., Boston, Mass.

Wm. Hasenzahl, 315 E. 2d, Cincinnati, O.

Jackson Drill & Mfg. Co., 1756 Larimer St., Denver, Col.

Moses P. Johnson Mch. Co., 715-17 N. 2d.

The E. A. Kinsey Co., 331 W. 4th, Cincinnati, O.

Arthur Kirk & Son Co., 910 Duquense way, Pittsburg, Pa.

New Era Electric Drill Co., 1763 Blake St., Denver, Col.

D. W. Pratt, 211-13 Lucas Ave., St. Louis, Mo.

Rand Drill Co., New York City.

L. M. Rumsey Mfg. Co., 806-820 N. 2d.

Geo. H. Sampson, 147 Pearl, Boston, Mass.

ROLLER MILLS.

(See also Pulverizers.)

Fraser & Chalmers, W. 12th & Washtenaw Ave., Chicago, Ill.

Gates Iron Works, Elston Ave. & Bloomingdale Road, Chicago, Ill.

Stephen R. Krom, 113-115 Plymouth St., Jersey City, N. J.
Nordyke & Marmon Co., Indianapolis, Ind.

Raymond Bros', Impact Pulverizer Co., 1402 Monadnock Block, Chicago, Ill.

ROPE DRIVES.

Aultman Co., Canton, O.
 Barnard & Leas Mfg. Co., Moline, Ill.

C. O. Bartlett & Co., 43-45 Center St., Cleveland, O.

A. T. Brown & Co., Elizabeth, N. J., & 25 Day St., New York.

H. W. Caldwell & Son Co., Western Ave. & 17th St., Chicago, Ill.

Dodge Mfg. Co., Mishawaka, Ind.
 Hill Clutch Co., Cleveland, O.

Jeffrey Manufacturing Co., Columbus, Ohio.

Link Belt Machinery Co., 29th & Stewart Ave., Chicago, Ill.

Nordyke & Marmon Co., Indianapolis, Ind.

Reeves Pulley Co., Columbus, Ind.

B. F. Starr & Co., Baltimore, Md.

Webster Mfg. Co., 1075-1097 W. 15th St., Chicago, Ill.

Weller Mfg. Co., 118-126 North Ave., Chicago, Ill.

T. B. Woods' Sons, Chambersburg, Pa.

SCALES.

Borden & Selleck, 48-50 Lake St., Chicago, Ill.

Cook Weighing Machine Co., Sellersburg, Ind.

The Fairbanks Co., 311 Broadway, New York, N. Y.

SCOOPS.

Central Stamping Co., 25 Cliff St., New York.

The Contractors' Tool Co., 118 S. 6th St., Philadelphia, Pa.

Hussey, Bennis & Co., Ltd., Pittsburgh, Pa.

Nordyke & Marmon Co., Indianapolis, Ind.

St. Louis Stamping Co., St. Louis, Mo.

SCREENING MACHINERY.

Earle C. Bacon, Havemeyer Bldg., New York, N. Y.

C. O. Bartlett & Co., 43-45 Center St., Cleveland, O.

The Bonnot Co., Canton, O.

T. W. Carmichael, Wellsburg, W. Va.
Dunlap Mfg. Co., Bloomington, Ill.

Fraser & Chalmers, 12th St. and Washtenaw Ave., Chicago, Ill.

Gates Iron Works, Chicago and New York.

The Jeffrey Mfg. Co., Columbus, O.
 Kent Mill Co., 5 Beekman St., New York, N. Y.

Stephen R. Krom, 113-115 Plymouth St., Jersey City, N. J.

Nordyke & Marmon Co., Indianapolis, Ind.

Sturtevant Mill Co., Harrison Square, Boston, Mass.

W. S. Tyler Co., Cleveland, O.

Walker & Elliott, Wilmington, Del.

Western Wheeled Scraper Co., Aurora, Ill.

SEPARATORS.

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Jeffrey Manufacturing Co., Columbus, O.

Kent Mill Co., 5 Beekman, New York, N. Y.

Stephen R. Krom, 113-115 Plymouth St., Jersey City, N. J.

Nordyke & Marmon Co., Indianapolis, Ind.

Sturtevant Mill Co., Harrison Square, Boston, Mass.

SHAFTING.

American Pulley Co., 184 Wash. St., Chicago, Ill.

American Tool & Mch. Co., 109 Beach St., Boston, Mass.

C. O. Bartlett & Co., 43-45 Center St., Cleveland, O.

Bethlehem Foundry & Machine Co., S. Bethlehem, Pa.

H. W. Caldwell & Son Co., Western Ave., Chicago.

Chambers Bros. Co., 52d St., below Lancaster Ave., Philadelphia, Pa.

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DUNLAP MFG. CO., Bloomington, Ill.

Compressed Steel Shafting Works,
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Co-Operative Foundry Co., S. W.
cor. Congress & 5th, Detroit, Mich.

Geo. V. Cresson Co., 18th & Alle-
ghany Ave., Detroit, Mich.

Daly & Anderson, 51 S. Clinton, Chi-
cago, Ill.

F. H. Davis & Co., 53 State St.

E. A. Deano, 50-56 S. Clinton, Chi-
cago, Ill.

**Dodge Mfg Co., Mishawaka, Ind.,
166-68 S. Clinton St., Chicago,
Ill.; 137 Purchase, Boston, Mass.**

J. B. Dutton, 1026 Scotten Ave., De-
troit, Mich.

Fairmount Machine Co., 2106 Wood
St., Philadelphia.

Falls Rivet & Mchy. Co., 52-54 Pur-
chase St., Boston.

Dana Fitz & Co., 110 North, Boston,
Mass.

Arthur C. Harvey Co., 115 Purchase,
Boston, Mass.

Hill Clutch Co., Cleveland, O.

G. & A. Hodson, 226 Arch St., Phila-
delphia, Pa.

Holmes & Blanchard Co., 39 Charles-
ton, Boston, Mass.

L. L. Holt & Co., 67 Sudbury, Bos-
ton, Mass.

E. F. Houghton & Co., 240 W. Som-
erset St., Philadelphia.

J. Hunter Mchy. Co., 70 Kilby St.,
Boston, Mass.

The Jeffrey Mfg. Co., Columbus, O.
Milwaukee Rice Machinery Co., 105
W. Water St., Milwaukee, Wis.

Geo. T. McLauthlin Co., 120 Fulton
St., Boston, Mass.

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apolis, Ind.**

Purves Machinery & Iron Co., South
& Water Sts., Philadelphia, Pa.

Reeves Pulley Co., Columbus, Ind.

J. & G. Rich, 120 N. 6th St., Phila-
delphia, Pa.

J. Roberts & Co., 137 Portland, Bos-
ton, Mass.

Roberts Poole & Son Co., Woodbury
Sta., Baltimore, Md.; 233 E. Ger-
man St., Baltimore, Md.

**Robins Conveying Belt Co., 13-
21 Park Row, New York, N. Y.**

Charles Ross & Son Co., 16 Steu-
ben St., Brooklyn, N. Y.

L. M. Rumsey Mfg. Co., St. Louis,
Mo.

Seelye Mfg. Co., 111 Lincoln, Boston,
Mass.

Sprout, Waldron & Co., Muncy, Pa.

Chas. A. Strelinger & Co., 110 Bates
St., Detroit, Mich.

Walker & Elliott, Wilmington, Del.

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Philadelphia, Pa.

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Dodge Mfg. Co., Mishawaka, Ind.
Fraser & Chalmers, W. 12th & Wash-
tenaw Ave., Chicago, Ill.

Jeffrey Manufacturing Co., Colum-
bus, O.

Geo. T. McLauthlin Co., 120 Fulton
St., Boston, Mass.

**Nordyke & Marmon Co., Indian-
apolis, Ind.**

Reeves Pulley Co., Columbus, Ind.

L. M. Rumsey Mfg. Co., St. Louis,
Mo.

Walker & Elliott, Wilmington, Del.

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**D'Olier Engineering Co., 125-127
S. 11th St., Philadelphia, Pa.**

Keystone Electric Co., Erie, Pa.
Reeves Pulley Co., Columbus, Ind.

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Dodge Mfg. Co., Mishawaka, Ind.
Fraser & Chalmers, W. 12th St. &
Washtenaw Ave., Chicago, Ill.

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15th St., Chicago, Ill.**

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**C. O. Bartlett & Co., 43-45 Center
St., Cleveland, O.**

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S. Bethlehem, Pa.

H. W. Caldwell & Son Co., Western
Ave. and 17th St., Chicago, Ill.

Dodge Mfg. Co., Mishawaka, Ind.
The Jeffrey Mfg. Co., Columbus, O.

**Nordyke & Marmon Co., Indian-
apolis, Ind.**

Reeves Pulley Co., Columbus, Ind.

Walker & Elliott, Wilmington, Del.

**Webster Mfg. Co., 1075-1097 W.
15th St., Chicago, Ill.**

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The Contractors' Tool Co., 118 S. 6th
St., Philadelphia, Pa.

Fraser & Chalmers, W. 12th & Wash-
tenaw Ave., Chicago, Ill.

Vulcan Iron Works, Wilkesbarre, Pa.

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way, New York, also 1550
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City.

Groton Bridge & Mfg. Co., Groton, N. Y.
The Structural Iron & Steel Co., Baltimore, Md.
Wisconsin Bridge & Iron Co., Milwaukee, Wis.

SULPHATE OF LIME.

J. B. King, 1 Broadway, New York.

SUPERHEATERS.

The Babcock & Wilcox Co., 29 Cortlandt St., New York.

SUPPLIES.

Bethlehem Foundry & Machine Co., S. Bethlehem, Pa.
Robins Conveying Belt Co., 13-21 Park Row, New York.

SWITCHBOARDS.

D'Olier Engineering Co., 125-127 S. 11th St., Philadelphia, Pa.
Keystone Electric Co., Erie Pa.

TABLES.

The American Clay Working Machinery Co., Bucyrus, O.
The Bonnot Co., Canton, O.

TESTING MACHINES.

The Fairbanks Co., 311 Broadway, N. Y.; 19 Light St., Baltimore, Md.; 604 Canal St., New Orleans, La.; 210 Main St., Buffalo, N. Y.; 364 Broadway, Albany, N. Y.; 701 Arch St., Philadelphia, Pa.; 96 3d Ave., Pittsburgh, Pa.; 38 Pearl St., Boston, Mass.; 749 Craig St., Montreal, Canada; 16 Great Eastern St., London, England.
Fairbanks, Morse & Co., Chicago, Etc.

T. Olsen & Co., 500 N. 12th St.
Rieble Bros'. Testing Machine Co., 1424 N. 9th St., Philadelphia, Pa.
Wm. Sellers & Co., 1600 Hamilton St., Philadelphia, Pa.

TIGHTENERS, BELT AND ROPE.

C. O. Bartlett, 43-45 Center St., Cleveland, O.
Fraser & Chalmers, W. 12th St. and Washtenaw Ave., Chicago, Ill.
Nordyke & Marmon Co., Indianapolis, Ind.
Reeves Pulley Co., Columbus, Ind.
Walker & Elliott, Wilmington, Del.

TIPPLES.

The Aultman Co., Canton, O.
Earle C. Bacon, Havemeyer Bldg. New York, N. Y.
Jeffrey Manufacturing Co., Columbus, O.

TOOLS FOR CEMENT WORKERS.

The Contractors' Tool Co., 118 S. 6th St., Philadelphia, Pa.
Ideal Tool Co., Indianapolis, Ind.
Isaac Commons, River View Heights, Hamilton, O.
Ransome & Smith Co., 17-19 9th St., Brooklyn, N. Y.
Orr-Lockett Hardware Co., 50 State St., Chicago, Ill.
TOOLS FOR TESTING CEMENT.
The Fairbanks Co., 311 Broadway, N. Y.

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D'Olier Engineering Co., 125-127 S. 11th St., Philadelphia, Pa.
Jeffrey Manufacturing Co., Columbus, O.
Keystone Electric Co., Erie, Pa.
Reeves Pulley Co., Columbus, Ind.

TRUCKS.

Borden & Selleck Co., 48-50 Lake St., Chicago, Ill.
Fairbanks Co., 311 Broadway, New York; Philadelphia, Pa.; Boston, Mass.; Baltimore, Md.; Albany, N. Y.; New Orleans, La.; Buffalo, N. Y.; Pittsburg, Pa.
E. M. Freese & Co., Galion, Ohio.
Howe Scale Co., Rutland, Vt.
Kilbourn & Jacobs Mfg. Co., Columbus, O.
Lansing Wheelbarrow Co., Lansing, Mich.
Nordyke & Marmon Co., Indianapolis, Ind.
Riehle Bros. Testing Machine Co., Philadelphia, Pa.
Tucker & Dorsey Mfg. Co., Indianapolis, Ind.
Variety Machine Co., Warsaw, N. Y.
R. W. Whitehurst & Co., Norfolk, W. Va.

TUBE MILLS.

(See also Pulverizers.)

The Max F. Abbe Mfg. Co., 220 Broadway, New York.
The Bonnot Company, Canton, O.
Gates Iron Works, Elston Ave. & Bloomingdale Road, Chicago, Ill.
Krupp, Fried. (Thos. Prosser & Son), 15 Gold St., N. Y.
F. L. Smidth & Co., 66 Maiden Lane, New York.

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Nordyke & Marmon Co., Indianapolis, Ind.
Sturtevant Mill Co., Harrison Square, Boston, Mass.
Walker & Elliott, Wilmington, Del.

WAGONS.

Nordyke & Marmon Co., Indianapolis, Ind.

WIRE ROPE.

Jeffrey Manufacturing Co., Columbus, O.

Macomber & Whyte Rope Co., 21 S. Canal St., Chicago, Ill.

Geo. T. McLaughlin Co., 120 Fulton St., Boston, Mass.

New Jersey Foundry & Machine Co., 26 Cortlandt St., New York, N. Y.

Nordyke & Marmon Co., Indianapolis, Ind.

L. M. Rumsey Mfg. Co., St. Louis, Mo.

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DEALERS IN LIME AND PLASTER.

(See also Dealers in Cement.)

NOTE.—This list contains the names of dealers in lime who do not also deal in cement. It is not a duplicate of the list of Dealers in Cement. Nearly all those in the Cement list are also dealers in lime, the exceptions being found in the larger cities only, so that if both lists are used, practically all the dealers in lime in cities of more than 2,000 population will be reached, and very few who are not lime dealers. See Preface.

DENVER, COL.—

Homer W. Bingham, 2 S. Larimer St., between 2d & 3d Sts.
J. L. Brown, 1939 15th St.
Colorado Lime and Fluxing Co.
Leadville Lime & Fluxing Co., 641 Equitable Bldg.
Rocky Mountain Fuel Co., 1010 16th St.
P. W. Terry & Co., 2001 Blake St.
L. A. Watkins Mdse. Co., 1525 Wazee St.

NEW HAVEN, CONN.—

Conn. Adamant Plaster Co., 10 River St.

CHICAGO, ILL.—

Adamant Mfg. Co., 517 Cham. of Com.
Adams Bros & Co., 355 31st.
Alabaster Co., 1019 Chamber of Commerce.
Artesian Stone & Lime Wks. Co., 402 Chamber of Commerce.
Jos. C. Britton, 118 W. Lake.
O. S. Chamberlain, 908, 134 Monroe.
Chicago Union Lime Works Co., 408 Chamber of Commerce.
Wm. T. Cooley, 416 Hawthorne.
Davis & Pangburn, 55, 16 Pacific Ave.
Dunn Mfg. Co., 814, 115 Dearborn.
Geo. B. Engle, Jr., 1210, 188 Madison.
Andrew H. Halleman & Co., Cor. W. Chic. and N. Kenzie.
H. H. Hopkins, 50 Dearborn.
Illinois Lumber Co., 400 N. Halstead.
Ind. Lime & Cement Co., 651 W. 63d.
C. H. Johansen & Co., 518 W. Division.
A. S. Johnston & Co., 72 Ewing.
Langjahr & Osborne, 344 W. Van Buren.
W. L. Lechleiter, 3351 State.
Jacob L. Lorscheider, 716 W. 63d.
John C. Moninger Co.
A. W. Nohe & Son, 21 N. Elizabeth.

Right Supply Co., 729 W. 63d.
J. R. Rhinehart Co., 668 W. Madison.
Rock Plaster Mfg. Co., 1019 Cham. of Com.
E. A. & C. E. Thomas, 614, 138 Washington.
Jas. C. Woodley & Co., 69, 163 Randolph.

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INDEX

Accelerated Tests of Cement.....	27, 39
Philadelphia D. P. W. Specification	53
Adulterations of Cement	28
Adulterations with Slag	29
Adulterations, Effect of	80, 81
Aeration of Cement, U. S. Navy Specification	37
Age of Briquettes	34
American Society of Civil Engineers. Tests for Cement recommended by	21, 23, 24, 25, 26, 27
Analysis, Chemical, of Cement. (See Chemical Analyses).	
Arches, Concrete and Steel—	
Keepers and Thacher Specifications	89
Miscellaneous Items	91, 92
Indianapolis Specifications	92
Miscellaneous Items	96
Architects—	
List of, Supervising Use of Cement	524
Specifications for Cement, Philadelphia	60
Artificial Stone. (See Stone).	
Walks. (See Sidewalks).	
Ball Mills	13, 15
Baltimore, Md., Cy. Engr. Specifications for Cement, Natural and Portland	54
Boiling Test. (See Accelerated Tests).	
Bonna System, Concrete and Steel Construction	76
Bordenave Concrete and Steel Construction	75
Brands of Cement	7
List of American	310
List of Foreign	327
Briquettes—	
Mixing Cement for	24
Molds for	142
Proportion of Water for	24
Tensile Strength of	23
U. S. Navy Specifications for Making	38, 39
Buffalo, N. Y., Dept. Pub. Works. Specifications for Cement, Natural and Portland	54
Casings for Concrete Facing and Forms—	
Hannibal & St. Joseph Specification	102
Illinois Central Specification	99
Indianapolis Specification	93
Keepers & Thacher Specification	90
New York Central R. R. Specification	103
Cement—	
Amount in Cubic Yard of Mortar and Concrete	72
Amount Required for Briquettes	27
Definitions of Classes	9, 10, 11
Development of Industry	16-20
Export of	20
Natural Hydraulic	9
Plants, Engineers' Designing.....	585
Proportionate Use of Various Kinds	19, 20
Specifications. See Portland Cement and Natural Hydraulic Cement.	
Testing of	21
Centering for Concrete Arches	90, 93
Certificates of Test Required in Indianapolis	47, 49
Checking of Cement. See Soundness.	
Chemical Analysis of Cement.....	28, 30
Architects, Specifications	60
Buffalo D. P. W. Specification	54
Indianapolis Specification	49
Laboratories and Engineers' Making	585
Philadelphia D. P. W. Specification	53
Reading Dept. Sewers Specification	58
St. Louis Water Dept. Specification	59
U. S. Navy Specification	37
Wallabout, Brooklyn Specification	49
Results of, Analyses—	
Alma Portland	156
Alpena Portland	156
Alpha Portland	158
Atlas Portland	162
Birmingham Pozzuolana	164
Bronson Portland	166
Buckeye Portland	168
Buffalo Portland	170
Catskill Portland	174
Chicago Portland	176
Colorado Portland	177
Defiance Natural	181
Diamond Portland	182
Empire Portland	186
Fort Scott Natural	187
Fowler & Pay Natural	187
Glens Falls Portland	189
Illinois Steel Co. Portland.....	193
Imperial Portland	194

- Chemical Analyses, Results of (continued).
 Iroquois Portland 197
 James River Natural 197
 Wm. Krause Portland 198
 Mankato Cement Rock 206
 Marquette Portland 207
 Maryland Pozzuolana 207
 Michigan Alkali Portland.....209
 Michigan Portland 210
 Milwaukee Natural 230
 Nazareth Portland 213
 Omega Portland 217
 Phoenix Cement Rock 219
 Phoenix Portland 233
 Texas Materials 226
 Virginia Portland 228
 Wabash Portland 230
 Western Portland 233
 White Cliffs Materials 233
 Cisterns, Plastering 130
 Quantities of Materials Required for 138
 Clips for Holding Test Briquettes 27, 34
 Colors for Cement Work 81
 Sidewalks 105, 112
 Compression Strength of Cement 22, 33
 Of Concrete 72
 Concrete—
 And Steel Combinations 75
 Buffalo Specification 123
 Compression Strength of.....72
 Dumping of Under Water.....79
 Effect of on Iron 75
 For Sewer Pipe and Building Stone 131
 For Street Foundation, Indianapolis Specification 126
 Indianapolis Specification, Natural 125
 Indianapolis Specification, Portland Cement 94
 Ingredients of a Cubic Yard of and Cost 62
 Keepers & Thatcher Specification, Portland Cement 86
 Miscellaneous Uses of.....78, 79, 80
 Proportions for, for Various purposes 129
 Quantities of Materials Required 136, 137
 Relative Cost Laying Wet and Dry 73
 Specification for on Penna. Av. Subway, Philadelphia, Natural.51
 Uses of 62
 Weight of 135
 See also Portland Cement and Natural Hydraulic Cement.
 Connections of Concrete Surfaces.88
 Conrow, Herman, on Wet and Dry Concrete 72
 Contractors—
 List of, Using Cement 425
 Cost of Mortar 62-71
 Of Laying Wet and Dry Concrete 73
 Cottancin System, Concrete and Steel Construction 76
 Cracking of Cement (See Soundness).
 Crossings, Street, of Cement Concrete 77, 120
 Curb and Gutter 77
 Specifications 116, 118
 Parkhurst 78
 Specifications 119
 Davidsen Tube Mills 13, 15
 Dealers in Cement 7
 List of 357
 In Lime and Plaster, List of.....625
 Definitions of Classes of Cement 9, 10, 11
 Density, Apparent 30
 True 30
 Descriptions of American Cement Works and Processes 153
 Of Foreign Cement Works and Processes 236
 Detroit, Mich., Board of Public Works, Specifications for Cement, Natural and Portland 57
 Driveways of Cement Concrete.....77
 (See also Sidewalks.)
 Drainage of Arch 89
 Dry Concrete 72
 Dry Process of Making Portland Cement...157, 159, 170, 174, 177, 179, 195, 198, 200, 203, 212, 218, 227, 229, 233.
 From Slag 177, 193
 Engineers, U. S., Specifications for Cement 40
 Engineers, Supervising Use of Testing Cement 585
 Cement, List of.....524
 Designing Cement Plants 585
 Estimates for Cement Work, Data for 62, 134
 Expanded Metal, Concrete and Steel Constructions 76
 Expansion Joints in Concrete Masonry 101, 103
 Facing, Brick, With Concrete Trimmings 88
 Concrete, for Piers and Walls 87, 100, 103
 Fences of Cement Concrete.....77
 Filler for Brick Pavement, Cement.....127
 Fineness 22, 30
 Apparatus for determining.....144
 Architects of Philadelphia, Specification, Portland 60
 Baltimore Cy. Engr. Specification Natural & Portland.....54
 Buffalo, D. P. W. Specification, Natural and Portland.....54
 Detroit B. P. W., Specification, Natural and Portland.....57
 Hendricks Specification, Natural and Portland 44

- Indianapolis Specifications, Natural and Portland 47, 48
 Wallabout Brooklyn Specification, Portland 49
 Keepers & Thacher Specification, Portland 85
 N. Y. Central R. R. Specification, Natural and Portland.....42
 Pennsylvania Ave. Subway Philadelphia Specification, Natural....51
 Pennsylvania R. R. Specification, Natural and Portland.....43
 Peoria Cy. Engr. Specification, Natural 59
 Philadelphia D. P. W. Specification, Natural & Portland.....52, 53
 Pittsburg Bur. of Eng. Specification, Natural and Portland.....56
 Railroad Specification, Portland..41
 Reading Dept. Sewers Specification, Portland 58
 St. Louis Water Dept. Specification, Portland 60
 Topeka Melan Arch Specification, Portland 45
 U. S. Navy Specification, Portland 37
 Wallabout Brooklyn Specification, Portland 49
 Fire Proof Mortar 81
 Floating. See also Plastering.
 Floors of Cement Concrete.....77, 121
 For Wet Cellars.....122
 Forms for Concrete Structures. See Casing.
 Foundations:
 For Bridges 85, 93
 For Street Railways, Chicago Specifications 133
 For Walks..104, 106, 107, 108, 111, 114
 Fowler, C. E., on Materials in a Cubic Yard of Mortar and Concrete 71, 72
 Freight Rates on Cement. Table facing page 149
 Frost, Effect of, on Mortar 80
 Stops Laying of Walks.....117
 Gateways of Cement Concrete.....77
 Granite, Crushed, for Concrete, Specification 97
 For Sidewalk Concrete, 105, 106, 112, 113, 116.
 Granitoid Sidewalks. See Sidewalks.
 Granolithic walks. See Sidewalks.
 Gravel for Concrete.....74
 For Sidewalk Concrete..108, 111, 115, 116.
 Weight of.....135
 Griffin Mill.....13, 14
 Grinding Machinery for Cement Mills.....13
 Gutter, See Curb and Gutter.
 Hannibal & St. Joseph R. R. Specifications for Concrete Wall.....101
 Hendricks Specifications for Cement for Railroad Work, Natural and Hydraulic.....44
 Hennebique System, Concrete and Steel Construction.....76
 Hyatt System, Concrete and Steel Construction.....75
 Hydraulic Cement, Natural.....9, 10
 Illinois Central Railroad Concrete Specifications 97
 Improved Natural Hydraulic Cements 10
 Indianapolis—
 Specifications for Cement.....46
 Specifications for Concrete and Steel Arch Bridges 92
 Introduction.....9
 Iron, Effect of Concrete On.....75
 Keepers & Thacher, Specifications for Concrete and Steel Bridge.... 84
 Kilns—
 Comparative Use of Rotary & Vertical 20
 For Burning Cement 13
 Introduction of Rotary 17, 18
 Rotary 14
 Labor Required for Laying Concrete 73
 Laboratories 6, 3
 Analyzing and Testing Cement.....585
 Lathbury & Spackman 140
 Philadelphia Testing 52, 141
 Purdue University 147
 Laying Concrete. See Placing Concrete.
 Lehigh District Cements 10
 Portland Cements 17
 Lime—
 Effect of on Mortar 80, 81
 List of Dealers in 626
 List of Manufacturers of 628
 Manufacturers and Dealers 8
 Weight of 135
 Machines Classes of for Mixing Concrete 73, 74
 Machinery Manufacturers 8
 For Cement Plants, List of Manufacturers 588
 For Cement Users 588
 Machines for Testing Briquettes 27, 34, 40
 Magnesia in Cement—
 Architects of Philadelphia Requirement 60
 Buffalo D. P. W. Requirement.. 54
 Reading Dept. Sewers Requirement 58
 St. Louis Water Dept. Requirement 59
 U. S. Navy Requirement 39
 Manufacturers of Cement. See Works.
 Manufacturers of Cement—
 List of American 240
 List of Foreign 306
 List of, of Lime 628
 Masonry, Mortar Required for.... 137

- Melan—
 Arch bridge at Indianapolis, Ind 46
 Arch Bridge at Topeka, Kas., Specifications for 45
 System, Concrete and Steel Construction 76
 Microscopic Tests 30
 Mixing Concrete, Specifications for 87, 98, 102, 103, 128
 Mixtures for Concrete 62, 71
 Keepers & Thacher Specifications 88
 Molds for Making Briquettes 26
 Monier Arch Bridge in Philadelphia Invention of, Construction 75
 Method of Concreting Philadelphia Arch 83
 Special Constructions 131
 Mortar—
 Buffalo Specifications 123
 For Laying Brick and Stone 131
 Indianapolis Specifications 124
 Ingredients of a Cubic Yard of and Cost 62
 Philadelphia Specifications, Natural 51, 122
 Philadelphia Specifications, Portland 122
 Quantities of Materials Required 136
 Required to Lay Masonry 137
 Retempering 80
 Specified Proportions Penna. Ave. Subway, Water-tight Cement 130
 Natural Hydraulic Cement 9
 An Insufficient Specification 58
 Baltimore Cy. Engr. Specification 54
 Buffalo D. P. W. Specification 54
 Concrete, Chicago Street Railway 133
 Concrete, H. & St. J. R. R. Specifications 102
 Concrete, Ill. Central Specifications 98
 Concrete; Where Used 97
 Definitions of 9, 10
 Detroit B. P. W. Specifications 57
 Development of Industry 12
 Discovery of 11
 Distribution over Country 12
 Hannibal & St. Joseph R. R. Specifications 101
 Hendricks Specifications 45
 Indianapolis Specifications 47
 N. Y. Central R. R. Specifications 42
 Penna. Ave. Subway, Philadelphia Specifications 51
 Pennsylvania R. R. Co. Specifications 43
 Peoria, Ill., Cy. Engr. Sewer Specifications 59
 Philadelphia D. P. W. Specifications 52
 Pittsburg Bureau of Eng. Specifications 55
 Process of Making, 12, 197, 200, 203, 204, 211, 215, 227
 Required to Lay Sewer Pipe 139
 Weight of 135
 Navy U. S., Specifications for Cement 37
 New York Central R. R., Specifications for Cement, Natural and Portland 42
 Specifications for Concrete Mixing and Placing 102
 Ornamental Uses of Cement and Concrete 77
 Packing of Cement—
 An Insufficient Specification 58
 Detroit B. P. W. Specification 57
 Methods of, and Shipping 135
 Philadelphia D. P. W. Specification 52
 St. Louis Water Dept. Specification 60
 U. S. Engineers Specification 40
 U. S. Navy Specification 37
 Wallabout Brooklyn Specification 51
 Pastes—
 Keepers & Thacher Specification. 86
 Pennsylvania R. R. Co. Specification 43, 44
 Peoria Cy. Engr. Specification 59
 Pittsburg, Bur. of Eng. Specification 55
 Preparation of 24, 30
 Topeka Melan Arch Specification 46
 U. S. Navy Specification 38
 Wallabout Brooklyn Specification 50
 Pennsylvania Ave. Subway, Philadelphia, Specifications for Cement, Natural and Portland 51
 Pennsylvania R. R. Co., Specification for Cement, Natural and Portland 43
 Peoria, Ill., Cy. Engr. Specification for Sewers, Natural Cement 59
 Philadelphia, Pa., Dept. of Public Works, Specifications for Cement, Natural and Portland 52, 53
 Piers of Concrete 76, 78
 Pittsburg, Pa., Bureau of Engineering, Specifications for Cement, Natural and Portland 55, 56
 Placing Concrete 95, 100, 102, 103
 Plaster, List of Dealers in, ... 626
 For Walks .. 104 106, 107, 109, 111, 112
 Plastering—
 Amount of Cement Required for 137
 Cisterns 130
 Of Cement Mortar 87, 102
 See Also Stucco.
 Portland Cement—
 American and Foreign, Comparative Use of 20
 An Insufficient Specification 58

- Architects of Philadelphia, Specifications 60
- Baltimore Cy. Engr., Specifications 54
- Buffalo Dept. Pub. Works, Specifications 54
- Comparison of Amounts of, by Vertical and Rotary Kilns.....20
- Concrete for Walks and Driveways, Specifications for..104, 106, 107, 109, 111, 114
- Concrete, Ill. Cent. Specifications for 97
- Concrete, Where Used 97
- Detroit B. P. W. Specifications.....57
- General Definition 10
- Hendricks' Specifications 44
- Imports of 20
- Indianapolis Specifications 46
- Keepers and Thacher Specifications 85
- List of Uses for 81
- Materials Used in Making..12, 13, 15, 16
- Mortar, Amount Required for Plastering 137
- Mortar Required for Cisterns.....138
- N. Y. Cent. R. R. Specifications..42
- Penn. Ave. Subway, Philadelphia, Specifications 51
- Pennsylvania R. R. Specifications..43
- Philadelphia Dept. Pub. Works Specifications 52
- Pittsburg Bureau of Engineering Specifications 55
- Process of Manufacture.....13, 16
- Railroad Specifications 41
- Reading Dept. Sewers Specifications 58
- Regions and Their Products.....19
- Required for Cement Pipe 138
- Required for Sidewalks 138
- St. Louis Water Dept. Specifications 59
- Specifications for Walks 115, 120
- Standard Definition U. S. A.....11
- Topeka Melan Arch Specifications 45
- U. S. Engineer Office, St. Paul, Specifications 40
- U. S. Engineer's Specifications...36
- U. S. Navy Dept. Specifications...37
- Wallabout Brooklyn Specifications 49
- Weight of 135
- Pozzuolana 10, 16
- Definition 11
- Process of Manufacture..16, 164, 192, 207
- Preface 5
- Processes of Manufacture of Cement 153
- See also Dry Process, Natural Cement, Process of Making, Pozzuolana, Semi-Wet Process, Silica Portland Cement, Wet Process.
- Quality of Cement—
- An Insufficient Specification.....58
- Detroit B. P. W.....57
- Hannibal & St. Joseph R. R. Specification 101
- Hendricks Specification.....44
- Indianapolis Melan Arch Specification.....46, 47
- Keepers & Thacher Specification..85
- Peoria Cy. Engr. Specification...59
- Pittsburg Bur. of Eng. Specification 55
- St. Louis Water Dept. Specification 59
- Topeka Melan Arch Specification 45
- U. S. Engineers Specification.....40
- U. S. Navy Specification.....37
- Rafter, Geo. W., on Theory of Concrete 72
- Railroad Work, Specifications for Cement for.....41, 42, 43, 44, 45
- See also Street Railway.
- Ransome System, Concrete & Steel Construction 76
- Reading, Pa., Dept. of Sewers. Specification for Portland Cement.....58
- Retempering Mortar.....80
- Rosendale Cements.....10
- Rotary Kiln. See Kiln.
- Sabin, L. C., on Ingredients of a Cubic Yard of mortar and of Concrete and Their Cost 62, 71
- St. Louis, Mo., Water Department. Specifications for Cement.....59
- Sales Agents 7
- List of 335
- Salt in Mortar.....102, 122
- Sampling Cement 25, 29
- Hendricks Specification.....44
- Keepers & Thacher Specification..86
- Pennsylvania R. R. Co. Specification 43
- Pittsburg Bur. of Eng. Specification 55
- Topeka Melan Arch Specification..45
- U. S. Navy Specification 37
- Sand—
- Amount in Cu. Yd. of Mortar and Concrete.....72
- Boller's Specification.....128
- Buffalo Specification 123
- Effect of Increase of Proportion on Mortar 75
- Effect of Size of on Concrete.....74
- For Concrete, Hannibal & St. Joseph Specification.....101
- For Concrete, Illinois Central Specification 97
- For Sidewalks 108, 115

Indianapolis Specification	124
Keepers & Thacher Specifications for Tests	86
Pennsylvania R. R. Specification for Tests	44
Peoria Cy. Engr. Specification for Tests	59
Philadelphia Specification	122
Pittsburg Bur. of Eng. Specification for Tests	56
Standard for Tests	26, 30
U. S. Engineers' Specification for Tests	38
U. S. Navy Specification for Tests	38
Wallabout, Brooklyn, Specification for Tests	50
Weight of	63, 135
Sea Water, Cement for Use in	49
Semi Wet, Process of Making Portland Cement, 156, 166, 178, 182, 184, 188, 232.	
Setting of Cement	25
Baltimore Cy. Engr. Specification	54
Buffalo D. P. W. Specification	54
Hendricks Specification	44
N. Y. Central R. R. Specification	42
Penna. Ave. Subway, Philadelphia Specification	51
Pennsylvania R. R. Co. Specification	43
Peoria Cy. Engr. Specification	59
Philadelphia Apparatus for Determining time of	144
Philadelphia D. P. W. Specification	53
Railroad Specifications	41
Time of	32
Topeka Melan Arch Specification	46
U. S. Engineers' Specification	40, 41
U. S. Navy Specification	37
Wallabout Brooklyn Specification	49
Sewer—	
Brick, Specifications, Indianapolis	124
Cement Required to Lay	139
Concrete	78, 131
Pipe, Specifications, Indianapolis	125
Pipe, Amount of Cement Required	138
Sidewalks—	
Amount of Cement Required for	138
Cement Concrete	76
Comparison of Specifications	114
Indianapolis Specifications	110
Keepers & Thacher Specifications for	90
Pittsburg Specifications	108
St. Louis Specifications	105
Specifications for	104
Silica Portland Cement—	
Process of Making	224
Sieves for Ascertaining fineness	26, 55

Slag, Cement From	10, 11, 16, 161, 177, 192, 193, 207
Soundness of Cement	22, 32
Architects of Philadelphia, Specification, Portland	60
Baltimore Cy. Engr. Specifications, Natural and Portland	54
Buffalo D. P. W. Specification, Natural and Portland	54
Hendricks' Specifications, Natural and Portland	45
Indianapolis Specifications, Natural and Portland	47, 48
Keepers & Thacher Specification, Portland	56
N. Y. Central R. R. Specifications, Natural and Portland	42
Pittsburg Bur. of Eng. Specifications, Natural and Portland	56, 108
Pennsylvania R. R. Co. Specifications, Natural and Portland	43
Peoria Cy. Engr. Specification, Natural	59
Philadelphia D. P. W. Specification, Natural and Portland	52, 53
Railroad Specifications, Portland	41
Reading Dept. Sewers Specification, Portland	58
St. Louis Water Dept. Specification, Portland	60
Topeka Melan Arch Specifications, Portland	46
U. S. Engineers' Specifications, Portland	41
U. S. Navy Specification, Portland	38
Wallabout, Brooklyn, N. Y., Specification, Portland	49, 50
Specifications	6, 35
For Cement	35
For Use of Cement	53
Variations in Requirements	36
See Portland Cement and Natural Hydraulic Cement.	
Specific Gravity	30
Apparatus for Determining	145
Philadelphia D. P. W. Specification, Natural and Portland	52, 53
Wallabout, Brooklyn, Specification, Portland	49
Sprinkling Concrete	88, 95
Steel and Concrete in Combination	75
Specifications for, Indianapolis	93, 94
Specifications for, Keepers and Thacher	84, 89
Stone—	
Amount in cu. yd. of Mortar and Concrete	72
Artificial	88, 131
Facing	87, 96
For Concrete, Illinois Central Specification	97
For Concrete, Specifications	162
For Sidewalk Concrete	105, 106, 107, 108, 115, 116

- Weight of Broken 135
- Storage of Cement—
- An insufficient Specification.....58
- Philadelphia D. P. W. Specifications 52
- Pittsburg Bur. of Eng. Specifications 55
- St. Louis Water Dept. Specifications 60
- U. S. Navy Specifications.....37
- Wallabout Brooklyn Specifications 51
- Street Railway Foundations, Chicago Specifications 133
- Streets of Cement Concrete.....77
- Stucco, Cement.....129
- Sugar, Effect of on Mortar 81
- Sulphate of Lime, Effect of on Cement 81
- Sulphuric Acid in Cement—
- Architects of Philadelphia Specification 60
- Philadelphia D. P. W. Specification 53
- Reading Dept. Sewers Specification 58
- St. Louis Water Dept. Specification 59
- Supervisors of Cement Construction, List of, ...524
- Supplies for Cement Plants, Dealers in 588
- Temperatures—
- Pittsburg Bur. of Eng. Specification of, for Tests.....55
- Tensile Strength, Test Recommended.....21, 23, 24, 33
- An Insufficient Specification.....58
- Apparatus for Determining.....146
- Architects of Philadelphia Specification, Portland 60
- Baltimore Cy. Engr. Specification, Natural & Portland.....54
- Buffalo D. P. W. Specification, Natural & Portland.....54
- Detroit B. P. W. Specification, Natural & Portland.....57
- Hannibal & St. Joseph R. R. Specification, Natural.....101
- Hendricks Specification, Natural & Portland 44
- Indianapolis Specifications, Natural & Portland.....47, 48
- Keepers & Thacher Specification, Portland 86
- N. Y. Central R. R. Specifications, Natural & Portland.....42
- Of Mortar, Philadelphia Specification, Portland 123
- Penna. Ave. Subway, Philadelphia, Natural & Portland.....51
- Pennsylvania R. R. Co. Specifications, Natural & Portland.....43
- Peoria, Ill., Cy. Engr. Specification, Natural 59
- Philadelphia D. P. W. Specification, Natural & Portland.....53
- Pittsburg Bur. of Eng. Specification, Natural & Portland.....56
- Railroad Specifications, Portland.....41
- Reading Dept. Sewer Specification, Portland 58
- St. Louis Water Dept. Specification, Portland 60
- Topeka Melan Arch Specifications, Portland 46
- U. S. Engineers Specification, Portland 40
- U. S. Navy Specification, Portland 39
- Wallabout Brooklyn Specifications, Portland 50
- Testing Laboratories 6
- Methods of 21
- Tests, Accelerated 27
- Laboratories and Engineers' Making 585
- Results of
- American Cement Co., Giant.....245
- Atlas Portland Cement Co.'s Atlas 247
- Buckeye Portland Cement Co.'s Buckeye 250
- Diamond Portland Cement Co.'s Diamond 261
- Glens Falls Portland Cement Co.'s Ironclad 263
- Glens Falls Portland Cement Co.'s Victor 264
- Illinois Steel Co.'s Universal.....268
- Michigan Alkali Co.'s Wyandotte 278
- Nazareth Cement Co.'s Nazareth 282
- Newaygo Portland Cement Co.'s Gibraltar 285
- Phoenix Cement Co.'s Phoenix 292, 293
- Texas Portland Cement Co.'s Live Oak 297
- Utica Cement Company's Black Ball and Clark.....299, 300, 301
- Wabash Portland Cement Co.'s Turkey 304
- Thacher System Concrete & Steel Construction 76
- Specifications for 84
- Ties, Concrete, for Street Railway.....76
- Tools for Cement Users 588
- Tube Mills 13, 15
- Users of Cement 7
- List of Large 425
- Uses of Cement 5, 62
- Volume, Change of Cement.
- See Soundness of Cement.
- Walks. See Sidewalks.
- Wall. Specifications for Natural Hydraulic Cement Concrete.....101
- Wallabout Improvement, Brooklyn, N. Y., Tests for Cement.....45

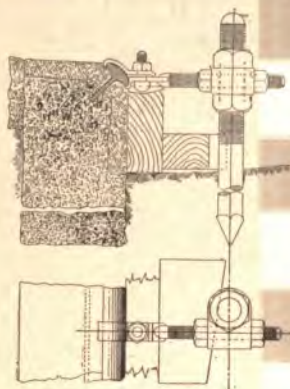
Water:-

Pennsylvania R. R. Co., Specification for, in Making Briquettes..44	Detroit B. P. W. Specification, Natural & Portland.....57
Pittsburg, Specification for Mortar 108	Pennsylvania Ave. Subway, Philadelphia Specification, Natural....51
Proportion Required for Various Mortars, Lime and Cement.....135	St. Louis Water Dept. Specification, Portland.....60
Proportion of, for Cement Briquettes. See Pastes, Preparation of.	U. S. Navy Specification, Portland 37, 40
Water Proofing Concrete.....90, 95	Wet Concrete 72
Water Proof Mortar.....130	Wet Process of Making Portland Cement 163, 166, 168, 174, 208, 210, 214
Weight of Cement.....25, 30, 40, 135	Works, Description of, for Manufacture of Cement.....153
Baltimore Cy. Engr. Specification, Natural & Portland.....54	Workers in Cement 7, 8
	List of, ...569

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